

БОЛЬШОЙ СКЛАД ЗАПЧАСТЕЙ В САНКТ-ПЕТЕРБУРГЕ

Для лодочных моторов Suzuki в наличии все ходовые запчасти, сервисные наборы, расходные материалы, оригинальные аксессуары, оригинальные и не оригинальные гребные винты, “ноги”, тросы для установки на лодку и многое другое.

Найдите в каталоге коды необходимых запчастей

и отправьте их список на Email: parts-katalog@yandex.ru

мы пришлём информацию о цене и наличии

Возможен самовывоз со склада в Санкт-Петербурге

или отправка EMS по России

Наш сайт: www.partskatalog.ru

Контактный телефон: +7 (981) 121-46-93

Особое внимание, обратите на модификацию двигателя. Сверьте серийный номер и скачайте «правильный» каталог запчастей. Не путайте старые моторы серии «Т» и новые серии «А».

SUZUKI

PARTS CATALOGUE

DF100A/115A/140A

DF100AT

DF115AT

DF115AZ

DF140AT

DF140AZ



OUTBOARD MOTOR

E01/E40

2013-6

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DF100A/115A/140A production start 2013.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	S, L, X, LL	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to E. NO. 14002F-123456	PTT	: Power trim and tilt
123456~	: From E. NO. 14002F-123456		

12 x 34 x 5.6..... Figures in the description column

| | | show the dimensions of parts.

ID OD T(or W, L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

↔12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. MODEL NAME AND ENGINE NUMBER

MODEL	DESTINATION	TYPE	TRANSOM	ENGINE No.
DF100AT	E01, E40	10002F	L, X	10003F-410001~
DF115AT	E01, E40	11502F	L, X	11503F-410001~
DF115AZ	E01, E40	11502Z	L, X	11503Z-410001~
DF140AT	E01, E40	14002F	L, X	14003F-410001~
DF140AZ	E01, E40	14002Z	L, X	14003Z-410001~

MILLIMETER → INCH CONVERSION CHART

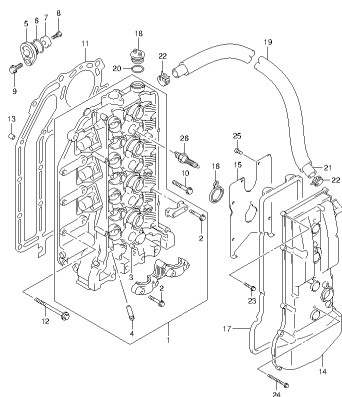
	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

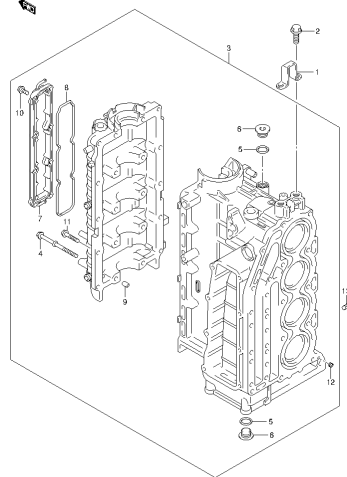
23 millimeters equal 0.906 inch

FIG.1



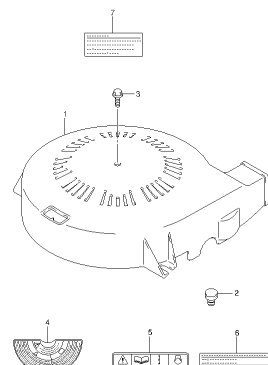
DF140A_E01_B14_001
CYLINDER HEAD

FIG.2



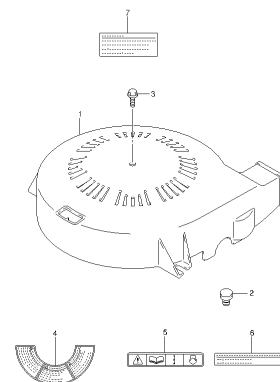
DF140A_E01_B14_002
CYLINDER BLOCK

FIG.3



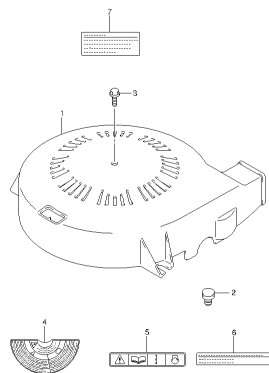
DF140A_E01_B14_003
RING GEAR COVER

FIG.4



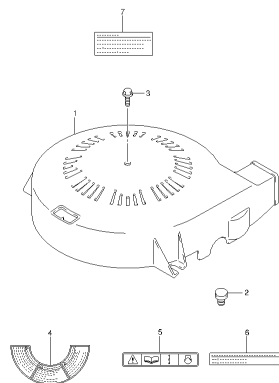
DF140A_E01_B14_004
RING GEAR COVER

FIG.5



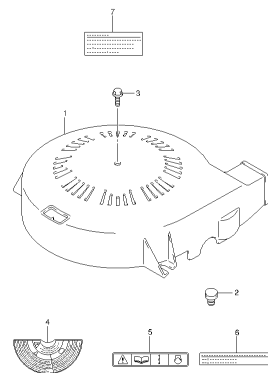
DF140A_E01_B14_005
RING GEAR COVER

FIG.6



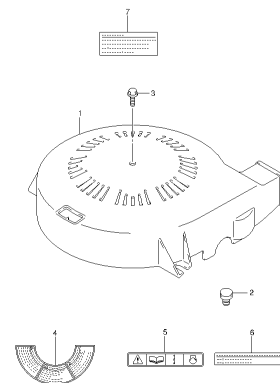
DF140A_E01_B14_006
RING GEAR COVER

FIG.7



DF140A_E01_B14_007
RING GEAR COVER

FIG.8



DF140A_E01_B14_008
RING GEAR COVER

FIG.9

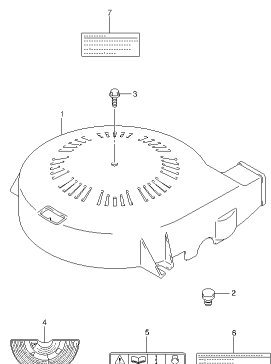
DF140A_E01_R14_R09
RING GEAR COVER

FIG.10

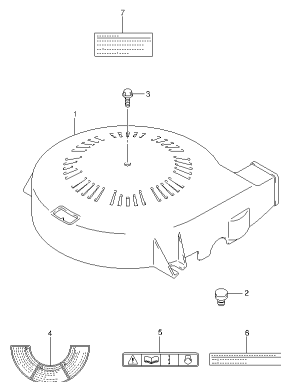
DF140A_E01_R14_R10
RING GEAR COVER

FIG.11

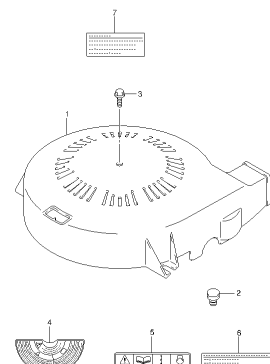
DF140A_E01_R14_R11
RING GEAR COVER

FIG.12

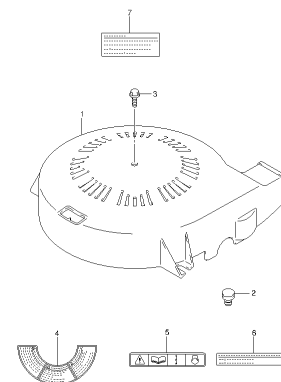
DF140A_E01_R14_R12
RING GEAR COVER

FIG.13

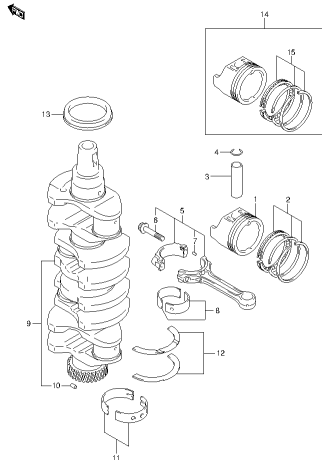
DF140A_E01_R14_R13
CRANKSHAFT

FIG.14

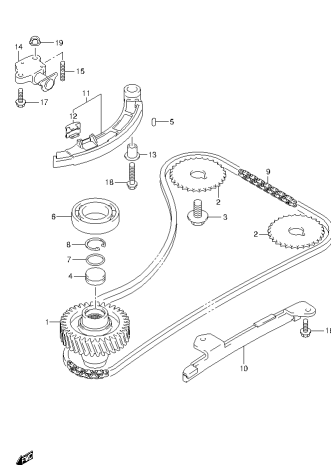
DF140A_E01_R14_R14
TIMING CHAIN

FIG.15

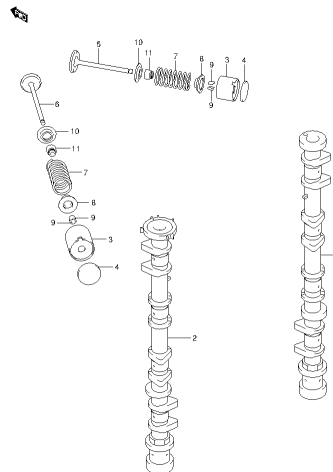
DF140A_E01_R14_R15
CAMSHAFT

FIG.16

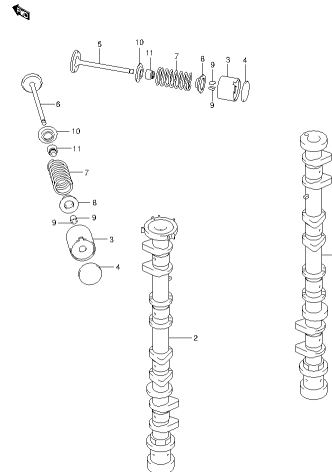
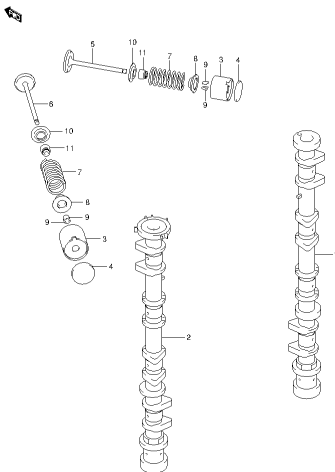
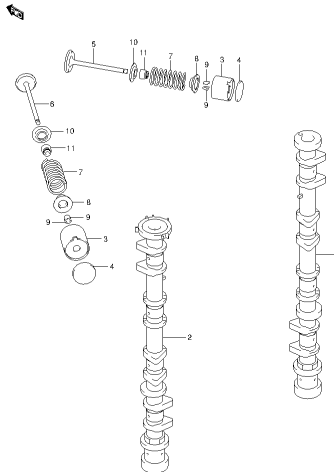
DF140A_E01_R14_R16
CAMSHAFT

FIG.17



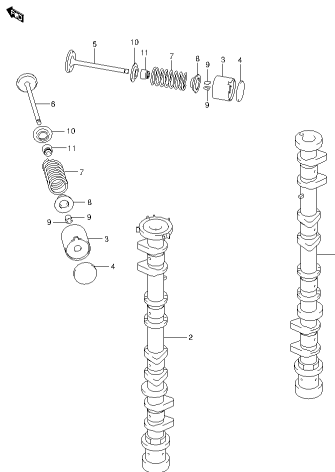
DF140A_E01_014_017
CAMSHAFT

FIG.18



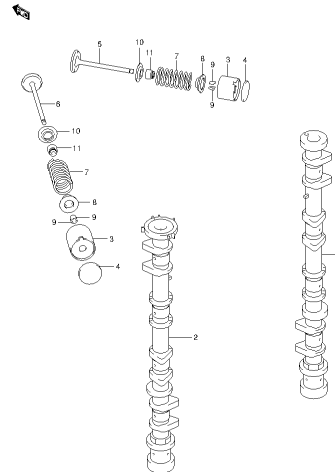
DF140A_E01_014_018
CAMSHAFT

FIG.19



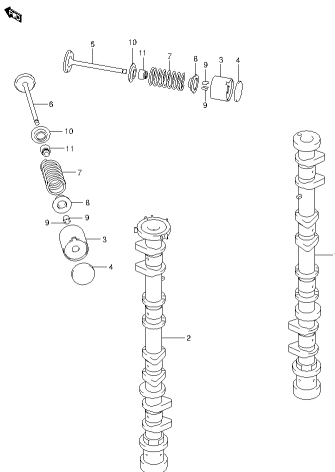
DF140A_E01_014_019
CAMSHAFT

FIG.20



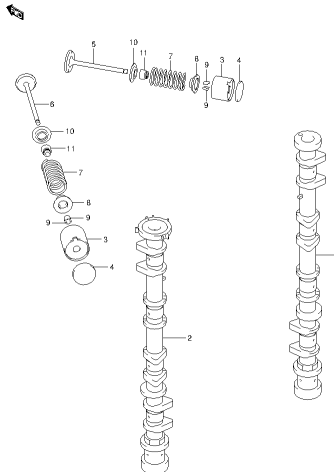
DF140A_E01_014_020
CAMSHAFT

FIG.21



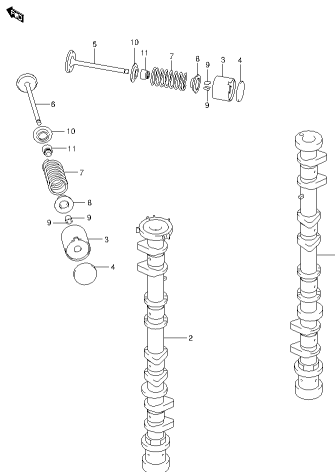
DF140A_E01_014_021
CAMSHAFT

FIG.22



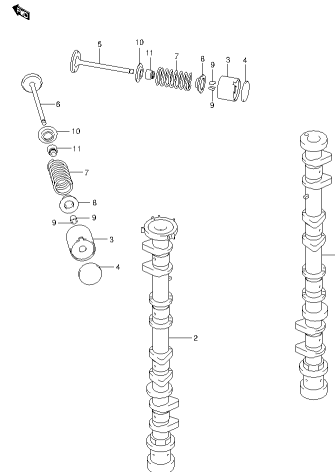
DF140A_E01_014_022
CAMSHAFT

FIG.23



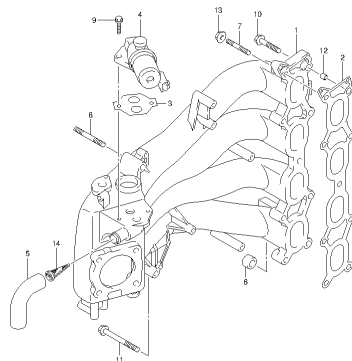
DF140A_E01_014_023
CAMSHAFT

FIG.24



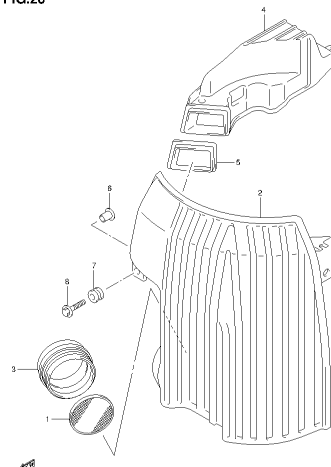
DF140A_E01_014_024
CAMSHAFT

FIG.25



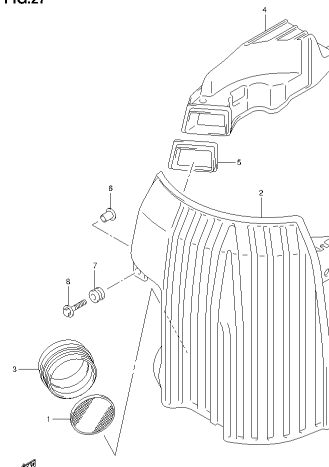
DF140A_E01_014_005
INTAKE MANIFOLD

FIG.26



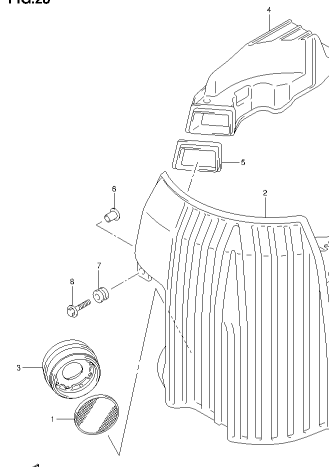
DF140A_E01_014_006
SILENCER

FIG.27



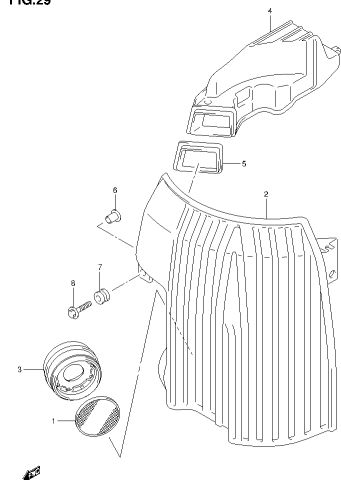
DF140A_E01_014_007
SILENCER

FIG.28



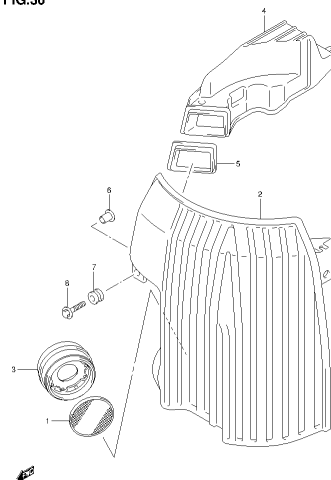
DF140A_E01_014_008
SILENCER

FIG.29



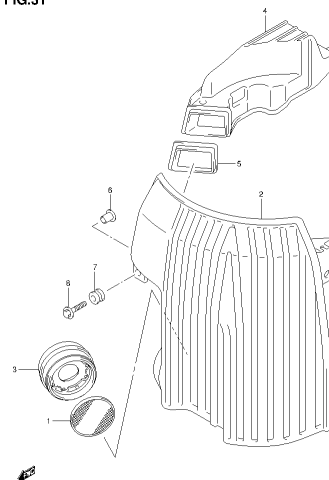
DF140A_E01_014_009
SILENCER

FIG.30



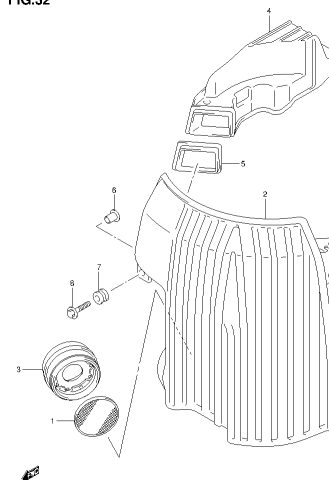
DF140A_E01_014_030
SILENCER

FIG.31



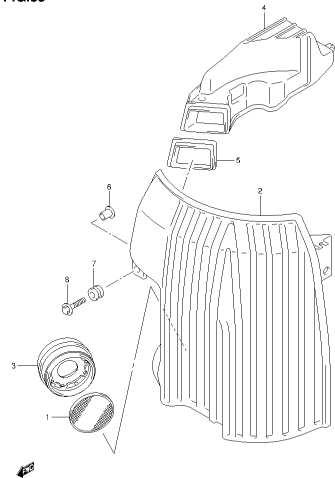
DF140A_E01_014_031
SILENCER

FIG.32



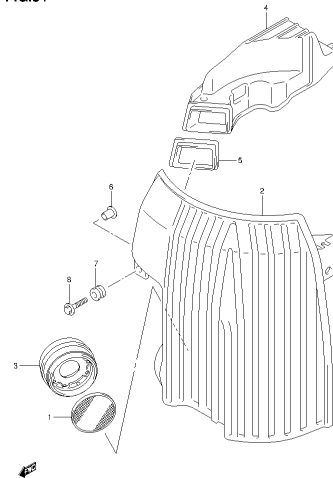
DF140A_E01_014_032
SILENCER

FIG.33



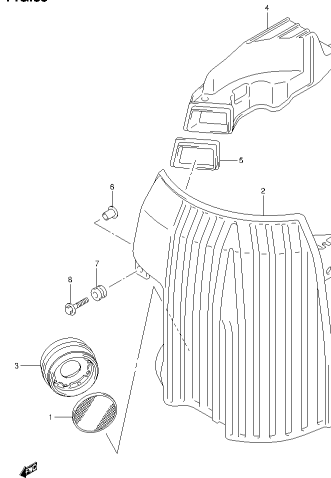
DF140A_E01_014_093
SILENCER

FIG.34



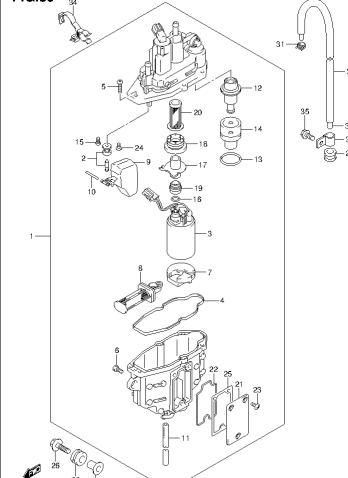
DF140A_E01_014_094
SILENCER

FIG.35



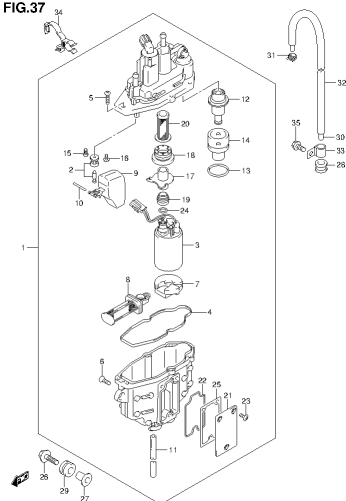
DF140A_E01_014_095
SILENCER

FIG.36



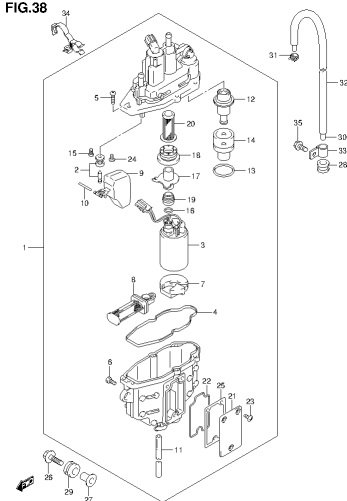
DF140A_E01_014_096
FUEL VAPOR SEPARATOR

FIG.37



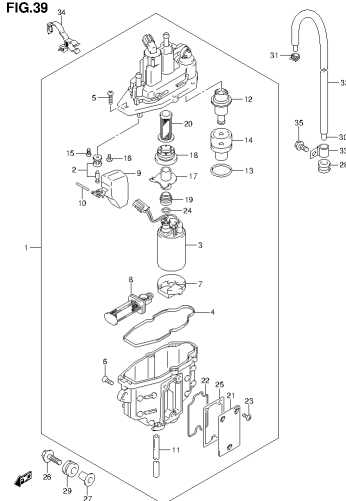
DF140A_E01_014_097
FUEL VAPOR SEPARATOR

FIG.38



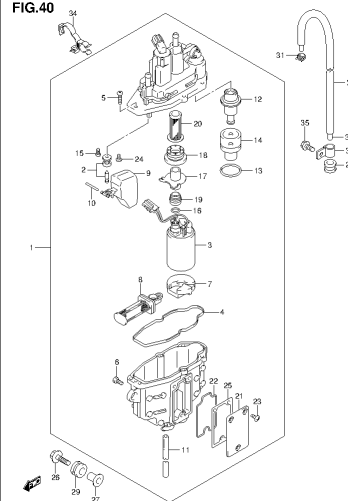
DF140A_E01_014_098
FUEL VAPOR SEPARATOR

FIG.39

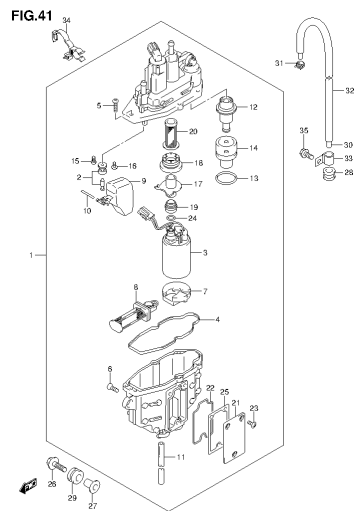


DF140A_E01_014_099
FUEL VAPOR SEPARATOR

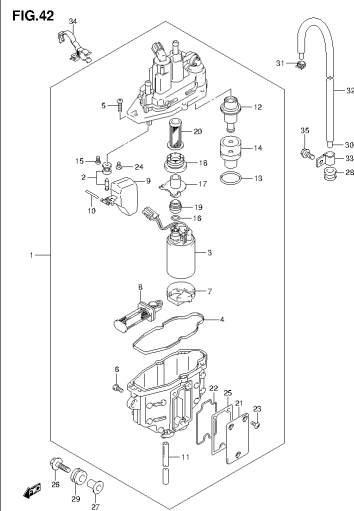
FIG.40



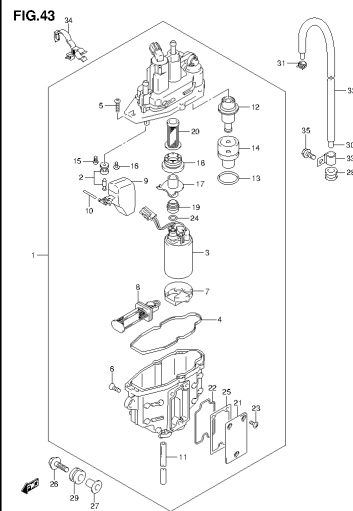
DF140A_E01_014_040
FUEL VAPOR SEPARATOR



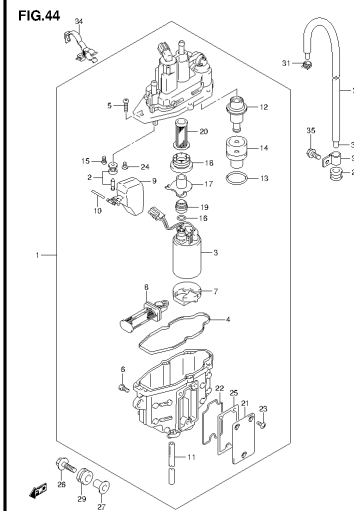
DF140A_E01_014_011
FUEL VAPOR SEPARATOR



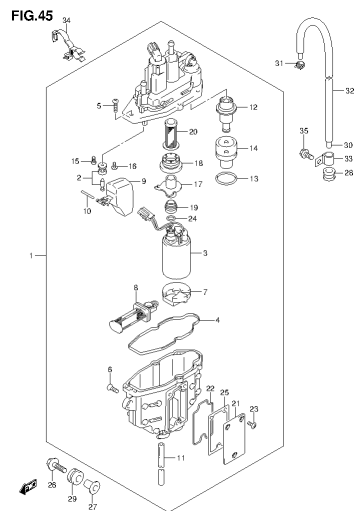
DF140A_E01_014_012
FUEL VAPOR SEPARATOR



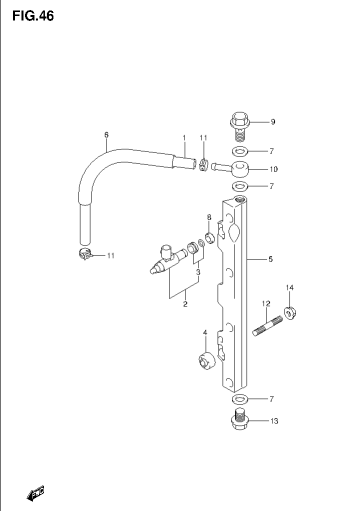
DF140A_E01_014_013
FUEL VAPOR SEPARATOR



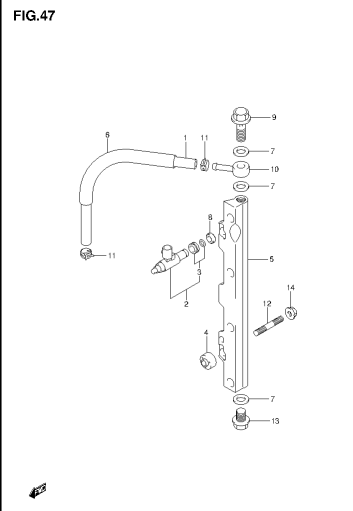
DF140A_E01_014_014
FUEL VAPOR SEPARATOR



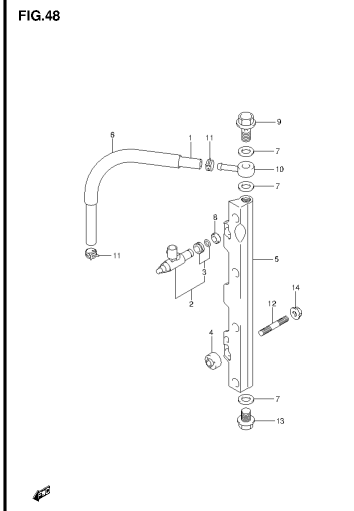
DF140A_E01_014_015
FUEL VAPOR SEPARATOR



DF140A_E01_014_016
FUEL INJECTOR

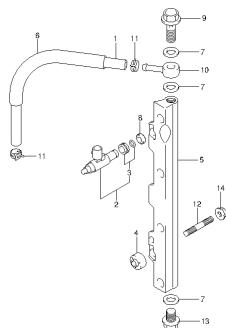


DF140A_E01_014_017
FUEL INJECTOR



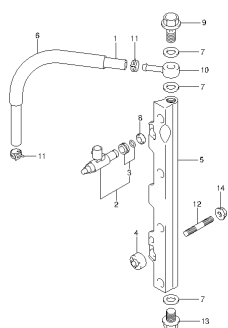
DF140A_E01_014_018
FUEL INJECTOR

FIG.49



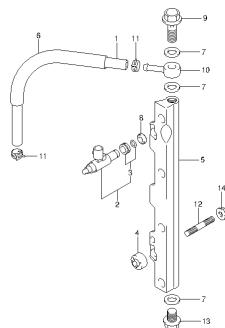
DF140A_E01_014_049
FUEL INJECTOR.

FIG.50



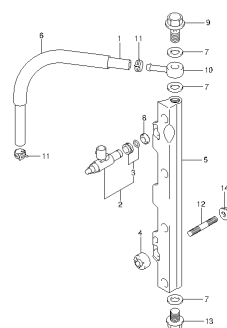
DF140A_E01_014_050
FUEL INJECTOR.

FIG.51



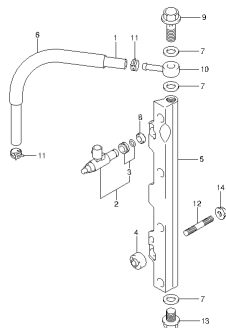
DF140A_E01_014_051
FUEL INJECTOR.

FIG.52



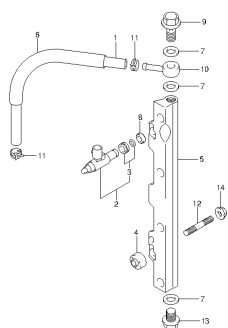
DF140A_E01_014_052
FUEL INJECTOR.

FIG.53



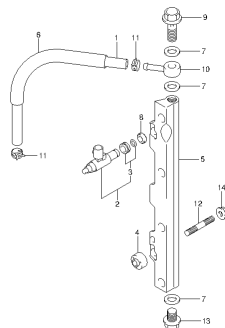
DF140A_E01_014_053
FUEL INJECTOR.

FIG.54



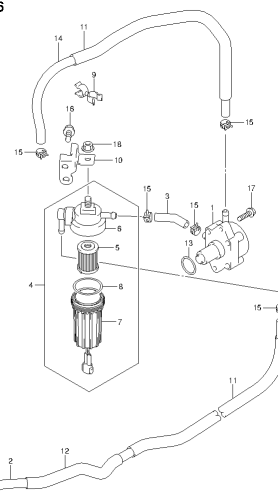
DF140A_E01_014_054
FUEL INJECTOR.

FIG.55



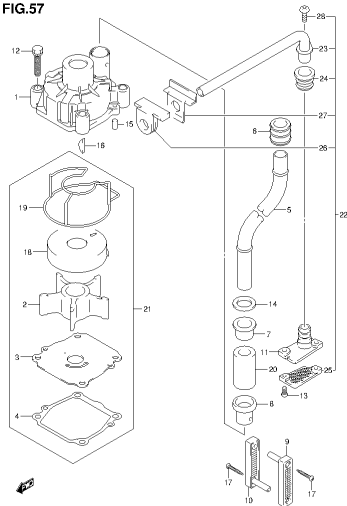
DF140A_E01_014_055
FUEL INJECTOR.

FIG.56



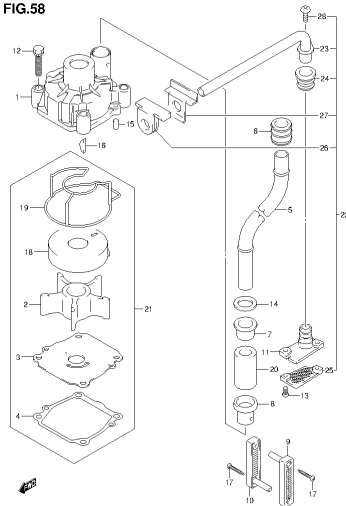
DF140A_E01_014_056
FUEL PUMP.

FIG.57



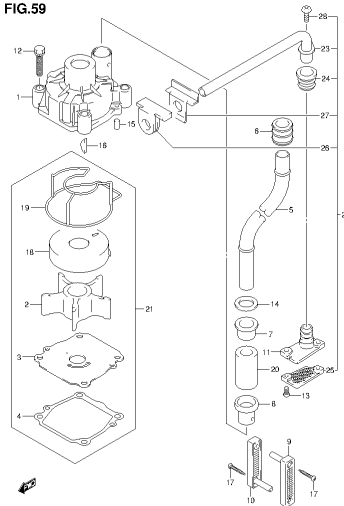
DF140A_E01_014_057
WATER PUMP

FIG.58



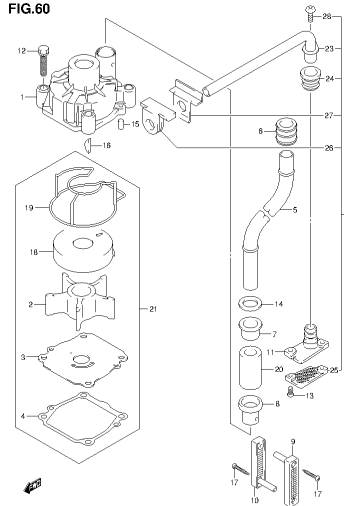
DF140A_E01_014_058
WATER PUMP

FIG.59



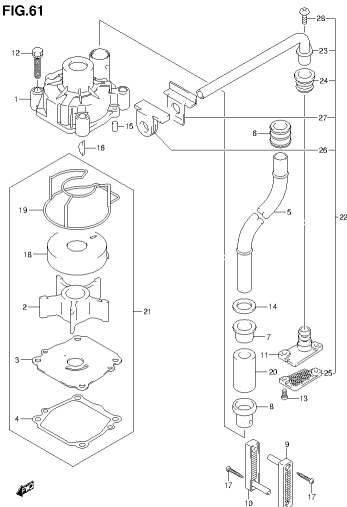
DF140A_E01_014_059
WATER PUMP

FIG.60



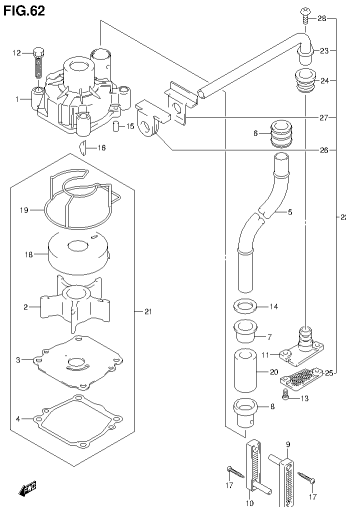
DF140A_E01_014_060
WATER PUMP

FIG.61



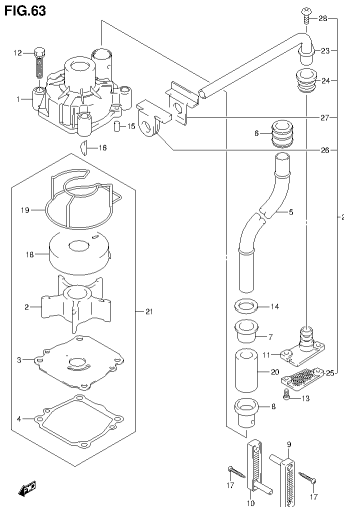
DF140A_E01_014_061
WATER PUMP

FIG.62



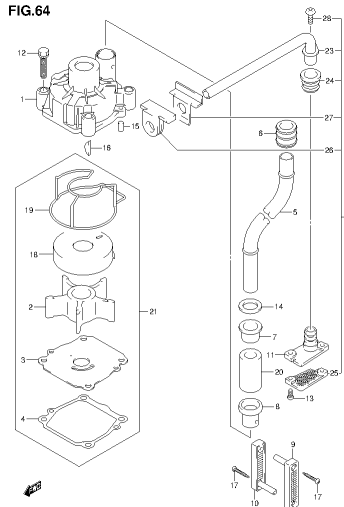
DF140A_E01_014_062
WATER PUMP

FIG.63



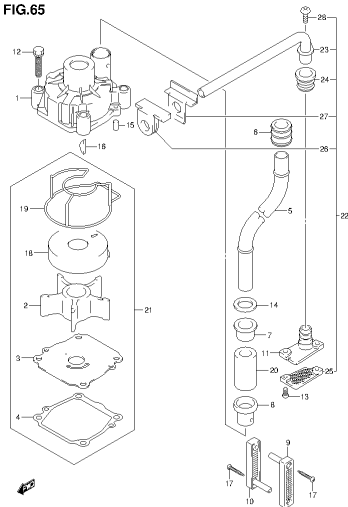
DF140A_E01_014_063
WATER PUMP

FIG.64



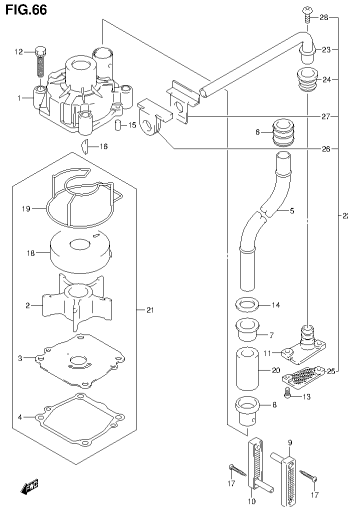
DF140A_E01_014_064
WATER PUMP

FIG.65



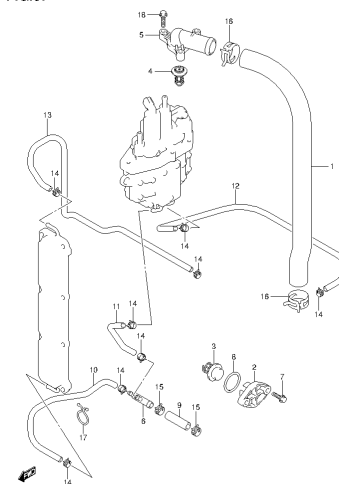
DF140A_E01_014_065
WATER PUMP

FIG.66



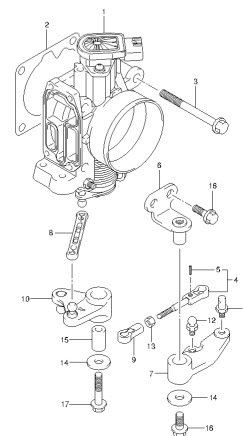
DF140A_E01_014_066
WATER PUMP

FIG.67



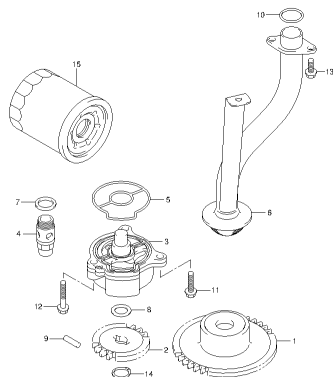
DF140A_E01_014_067
THERMOCUPLE

FIG.68



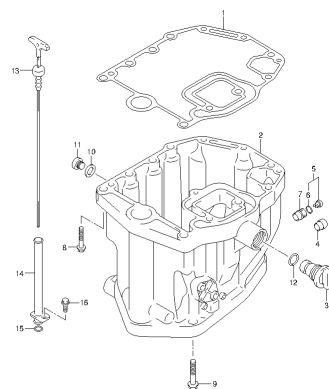
DF140A_E01_014_068
THROTTLE BODY

FIG.69



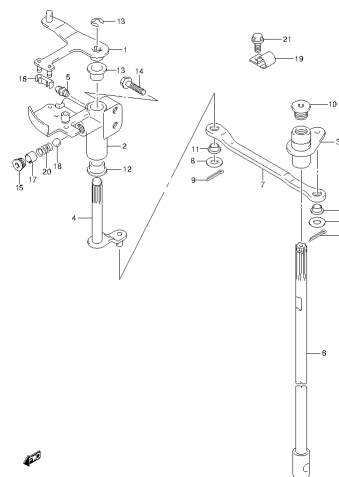
DF140A_E01_014_069
OIL PUMP

FIG.70



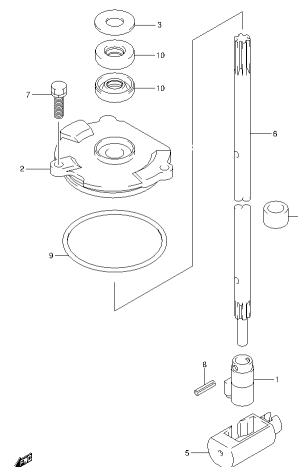
DF140A_E01_014_070
OIL PAN

FIG.71



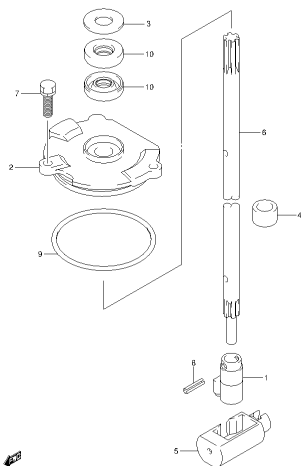
DF140A_E01_014_071
CLUTCH SHAFT

FIG.72



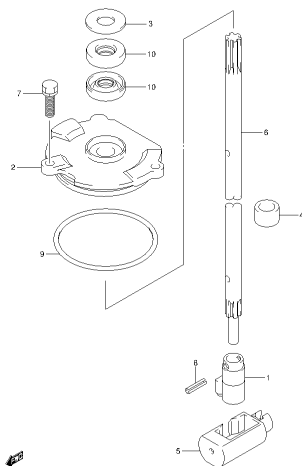
DF140A_E01_014_072
SHIFT ROD

FIG.73



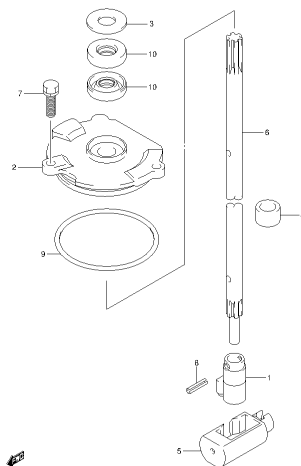
DF140A_E01_014_073
SHIFT FCD

FIG.74



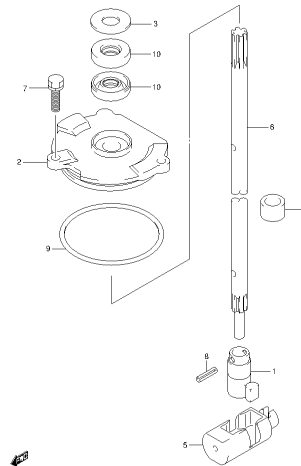
DF140A_E01_014_074
SHIFT FCD

FIG.75



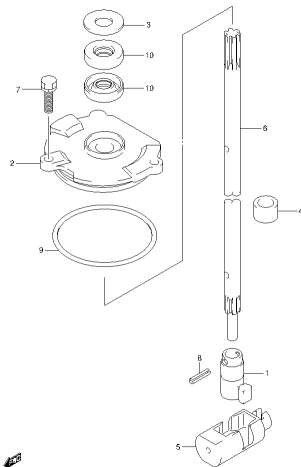
DF140A_E01_014_075
SHIFT FCD

FIG.76



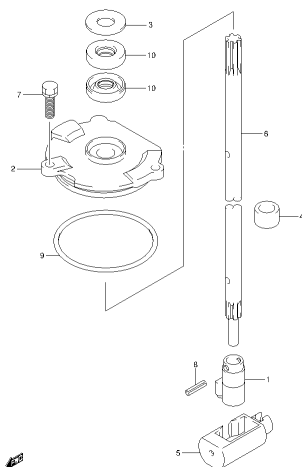
DF140A_E01_014_076
SHIFT FCD

FIG.77



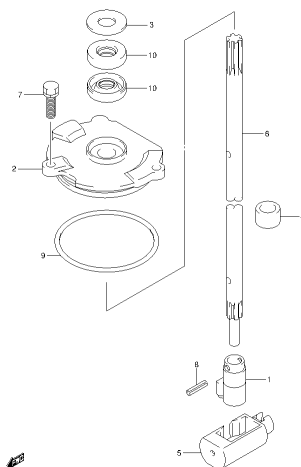
DF140A_E01_014_077
SHIFT FCD

FIG.78



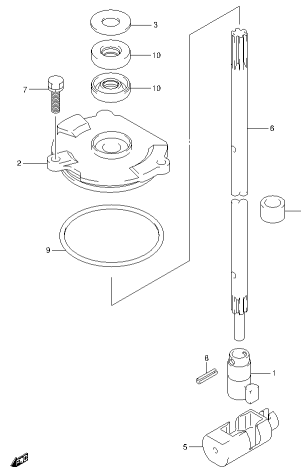
DF140A_E01_014_078
SHIFT FCD

FIG.79



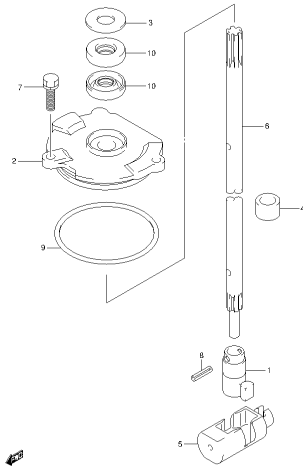
DF140A_E01_014_079
SHIFT FCD

FIG.80



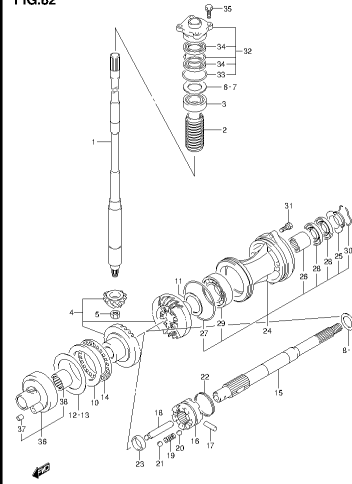
DF140A_E01_014_080
SHIFT FCD

FIG.81



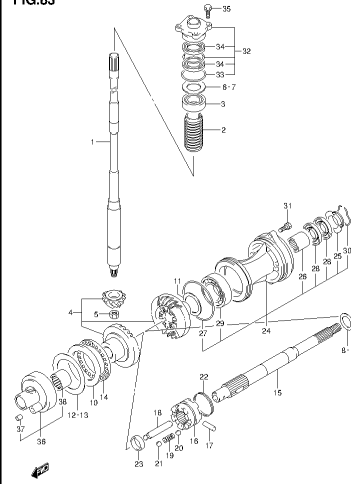
DF140A_E01_014_081
SHIFT PCD

FIG.82



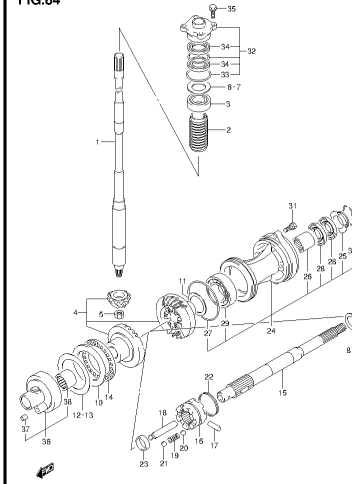
DF140A_E01_014_082
TRANSMISSION

FIG.83



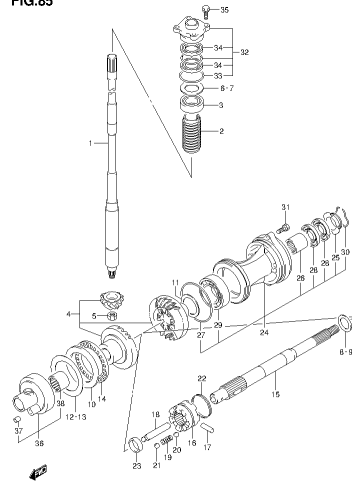
DF140A_E01_014_083
TRANSMISSION

FIG.84



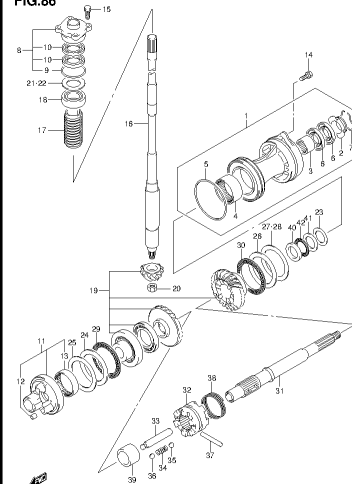
DF140A_E01_014_084
TRANSMISSION

FIG.85



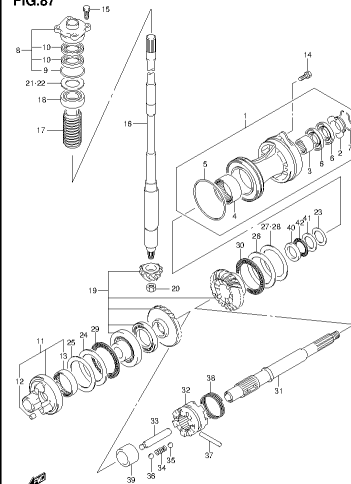
DF140A_E01_014_085
TRANSMISSION

FIG.86



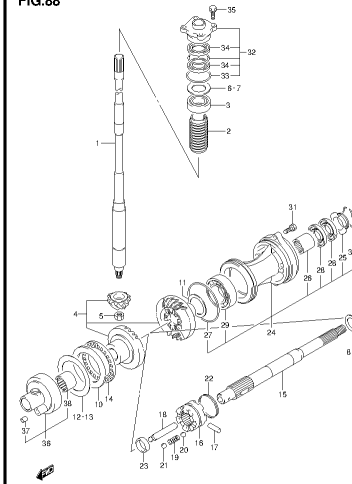
DF140A_E01_014_086
TRANSMISSION

FIG.87



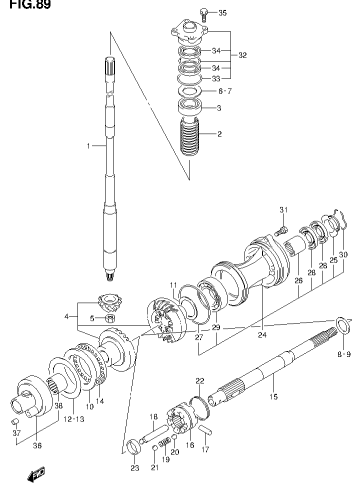
DF140A_E01_014_087
TRANSMISSION

FIG.88



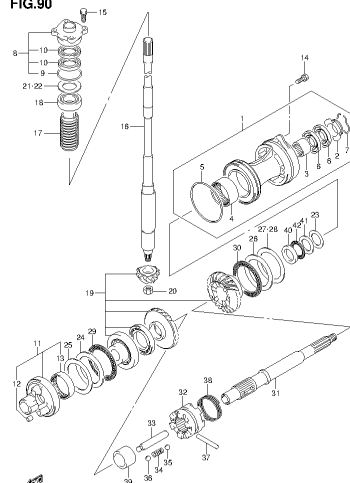
DF140A_E01_014_088
TRANSMISSION

FIG.89



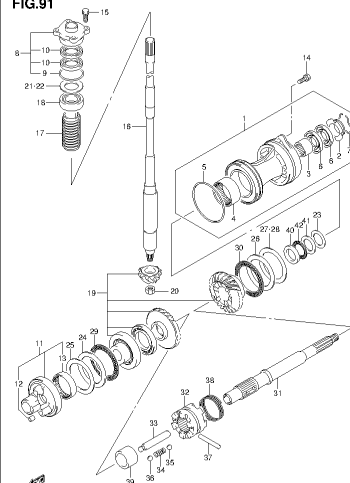
DF140A_E01_014_089
TRANSMISSION.

FIG.90



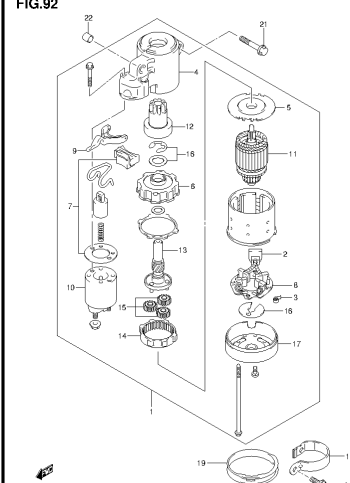
DF140A_E01_014_090
TRANSMISSION.

FIG.91



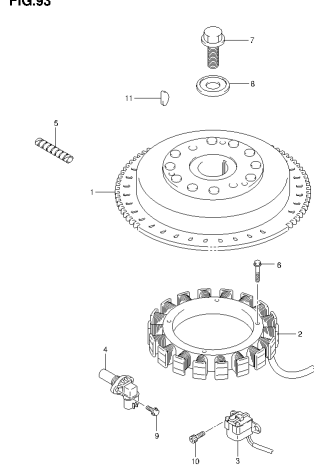
DF140A_E01_014_091
TRANSMISSION.

FIG.92



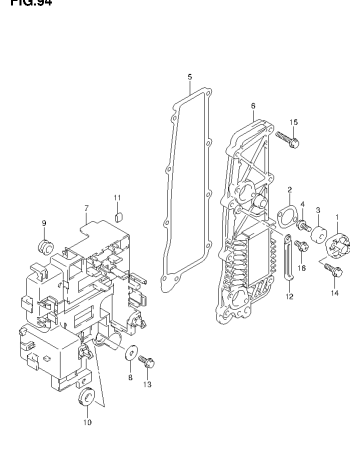
DF140A_E01_014_092
STARTING MOTOR.

FIG.93



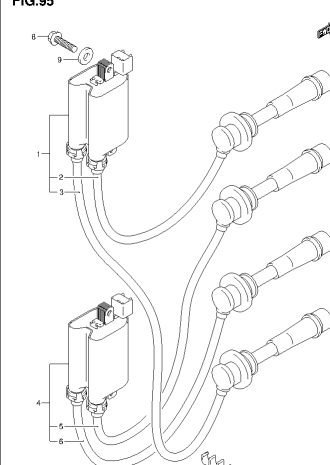
DF140A_E01_014_093
MAGNETO.

FIG.94



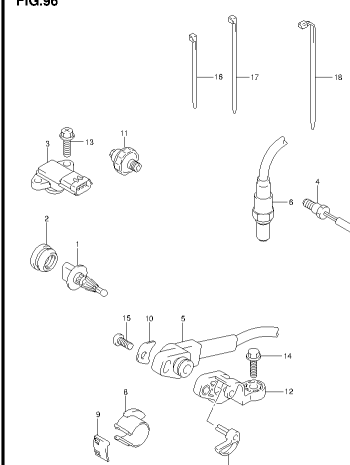
DF140A_E01_014_094
RECTIFIER.

FIG.95



DF140A_E01_014_095
IGNITION COIL.

FIG.96



DF140A_E01_014_096
SENSOR.

FIG.97

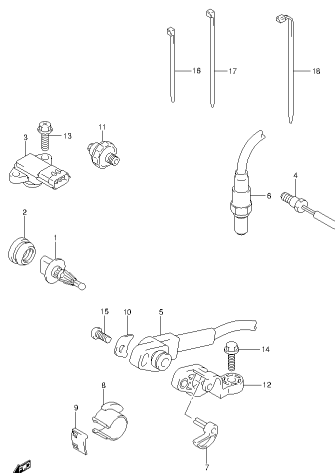
DF140A_EB1_B14_097
SENSOR

FIG.98

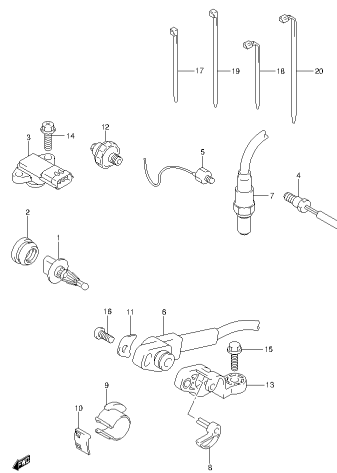
DF140A_EB1_B14_098
SENSOR

FIG.99

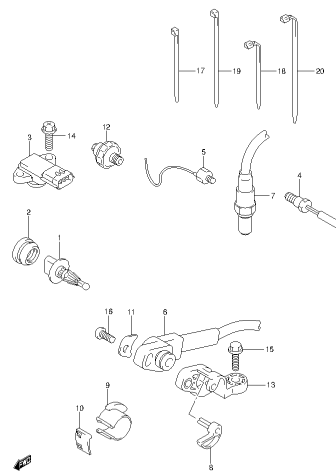
DF140A_EB1_B14_099
SENSOR

FIG.100

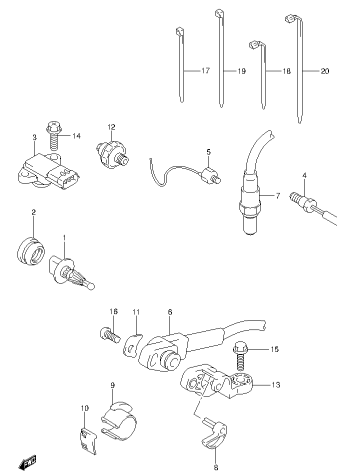
DF140A_EB1_B14_100
SENSOR

FIG.101

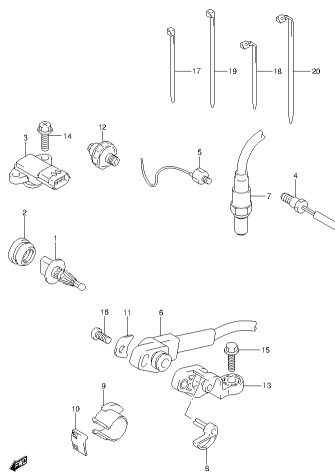
DF140A_EB1_B14_101
SENSOR

FIG.102

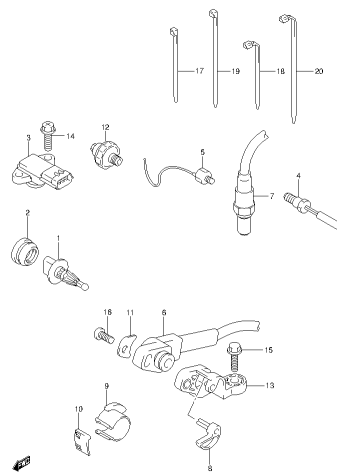
DF140A_EB1_B14_102
SENSOR

FIG.103

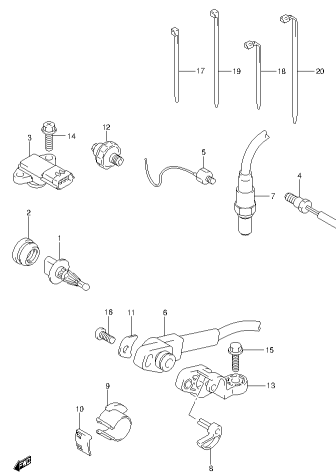
DF140A_EB1_B14_103
SENSOR

FIG.104

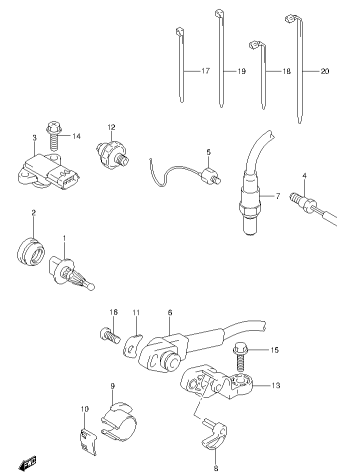
DF140A_EB1_B14_104
SENSOR

FIG.105

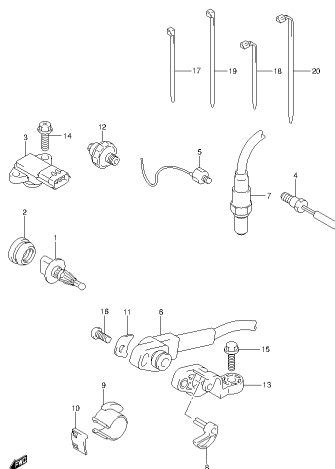
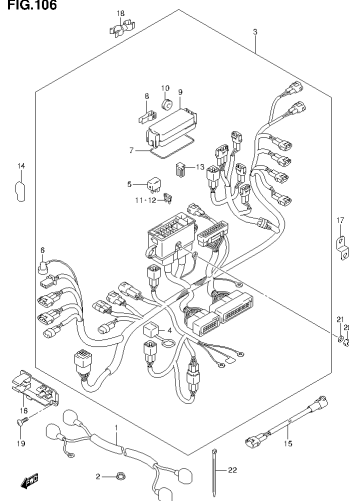
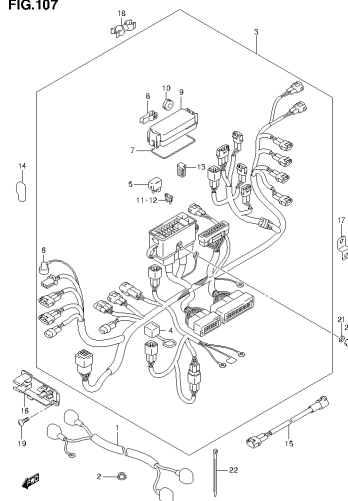
DF140A_E01_014_105
SENSOR

FIG.106



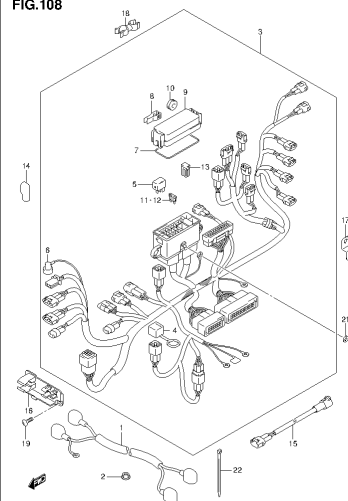
DF140A_E01_014_106
HARNESS

FIG.107



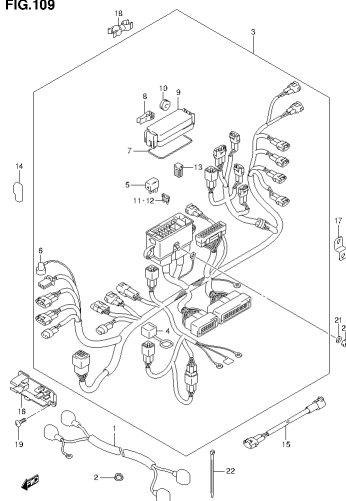
DF140A_E01_014_107
HARNES

FIG.108



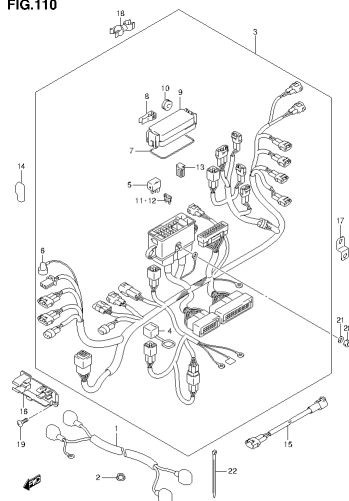
DF140A_E01_014_106
HARNES

FIG.109



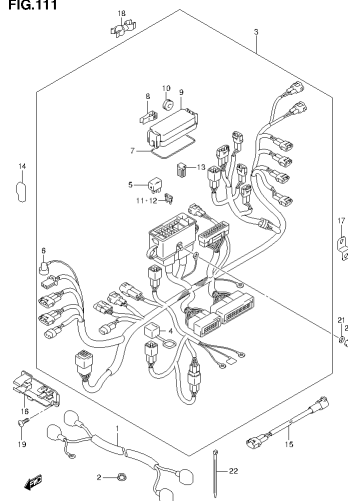
DF140A_E01_014_109
HARNESS

FIG.110



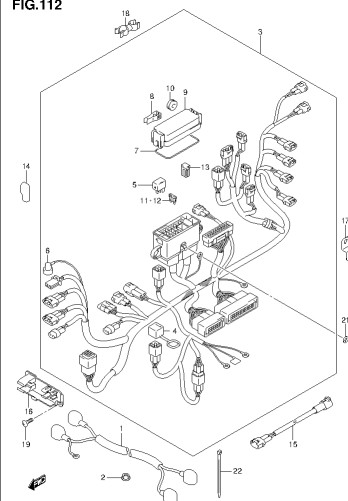
DF140A_E01_014_110
HARNESS

FIG.111



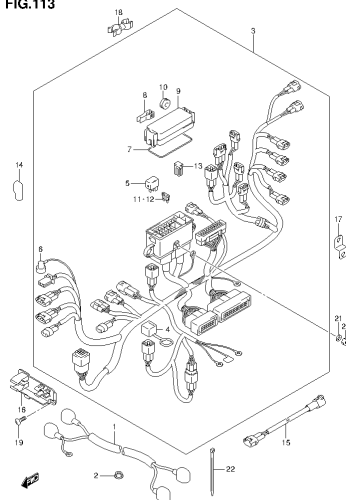
DF140A_E01_014_111
HARNESS

FIG.112



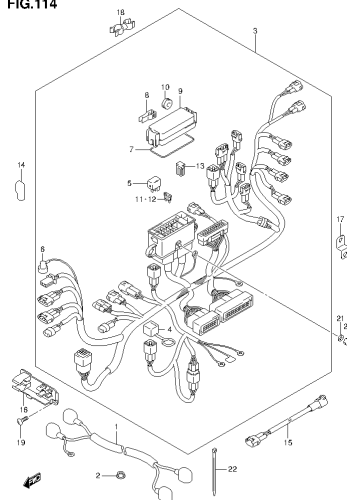
DF140A_E01_014_112
HARNESS

FIG.113



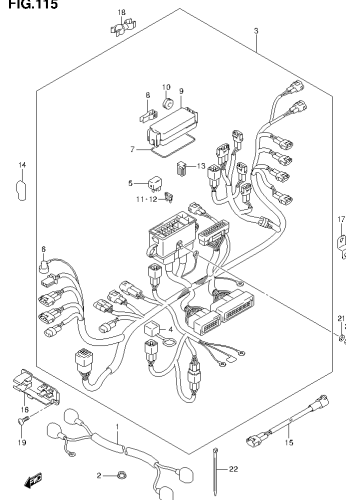
DF140A_E01_014_113
HARNESS

FIG.114



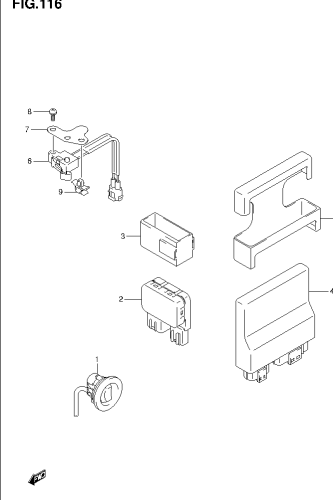
DF140A_E01_014_114
HARNESS

FIG.115



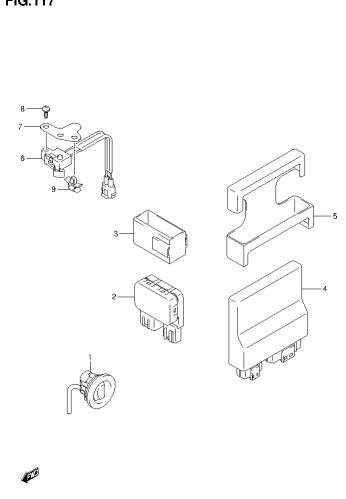
DF140A_E01_014_115
HARNESS

FIG.116



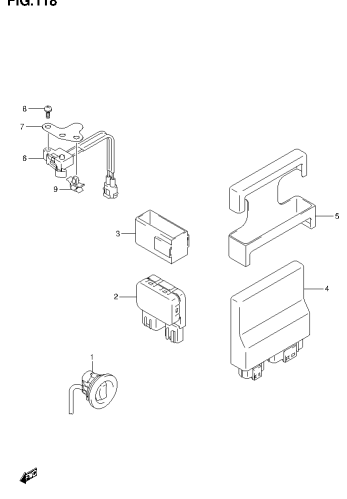
DF140A_E01_014_116
PTT SWITCH ENGINE CONTROL UNIT

FIG.117



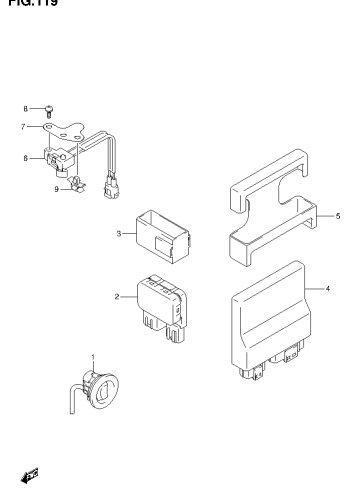
DF140A_E01_014_117
PTT SWITCH ENGINE CONTROL UNIT

FIG.118



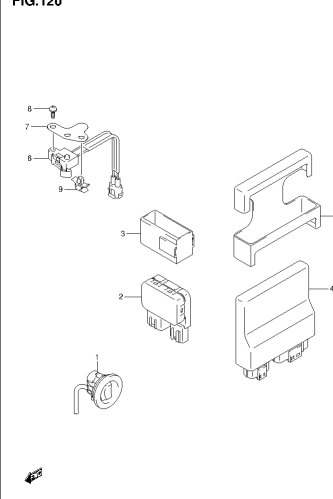
DF140A_E01_014_118
PTT SWITCH ENGINE CONTROL UNIT

FIG.119



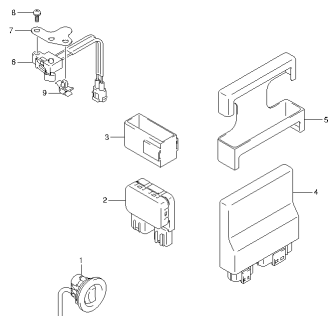
DF140A_E01_014_119
PTT SWITCH ENGINE CONTROL UNIT

FIG.120



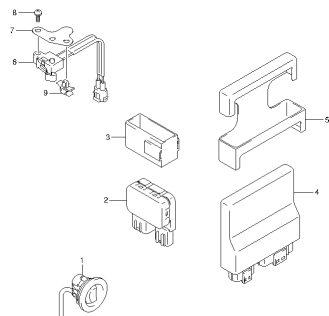
DF140A_E01_014_120
PTT SWITCH ENGINE CONTROL UNIT

FIG.121



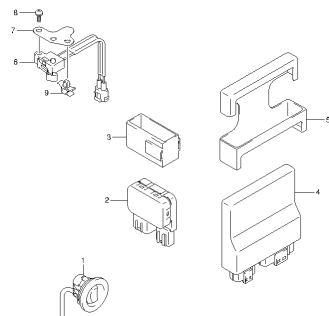
DF140A_E01_014_121
PTT SWITCH ENGINE CONTROL UNIT

FIG.122



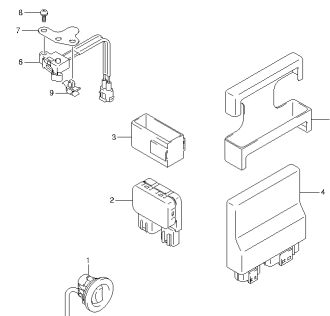
DF140A_E01_014_122
PTT SWITCH ENGINE CONTROL UNIT

FIG.123



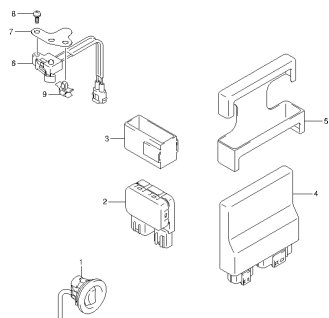
DF140A_E01_014_123
PTT SWITCH ENGINE CONTROL UNIT

FIG.124



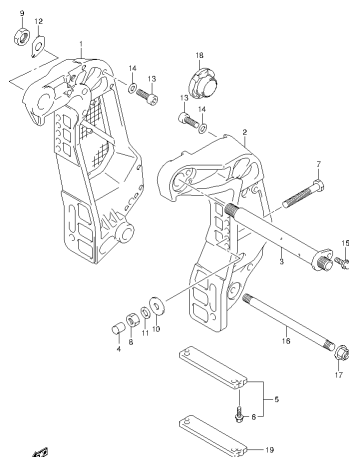
DF140A_E01_014_124
PTT SWITCH ENGINE CONTROL UNIT

FIG.125



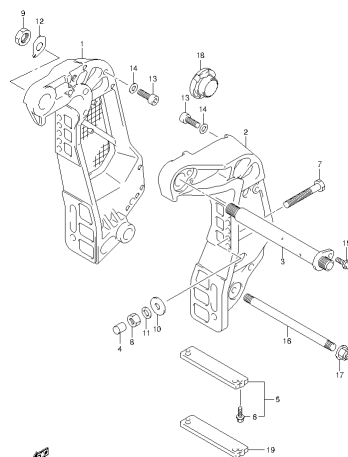
DF140A_E01_014_125
PTT SWITCH ENGINE CONTROL UNIT

FIG.126



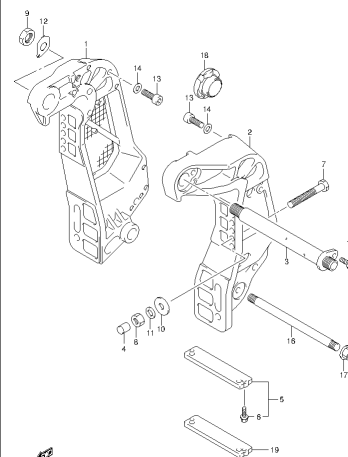
DF140A_E01_014_126
CLAMP BRACKET

FIG.127



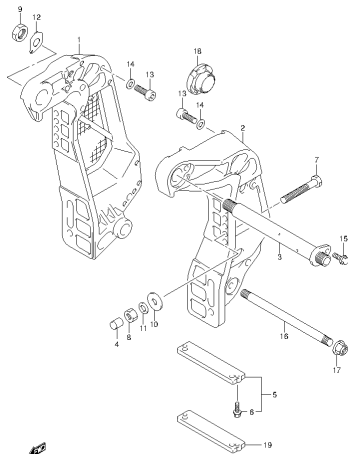
DF140A_E01_014_127
CLAMP BRACKET

FIG.128



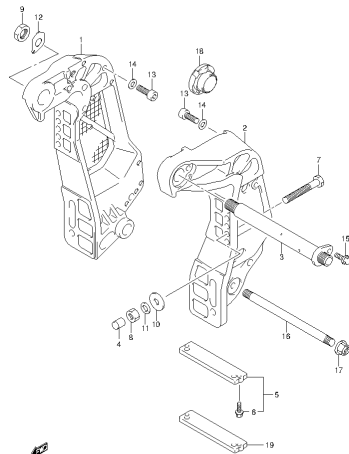
DF140A_E01_014_128
CLAMP BRACKET

FIG.129



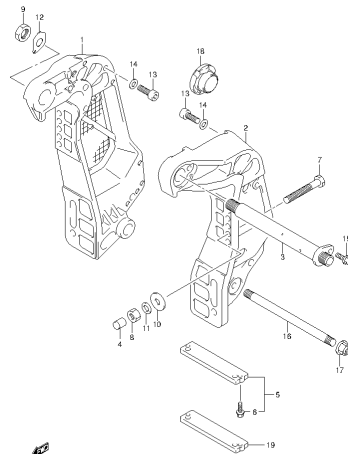
DF140A_E01_014_129
CLAMP BRACKET

FIG.130



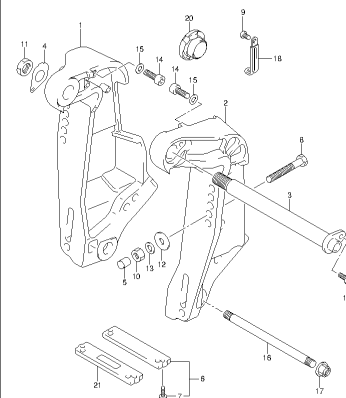
DF140A_E01_014_130
CLAMP BRACKET

FIG.131



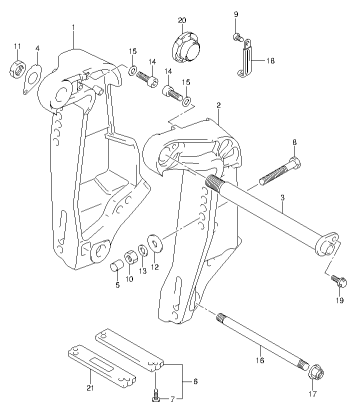
DF140A_E01_014_131
CLAMP BRACKET

FIG.132



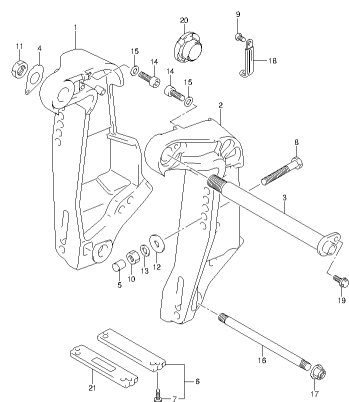
DF140A_E01_014_132
CLAMP BRACKET

FIG.133



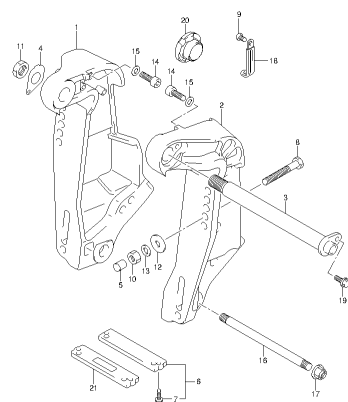
DF140A_E01_014_133
CLAMP BRACKET

FIG.134



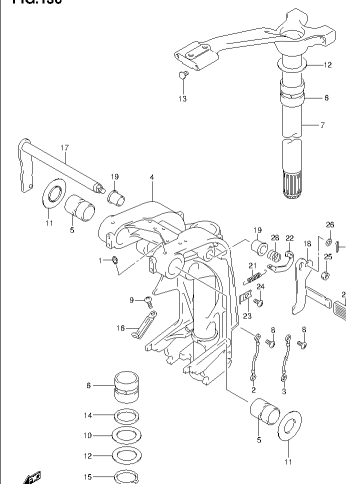
DF140A_E01_014_134
CLAMP BRACKET

FIG.135



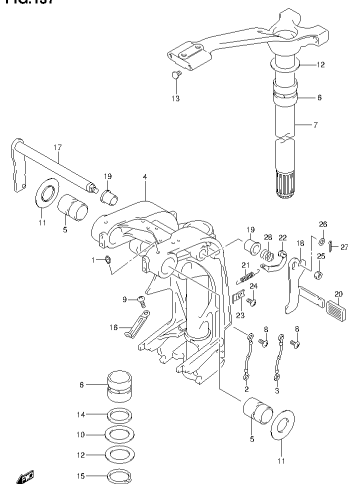
DF140A_E01_014_135
CLAMP BRACKET

FIG.136



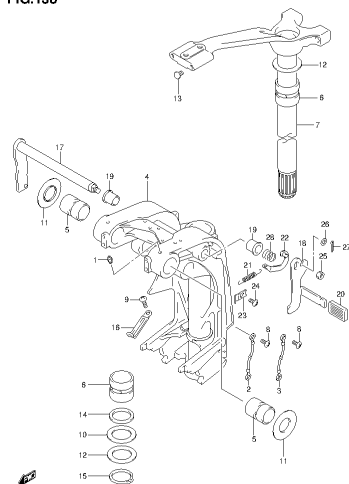
DF140A_E01_014_136
SWIVEL BRACKET

FIG.137



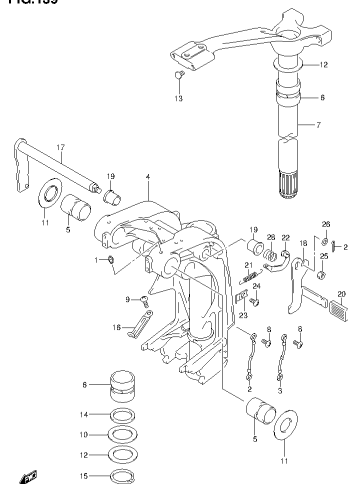
DF140A_E01_014_137
SWIVEL BRACKET

FIG.138



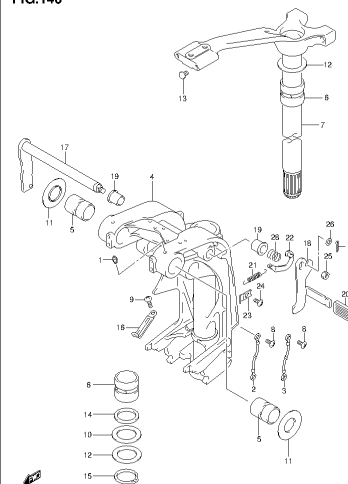
DF140A_E01_014_138
SWIVEL BRACKET

FIG.139



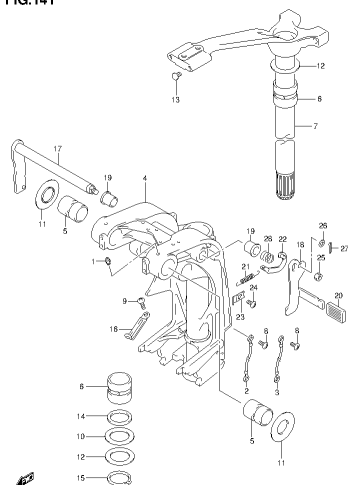
DF140A_E01_014_139
SWIVEL BRACKET

FIG.140



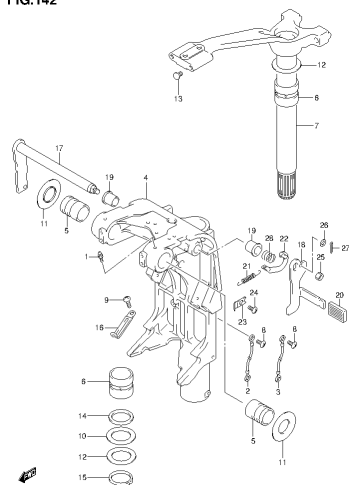
DF140A_E01_014_140
SWIVEL BRACKET

FIG.141



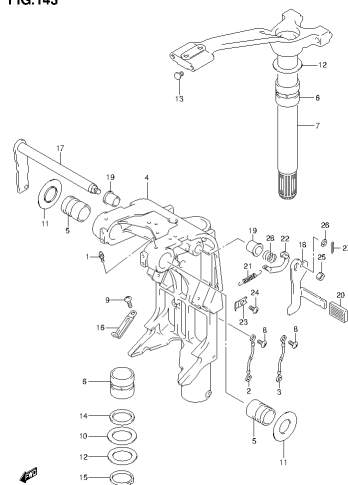
DF140A_E01_014_141
SWIVEL BRACKET

FIG.142



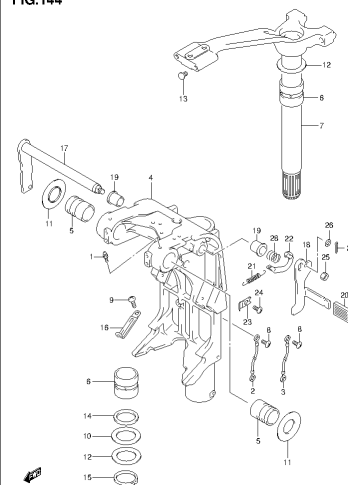
DF140A_E01_014_142
SWIVEL BRACKET

FIG.143



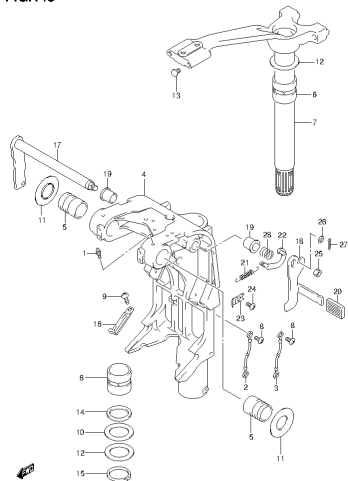
DF140A_E01_014_143
SWIVEL BRACKET

FIG.144



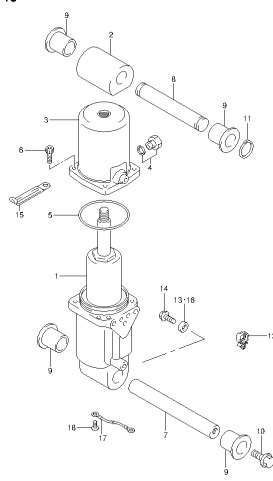
DF140A_E01_014_144
SWIVEL BRACKET

FIG.145



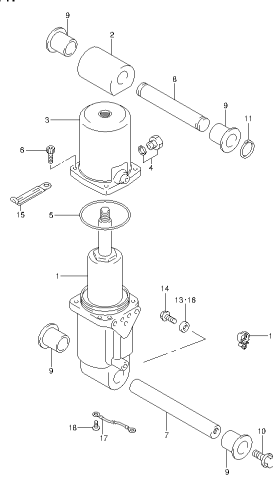
DF140A_E01_014_145
SWIVEL BRACKET

FIG.146



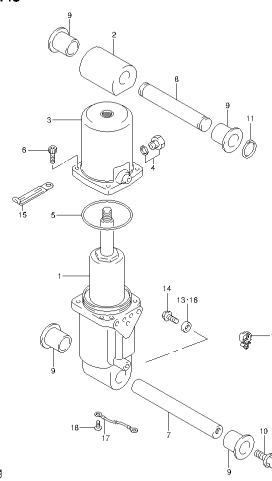
DF140A_E01_014_146
TRIM CYLINDER

FIG.147



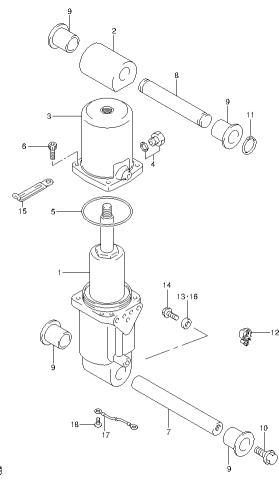
DF140A_E01_014_147
TRIM CYLINDER

FIG.148



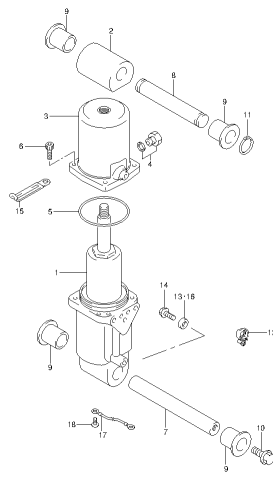
DF140A_E01_014_148
TRIM CYLINDER

FIG.149



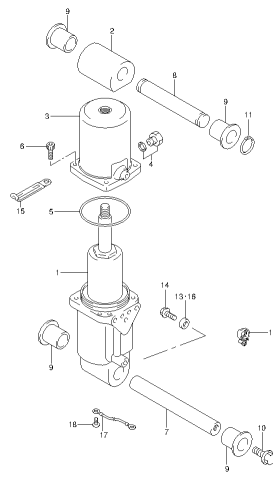
DF140A_E01_014_149
TRIM CYLINDER

FIG.150



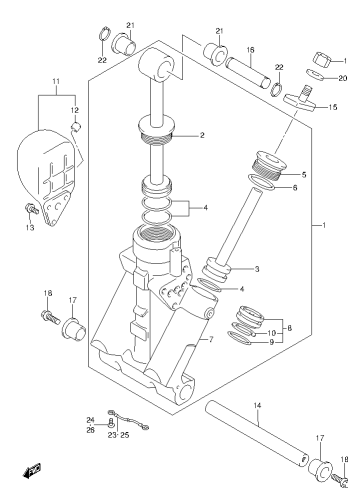
DF140A_E01_014_150
TRIM CYLINDER

FIG.151



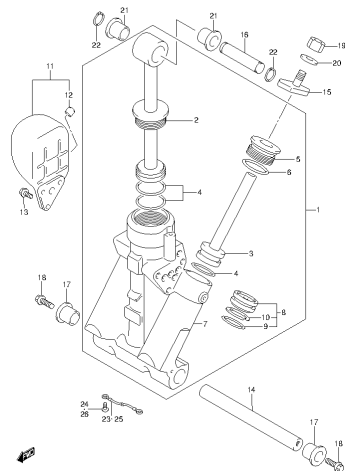
DF140A_E01_014_151
TRIM CYLINDER

FIG.152



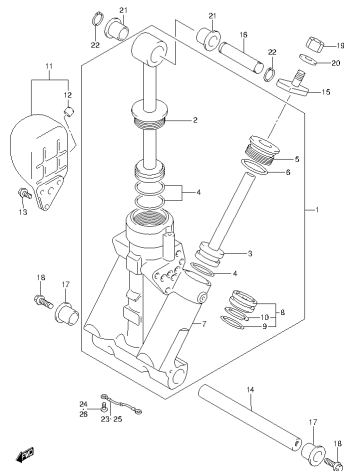
DF140A_E01_014_152
TRIM CYLINDER

FIG.153



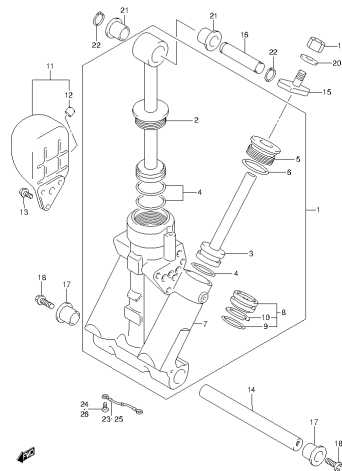
DF140A_E01_014_153
TRIM CYLINDER

FIG.154



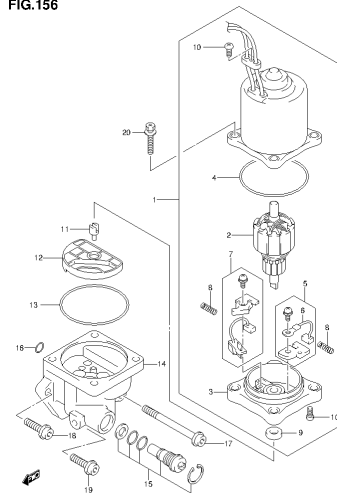
DF140A_E01_014_154
TRIM CYLINDER

FIG.155



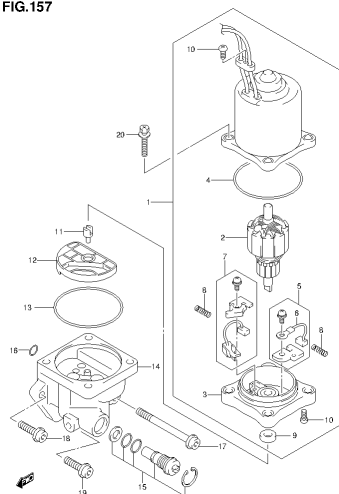
DF140A_E01_014_155
TRIM CYLINDER

FIG.156



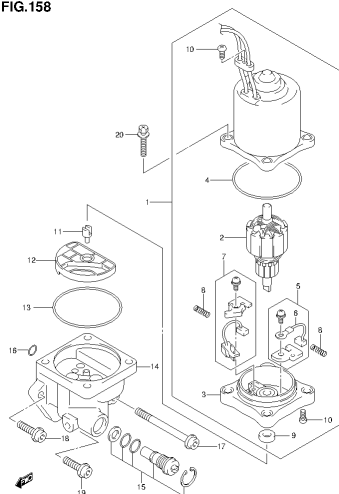
DF140A_E01_014_156
PTT MOTOR

FIG.157



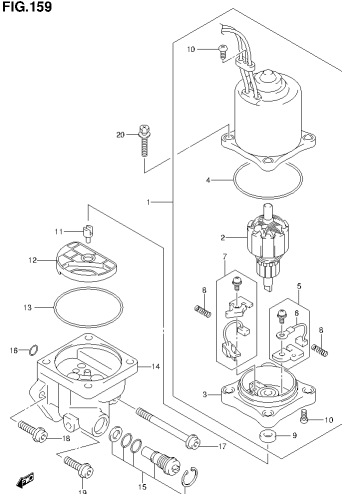
DF140A_E01_014_157
PTT MOTOR

FIG.158



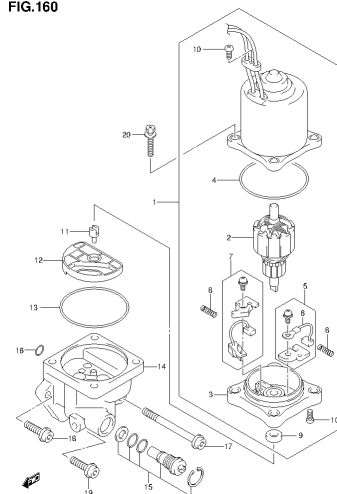
DF140A_E01_014_158
PTT MOTOR

FIG.159



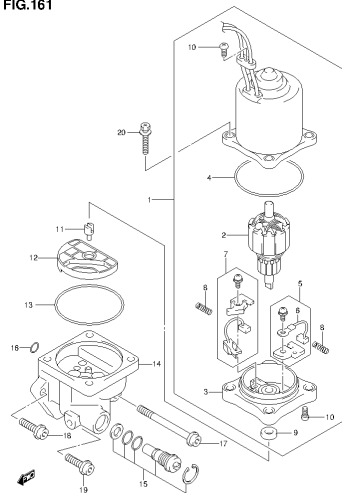
DF140A_E01_014_159
PTT MOTOR

FIG.160



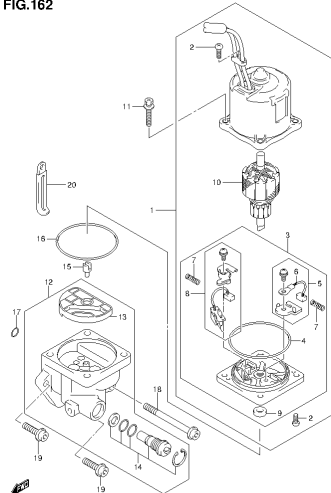
DF140A_E01_014_160
PTT MOTOR

FIG.161



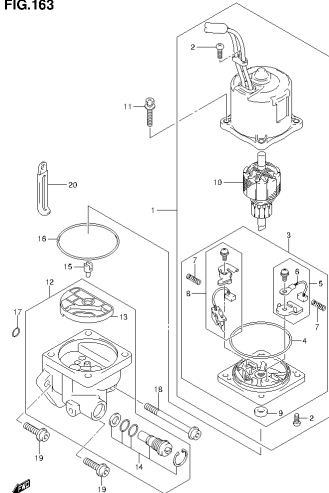
DF140A_E01_014_181
PTT MOTOR

FIG.162



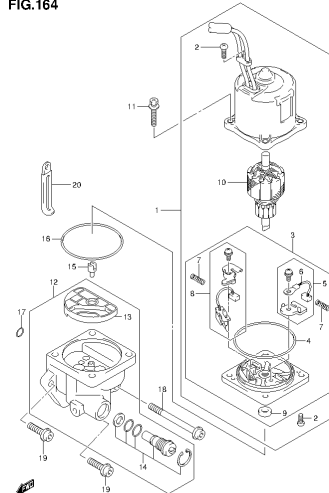
DF140A_E01_014_182
PTT MOTOR

FIG.163



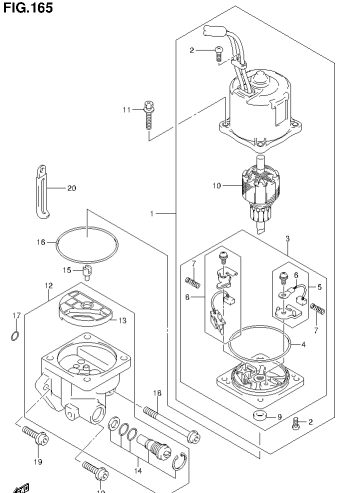
DF140A_E01_014_183
PTT MOTOR

FIG.164



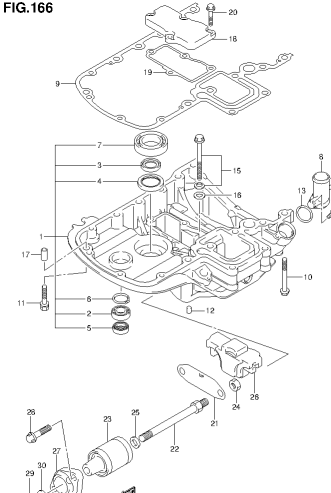
DF140A_E01_014_184
PTT MOTOR

FIG.165



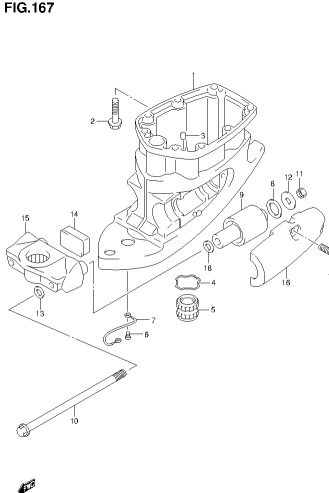
DF140A_E01_014_185
PTT MOTOR

FIG.166



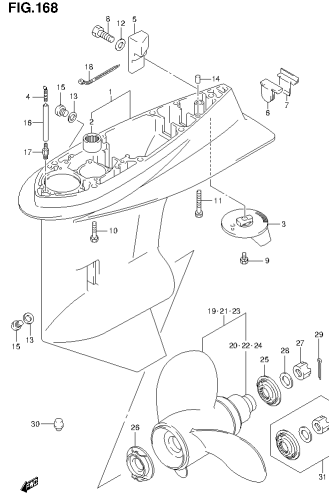
DF140A_E01_014_186
ENGINE HOLDER

FIG.167



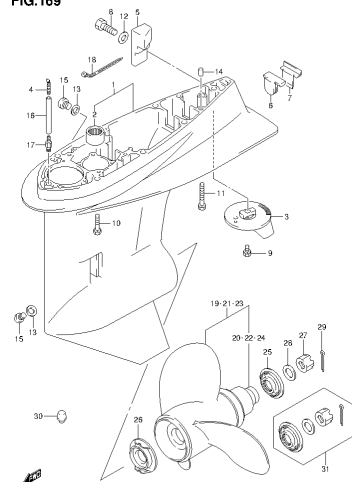
DF140A_E01_014_187
DRIVE SHAFT HOUSING

FIG.168



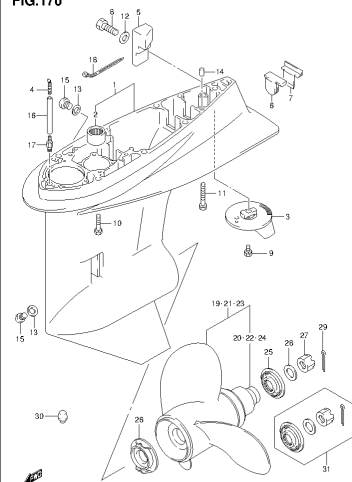
DF140A_E01_014_188
GEAR CASE

FIG.169



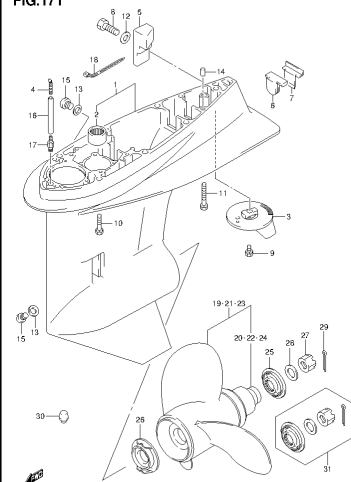
DF140A_E01_014...189
GEAR CASE

FIG.170



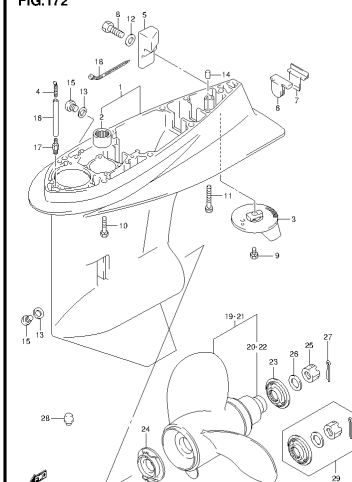
DF140A_E01_014...170
GEAR CASE

FIG.171



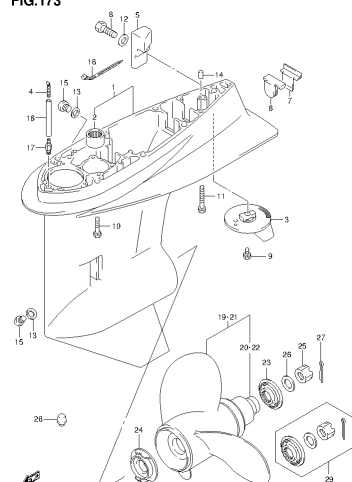
DF140A_E01_014...171
GEAR CASE

FIG.172



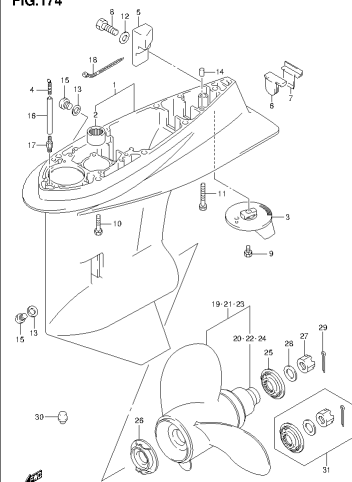
DF140A_E01_014...172
GEAR CASE

FIG.173



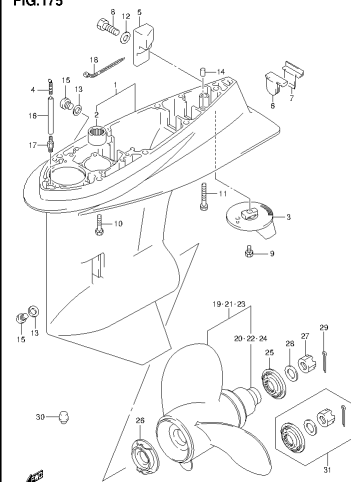
DF140A_E01_014...173
GEAR CASE

FIG.174



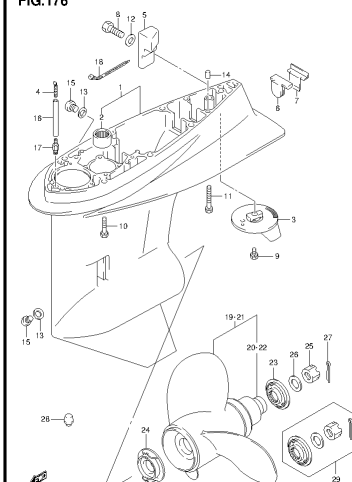
DF140A_E01_014...174
GEAR CASE

FIG.175



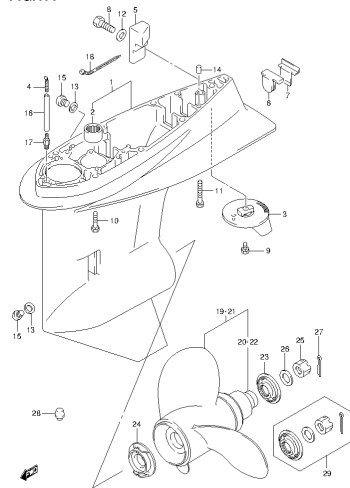
DF140A_E01_014...175
GEAR CASE

FIG.176



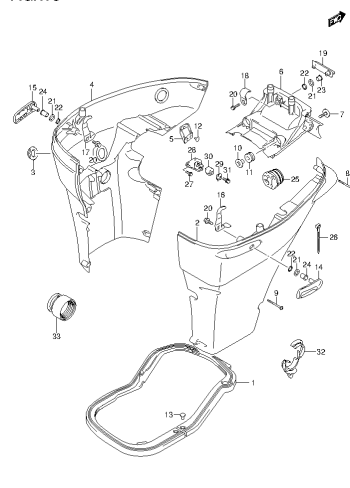
DF140A_E01_014...176
GEAR CASE

FIG.177



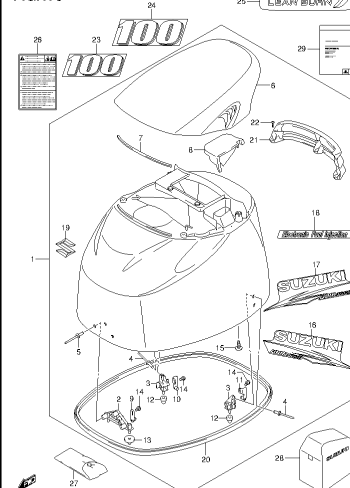
DF140A_E01_014_177
GEAR CASE

FIG.178



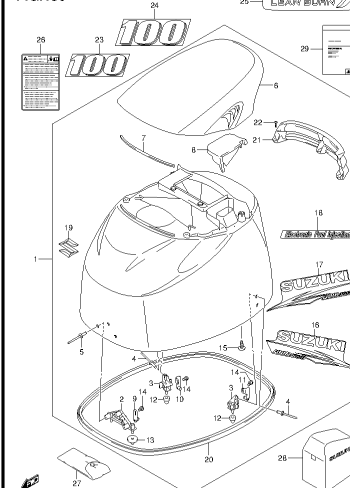
DF140A_E01_014_178
SIDE COVER

FIG.179



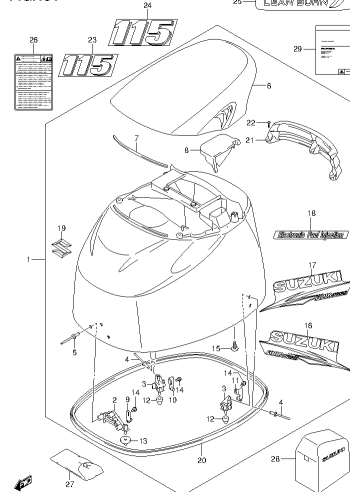
DF140A_E01_014_179
ENGINE COVER

FIG.180



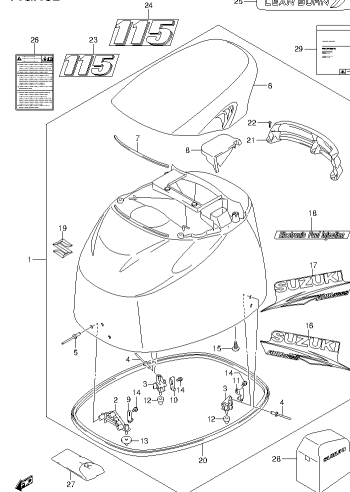
DF140A_E01_014_180
ENGINE COVER

FIG.181



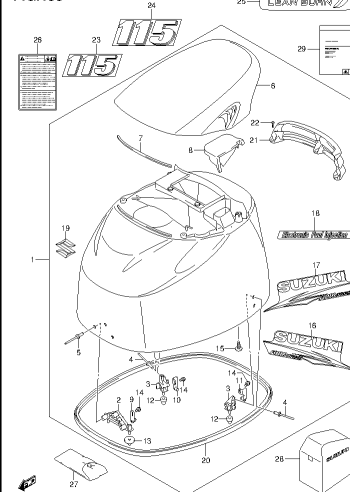
DF140A_E01_014_181
ENGINE COVER

FIG.182



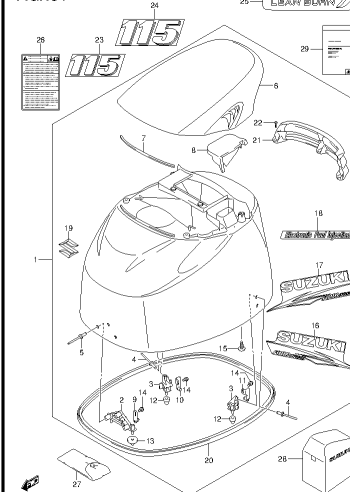
DF140A_E01_014_182
ENGINE COVER

FIG.183



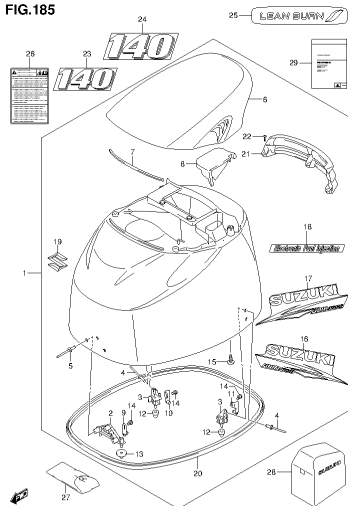
DF140A_E01_014_183
ENGINE COVER

FIG.184



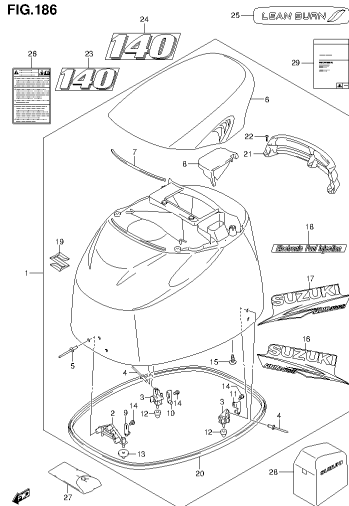
DF140A_E01_014_184
ENGINE COVER

FIG.185



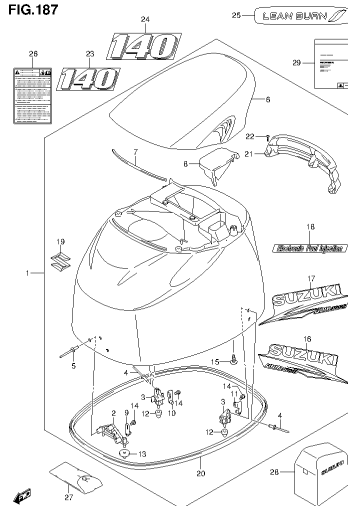
DF140A_E01_014_185
ENGINE COVER.

FIG.186



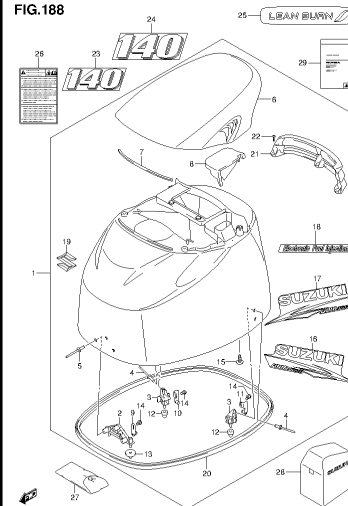
DF140A_E01_014_186
ENGINE COVER.

FIG.187



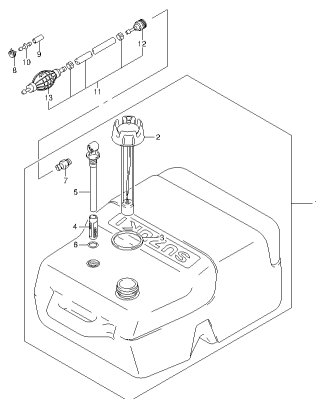
DF140A_E01_014_187
ENGINE COVER.

FIG.188



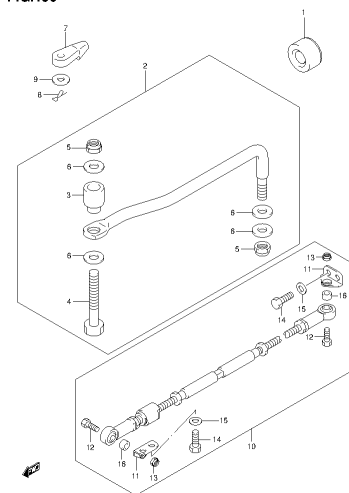
DF140A_E01_014_188
ENGINE COVER.

FIG.189



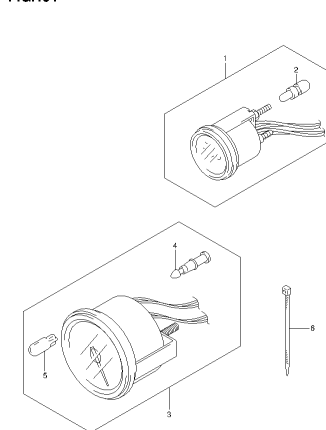
DF140A_E01_014_189
FUEL TANK

FIG.190



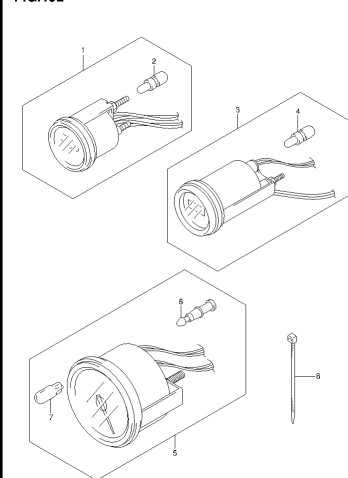
DF140A_E01_014_190
DRAG LINK

FIG.191



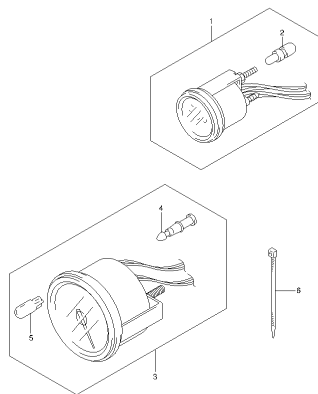
DF140A_E01_014_191
METER

FIG.192



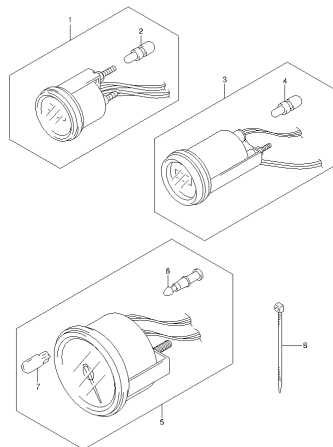
DF140A_E01_014_192
METER

FIG.193



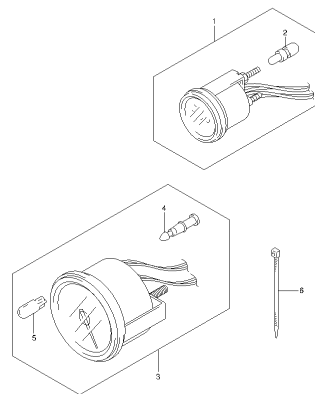
DF140A_E01_014_193
METER

FIG.194



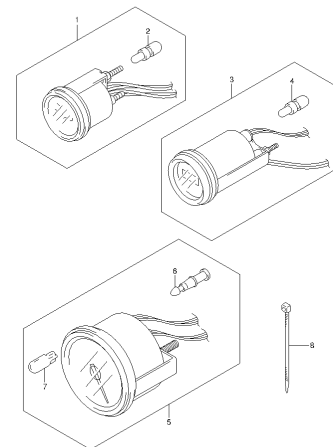
DF140A_E01_014_194
METER

FIG.195



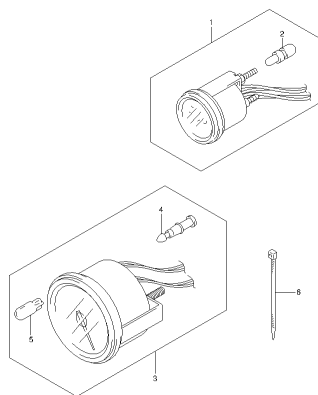
DF140A_E01_014_195
METER

FIG.196



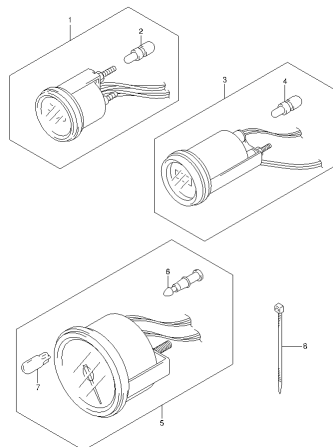
DF140A_E01_014_196
METER

FIG.197



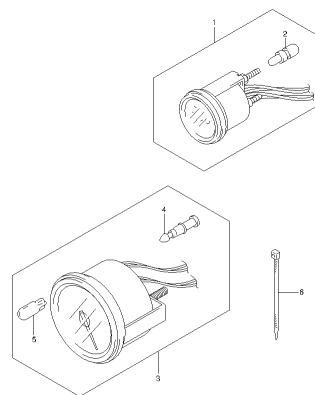
DF140A_E01_014_197
METER

FIG.198



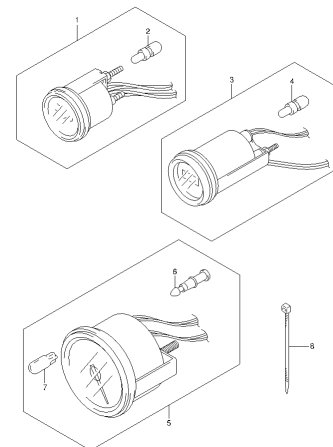
DF140A_E01_014_198
METER

FIG.199



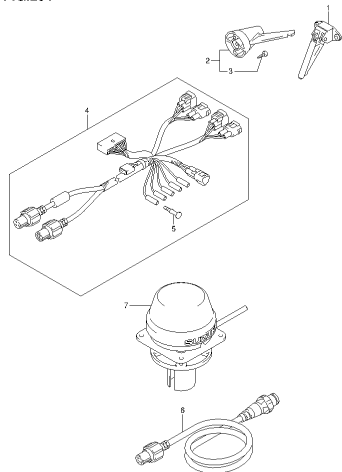
DF140A_E01_014_199
METER

FIG.200



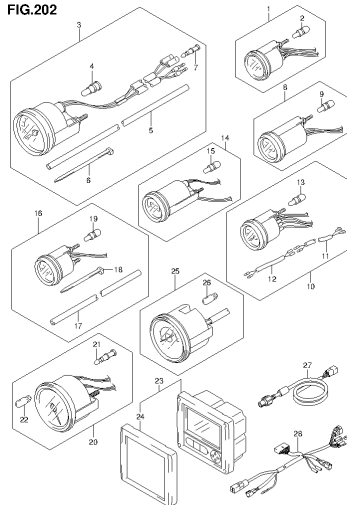
DF140A_E01_014_200
METER

FIG.201



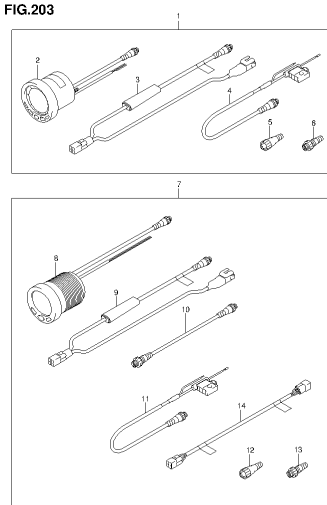
DF140A_E01_014_201
OPT.METER (1)

FIG.202



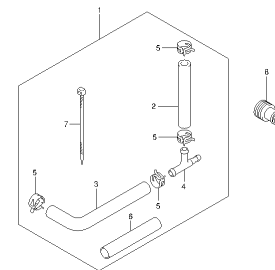
DF140A_E01_014_202
OPT.METER (2)

FIG.203



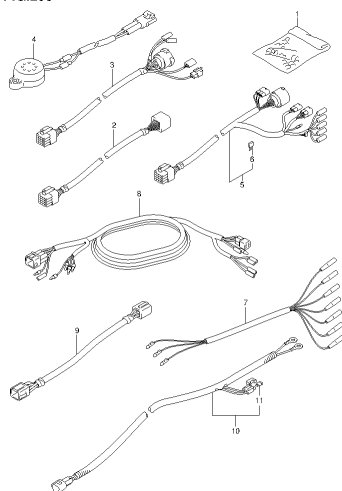
DF140A_E01_014_203
OPT.METER KIT

FIG.204



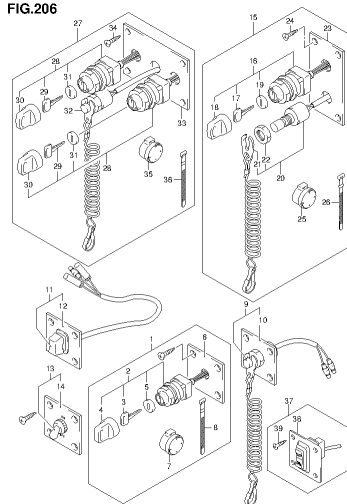
DF140A_E01_014_204
OPT.TRIM SENDER

FIG.205



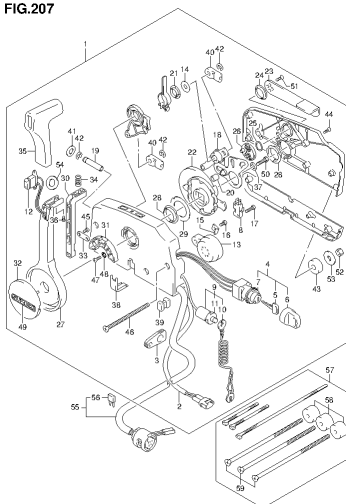
DF140A_E01_014_205
OPT.HARNESS

FIG.206



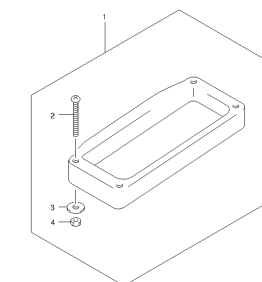
DF140A_E01_014_206
OPT.SWITCH

FIG.207



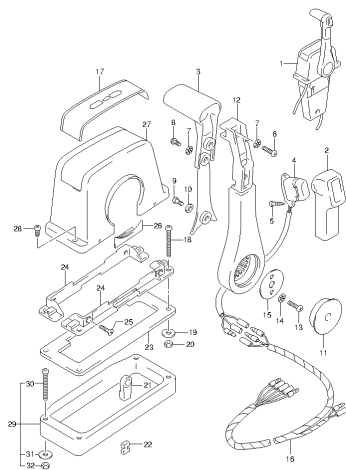
DF140A_E01_014_207
OPT.REMOTE CONTROL

FIG.208



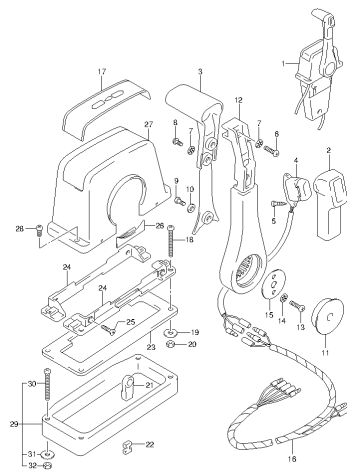
DF140A_E01_014_208
OPT.REMOTE CONTROL SPACER

FIG.209



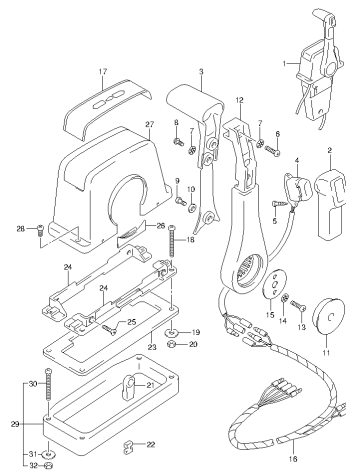
DF140A_E01_B14_209
OPT REMOTE CONTROL ASSY SINGLE (1)

FIG.210



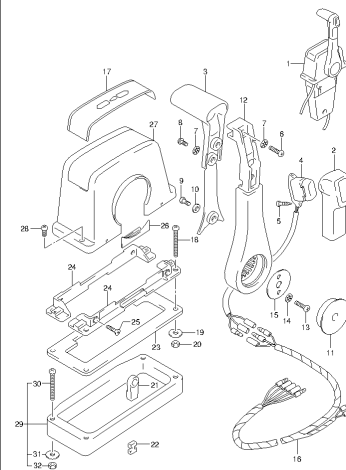
DF140A_E01_B14_210
OPT REMOTE CONTROL ASSY SINGLE (1)

FIG.211



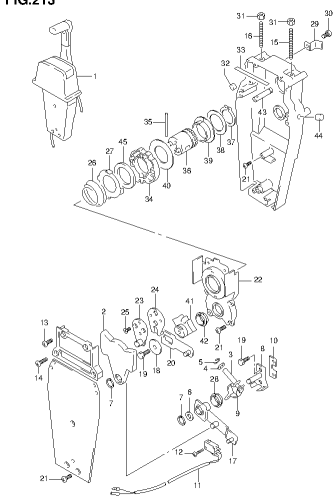
DF140A_E01_B14_211
OPT REMOTE CONTROL ASSY SINGLE (1)

FIG.212



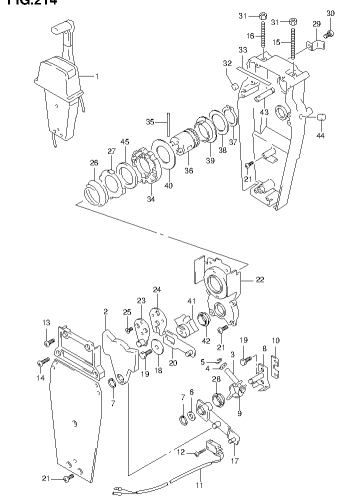
DF140A_E01_B14_212
OPT REMOTE CONTROL ASSY SINGLE (1)

FIG.213



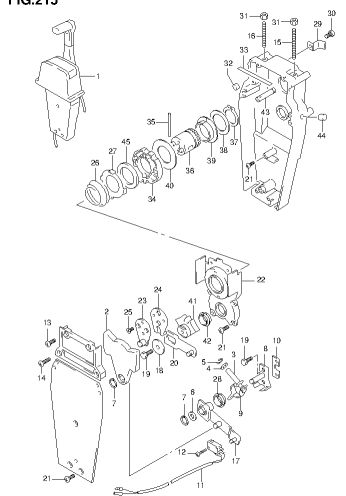
DF140A_E01_B14_213
OPT REMOTE CONTROL ASSY SINGLE (2)

FIG.214



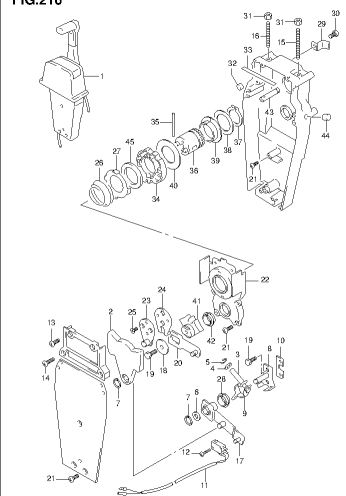
DF140A_E01_B14_214
OPT REMOTE CONTROL ASSY SINGLE (2)

FIG.215



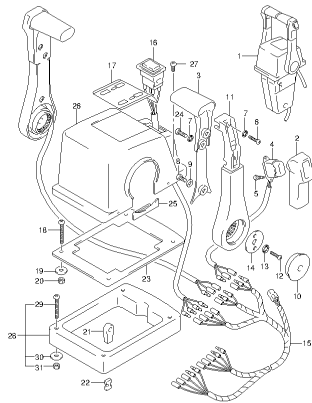
DF140A_E01_B14_215
OPT REMOTE CONTROL ASSY SINGLE (2)

FIG.216



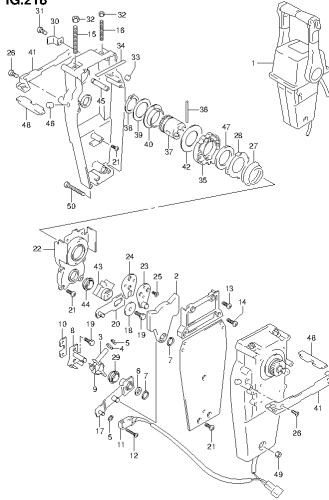
DF140A_E01_B14_216
OPT REMOTE CONTROL ASSY SINGLE (2)

FIG.217



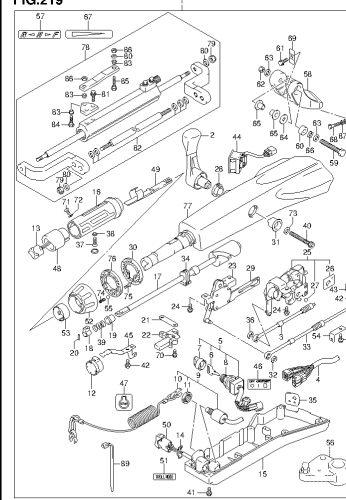
DF140A_E01_014_217
OPT REMOTE CONTROL ASSY DUAL (1)

FIG.218



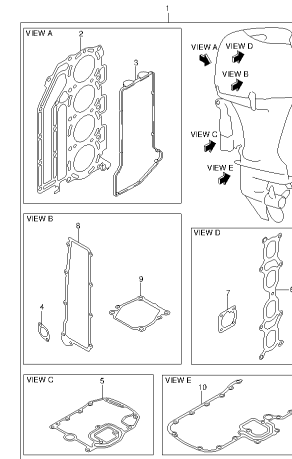
DF140A_E01_014_218
OPT REMOTE CONTROL ASSY DUAL (2)

FIG.219



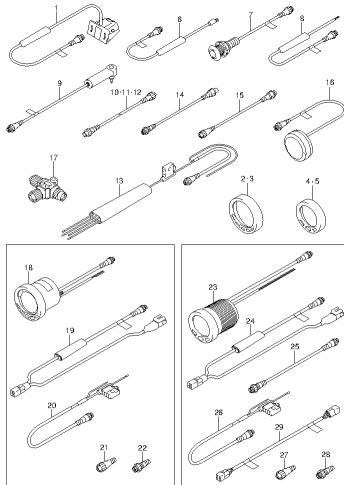
DF140A_E01_014_219
OPT TILLER HANDLE

FIG.220



DF140A_E01_014_220
OPT GASKET SET

FIG.221



DF140A_E01_014_221
OPT LOW RANGE GAUGE

FIG.1

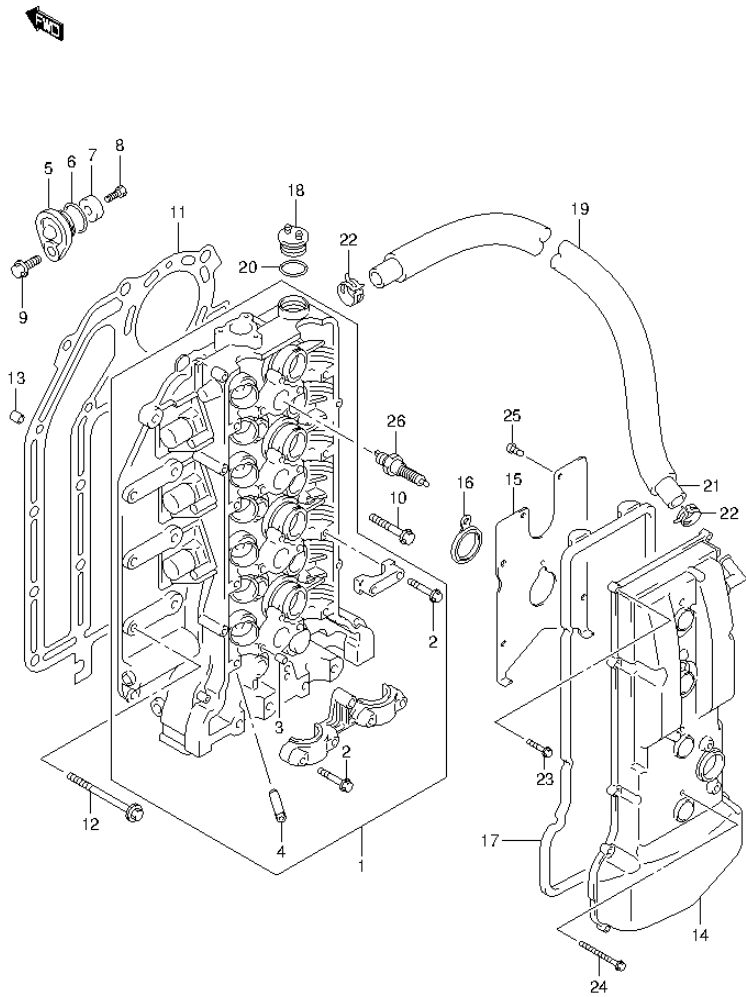


FIG.1 (1-B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11100-90J06	HEAD, CYLINDER	1	
2	09103-06266	.BOLT (6X40)	21	
3	09206-08001	.PIN (8X11)	18	
4	11115-85FA1-001	GUIDE, VALVE (OS:0.3)	16	OPT
5	11261-93J00	COVER, PROTECTION ANODE	2	
6	09280-22019	O RING (D:1.9,ID:21.8)	2	
7	55321-87J00	ANODE, PROTECTION	2	
8	09103-06281	BOLT (6X14)	2	
9	01550-08207	BOLT	2	
10	11117-89J00	BOLT, CYLINDER HEAD	10	
11	11141-92J01	GASKET, CYLINDER HEAD	1	
12	09116-08125	BOLT (8X50)	8	
13	04211-13189	PIN	2	
14	11170-90J11	COVER, CYLINDER HEAD	1	
15	11173-90J00	PLATE, BREATHER	1	
16	11179-90J00	GASKET, SPARK PLUG HOLE	4	
17	11189-90J00	GASKET, CYLINDER HEAD COVER	1	
18	11382-99E00	CAP, OIL FILLER	1	
19	18498-90J20	PROTECTOR, BREATHER HOSE	1	
20	09280-26006	O RING (D:3.1,ID:26.4)	1	
21	09355-13207-00B	HOSE (13X20X2000)	1	L:2000->660
22	09401-20409	CLIP	2	
23	01547-06257	BOLT	11	
24	01547-06557	BOLT	4	
25	02112-0612A	SCREW	7	
26	09482-00427	SPARK PLUG (BKR6E)	4	NGK

FIG.2

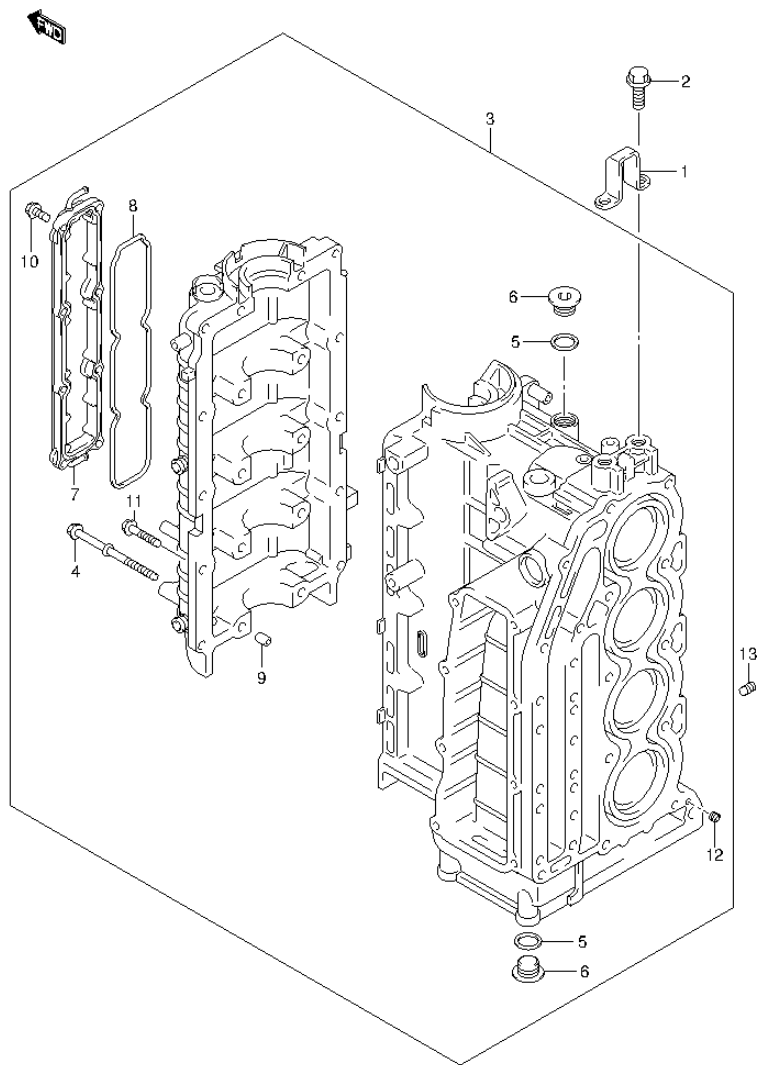


FIG.2 (1-B-3) CYLINDER BLOCK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11291-90J10	HOOK, ENGINE	1	
2	01550-12307	BOLT	2	
3	11300-92J30	BLOCK, CYLINDER	1	
4	11117-90J10	.BOLT, CRANKCASE	10	
5	11216-77E00	.GASKET, OIL GALLERY PLUG	3	
6	09248-18011	.PLUG (18X8)	3	
7	11330-90J00	.COVER, CRANKCASE WTR JKT	1	
8	11332-90J00	.O RING, WTR JKT COVER	1	
9	09206-13019	.PIN (10.4X13X16)	5	
10	01550-06207	.BOLT	8	
11	01550-08407	.BOLT	10	
12	11112-90J00	.PLUG, OIL VENTURI	1	
13	09246-05006	PLUG (1/8PT,H:5.5)	1	

FIG.3

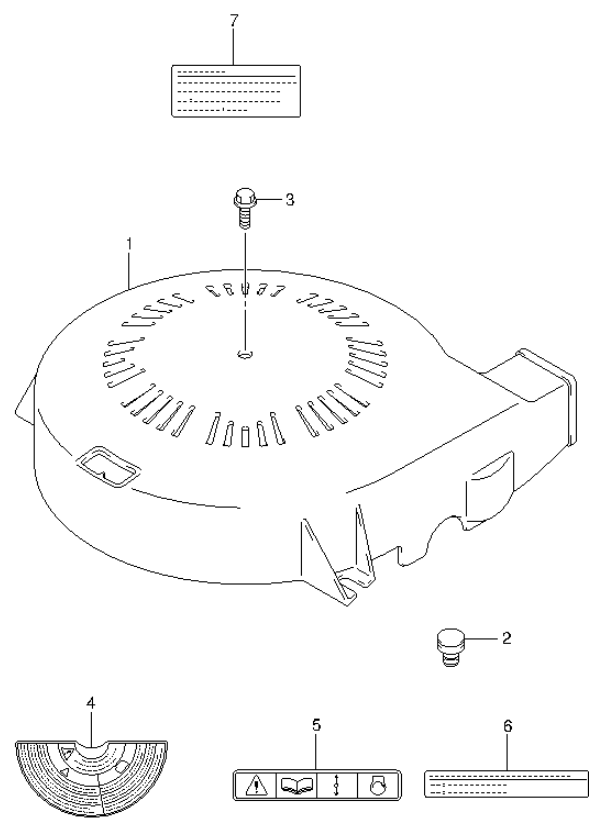


FIG.3 (1-B-4) RING GEAR COVER (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E40	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.4

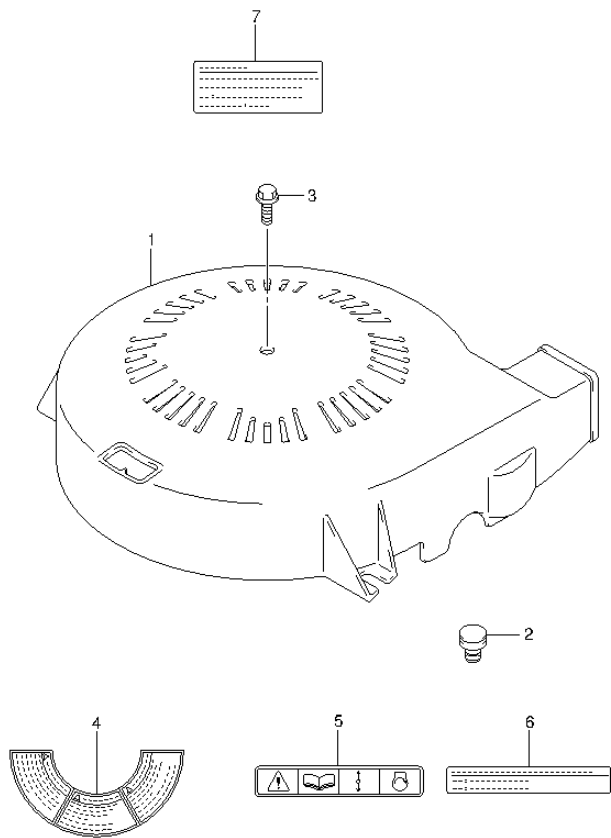


FIG.4 (1-B-5) RING GEAR COVER (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E32	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.5

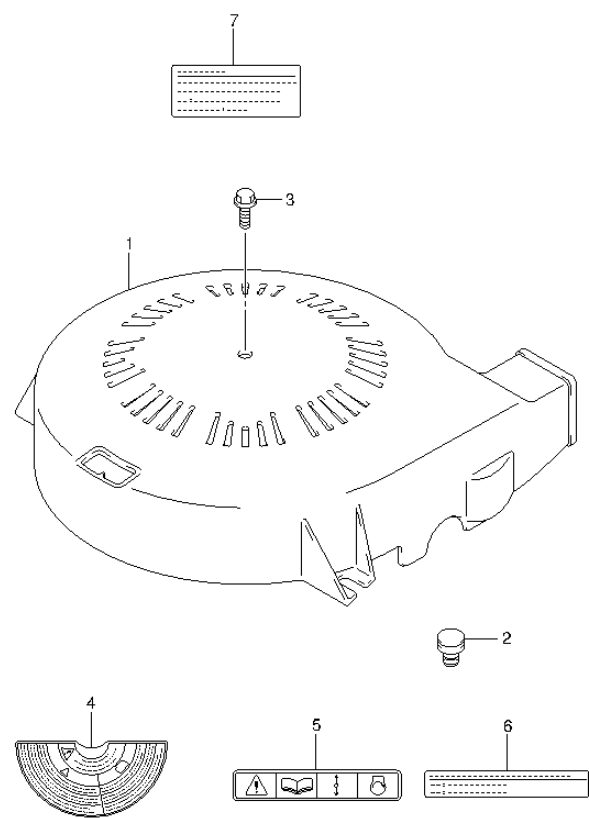


FIG.5 (1-B-6) RING GEAR COVER (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E40	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.6

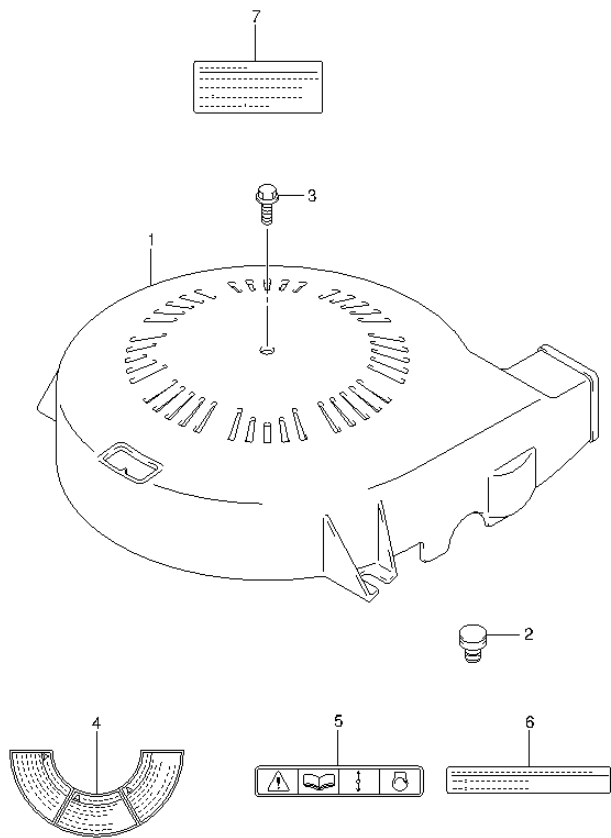


FIG.6 (1-B-7) RING GEAR COVER (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E32	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.7

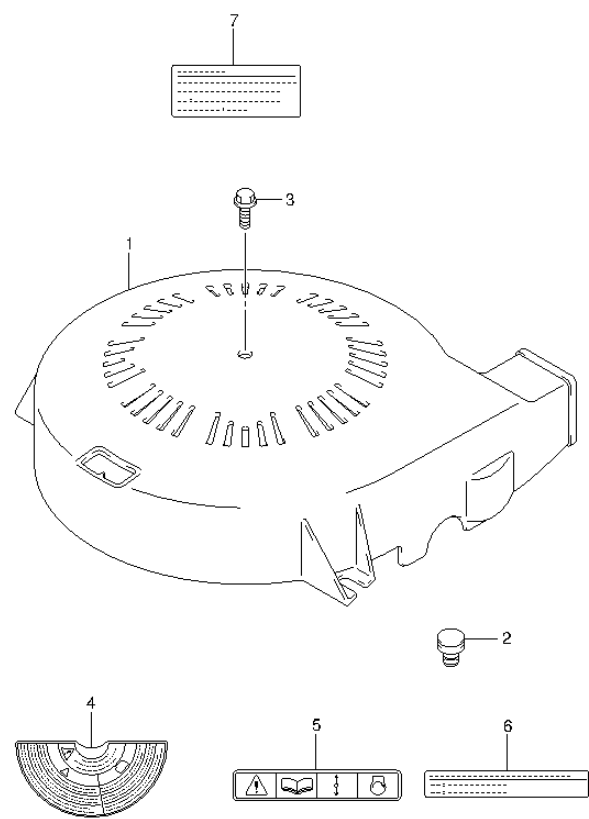


FIG.7 (1-B-8) RING GEAR COVER (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E40	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.8

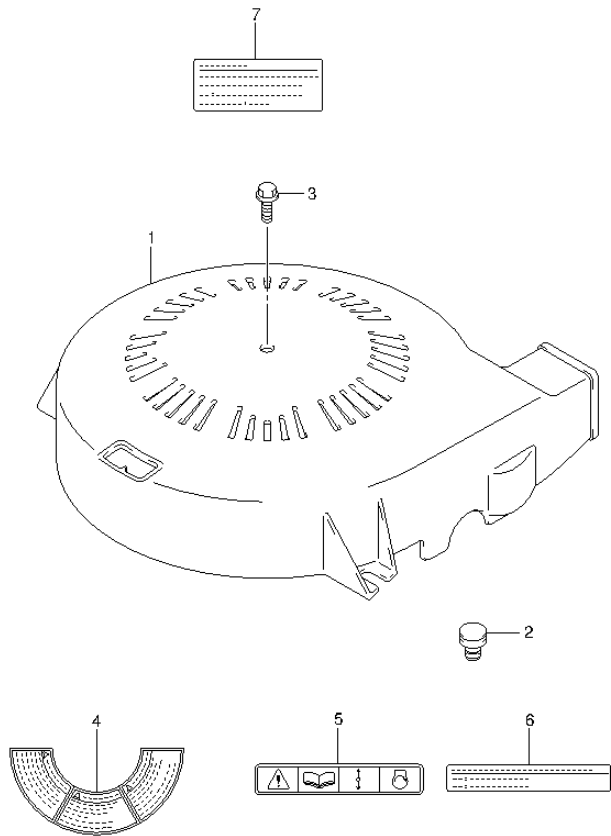


FIG.8 (1-B-9) RING GEAR COVER (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E32	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.9

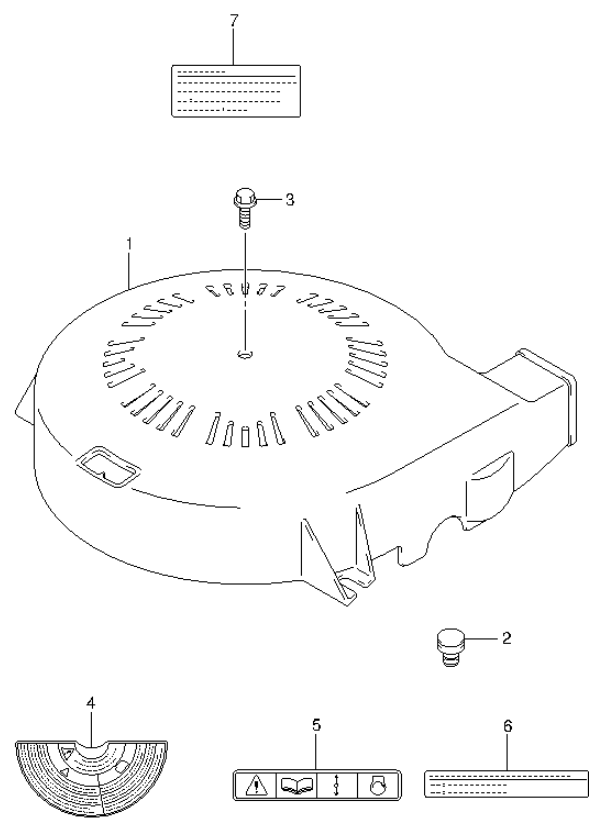


FIG.9 (1-B-10) RING GEAR COVER (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E40	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.10

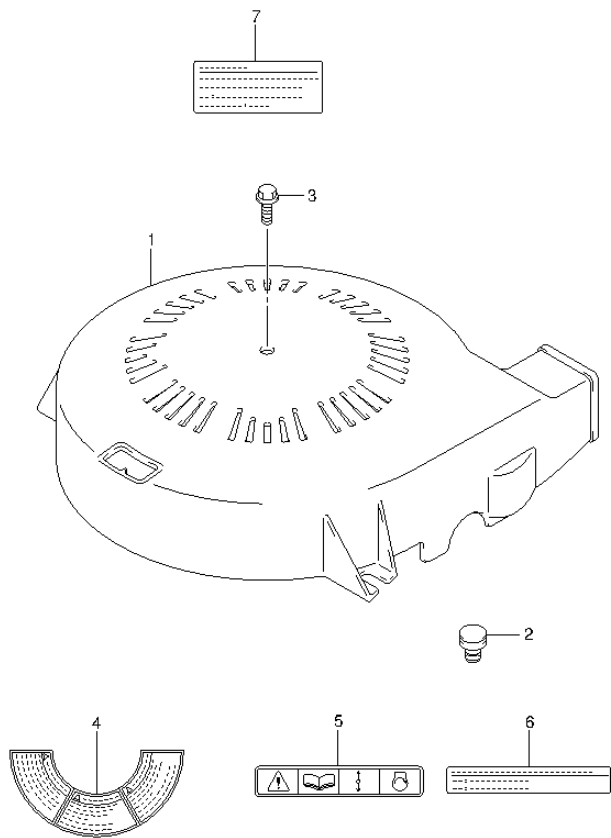


FIG.10 (1-B-11) RING GEAR COVER (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E32	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.11

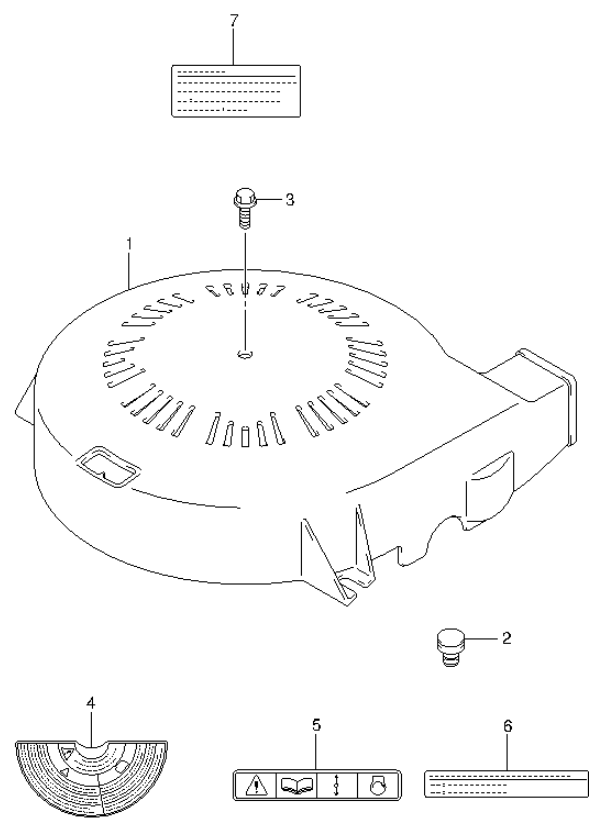


FIG.11 (1-B-12) RING GEAR COVER (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E40	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.12

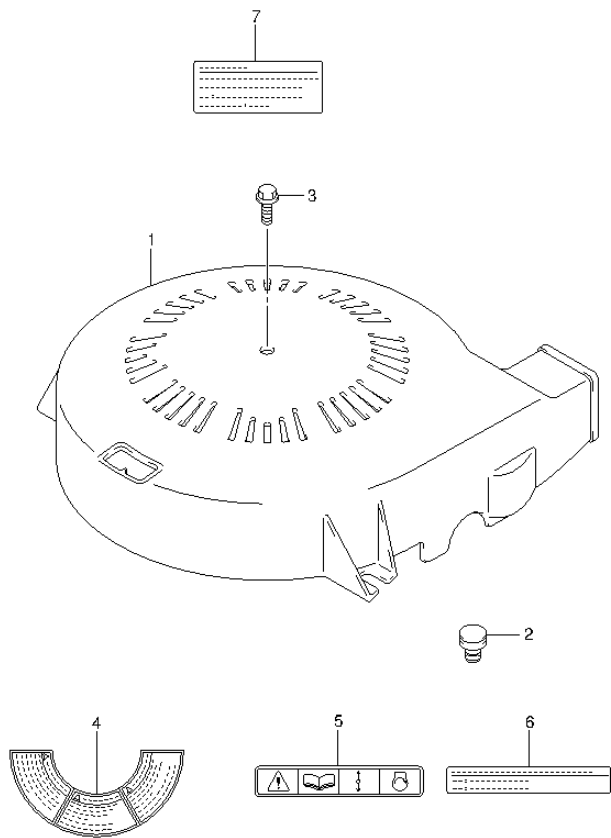


FIG.12 (1-B-13) RING GEAR COVER (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11510-90J00	COVER, RING GEAR	1	
2	11512-99E00	CUSHION, RING GEAR COVER	2	
3	01550-06207	BOLT	1	
4	61472-93E32	LABEL, MAG COVER	1	
5	69711-93E10	LABEL, CAUTION	1	
6	61493-90J00	LABEL, CLEARANCE	1	
7	61494-90J00	LABEL, OIL	1	

FIG.13

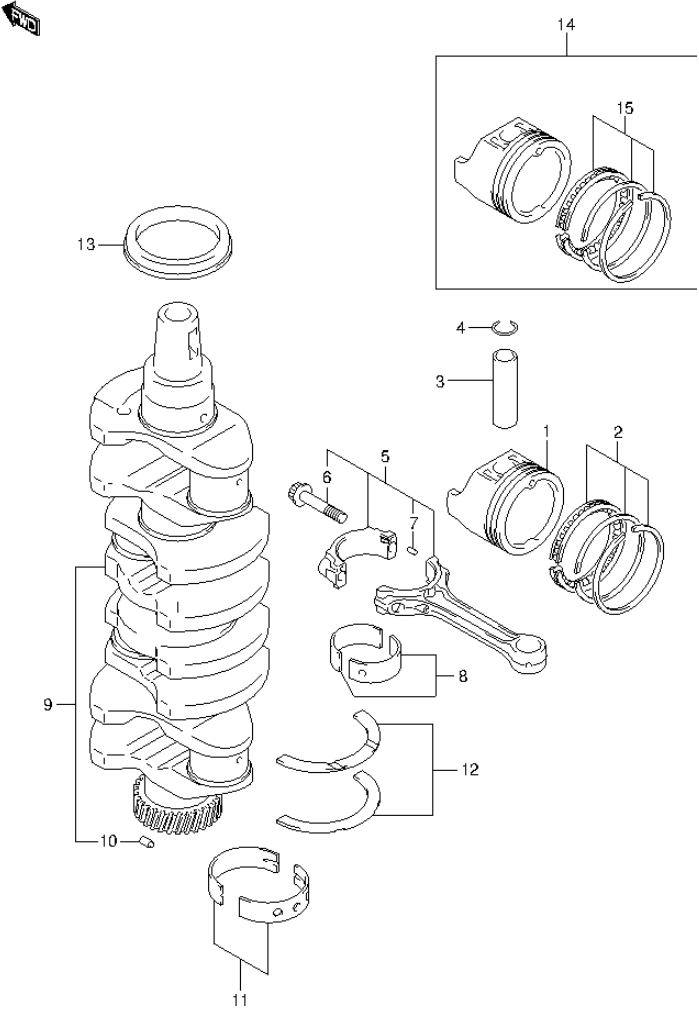


FIG.13 (1-B-14) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12111-92J00	PISTON	4	
2	12140-92J01	RING SET, PISTON	4	
3	12151-86FA0	PIN, PISTON	4	
4	09381-21002	SNAP RING	8	
5	12160-92J10	CONNROD ASSY	4	
6	12163-35F00	.BOLT, CONNROD	8	
7	04221-04089	.PIN	8	
8-1	12100-92841-0A0	BEARING SET, CONNROD (GREEN)	4	
8-2	12100-92840-025	BEARING SET, CONNROD (US:0.25)	4	OPT
9	12220-92J00	CRANKSHAFT (NT:29)	1	
10	09202-05027	.PIN (5X8.8)	1	
11-1	12340-85FB3-0A0	BEARING SET, CRANKSHAFT	5	GREEN
11-2	12340-85FB3-0B0	BEARING SET, CRANKSHAFT	5	BLACK
11-3	12340-85FB3-0C0	BEARING SET, CRANKSHAFT	5	NON
11-4	12340-85FB3-0D0	BEARING SET, CRANKSHAFT	5	YELLOW
11-5	12340-85FB3-0E0	BEARING SET, CRANKSHAFT	5	BLUE
11-6	12300-85854-0AA	BEARING SET, CRANKSHAFT (US:0.25)	5	OPT RED/GREEN
11-7	12300-85854-0BA	BEARING SET, CRANKSHAFT (US:0.25)	5	OPT RED/BLACK
11-8	12300-85854-0CA	BEARING SET, CRANKSHAFT (US:0.25)	5	OPT RED
11-9	12300-85854-0DA	BEARING SET, CRANKSHAFT (US:0.25)	5	OPT RED/YELLOW
11-10	12300-85854-0EA	BEARING SET, CRANKSHAFT (US:0.25)	5	OPT RED/BLUE
12-1	12300-85830	BEARING SET, CRANK THRUST	1	
12-2	12300-85830-012	BEARING SET, CRANK THRUST (OS:0.12)	1	OPT
13	09283-52004	OIL SEAL (52X70X10)	1	
14	12100-92J01-050	PISTON SET (OS:0.50)	4	OPT
15	12140-92J01-050	.RING SET, PISTON (OS:0.50)	4	OPT

FIG.14

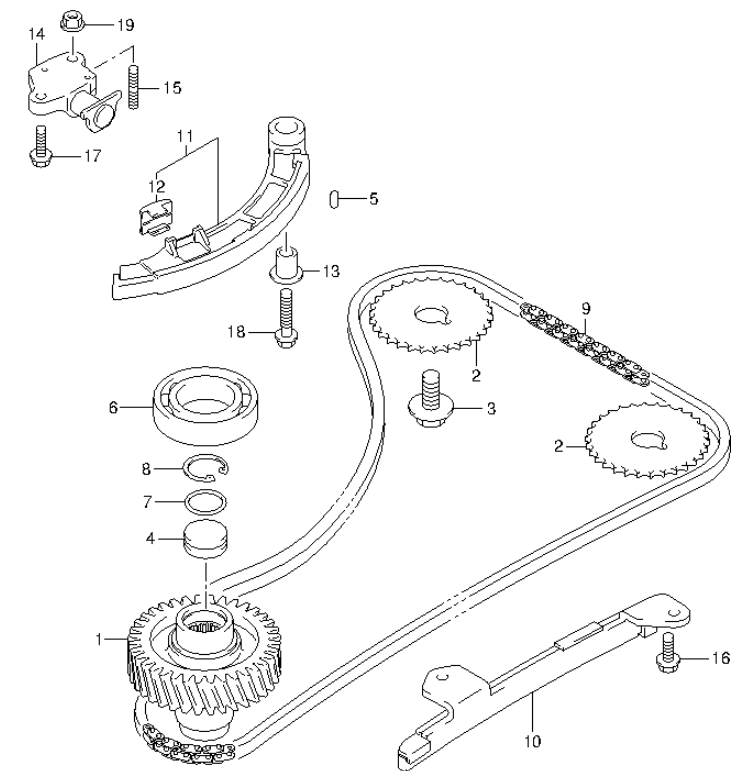


FIG.14 (1-B-15) TIMING CHAIN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12732-90J00	GEAR, DRIVEN (NT:18)	1	
2	12741-90J01	SPROCKET, CAM SHAFT TIMING (NT:29)	2	
3	09103-12049	BOLT (12X25)	2	
4	12733-90J00	PLUG, DRIVEN GEAR	1	
5	04221-05109	PIN	2	
6	09262-35068	BEARING (35X62X14)	1	UPPER
7	09280-22022	O RING (D:1.9,ID:21.8)	1	
8	08331-41269	CIRCLIP	1	
9	12761-90J00	CHAIN, TIMING	1	
10	12771-90J00	GUIDE, TIMING CHAIN	1	
11	12810-90J00	TENSIONER, TIMING CHAIN	1	
12	12813-73G00	.PAD, TIMING CHAIN TENSIONER	1	
13	12812-90J00	SPACER, TIMING CHAIN TENSIONER	1	
14	12831-90J02	ADJUSTER, TENSIONER	1	
15	01421-0616A	STUD BOLT	1	
16	01550-0616A	BOLT	2	
17	01550-0620A	BOLT	1	
18	01550-0835A	BOLT	1	
19	08316-1006A	NUT	1	



FIG.15

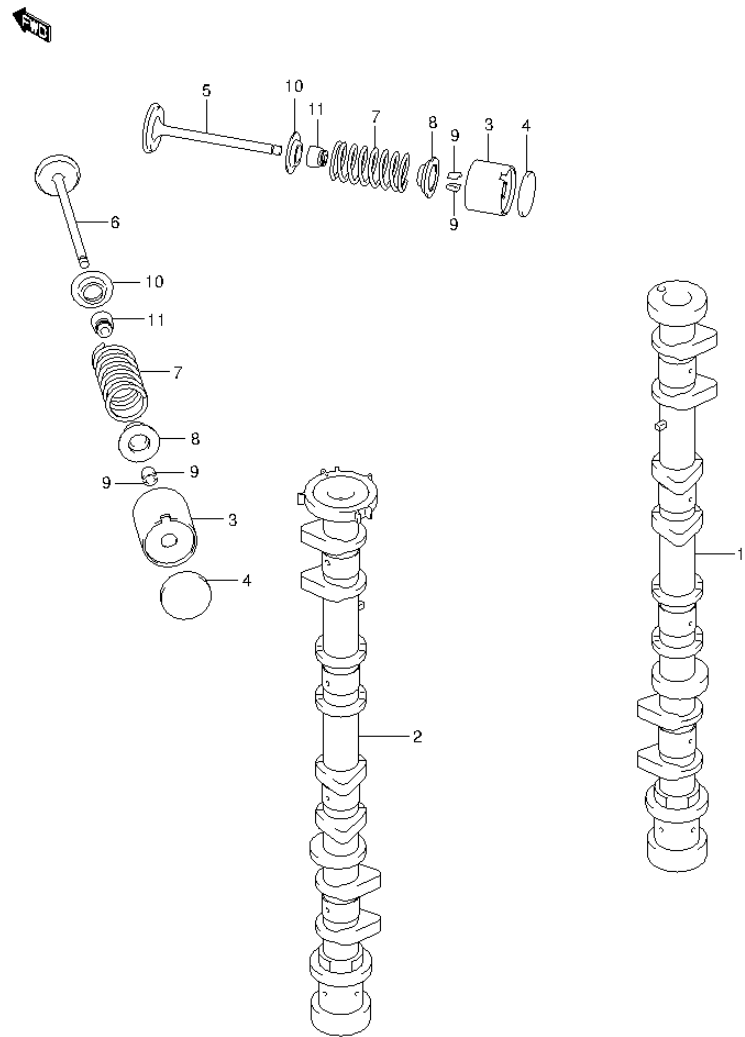


FIG.15 (1-C-2) CAMSHAFT (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.15

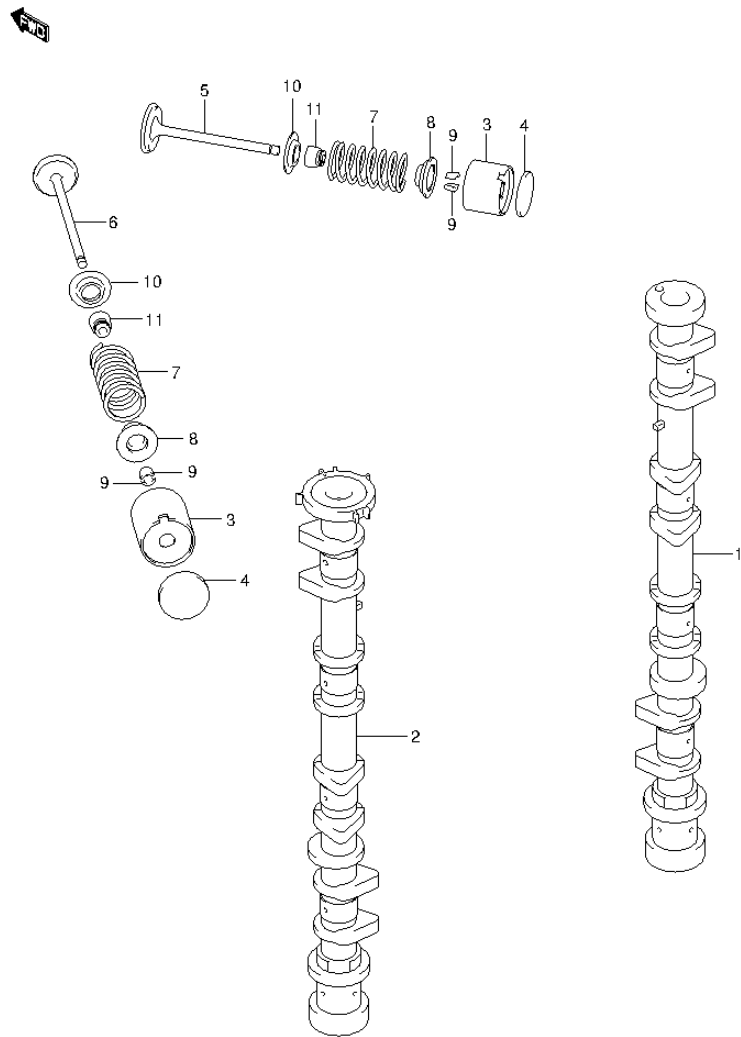


FIG.15 (1-C-3) CAMSHAFT (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86FA1	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.16

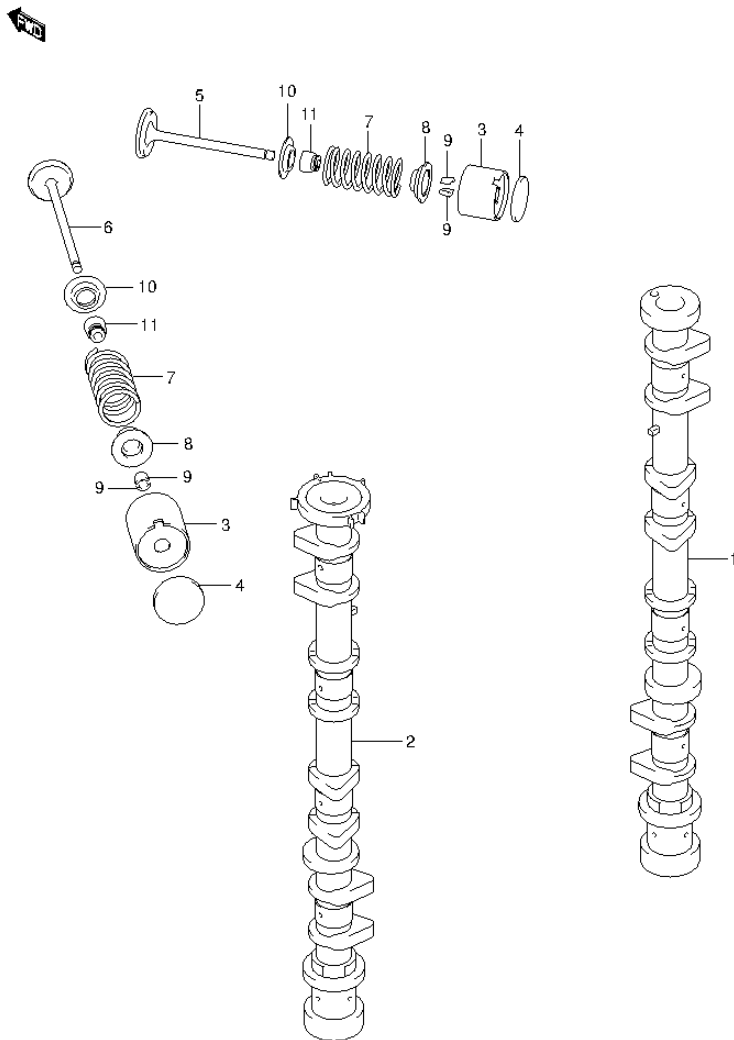


FIG.16 (1-C-4) CAMSHAFT (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.16

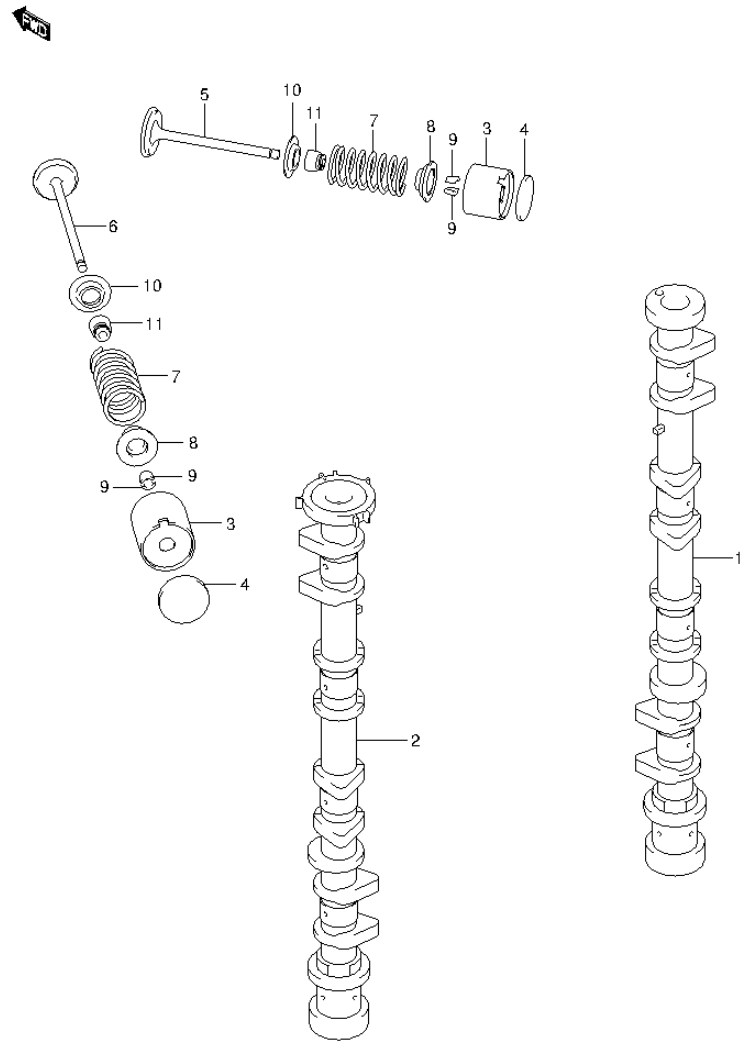


FIG.16 (1-C-5) CAMSHAFT (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86F50	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.17

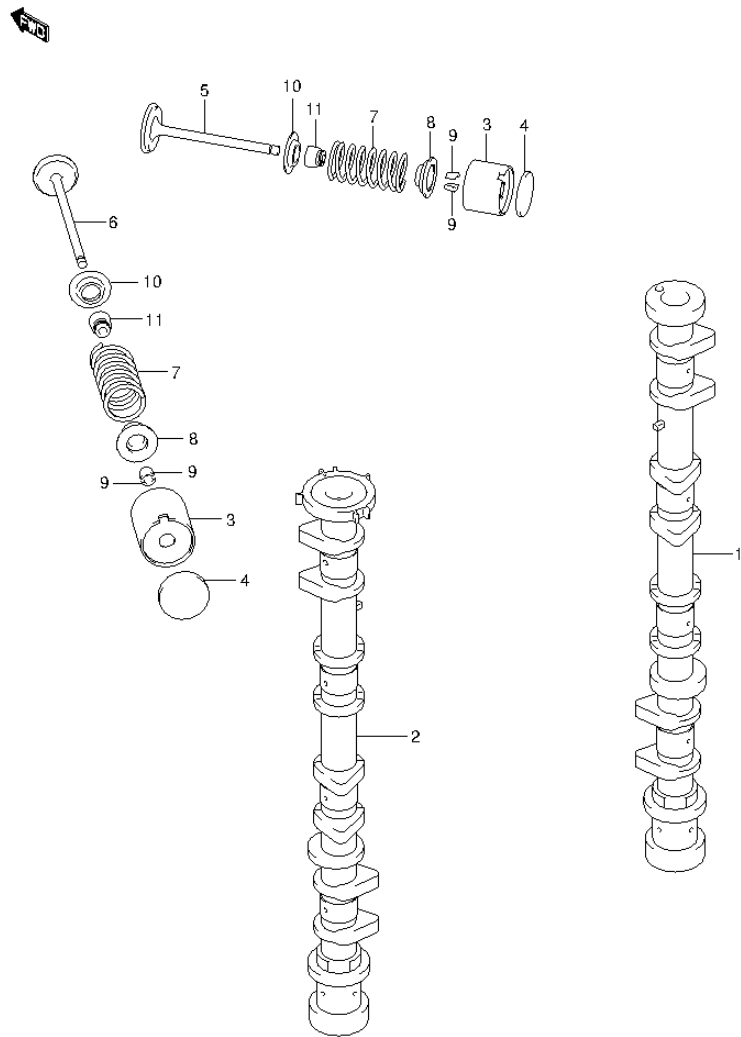


FIG.17 (1-C-6) CAMSHAFT (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.17

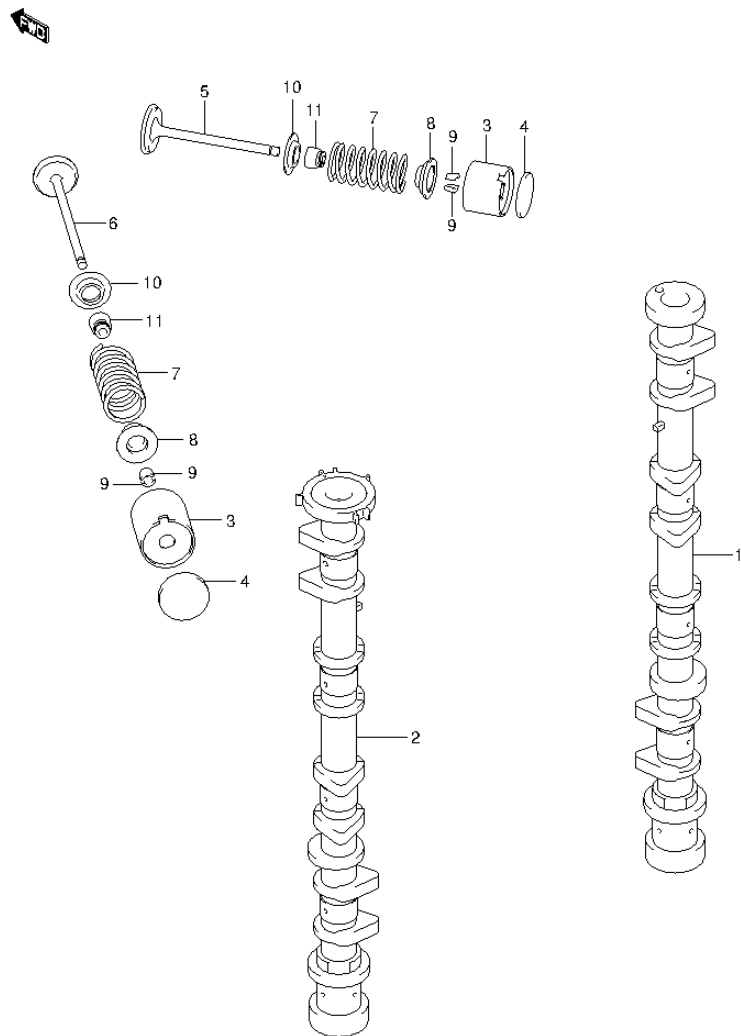


FIG.17 (1-C-7) CAMSHAFT (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86FA1	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.18

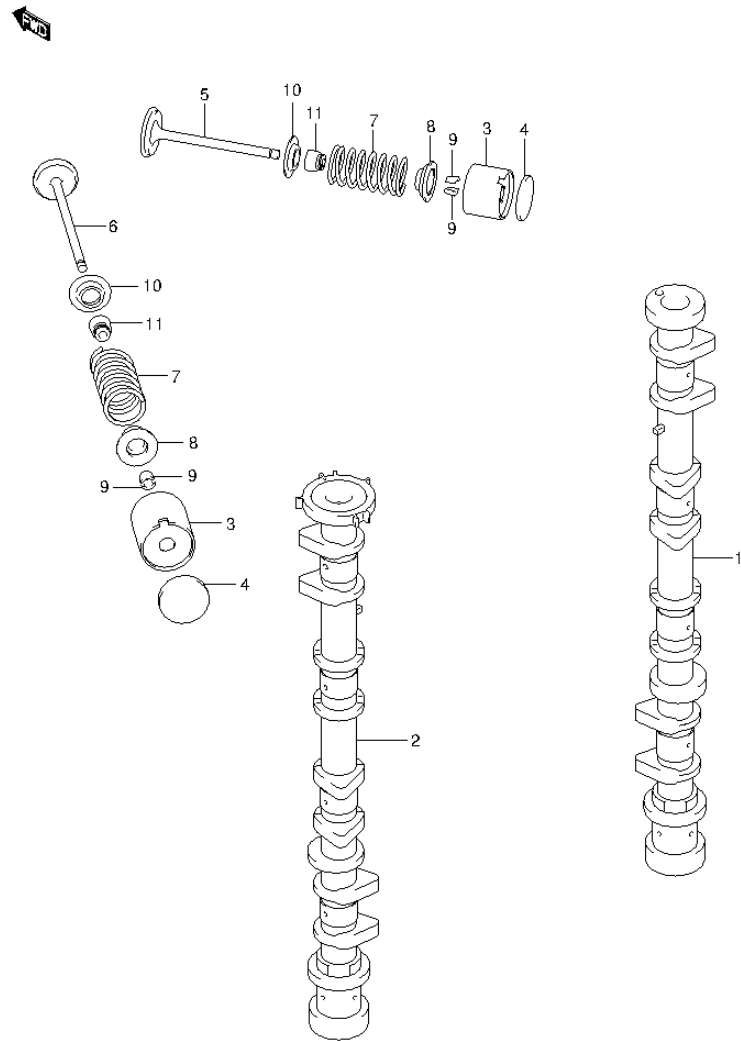


FIG.18 (1-C-8) CAMSHAFT (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.18

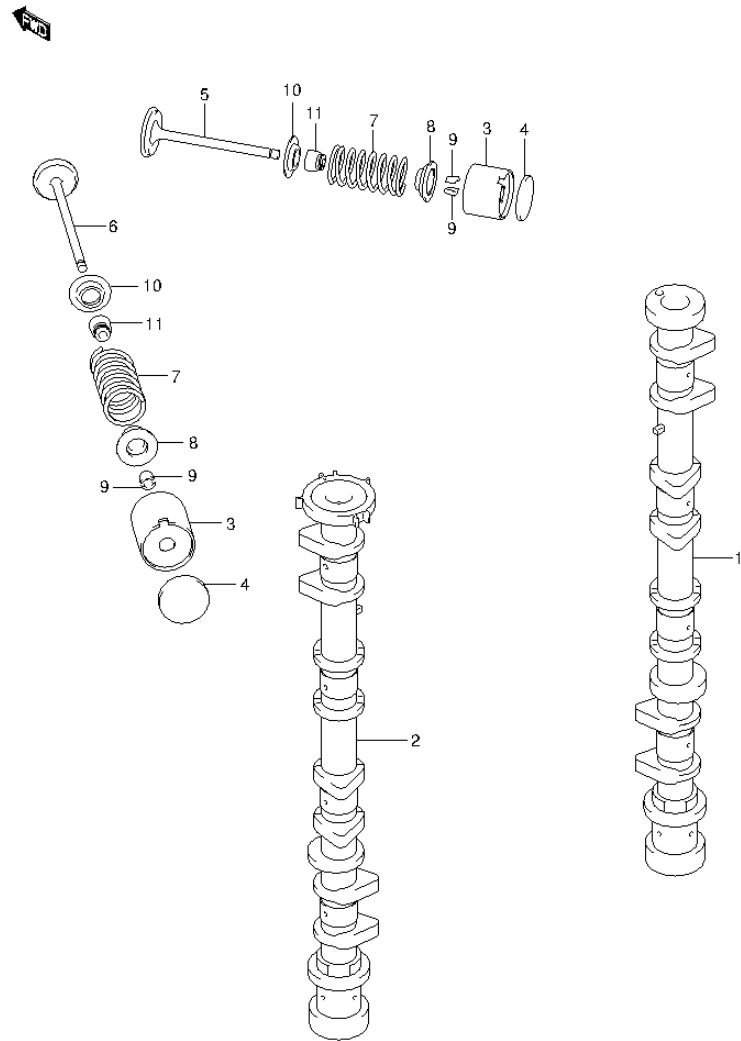


FIG.18 (1-C-9) CAMSHAFT (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86F50	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.19

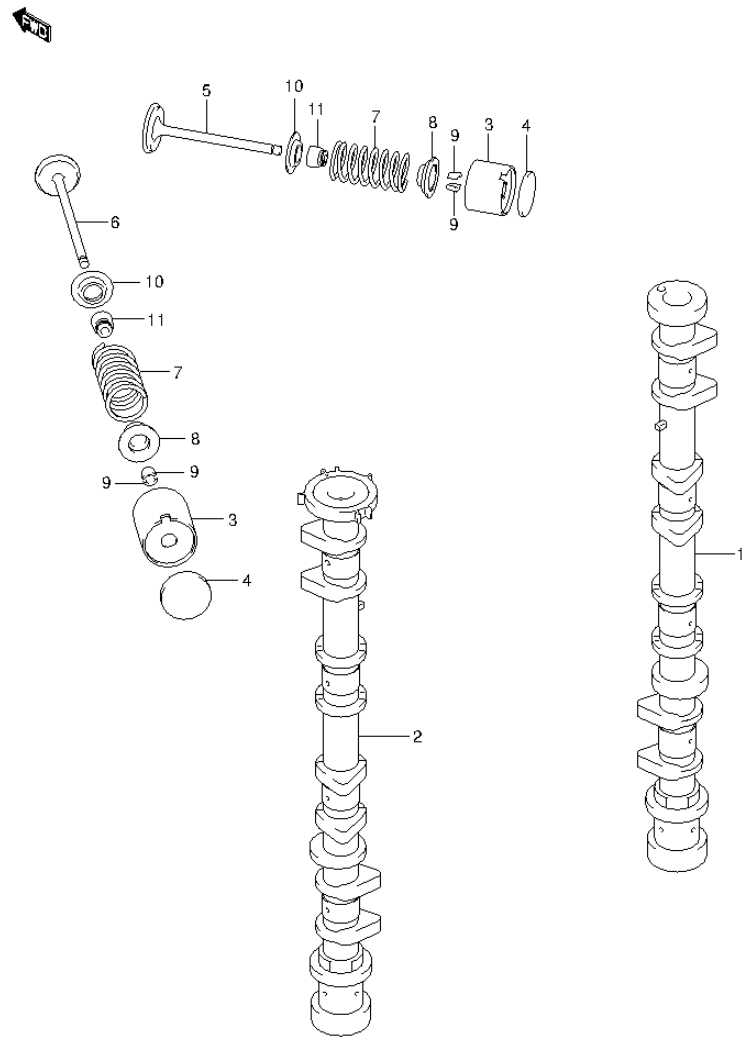


FIG.19 (1-C-10) CAMSHAFT (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.19

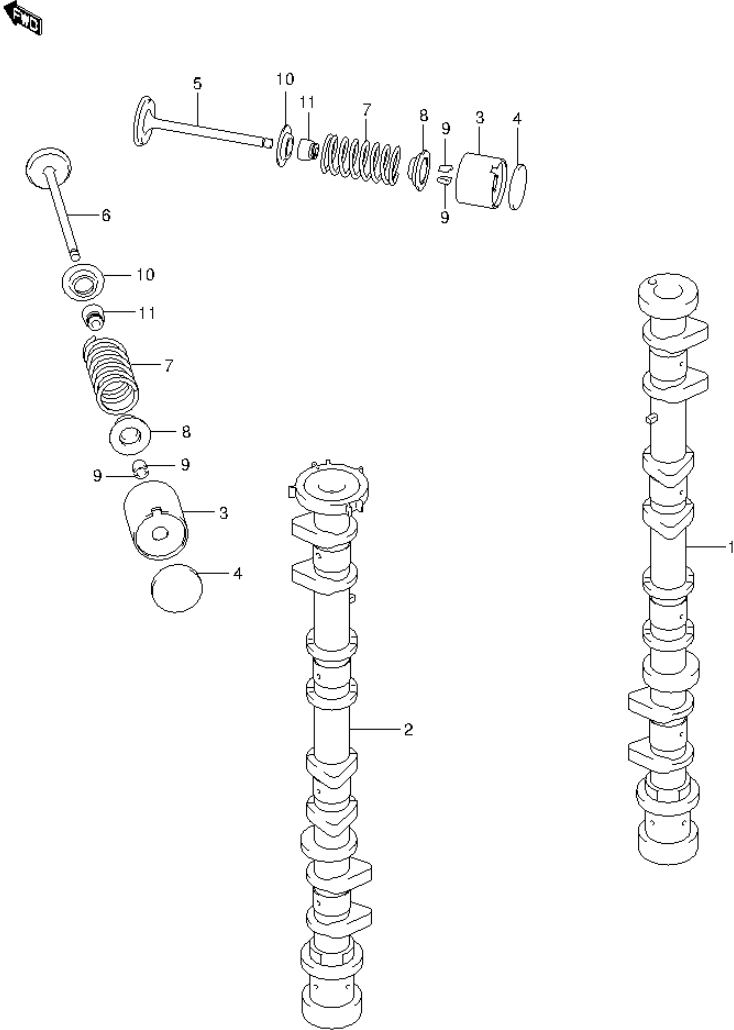


FIG.19 (1-C-11) CAMSHAFT (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86FA1	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.20

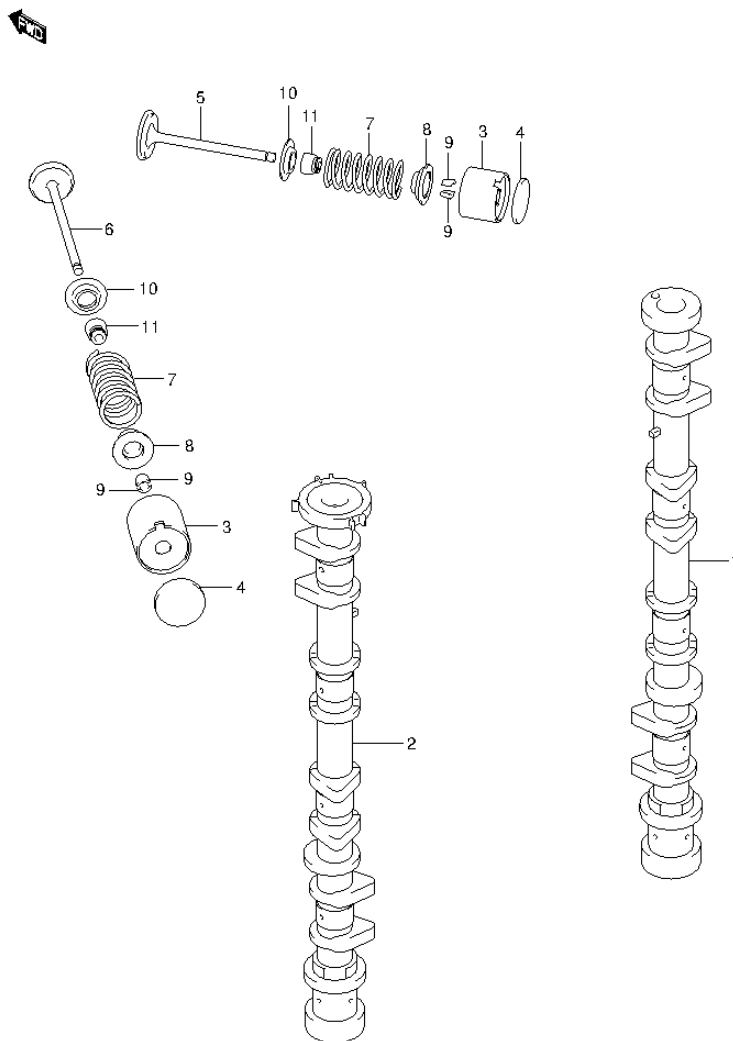


FIG.20 (1-C-12) CAMSHAFT (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.20

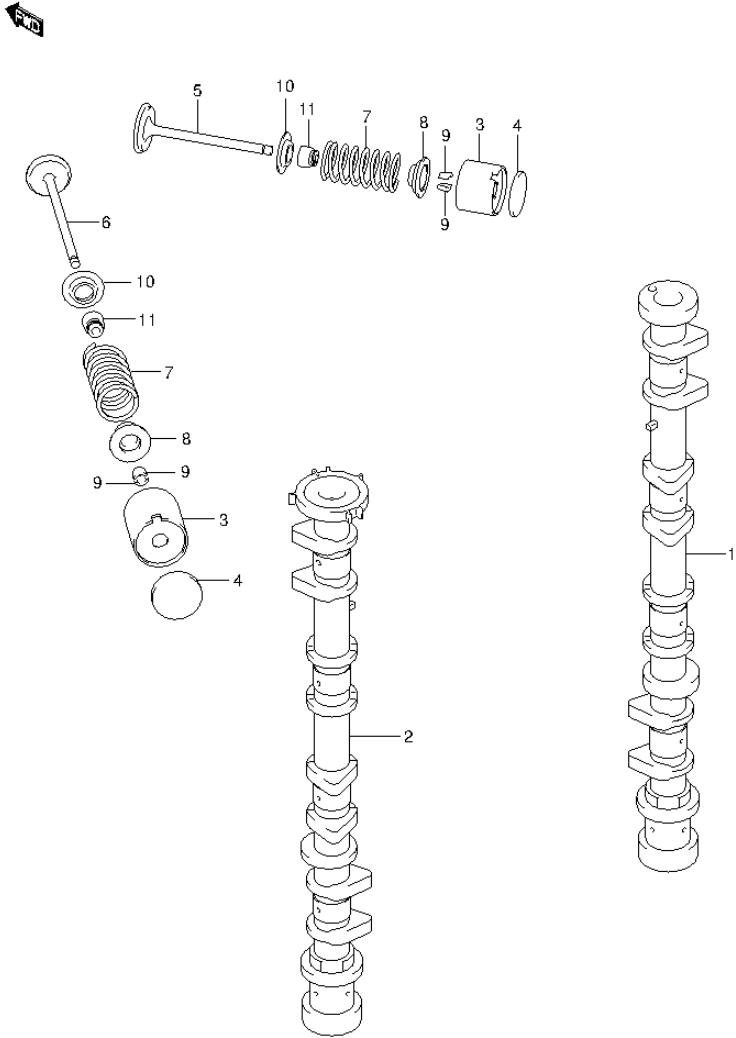
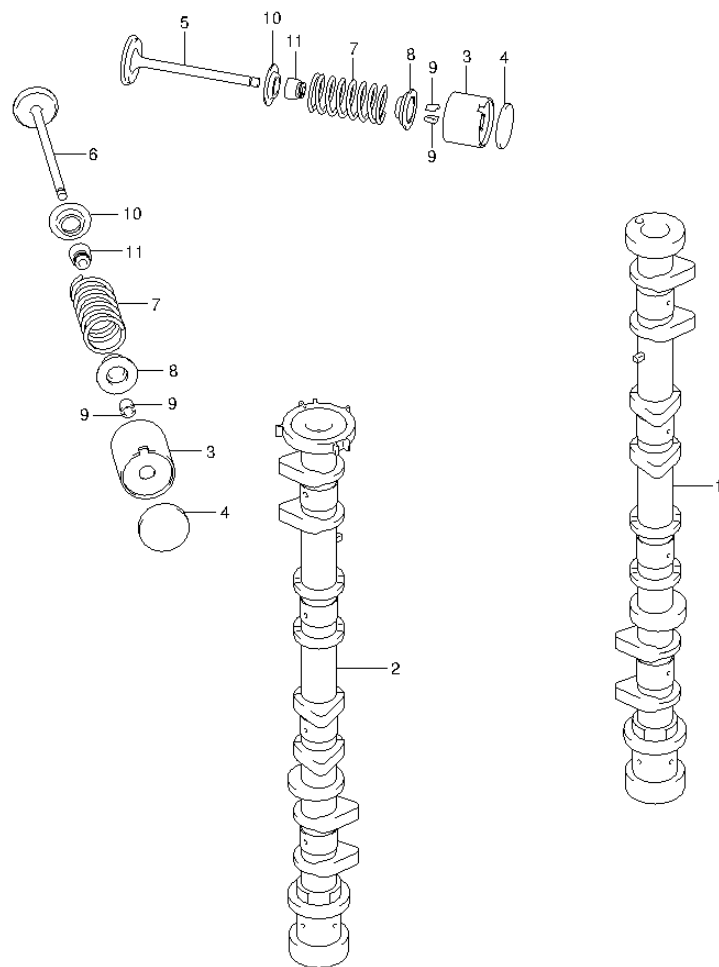


FIG.20 (1-C-13) CAMSHAFT (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86F50	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	



REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.21

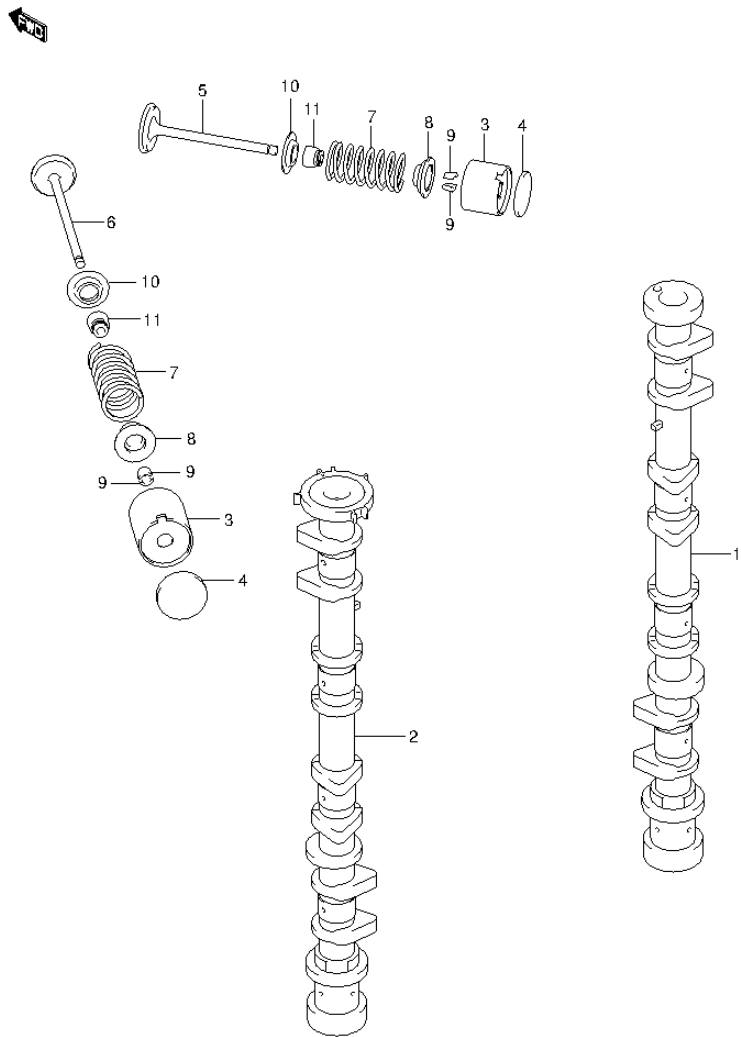


FIG.21 (1-C-15) CAMSHAFT (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86FA1	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.22

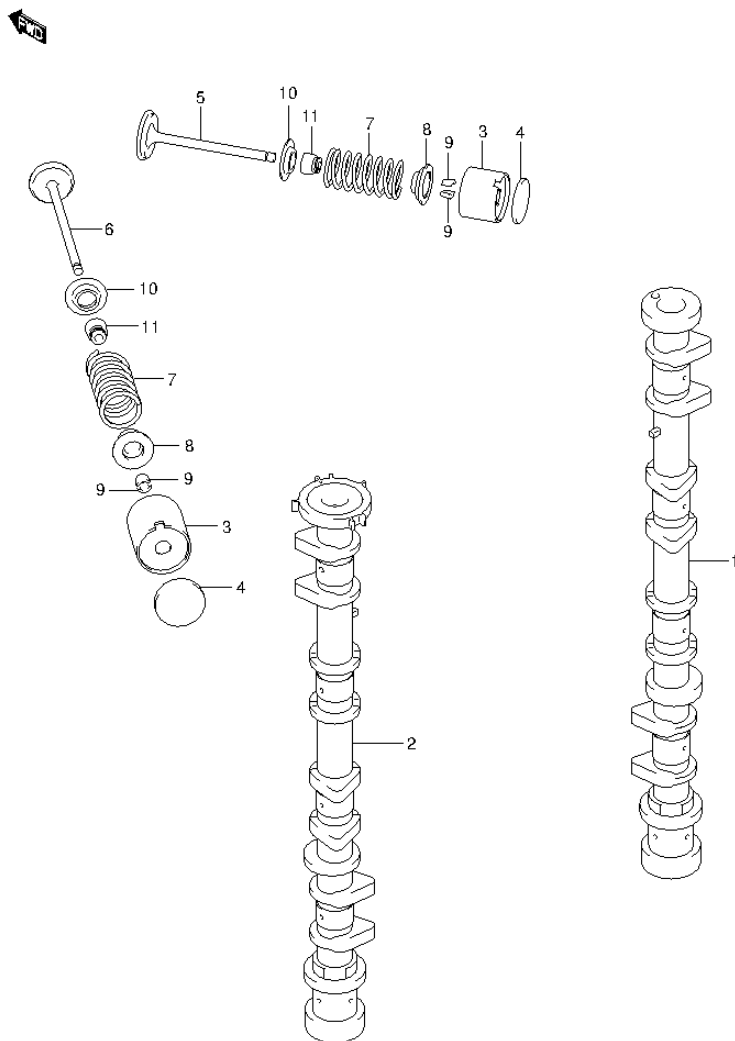


FIG.22 (1-D-2) CAMSHAFT (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.22

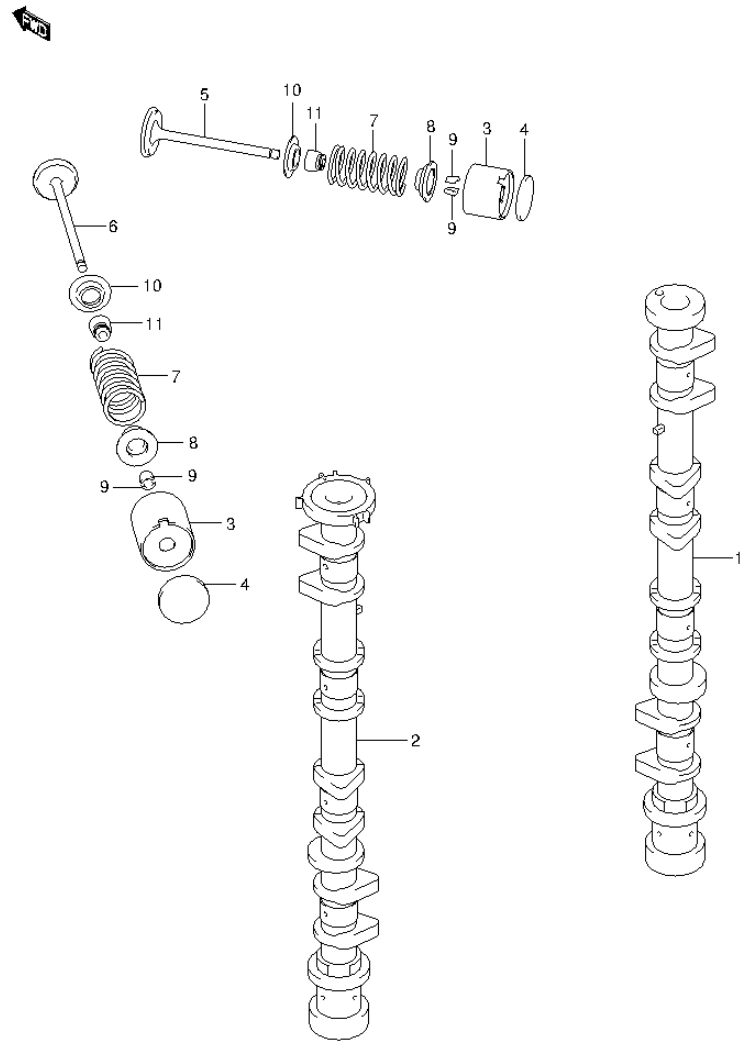


FIG.22 (1-D-3) CAMSHAFT (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86F50	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.23

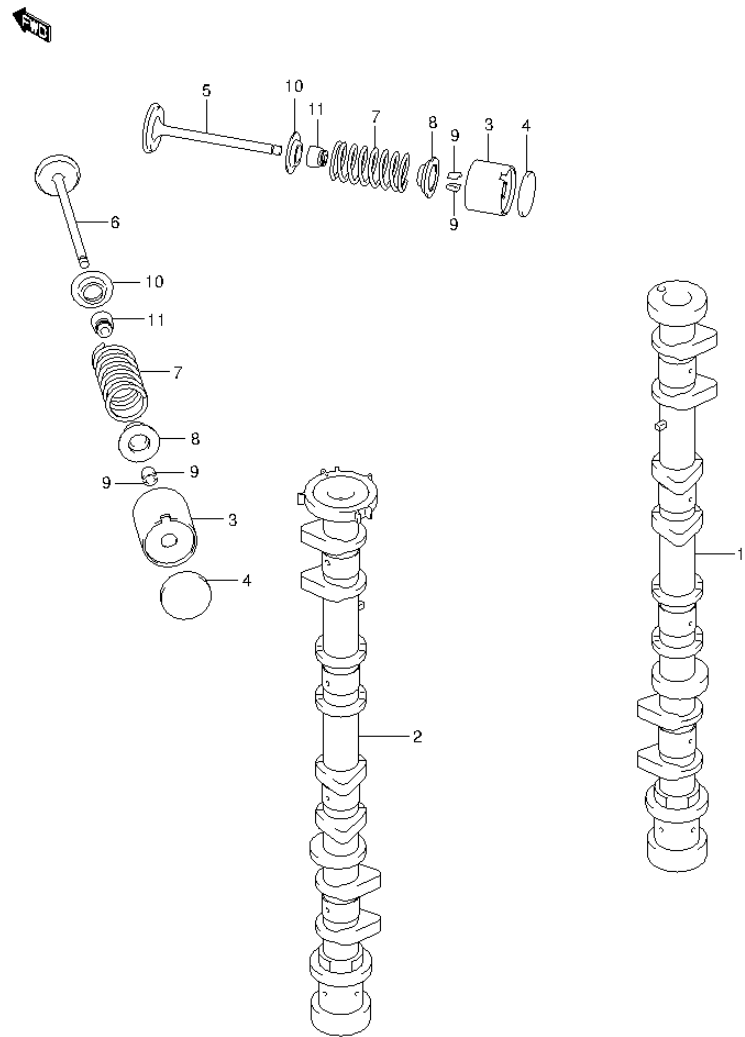


FIG.23 (1-D-4) CAMSHAFT (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.23

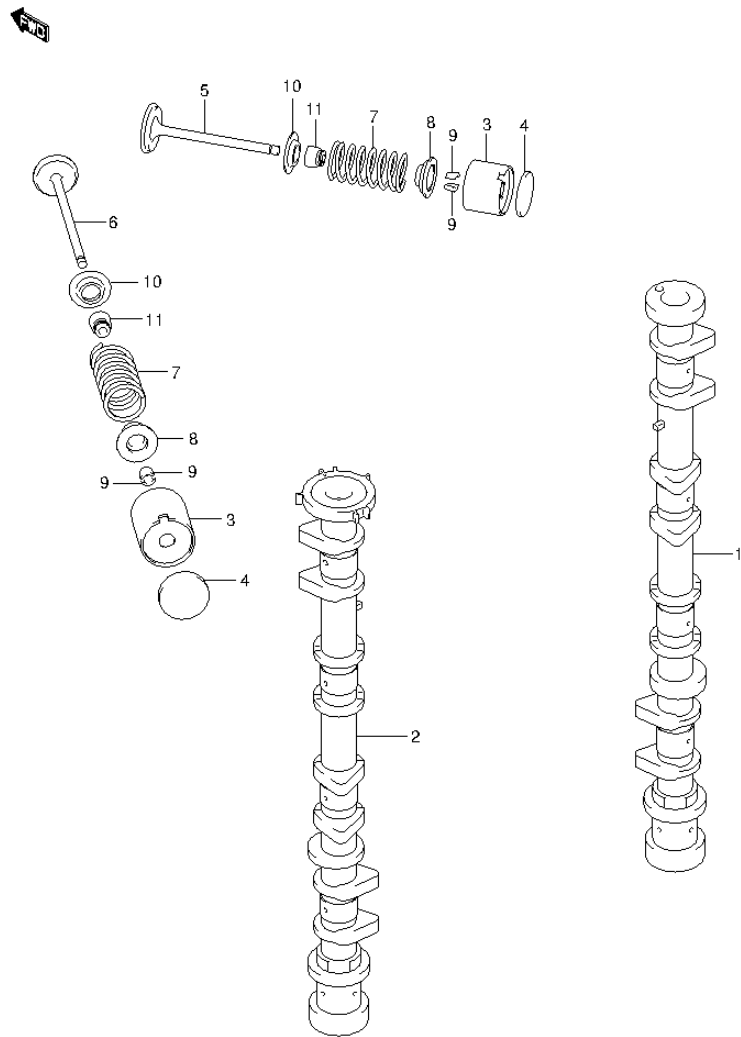


FIG.23 (1-D-5) CAMSHAFT (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86FA1	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.24

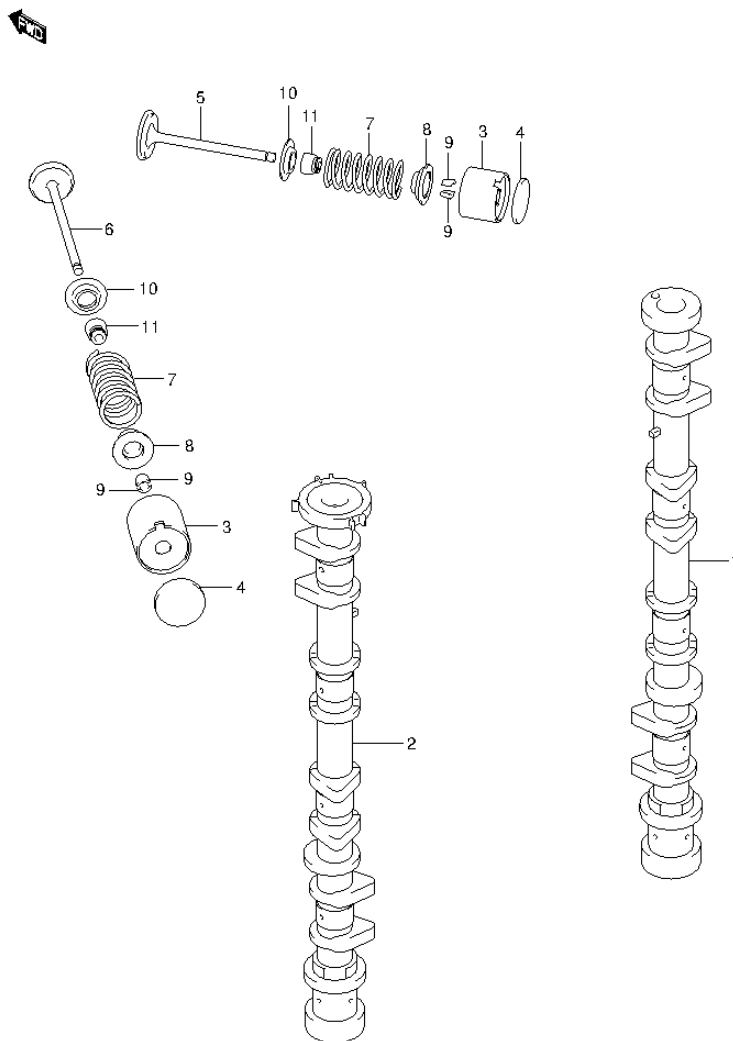


FIG.24 (1-D-6) CAMSHAFT (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-92J00	CAMSHAFT, INTAKE	1	
2	12720-92J10	CAMSHAFT, EXHAUST	1	
3	12891-69G00	TAPPET	16	
4-1	12892-69G10-218	SHIM, TAPPET (T:2.175)	AR	
4-2	12892-69G10-220	SHIM, TAPPET (T:2.200)	AR	
4-3	12892-69G10-223	SHIM, TAPPET (T:2.225)	AR	
4-4	12892-69G10-225	SHIM, TAPPET (T:2.250)	AR	
4-5	12892-69G10-228	SHIM, TAPPET (T:2.275)	AR	
4-6	12892-69G10-230	SHIM, TAPPET (T:2.300)	AR	
4-7	12892-69G10-233	SHIM, TAPPET (T:2.325)	AR	
4-8	12892-69G10-235	SHIM, TAPPET (T:2.350)	AR	
4-9	12892-69G10-238	SHIM, TAPPET (T:2.375)	AR	
4-10	12892-69G10-240	SHIM, TAPPET (T:2.400)	AR	
4-11	12892-69G10-243	SHIM, TAPPET (T:2.425)	AR	
4-12	12892-69G10-245	SHIM, TAPPET (T:2.450)	AR	
4-13	12892-69G10-248	SHIM, TAPPET (T:2.475)	AR	
4-14	12892-69G10-250	SHIM, TAPPET (T:2.500)	AR	
4-15	12892-69G10-253	SHIM, TAPPET (T:2.525)	AR	
4-16	12892-69G10-255	SHIM, TAPPET (T:2.550)	AR	
4-17	12892-69G10-258	SHIM, TAPPET (T:2.575)	AR	
4-18	12892-69G10-260	SHIM, TAPPET (T:2.600)	AR	
4-19	12892-69G10-263	SHIM, TAPPET (T:2.625)	AR	
4-20	12892-69G10-265	SHIM, TAPPET (T:2.650)	AR	
4-21	12892-69G10-268	SHIM, TAPPET (T:2.675)	AR	
4-22	12892-69G10-270	SHIM, TAPPET (T:2.700)	AR	
4-23	12892-69G10-273	SHIM, TAPPET (T:2.725)	AR	
4-24	12892-69G10-275	SHIM, TAPPET (T:2.750)	AR	
4-25	12892-69G10-278	SHIM, TAPPET (T:2.775)	AR	
4-26	12892-69G10-280	SHIM, TAPPET (T:2.800)	AR	
4-27	12892-69G10-283	SHIM, TAPPET (T:2.825)	AR	
4-28	12892-69G10-285	SHIM, TAPPET (T:2.850)	AR	
4-29	12892-69G10-288	SHIM, TAPPET (T:2.875)	AR	
4-30	12892-69G10-290	SHIM, TAPPET (T:2.900)	AR	
4-31	12892-69G10-293	SHIM, TAPPET (T:2.925)	AR	

FIG.24

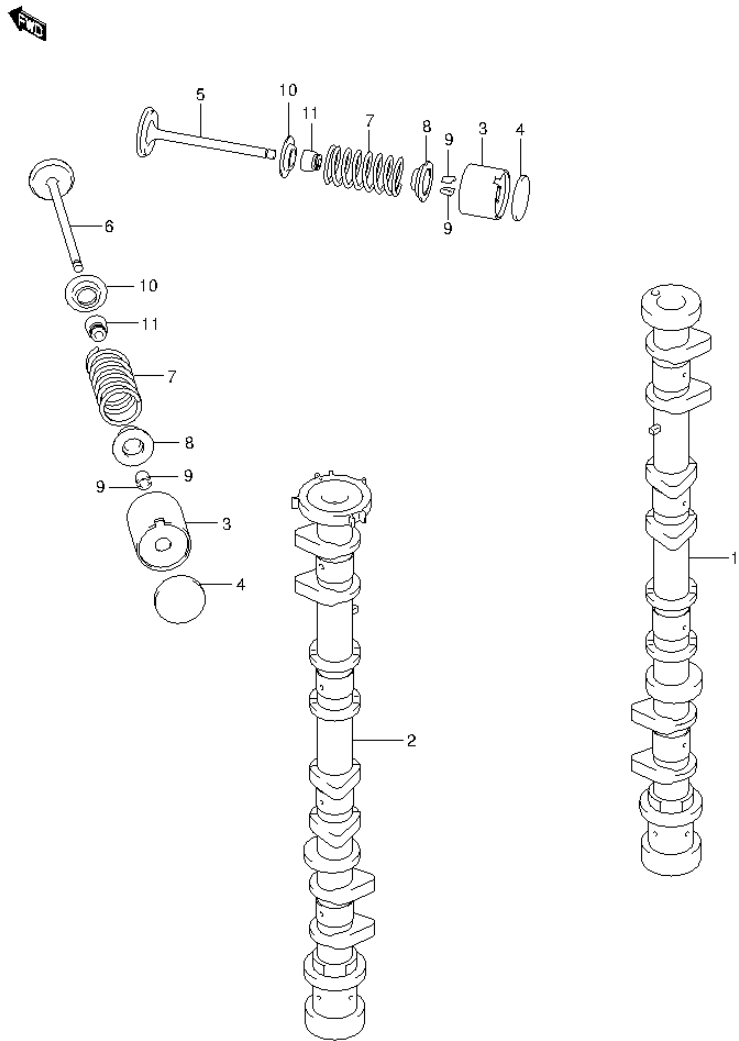


FIG.24 (1-D-7) CAMSHAFT (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4-32	12892-69G10-295	SHIM, TAPPET (T:2.950)	AR	
4-33	12892-69G10-298	SHIM, TAPPET (T:2.975)	AR	
4-34	12892-69G10-300	SHIM, TAPPET (T:3.000)	AR	
5	12911-86FA1	VALVE, INTAKE	8	
6	12915-86F50	VALVE, EXHAUST	8	
7	12921-90J00	SPRING, VALVE	16	
8	12931-90J00	RETAINER, VALVE SPRING	16	
9	12932-85FA0	COTTER, VALVE	32	
10	12933-86510	SEAT, VALVE SPRING	16	
11	09289-06003	OIL SEAL (6X12.8X10.2)	16	

FIG.25

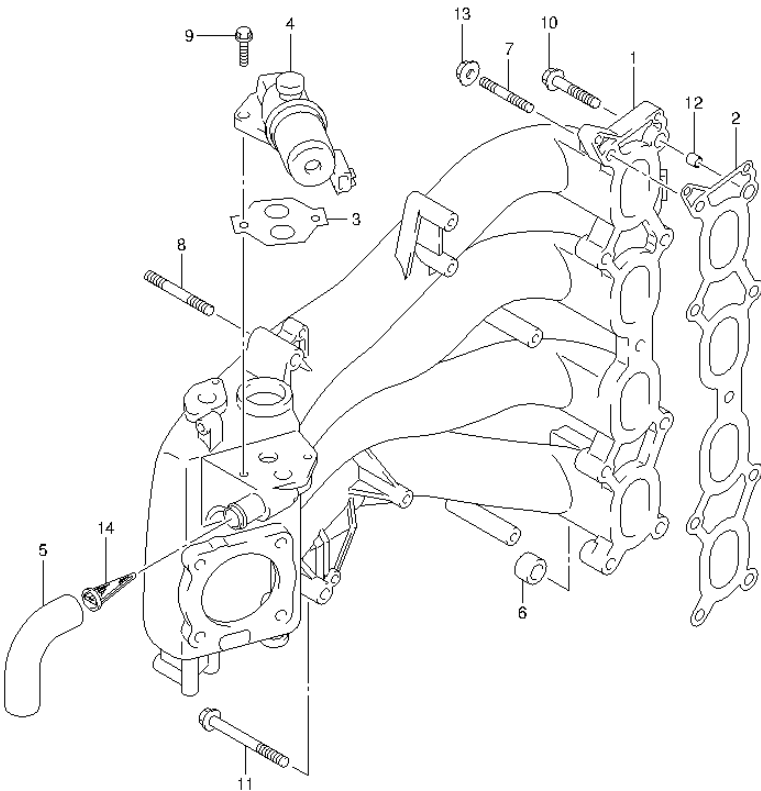


FIG.25 (1-D-8) INTAKE MANIFOLD

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13110-90J10	MANIFOLD, INTAKE	1	
2	13119-90J00	GASKET, INTAKE MANIFOLD	1	
3	18134-77E00	GASKET, IAC VALVE	1	
4	18137-77E00	VALVE, IAC	1	
5	18141-90J00	HOSE, IAC	1	
6	09329-12004	CUSHION	1	
7	01421-08357	STUD BOLT	1	
8	01421-08507	STUD BOLT	1	
9	01550-06207	BOLT	2	
10	01550-08407	BOLT	8	
11	01550-08757	BOLT	1	
12	04211-11129	PIN	2	
13	08316-10087	NUT	2	
14	18148-90J00	FILTER,IAC HOSE	1	



FIG.26

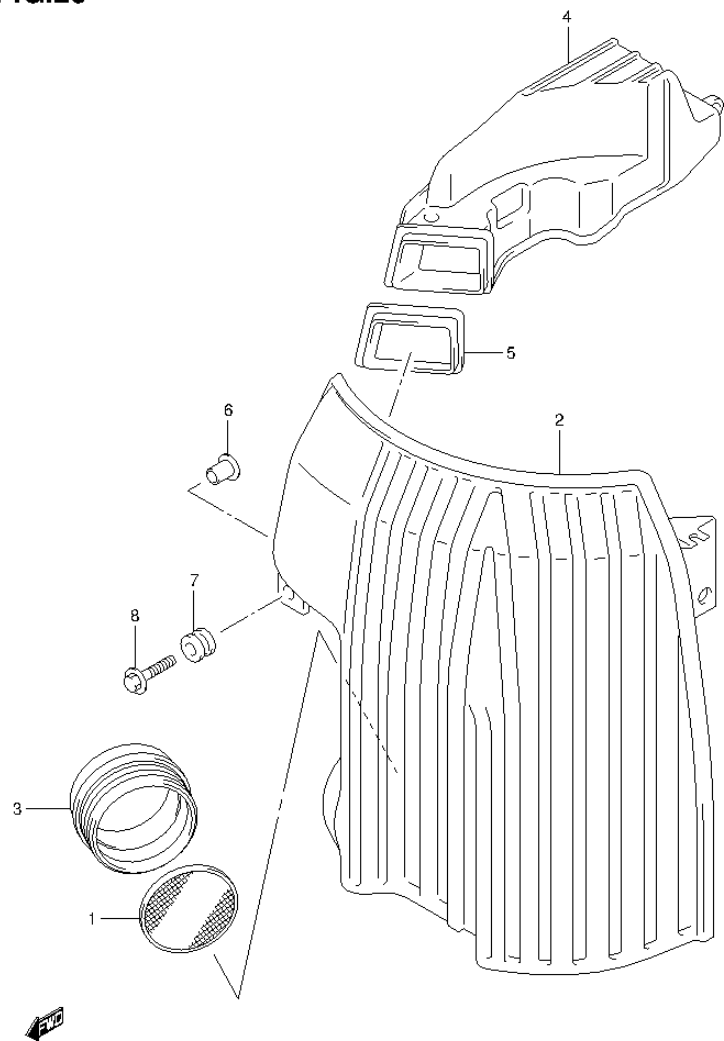


FIG.26 (1-D-9) SILENCER (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13820-90J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.27

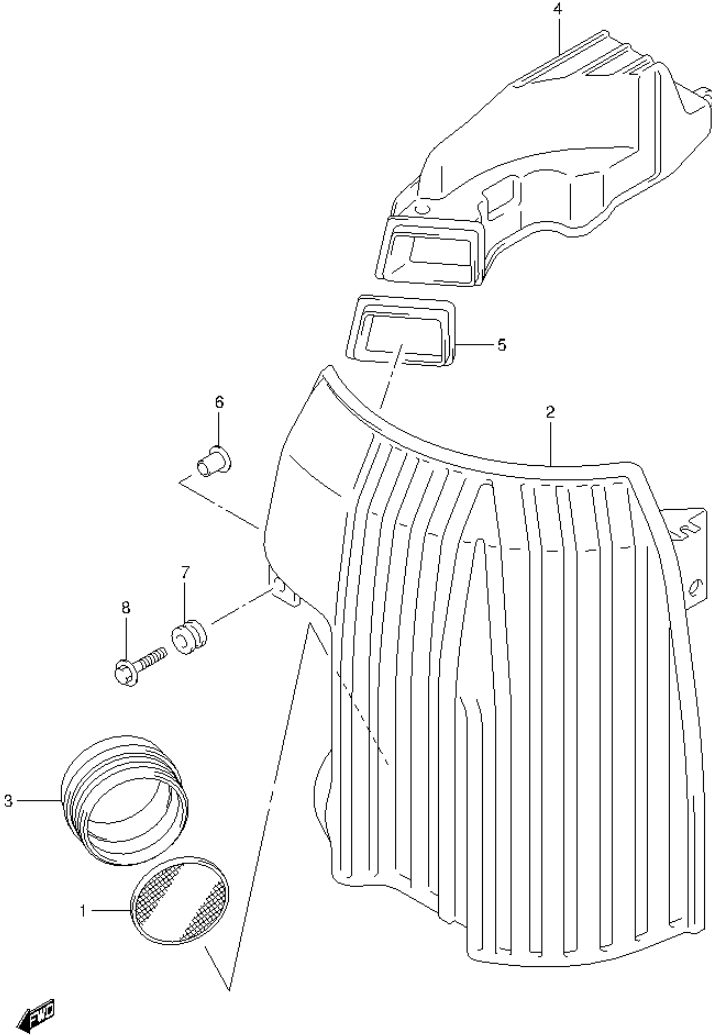


FIG.27 (1-D-10) SILENCER (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13820-90J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.28

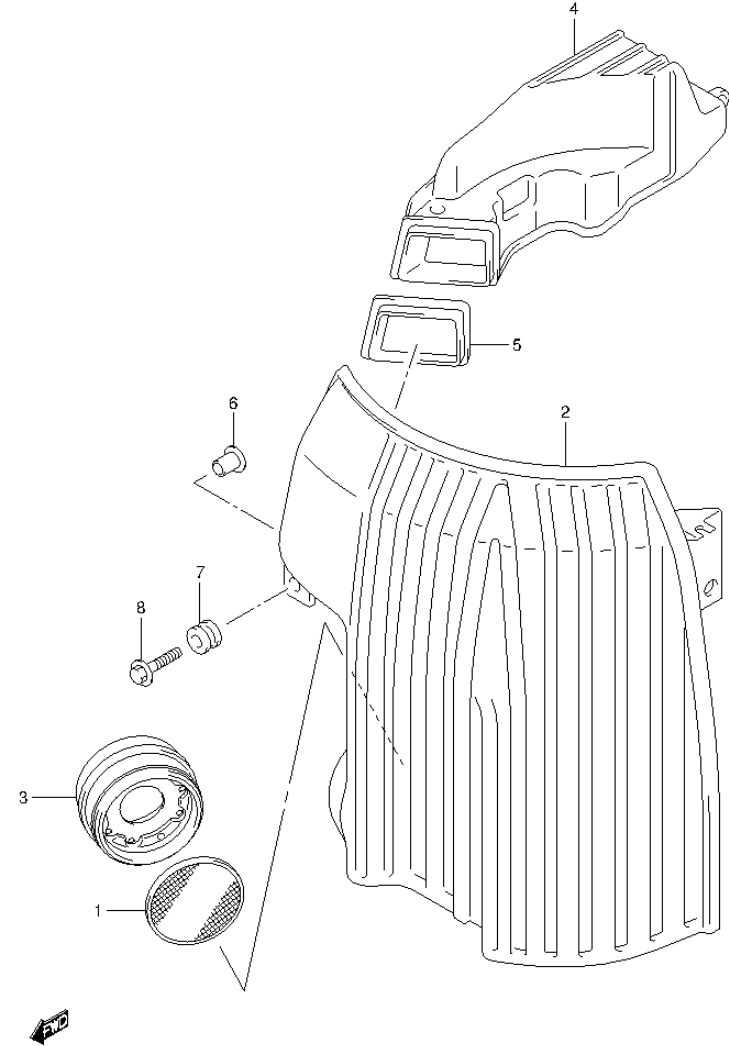


FIG.28 (1-D-11) SILENCER (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.29

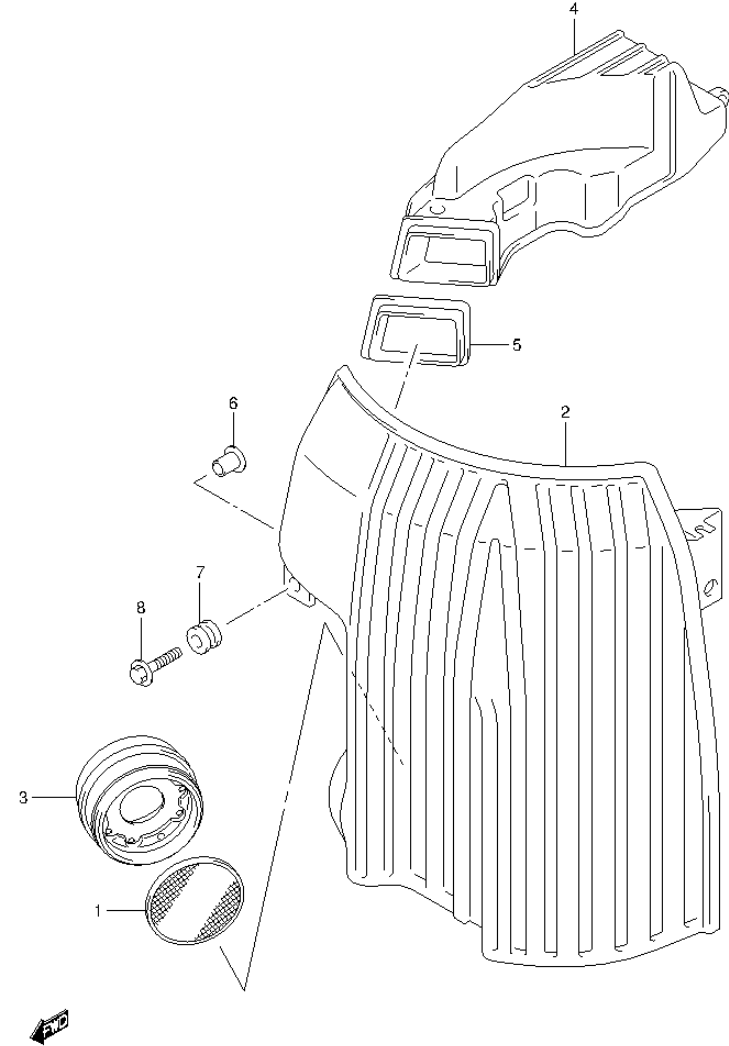


FIG.29 (1-D-12) SILENCER (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.30

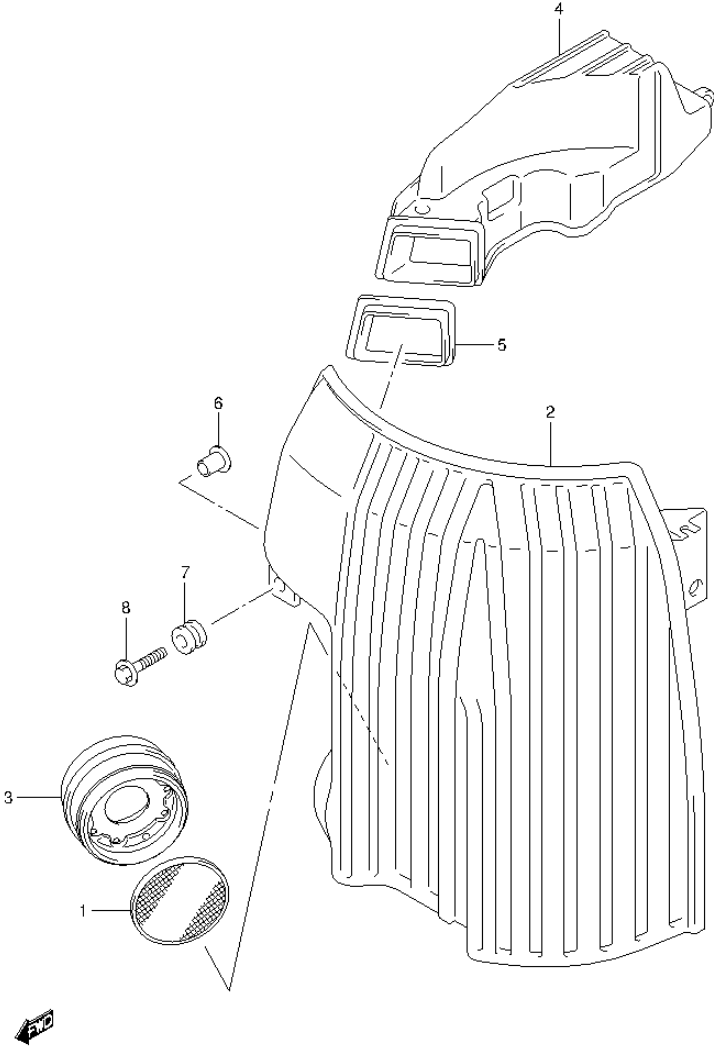


FIG.30 (1-D-13) SILENCER (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.31

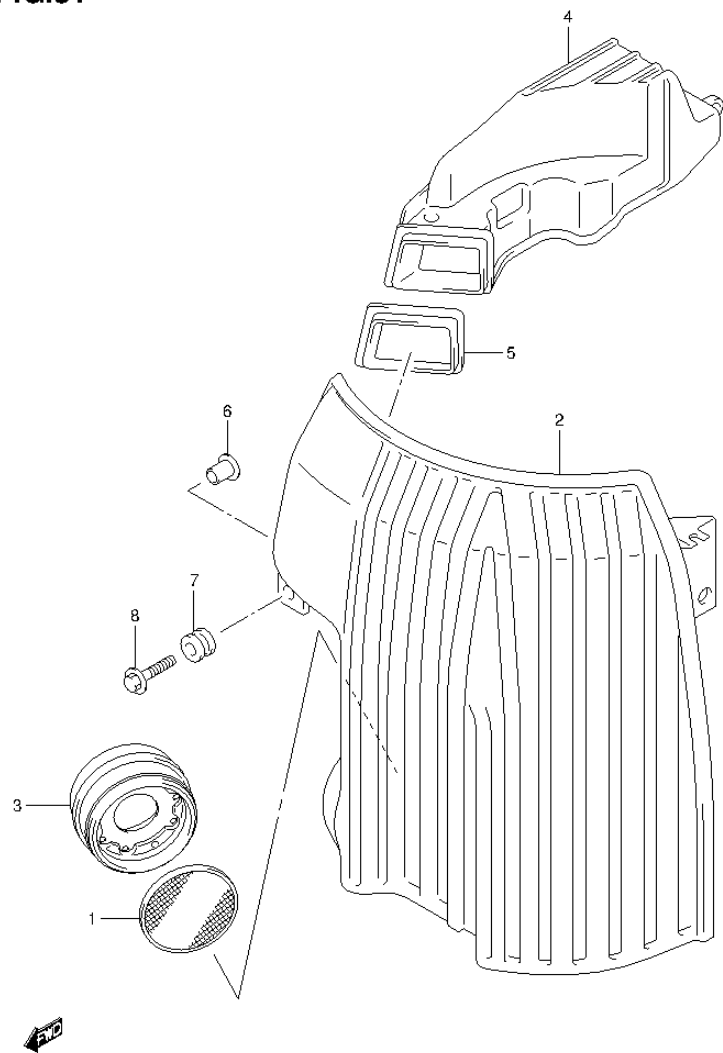


FIG.31 (1-D-14) SILENCER (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.32

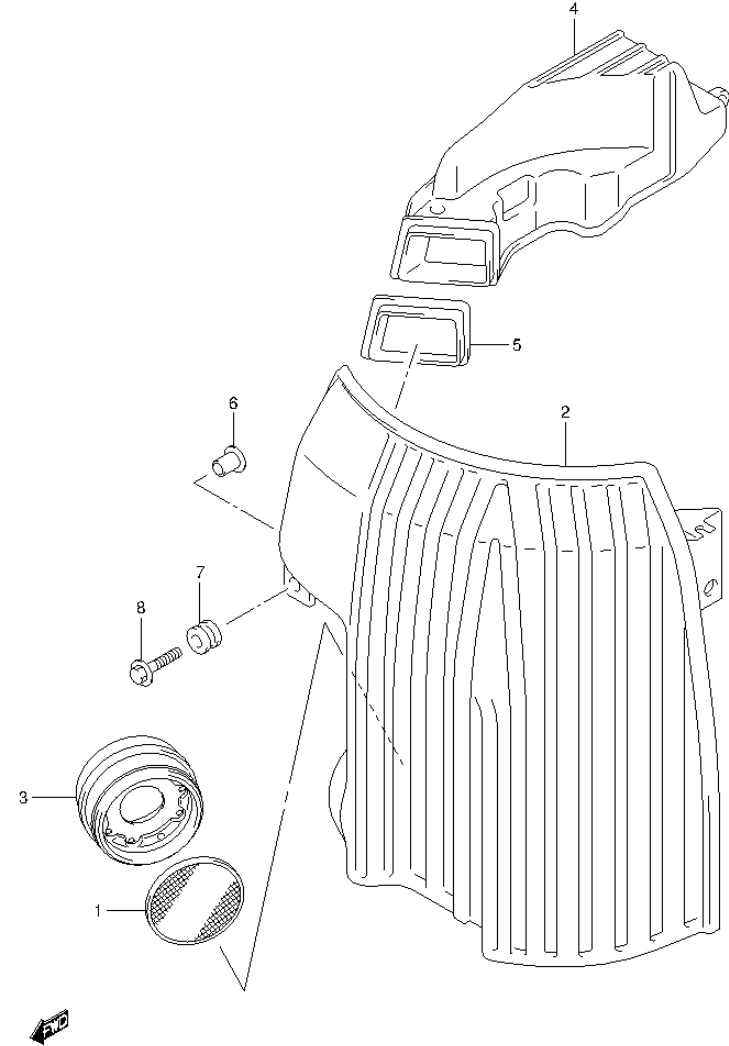


FIG.32 (1-D-15) SILENCER (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.33

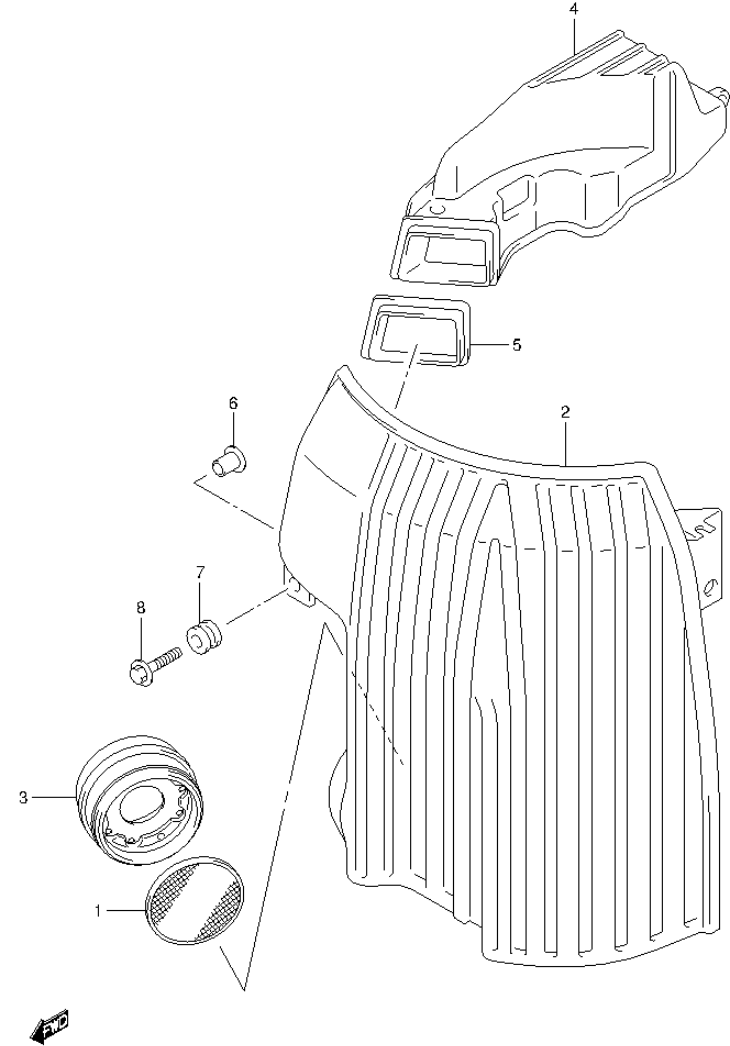


FIG.33 (1-E-2) SILENCER (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.34

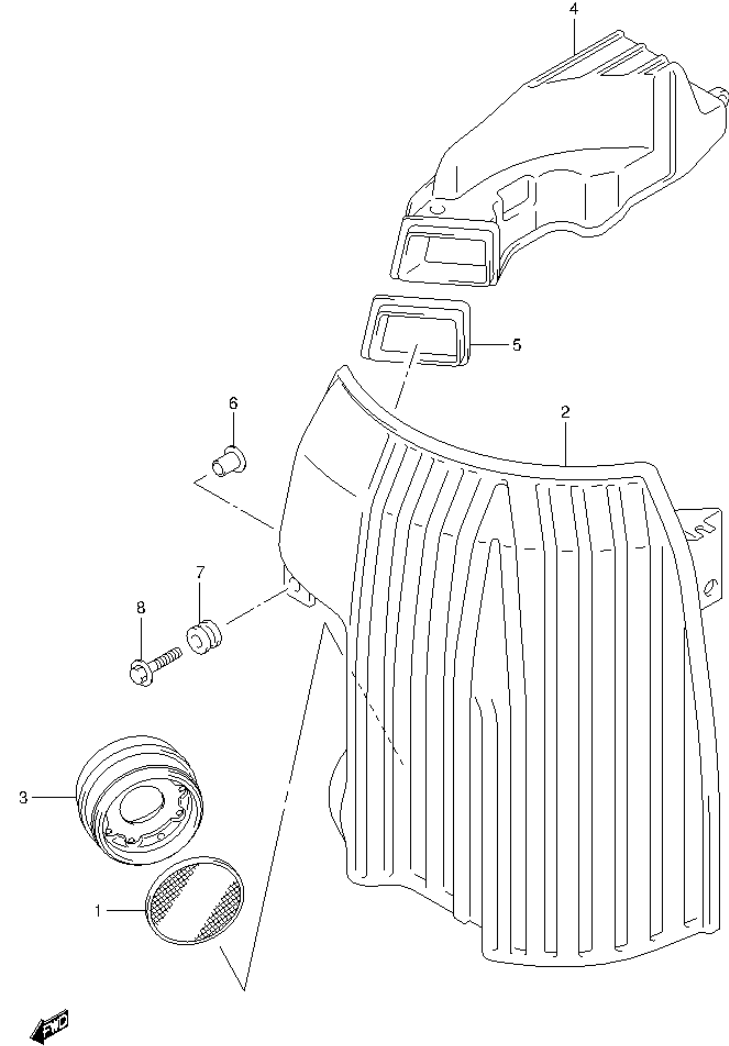


FIG.34 (1-E-3) SILENCER (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.35

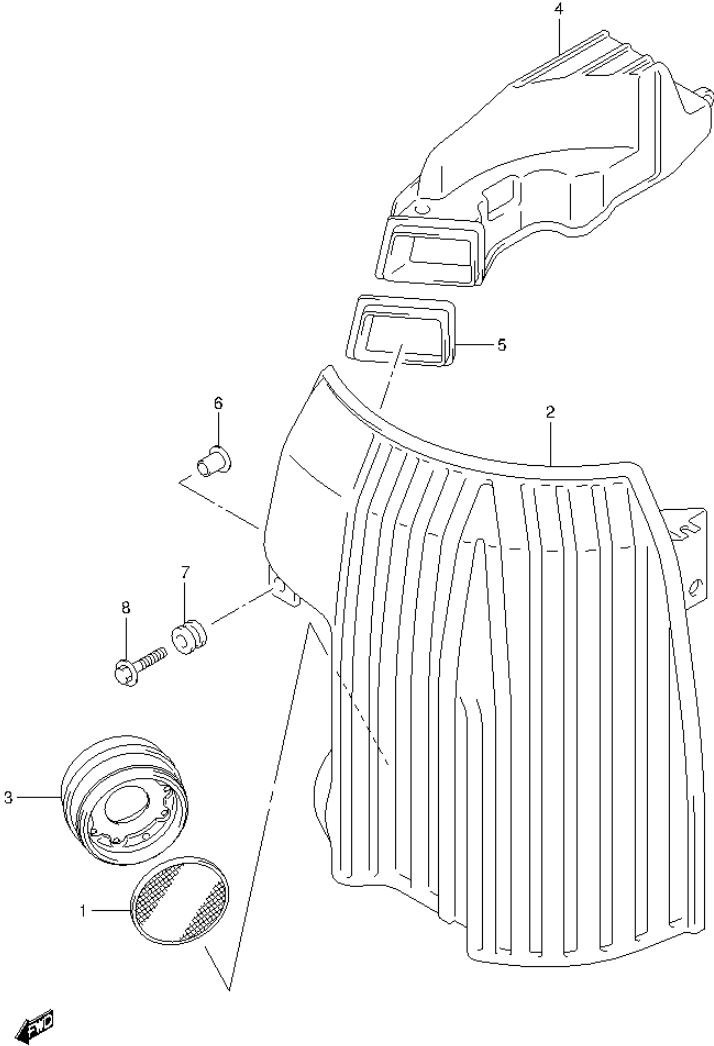


FIG.35 (1-E-4) SILENCER (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13710-99E00	ARRESTER, FLAME	1	
2	13810-90J01	SILENCER	1	
3	13813-92J00	HOLDER, FLAME ARRESTER	1	
4	13840-90J00	DUCT, SILENCER	1	
5	13851-90J00	GROMMET, SILENCER	1	
6	09169-06075	WASHER	5	
7	09320-09039	CUSHION	5	
8	09116-06215	BOLT (6X30)	5	

FIG.36

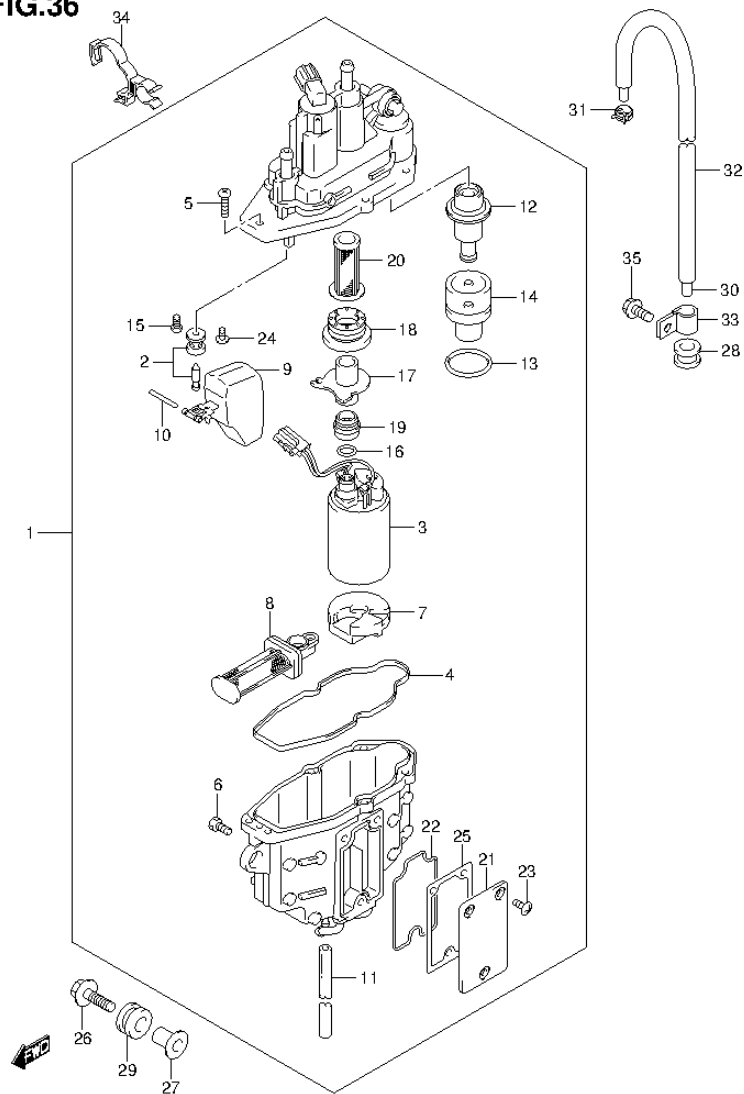


FIG.36 (1-E-5) FUEL VAPOR SEPARATOR (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J01	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L00	.VALVE ASSY, NEEDLE	1	
3	15200-92J00	.PUMP ASSY, FUEL	1	
4	15626-92J00	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L00	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L00	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	02112-0408A	.SCREW	1	
16	15648-92J00	.RING	1	
17	15643-88L00	.JOINT	1	
18	15641-88L20	.BUSH	1	
19	15641-88L40	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	02142-0408B	.SCREW	1	
25	15613-92J00	.GASKET	1	

FIG.36

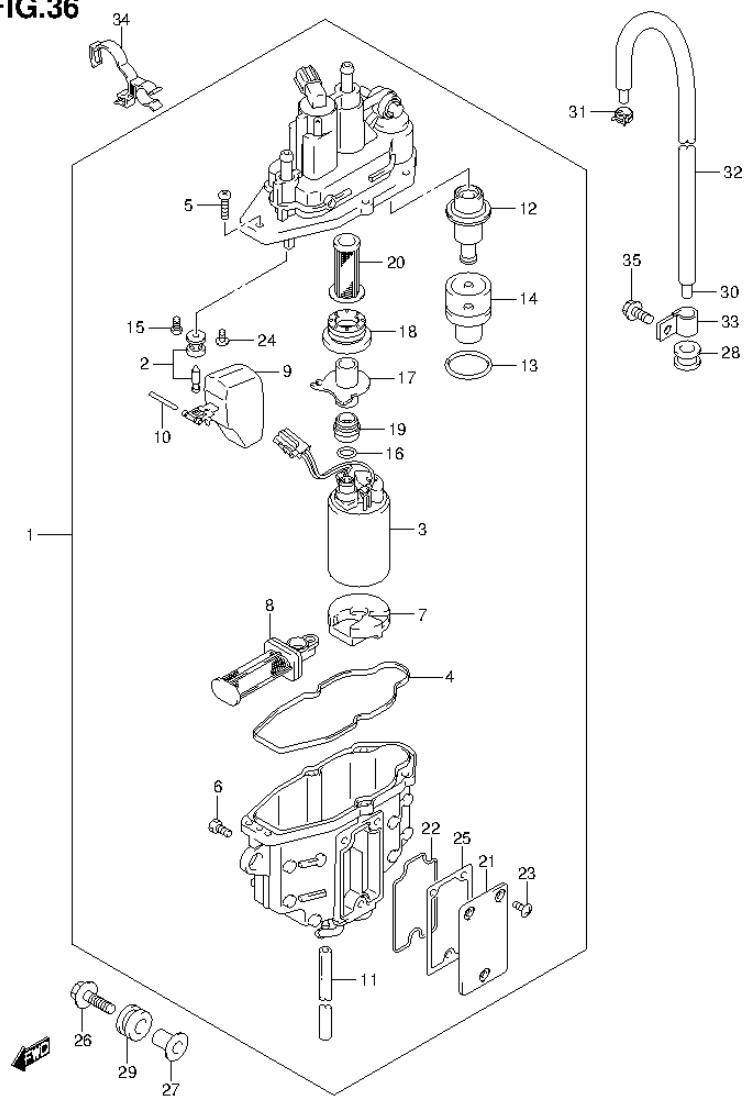
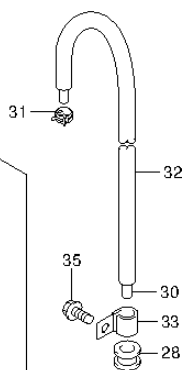


FIG.36 (1-E-6) FUEL VAPOR SEPARATOR (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	



REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	15600-92J11	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L10	.VALVE ASSY, NEEDLE	1	
3	15200-92J10	.PUMP ASSY, FUEL	1	
4	15626-92J10	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L10	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L10	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	13614-89J00	.SCREW	1	
16	13614-93J00	.SCREW	1	
17	15643-88L00	.JOINT	1	
18	15641-88L30	.BUSH	1	
19	15641-88L50	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	15648-92J00	.RING	1	
25	15613-92J00	.GASKET	1	

FIG.37

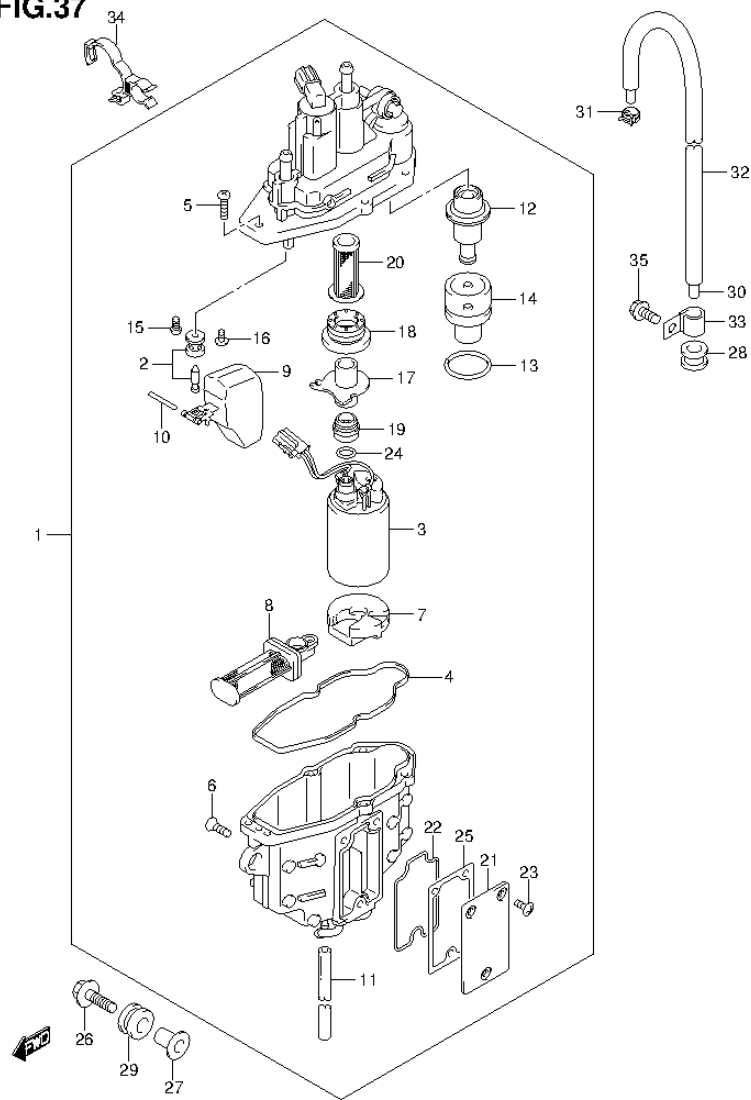


FIG.37 (1-E-8) FUEL VAPOR SEPARATOR (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.38

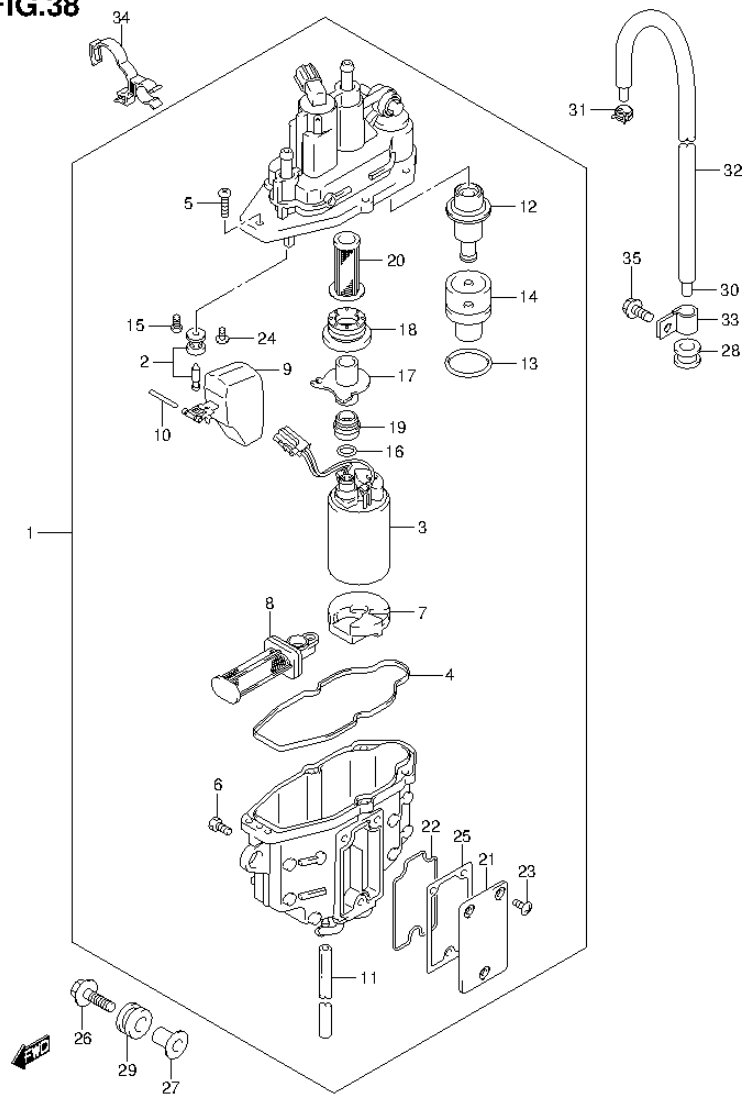


FIG.38 (1-E-9) FUEL VAPOR SEPARATOR (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J01	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L00	.VALVE ASSY, NEEDLE	1	
3	15200-92J00	.PUMP ASSY, FUEL	1	
4	15626-92J00	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L00	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L00	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	02112-0408A	.SCREW	1	
16	15648-92J00	.RING	1	
17	15643-88L00	.JOINT	1	
18	15641-88L20	.BUSH	1	
19	15641-88L40	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	02142-0408B	.SCREW	1	
25	15613-92J00	.GASKET	1	

FIG.38

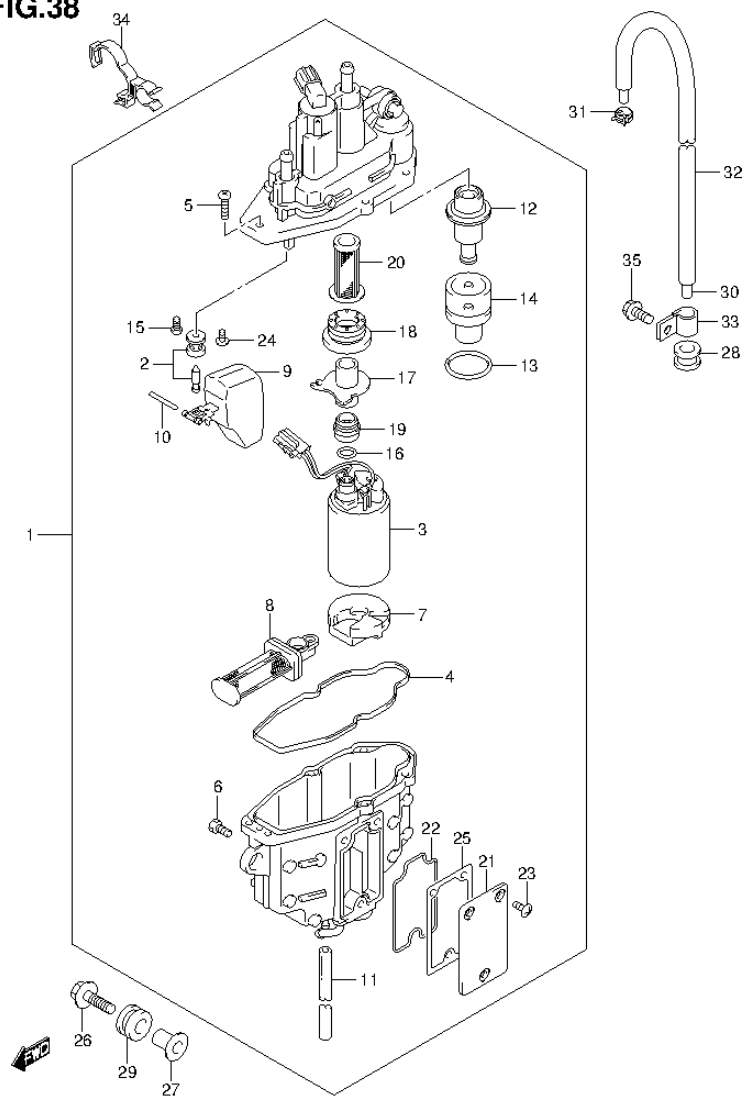
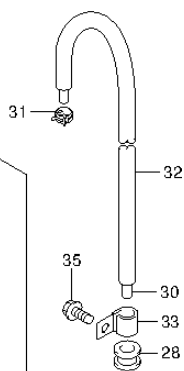


FIG.38 (1-E-10) FUEL VAPOR SEPARATOR (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG. 39

Exploded view diagram of a mechanical assembly, likely a fuel pump or injector, showing various components and their assembly sequence. The diagram includes a main housing (1), a pump body (3), a plunger (20), a needle (21), and various seals and gaskets (4, 7, 13, 14). Other components include a solenoid (9), a filter (10), a check valve (15), a pressure regulator (12), and a return line (34). The diagram is labeled FIG. 39.



REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.40

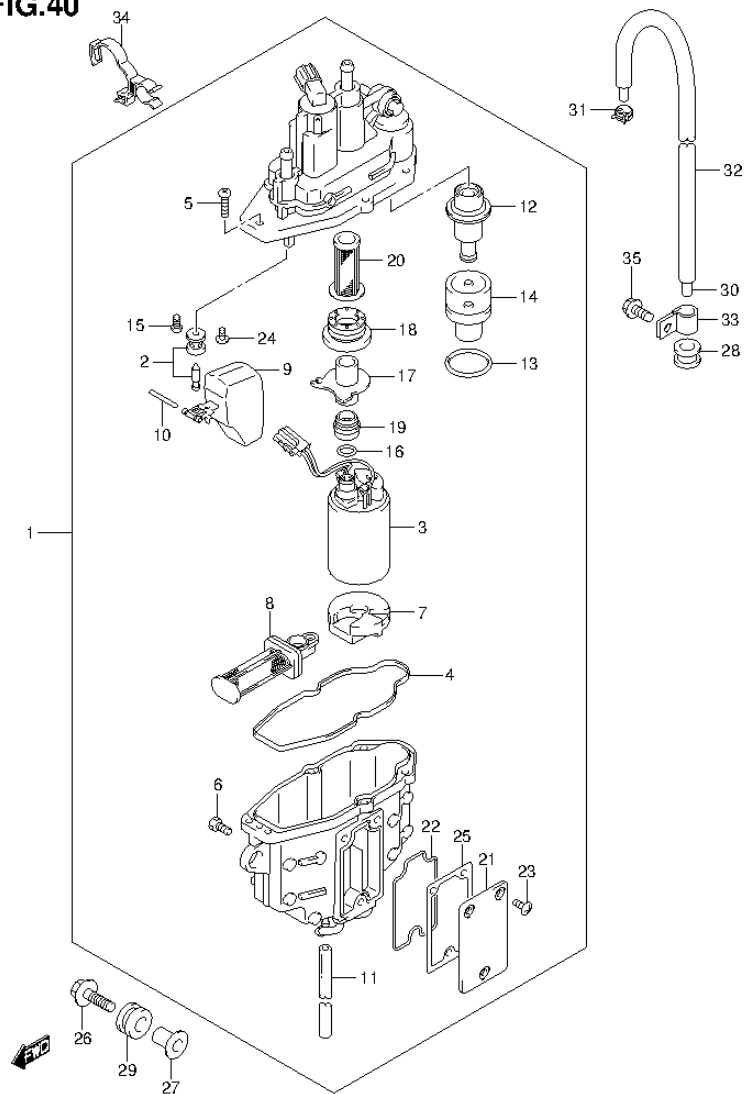


FIG.40 (1-E-13) FUEL VAPOR SEPARATOR (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J01	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L00	.VALVE ASSY, NEEDLE	1	
3	15200-92J00	.PUMP ASSY, FUEL	1	
4	15626-92J00	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L00	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L00	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	02112-0408A	.SCREW	1	
16	15648-92J00	.RING	1	
17	15643-88L00	.JOINT	1	
18	15641-88L20	.BUSH	1	
19	15641-88L40	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	02142-0408B	.SCREW	1	
25	15613-92J00	.GASKET	1	

FIG.40

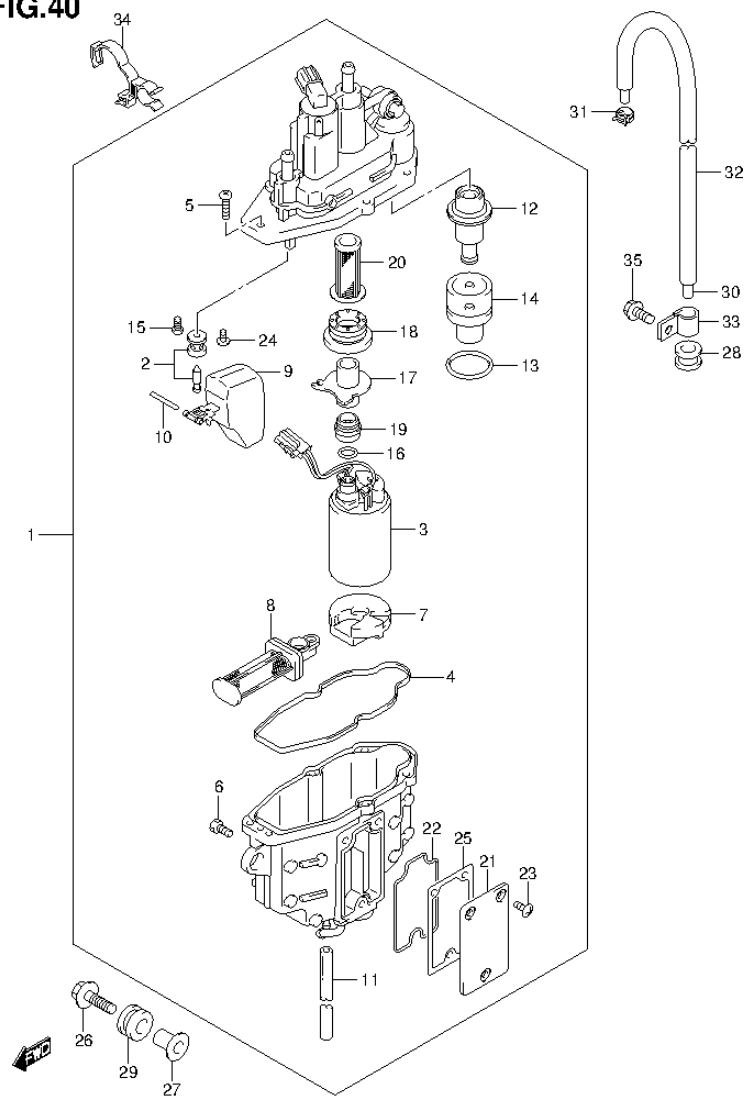


FIG.40 (1-E-14) FUEL VAPOR SEPARATOR (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.41

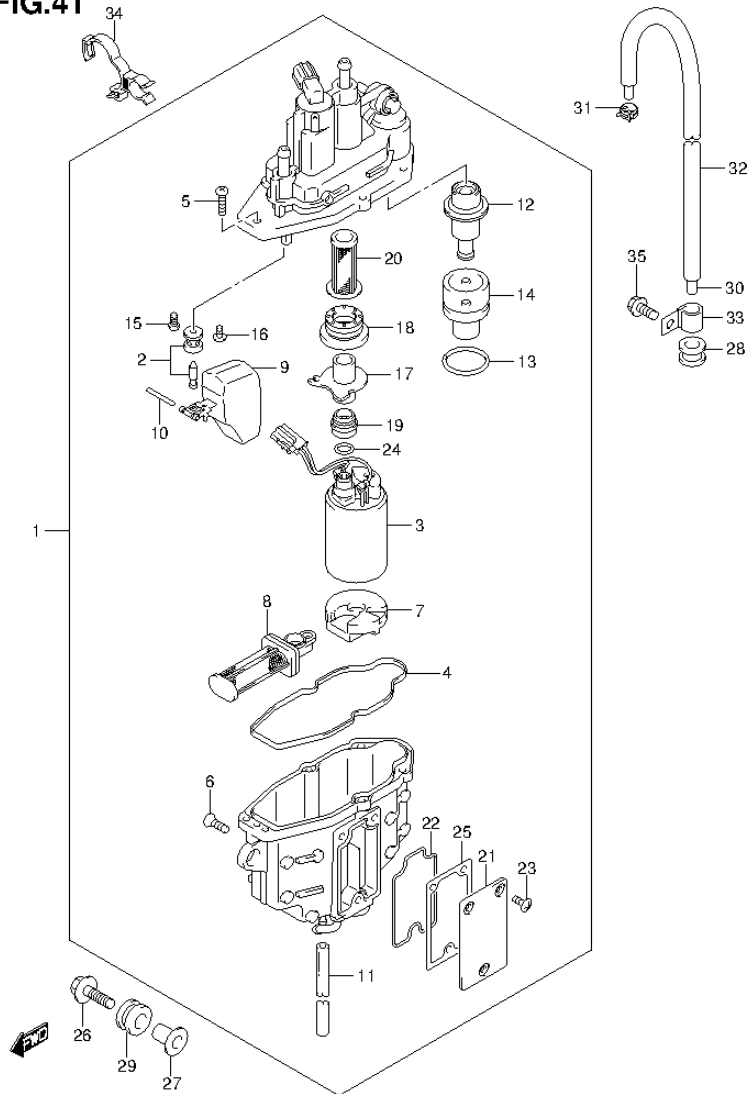


FIG.41 (1-E-15) FUEL VAPOR SEPARATOR (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J11	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L10	.VALVE ASSY, NEEDLE	1	
3	15200-92J10	.PUMP ASSY, FUEL	1	
4	15626-92J10	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L10	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L10	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	13614-89J00	.SCREW	1	
16	13614-93J00	.SCREW	1	
17	15643-88L00	.JOINT	1	
18	15641-88L30	.BUSH	1	
19	15641-88L50	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	15648-92J00	.RING	1	
25	15613-92J00	.GASKET	1	

FIG.41

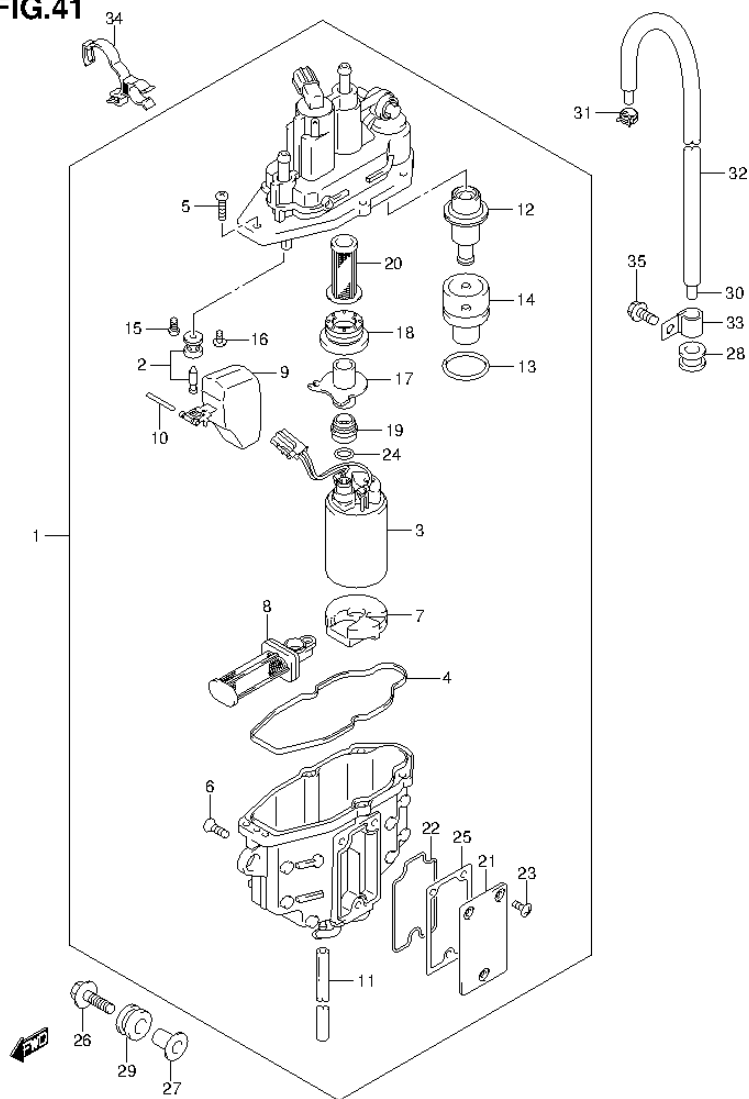


FIG.41 (1-F-2) FUEL VAPOR SEPARATOR (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.42

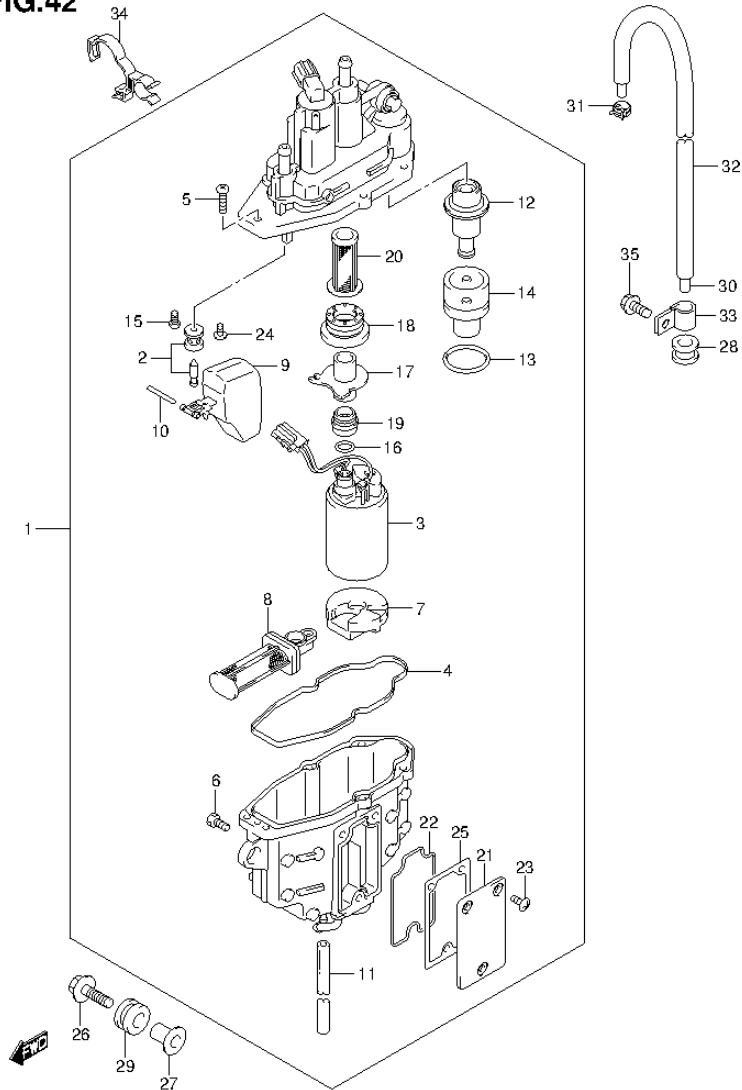


FIG.42 (1-F-3) FUEL VAPOR SEPARATOR (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J01	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L00	.VALVE ASSY, NEEDLE	1	
3	15200-92J00	.PUMP ASSY, FUEL	1	
4	15626-92J00	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L00	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L00	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	02112-0408A	.SCREW	1	
16	15648-92J00	.RING	1	
17	15643-88L00	.JOINT	1	
18	15641-88L20	.BUSH	1	
19	15641-88L40	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	02142-0408B	.SCREW	1	
25	15613-92J00	.GASKET	1	

FIG.42

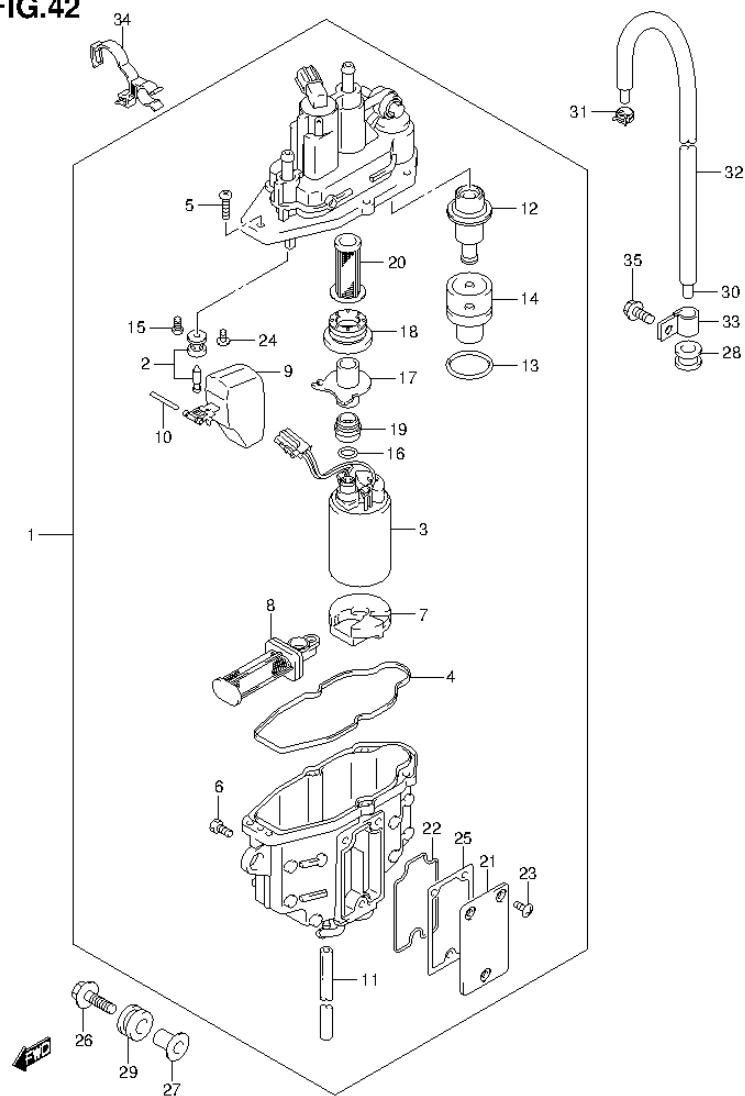


FIG.42 (1-F-4) FUEL VAPOR SEPARATOR (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.43

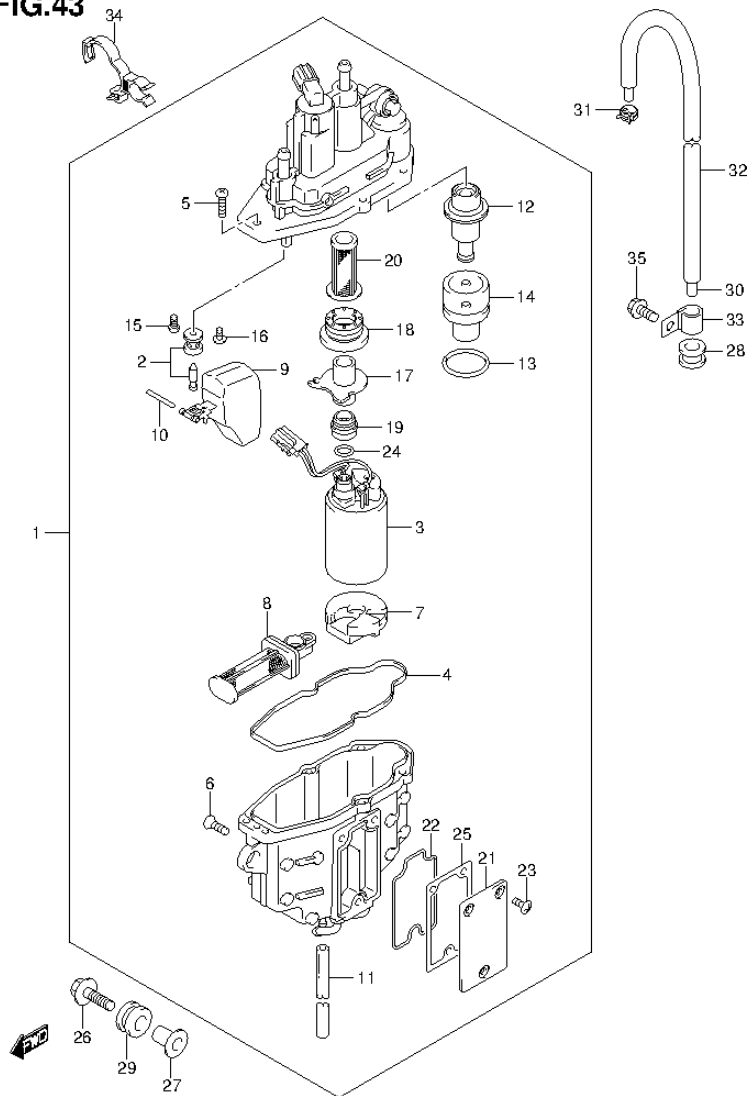


FIG.43 (1-F-5) FUEL VAPOR SEPARATOR (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J11	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L10	.VALVE ASSY, NEEDLE	1	
3	15200-92J10	.PUMP ASSY, FUEL	1	
4	15626-92J10	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L10	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L10	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	13614-89J00	.SCREW	1	
16	13614-93J00	.SCREW	1	
17	15643-88L00	.JOINT	1	
18	15641-88L30	.BUSH	1	
19	15641-88L50	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	15648-92J00	.RING	1	
25	15613-92J00	.GASKET	1	

FIG.43

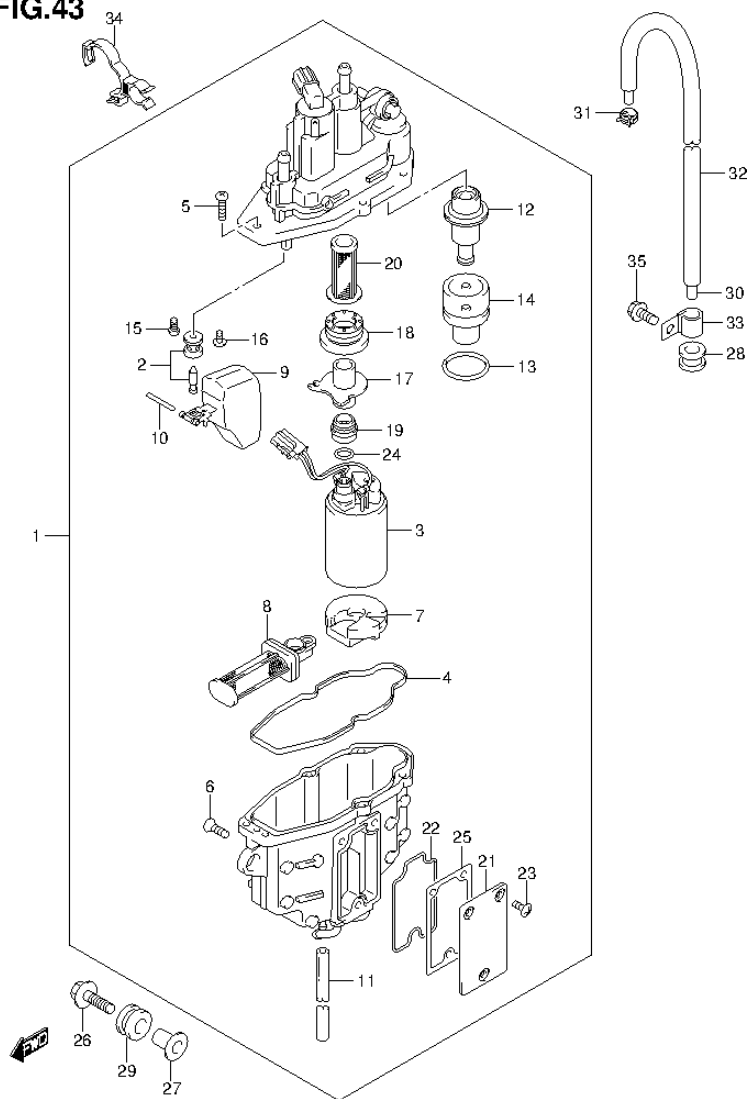


FIG.43 (1-F-6) FUEL VAPOR SEPARATOR (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.44

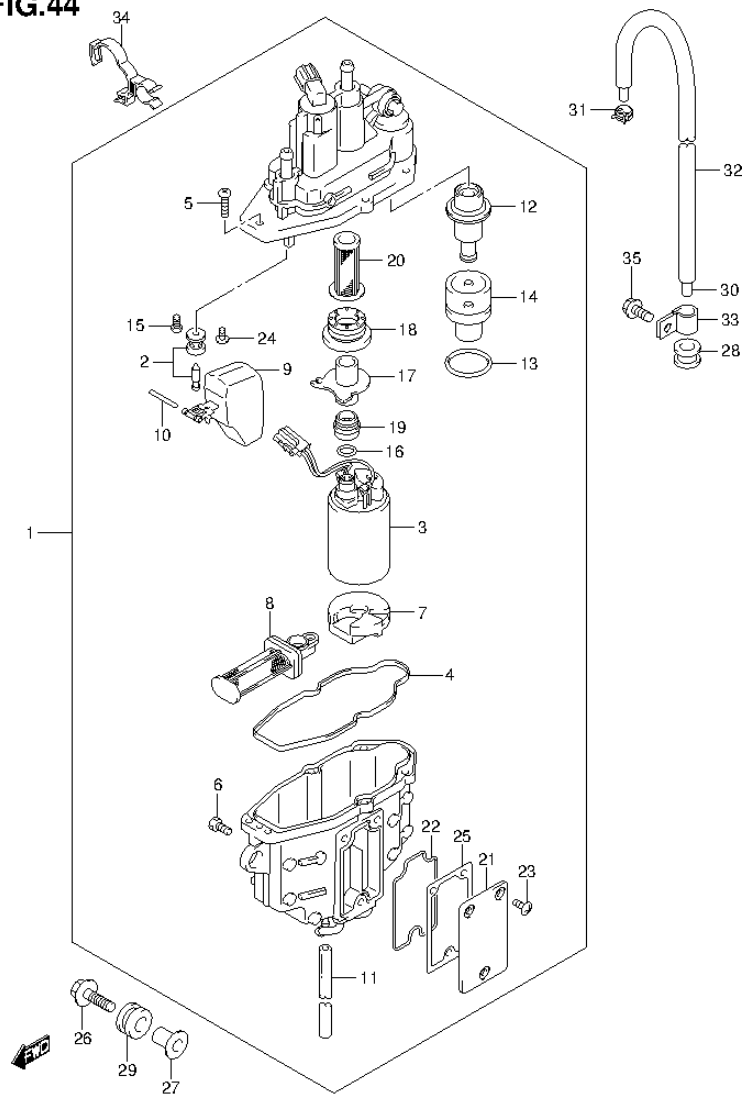


FIG.44 (1-F-7) FUEL VAPOR SEPARATOR (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J01	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L00	.VALVE ASSY, NEEDLE	1	
3	15200-92J00	.PUMP ASSY, FUEL	1	
4	15626-92J00	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L00	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L00	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	02112-0408A	.SCREW	1	
16	15648-92J00	.RING	1	
17	15643-88L00	.JOINT	1	
18	15641-88L20	.BUSH	1	
19	15641-88L40	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	02142-0408B	.SCREW	1	
25	15613-92J00	.GASKET	1	

FIG.44

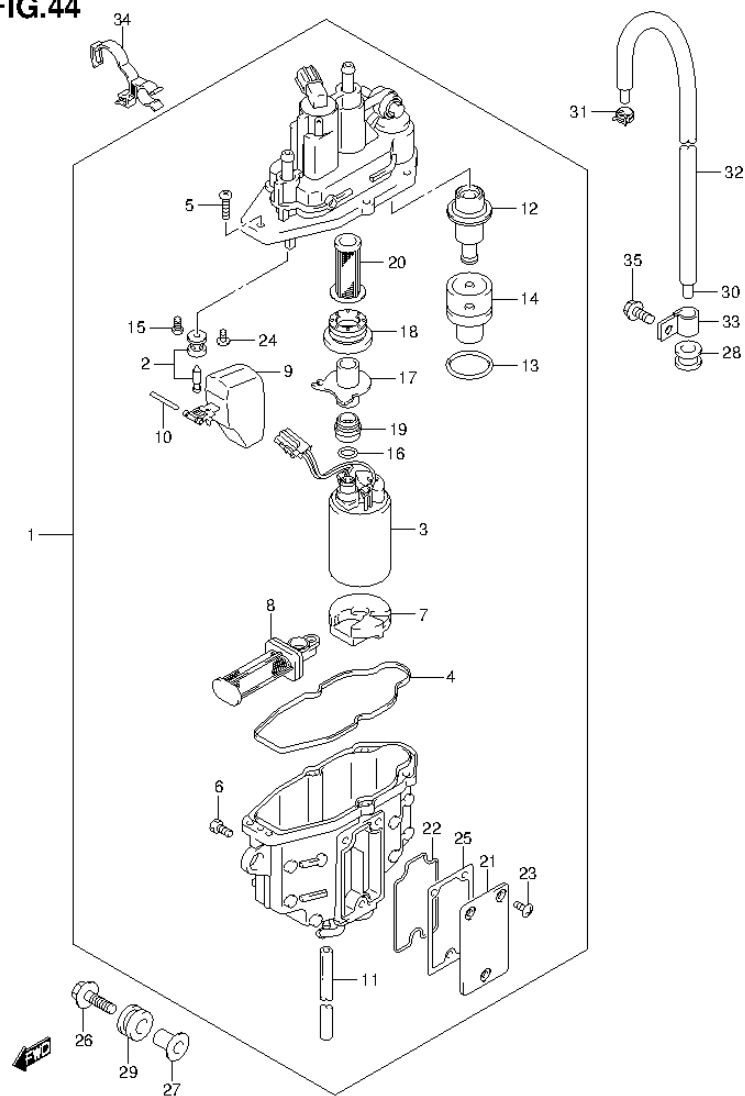


FIG.44 (1-F-8) FUEL VAPOR SEPARATOR (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.45

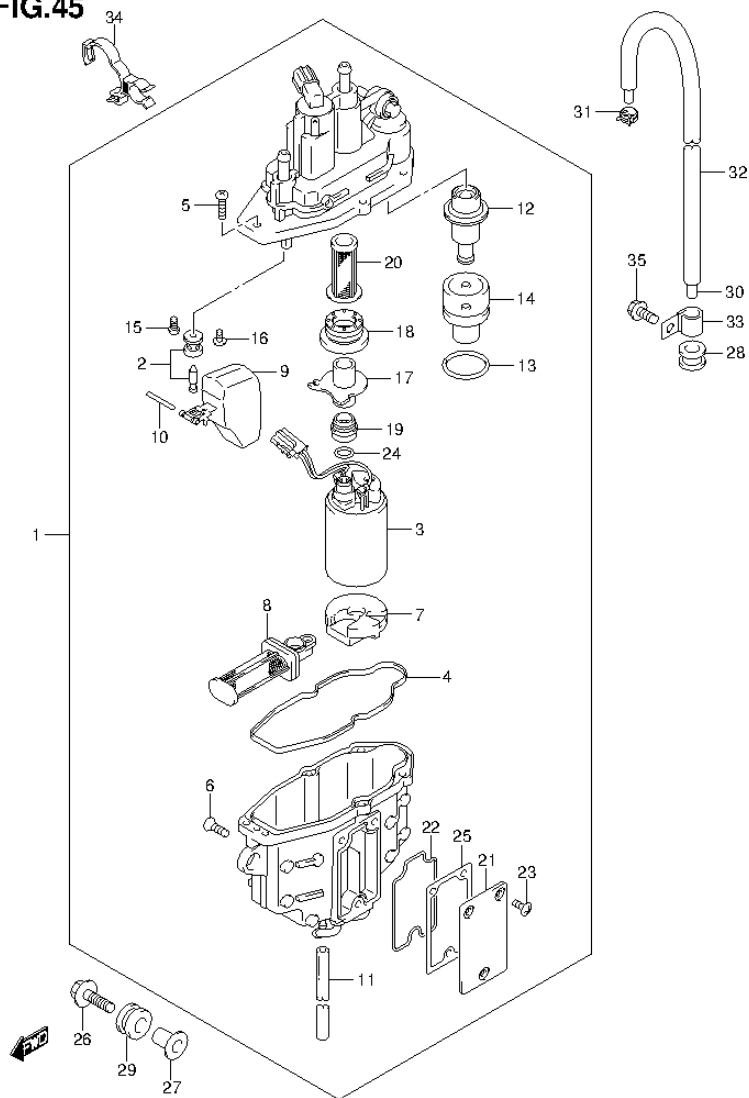


FIG.45 (1-F-9) FUEL VAPOR SEPARATOR (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15600-92J11	SEPARATOR ASSY, FUEL VAPOR	1	
2	13370-88L10	.VALVE ASSY, NEEDLE	1	
3	15200-92J10	.PUMP ASSY, FUEL	1	
4	15626-92J10	.SEAL	1	
5	15628-99E00	.SCREW (L:15)	5	
6	15629-99E10	.SCREW, DRAIN	1	
7	15641-88L10	.SPACER	1	
8	15642-88L00	.FILTER ASSY	1	
9	15650-99E00	.FLOAT	1	
10	15654-88L00	.PIN	1	
11	15683-87J00	.HOSE, DRAIN (L:120)	1	
12	15760-88L00	.REGULATOR ASSY	1	
13	15644-88L10	.O RING	1	
14	15645-88L00	.HOLDER, REGULATOR	1	
15	13614-89J00	.SCREW	1	
16	13614-93J00	.SCREW	1	
17	15643-88L00	.JOINT	1	
18	15641-88L30	.BUSH	1	
19	15641-88L50	.BUSH	1	
20	15642-88L10	.FILTER	1	
21	15612-88L00	.COVER	1	
22	15613-88L00	.O RING	1	
23	15614-88L00	.SCREW	3	
24	15648-92J00	.RING	1	
25	15613-92J00	.GASKET	1	

FIG.45

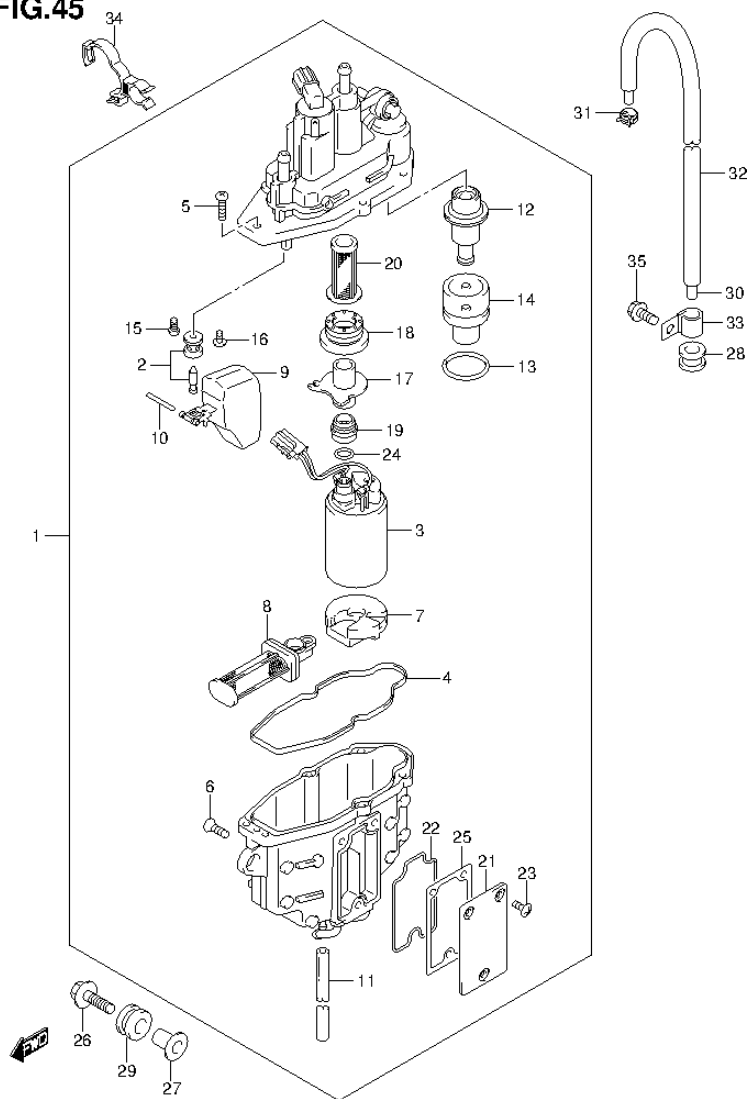


FIG.45 (1-F-10) FUEL VAPOR SEPARATOR (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09116-06202	BOLT (6X25)	3	
27	09169-06090	WASHER	3	
28	09320-08076	GROMMET	1	
29	09320-09053	CUSHION	3	
30	09352-50823-00B	HOSE (5X8.2X2000)	1	L:2000->680
31	09401-08412	CLIP	1	
32	18498-88L00	PROTECTOR, EVAP HOSE (L:610)	1	
33	09403-13408	CLAMP	2	
34	09408-00302	CLAMP	1	
35	01550-06127	BOLT	2	

FIG.46

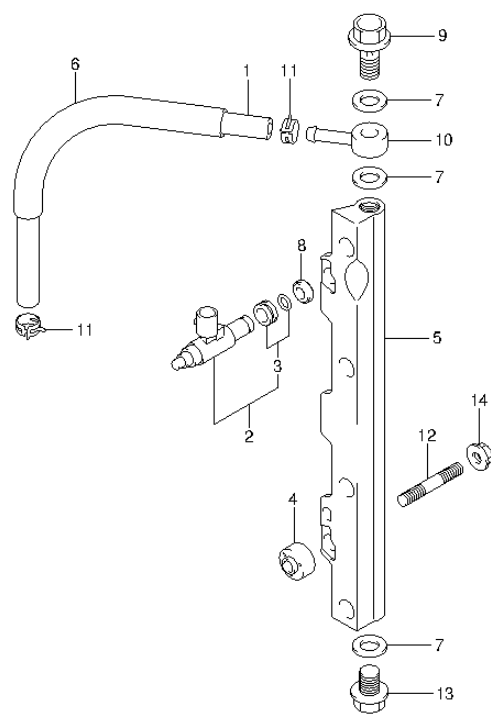


FIG.46 (1-F-11) FUEL INJECTOR (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	09168-12013	GASKET (11.8X22X1.2)	3	
8	09320-08062	CUSHION	4	
9	09360-12008	UNION	1	
10	09363-08004	UNION	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	01550-12167	BOLT	1	
14	08316-10087	NUT	2	



FIG.47

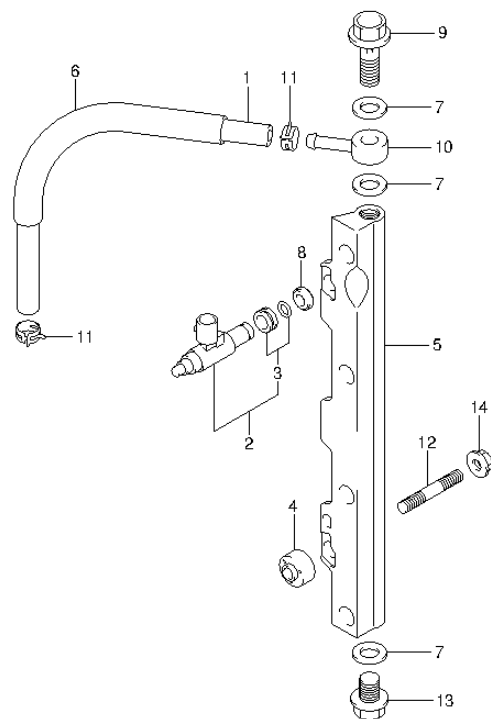


FIG.47 (1-F-12) FUEL INJECTOR (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	15762-90J00	GASKET, UNION	3	
8	09320-08062	CUSHION	4	
9	09360-12013	UNION	1	
10	15830-90J00	JOINT, FUEL MAIN	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	09247-12013	PLUG (12X16)	1	
14	08316-10087	NUT	2	



FIG.48

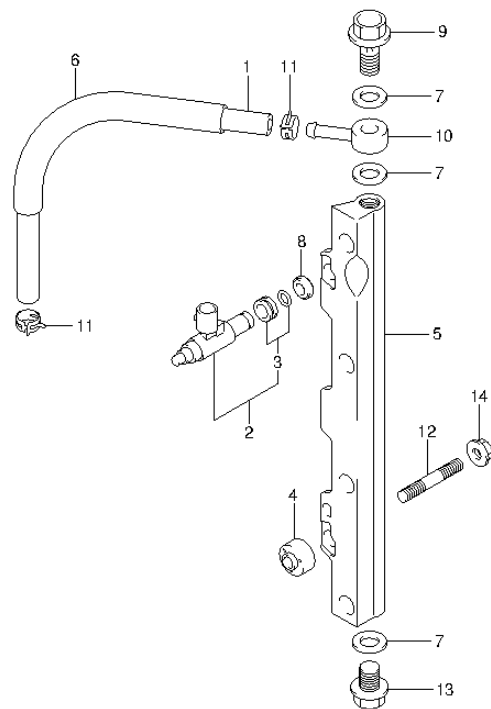


FIG.48 (1-F-13) FUEL INJECTOR (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	09168-12013	GASKET (11.8X22X1.2)	3	
8	09320-08062	CUSHION	4	
9	09360-12008	UNION	1	
10	09363-08004	UNION	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	01550-12167	BOLT	1	
14	08316-10087	NUT	2	



FIG.49

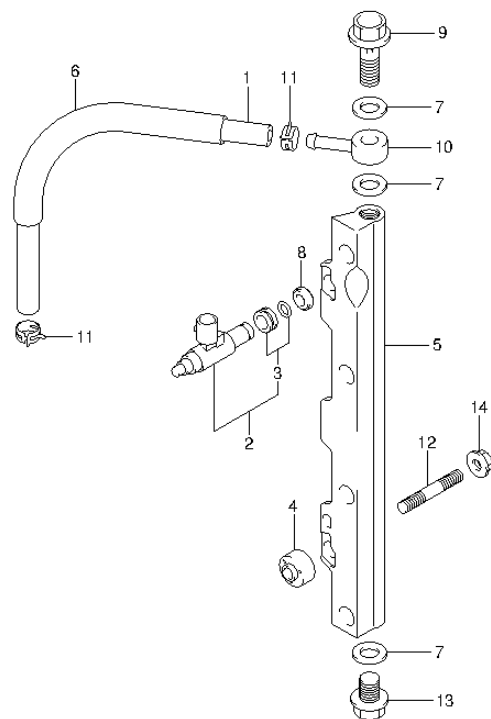


FIG.49 (1-F-14) FUEL INJECTOR (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	15762-90J00	GASKET, UNION	3	
8	09320-08062	CUSHION	4	
9	09360-12013	UNION	1	
10	15830-90J00	JOINT, FUEL MAIN	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	09247-12013	PLUG (12X16)	1	
14	08316-10087	NUT	2	



FIG.50

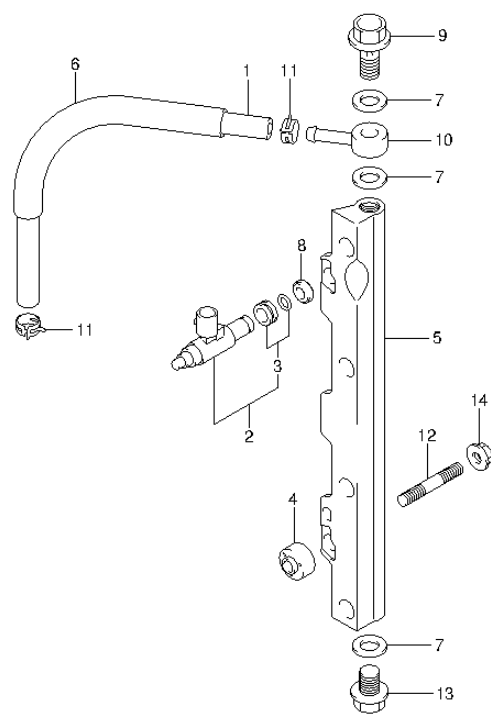


FIG.50 (1-F-15) FUEL INJECTOR (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	09168-12013	GASKET (11.8X22X1.2)	3	
8	09320-08062	CUSHION	4	
9	09360-12008	UNION	1	
10	09363-08004	UNION	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	01550-12167	BOLT	1	
14	08316-10087	NUT	2	



FIG.51

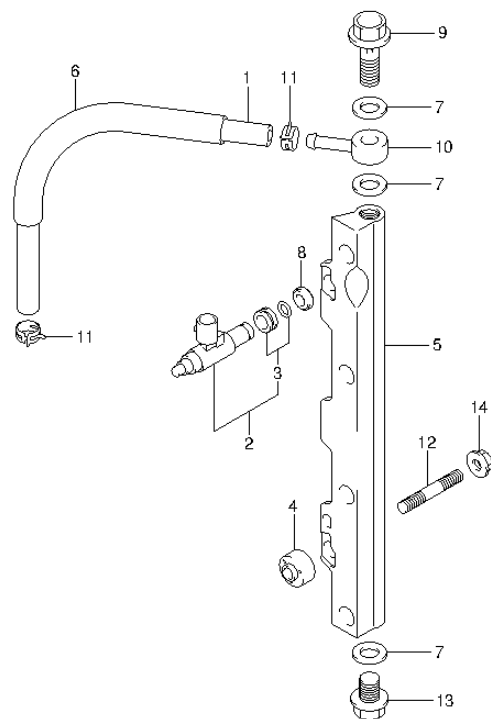


FIG.51 (1-G-2) FUEL INJECTOR (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	15762-90J00	GASKET, UNION	3	
8	09320-08062	CUSHION	4	
9	09360-12013	UNION	1	
10	15830-90J00	JOINT, FUEL MAIN	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	09247-12013	PLUG (12X16)	1	
14	08316-10087	NUT	2	



FIG.52

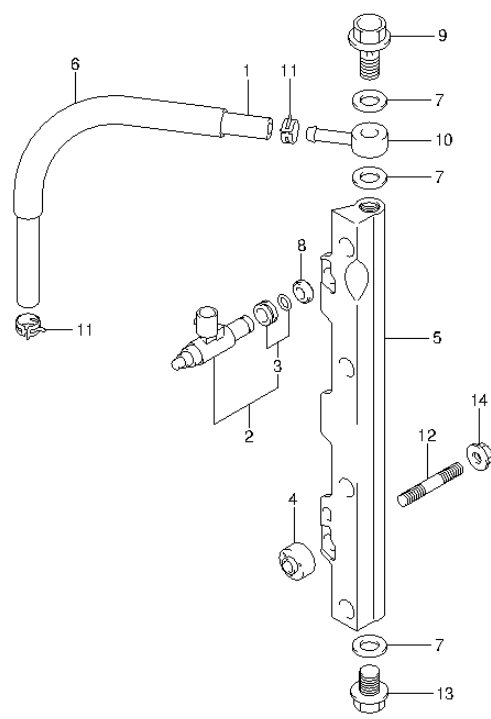


FIG.52 (1-G-3) FUEL INJECTOR (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	09168-12013	GASKET (11.8X22X1.2)	3	
8	09320-08062	CUSHION	4	
9	09360-12008	UNION	1	
10	09363-08004	UNION	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	01550-12167	BOLT	1	
14	08316-10087	NUT	2	



FIG.53

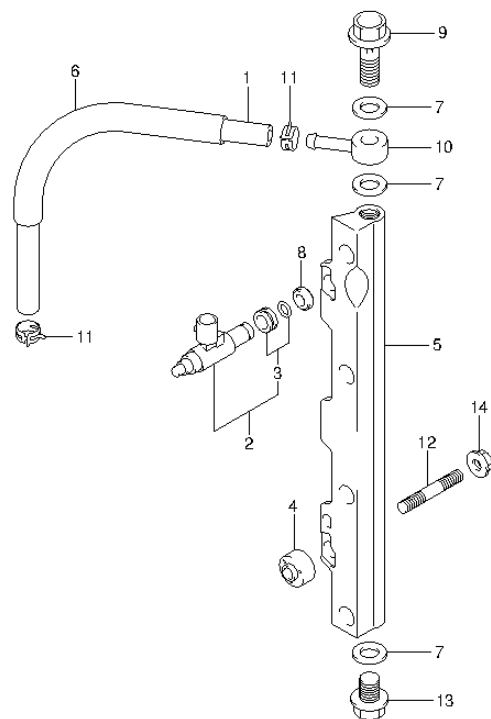


FIG.53 (1-G-4) FUEL INJECTOR (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	15762-90J00	GASKET, UNION	3	
8	09320-08062	CUSHION	4	
9	09360-12013	UNION	1	
10	15830-90J00	JOINT, FUEL MAIN	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	09247-12013	PLUG (12X16)	1	
14	08316-10087	NUT	2	



FIG.54

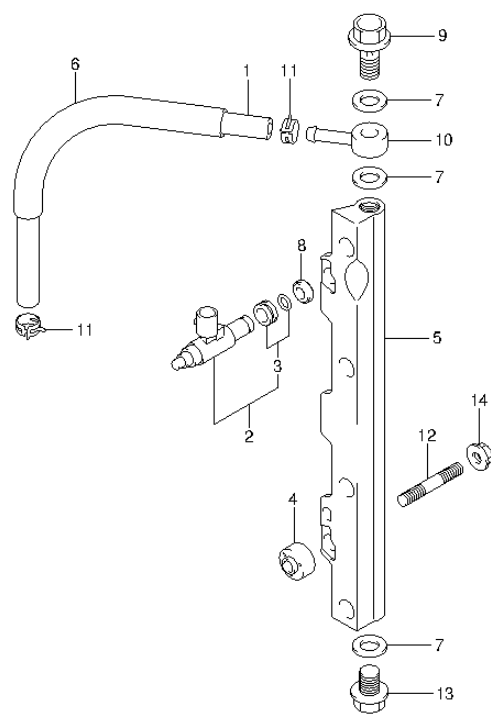


FIG.54 (1-G-5) FUEL INJECTOR (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	09168-12013	GASKET (11.8X22X1.2)	3	
8	09320-08062	CUSHION	4	
9	09360-12008	UNION	1	
10	09363-08004	UNION	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	01550-12167	BOLT	1	
14	08316-10087	NUT	2	



FIG.55

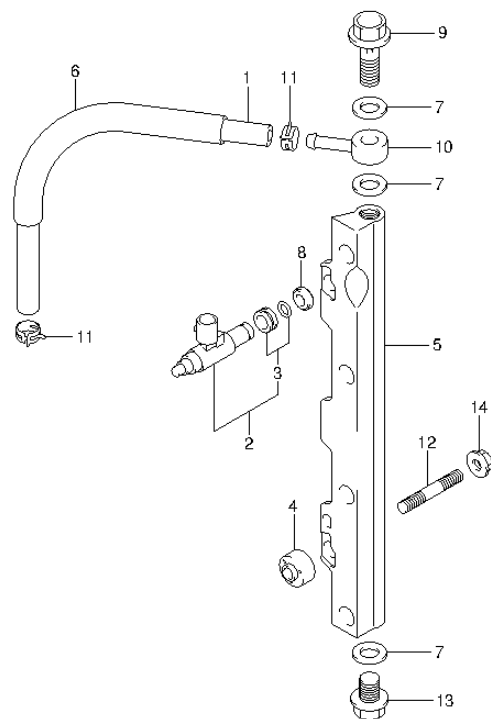


FIG.55 (1-G-6) FUEL INJECTOR (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15681-92J00	HOSE, FUEL (SEPARATOR TO DLVY)	1	
2	15710-82K50	INJECTOR, FUEL	4	
3	15716-65DT0	.GROMMET SET	4	
4	15735-58B00	INSULATOR, DELIVERY PIPE	2	
5	15751-92J00	PIPE, DELIVERY	1	
6	18498-99E20	PROTECTOR	1	L:450->190
7	15762-90J00	GASKET, UNION	3	
8	09320-08062	CUSHION	4	
9	09360-12013	UNION	1	
10	15830-90J00	JOINT, FUEL MAIN	1	
11	09401-11425	CLIP	2	
12	01421-08407	STUD BOLT	2	
13	09247-12013	PLUG (12X16)	1	
14	08316-10087	NUT	2	



This exploded view diagram illustrates the assembly of a rear window wiper system. The components are numbered as follows:

- 1**: Wiper motor housing
- 2**: Wiper blade
- 3**: Wiper arm
- 4**: Wiper motor assembly (shown in a cutaway view)
- 5**: Wiper motor pulley
- 6**: Wiper motor pulley cap
- 7**: Wiper motor pulley
- 8**: Wiper motor pulley cap
- 9**: Wiper arm bracket
- 10**: Wiper motor pulley cap
- 11**: Wiper arm
- 12**: Wiper blade
- 13**: Wiper motor pulley cap
- 14**: Wiper arm
- 15**: Wiper motor pulley cap
- 16**: Wiper motor pulley cap
- 17**: Wiper motor pulley cap
- 18**: Wiper motor pulley cap

The diagram shows the motor assembly (4) at the center, with the wiper arm (11) and blade (12) attached to the motor pulley (7). The wiper arm (14) and blade (2) are shown separately, along with the wiper arm bracket (9). The wiper motor pulley (5) is shown in a cutaway view, revealing the internal components (6, 7, 8). The wiper motor pulley cap (10) is shown separately. The wiper motor pulley cap (13) is shown separately. The wiper motor pulley cap (15) is shown separately. The wiper motor pulley cap (16) is shown separately. The wiper motor pulley cap (17) is shown separately. The wiper motor pulley cap (18) is shown separately.

This exploded view diagram illustrates the assembly of a rear window wiper system. The components are numbered as follows:

- 1**: Wiper motor housing
- 2**: Wiper arm
- 3**: Wiper arm bracket
- 4**: Wiper motor assembly (includes 1, 5, 6, 7, 8)
- 5**: Wiper motor pulley
- 6**: Wiper motor cap
- 7**: Wiper motor drive shaft
- 8**: Wiper motor drive pulley
- 9**: Wiper arm bracket pin
- 10**: Wiper motor mounting bracket
- 11**: Wiper arm cable
- 12**: Wiper arm cable
- 13**: Wiper motor mounting pin
- 14**: Wiper arm cable
- 15**: Wiper motor mounting pin
- 16**: Wiper motor mounting pin
- 17**: Wiper motor mounting pin
- 18**: Wiper motor mounting pin

The diagram shows the motor assembly (4) at the bottom, connected to the wiper arm cable (11) via a pulley system (5, 6, 7, 8). The wiper arm (2) is attached to the cable (11) via a bracket (3) and pin (9). The motor is mounted to the vehicle body using brackets (10) and pins (15, 16, 17, 18). The wiper arm cable (11) is shown in two sections, one at the top and one at the bottom, connected by a joint (14).

This exploded view diagram illustrates the assembly of a rear window wiper system. The components are numbered as follows:

- 1**: Wiper motor housing.
- 2**: Wiper arm.
- 3**: Wiper arm bracket.
- 4**: Wiper motor assembly (includes 1, 5, 6, 7, 8).
- 5**: Wiper motor pulley.
- 6**: Wiper motor cap.
- 7**: Wiper motor drive shaft.
- 8**: Wiper motor drive pulley.
- 9**: Wiper arm bracket pin.
- 10**: Wiper motor mounting bracket.
- 11**: Wiper arm cable.
- 12**: Wiper arm cable connector.
- 13**: Wiper motor mounting nut.
- 14**: Wiper arm cable connector pin.
- 15**: Wiper arm cable connector nut.
- 16**: Wiper arm cable connector pin.
- 17**: Wiper arm cable connector pin.
- 18**: Wiper motor mounting nut.

The diagram shows the motor assembly (4) at the bottom, connected to the wiper arm cable (11) via the wiper arm bracket (3) and wiper arm (2). The wiper arm cable is secured with a wiper arm cable connector (12) and a wiper arm cable connector pin (14). The wiper arm cable is also connected to the wiper motor assembly (4) via a wiper arm cable connector (15) and a wiper arm cable connector pin (17). The wiper motor assembly (4) is mounted to the vehicle body using a wiper motor mounting bracket (10) and wiper motor mounting nuts (13, 18).

FIG.57

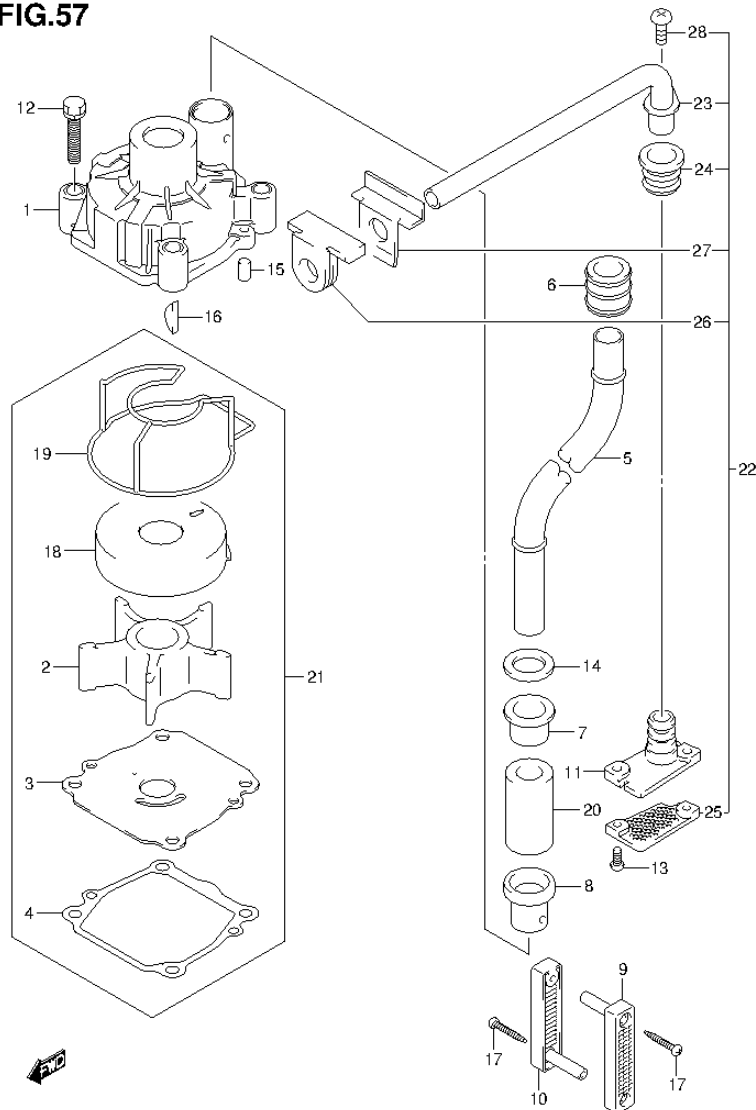


FIG.57 (1-G-8) WATER PUMP (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J00	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J01	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.58 (1-G-9) WATER PUMP (DF100AT E40)

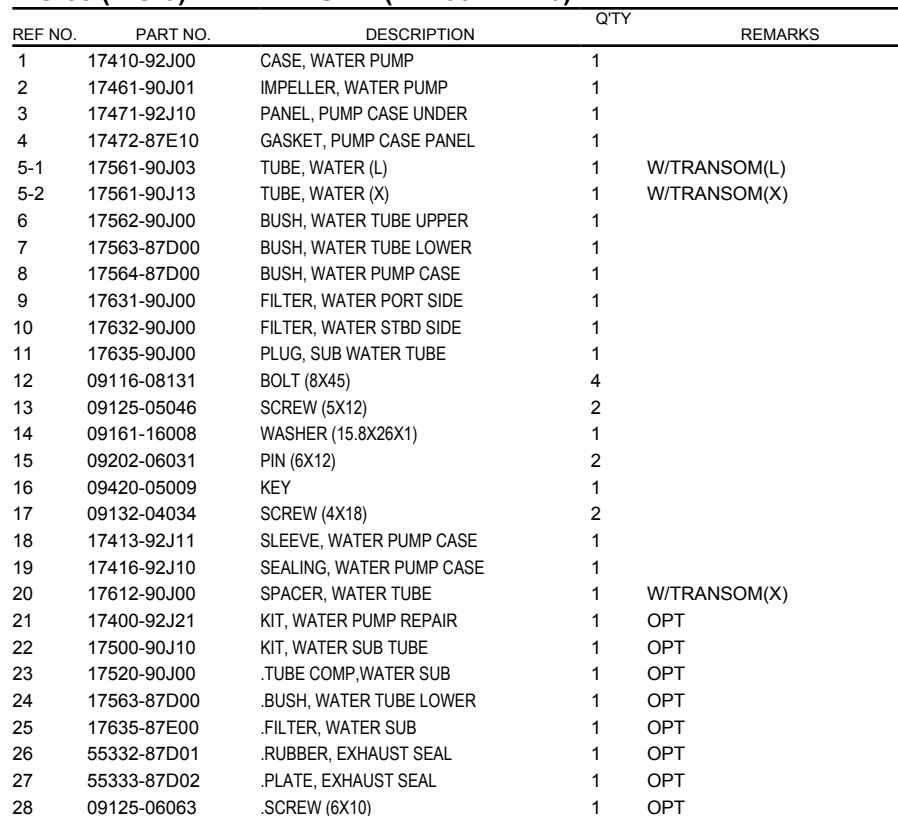


FIG.60

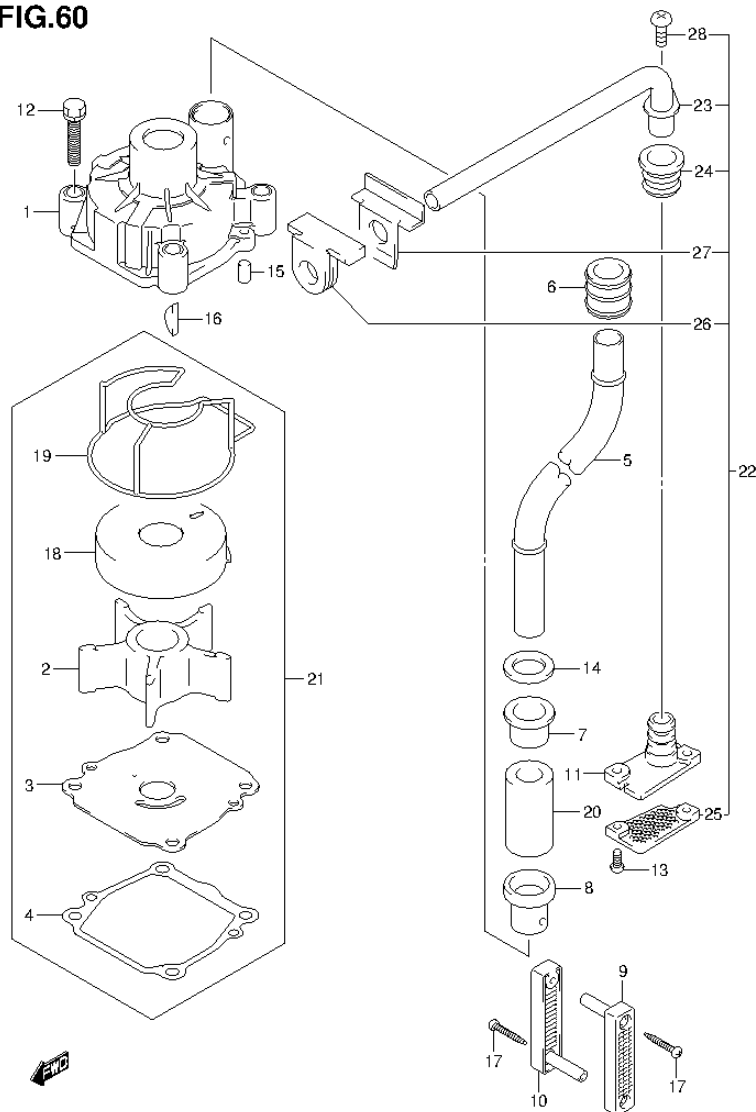


FIG.60 (1-G-11) WATER PUMP (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J10	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J11	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.61

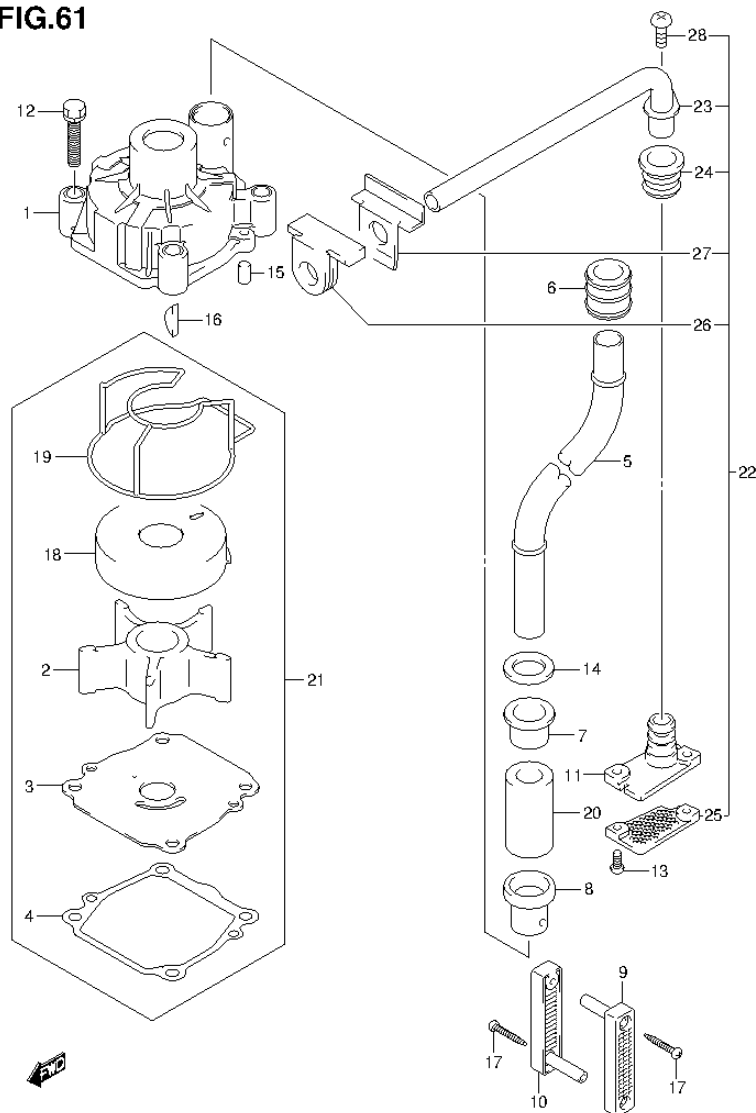


FIG.61 (1-G-12) WATER PUMP (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J00	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J01	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.62

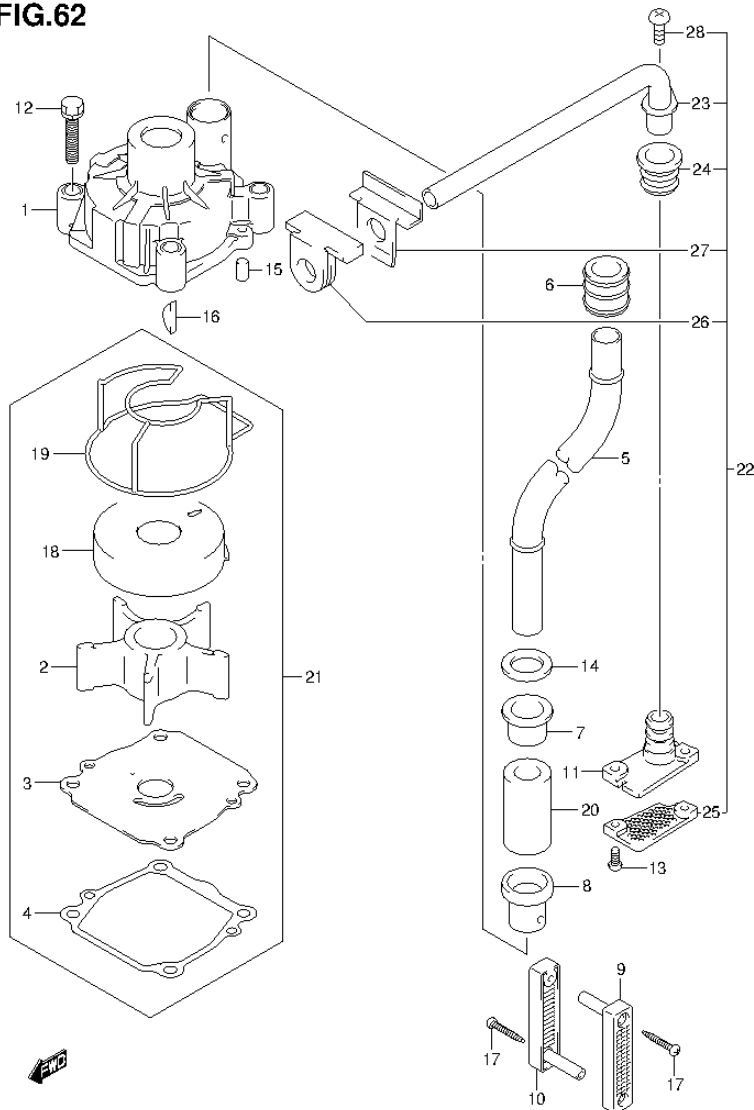


FIG.62 (1-G-13) WATER PUMP (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J10	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J11	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.63

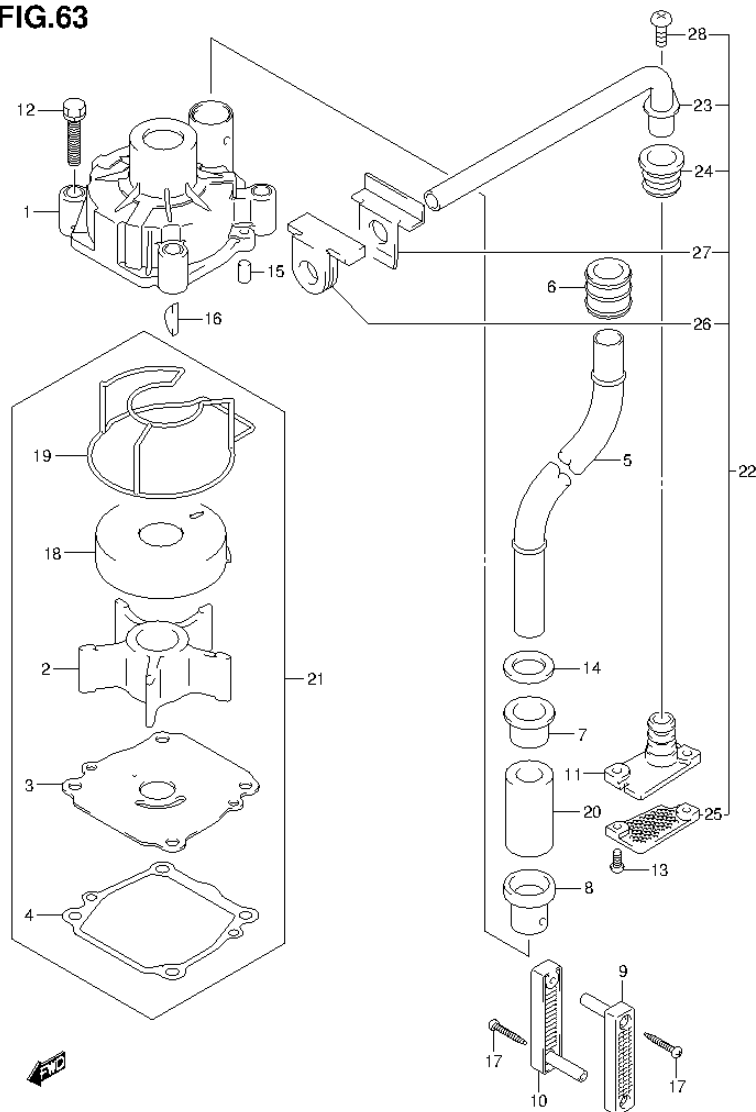


FIG.63 (1-G-14) WATER PUMP (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J00	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J01	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.64

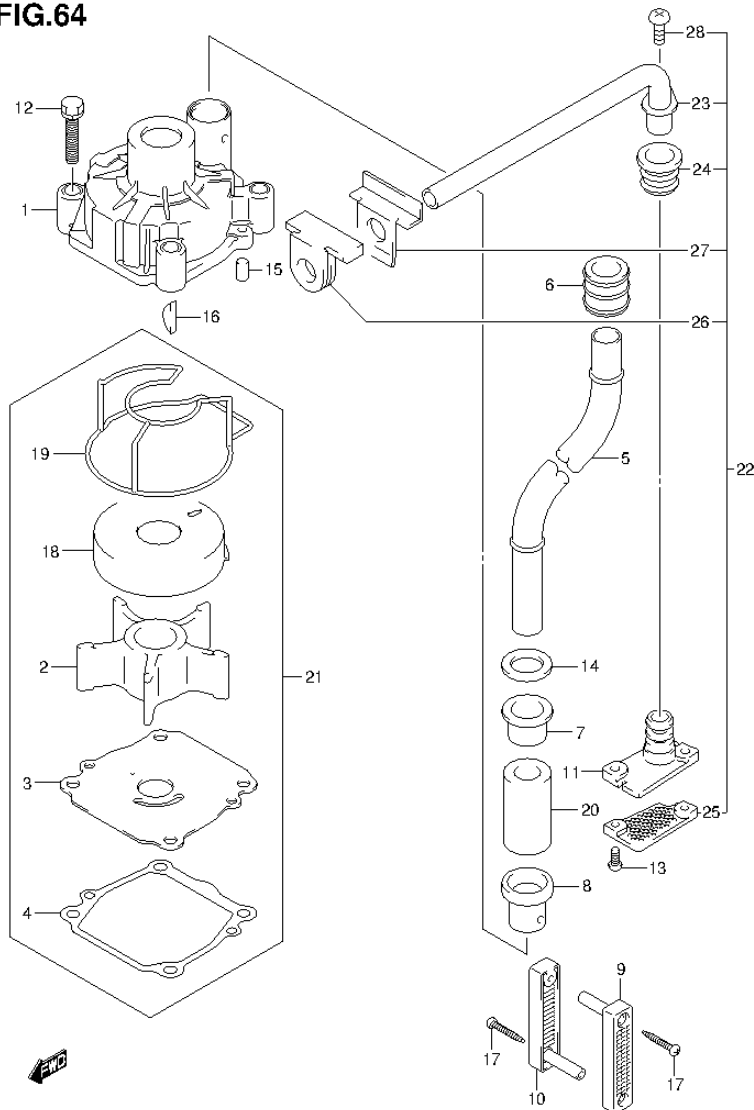


FIG.64 (1-G-15) WATER PUMP (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J10	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J11	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.65

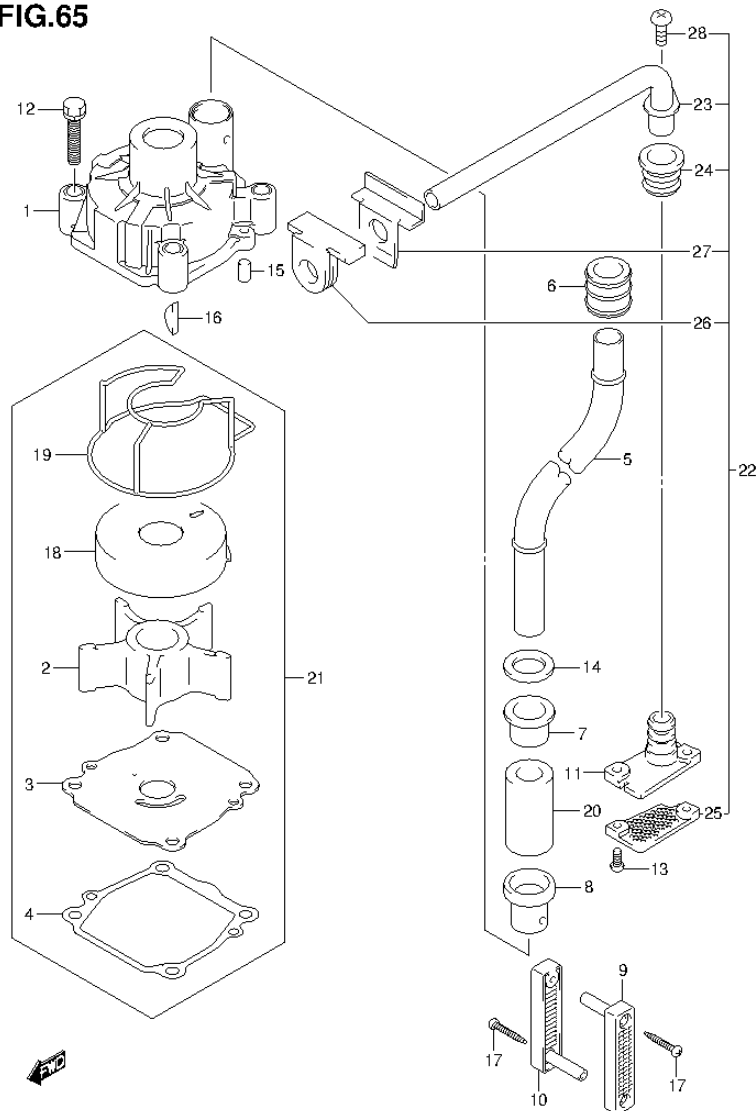


FIG.65 (1-H-2) WATER PUMP (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J00	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J01	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT

FIG.66

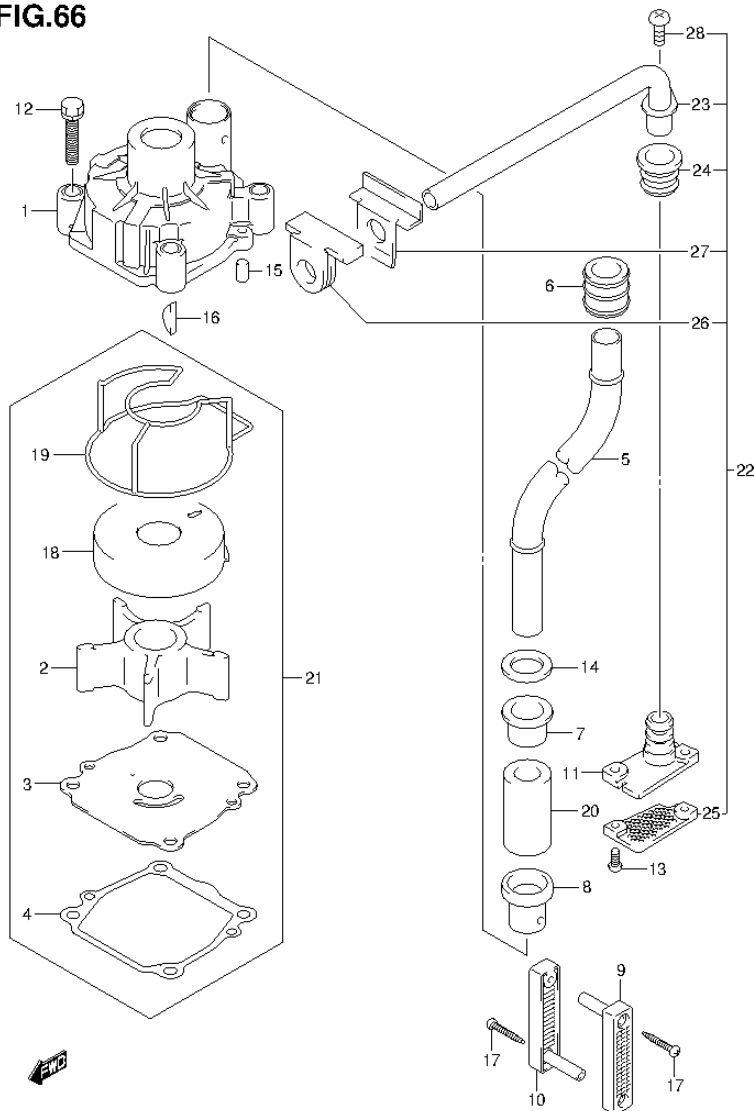
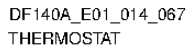


FIG.66 (1-H-3) WATER PUMP (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17410-92J00	CASE, WATER PUMP	1	
2	17461-90J01	IMPELLER, WATER PUMP	1	
3	17471-92J10	PANEL, PUMP CASE UNDER	1	
4	17472-87E10	GASKET, PUMP CASE PANEL	1	
5-1	17561-90J03	TUBE, WATER (L)	1	W/TRANSOM(L)
5-2	17561-90J13	TUBE, WATER (X)	1	W/TRANSOM(X)
6	17562-90J00	BUSH, WATER TUBE UPPER	1	
7	17563-87D00	BUSH, WATER TUBE LOWER	1	
8	17564-87D00	BUSH, WATER PUMP CASE	1	
9	17631-90J00	FILTER, WATER PORT SIDE	1	
10	17632-90J00	FILTER, WATER STBD SIDE	1	
11	17635-90J00	PLUG, SUB WATER TUBE	1	
12	09116-08131	BOLT (8X45)	4	
13	09125-05046	SCREW (5X12)	2	
14	09161-16008	WASHER (15.8X26X1)	1	
15	09202-06031	PIN (6X12)	2	
16	09420-05009	KEY	1	
17	09132-04034	SCREW (4X18)	2	
18	17413-92J11	SLEEVE, WATER PUMP CASE	1	
19	17416-92J10	SEALING, WATER PUMP CASE	1	
20	17612-90J00	SPACER, WATER TUBE	1	W/TRANSOM(X)
21	17400-92J21	KIT, WATER PUMP REPAIR	1	OPT
22	17500-90J10	KIT, WATER SUB TUBE	1	OPT
23	17520-90J00	.TUBE COMP, WATER SUB	1	OPT
24	17563-87D00	.BUSH, WATER TUBE LOWER	1	OPT
25	17635-87E00	.FILTER, WATER SUB	1	OPT
26	55332-87D01	.RUBBER, EXHAUST SEAL	1	OPT
27	55333-87D02	.PLATE, EXHAUST SEAL	1	OPT
28	09125-06063	.SCREW (6X10)	1	OPT



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REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11196-90J00	HOSE, WATER RETURN	1	
2	17611-90J00-0EP	COVER, WATER PRESS VALVE (BLACK)	1	
3	17660-90J00	VALVE, WATER PRESSURE	1	
4-1	17670-90J20	THERMOSTAT (50C)	1	
4-2	17670-90J10	THERMOSTAT (71C)	1	OPT
5	17681-90J01	COVER, THERMOSTAT	1	
6	17711-90J00	3 WAY, WATER HOSE	1	
7	09116-06121	BOLT (6X25)	2	
8	09280-26006	O RING (D:3.1,ID:26.4)	1	
9	09352-11153-600	HOSE (11X15X600)	1	L:600->50 HOLDER TO 3 WAY
10	09352-50903-600	HOSE (5X9X600)	1	L:600->180 3WAY TO SEPARATOR
11	09352-50903-600	HOSE (5X9X600)	1	L:600->440 3WAY TO CRKC LOWER
12	09352-50903-600	HOSE (5X9X600)	1	L:600->580 SEPARATOR TO HLD R
13	09352-50903-00B	HOSE (5X9X2000)	1	L:2000->820 CRKC UPPER TO IND
14	09401-08413	CLIP	8	
15	09401-14409	CLIP	2	
16	09401-31407	CLIP	2	
17	09408-00024	CLIP (ID:23)	1	
18	01550-06257	BOLT	3	

FIG.68

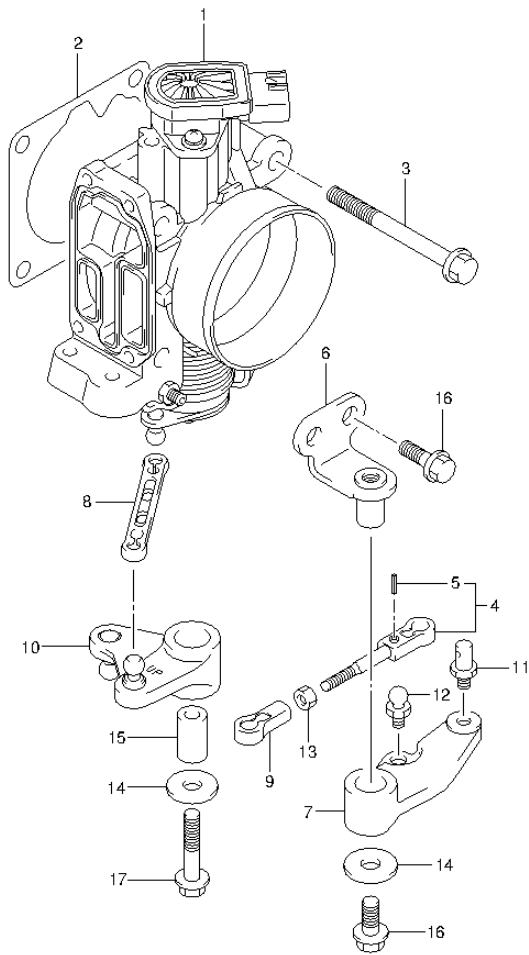


FIG.68 (1-H-5) THROTTLE BODY

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13300-92J10	BODY ASSY, THROTTLE	1	
2	13421-90J01	GASKET, THROTTLE BODY	1	
3	01550-08557	BOLT	4	
4	13510-90J00	ROD, THROTTLE	1	
5	09205-02006	.SPRING PIN (2X12)	1	
6	19115-90J00	HOLDER, THROTTLE LEVER	1	
7	19121-90J00	LEVER, THROTTLE NO.1	1	
8	19130-92J00	ROD, THROTTLE NO.2	1	
9	19131-95502	CONNECTOR, THROTTLE ROD	1	
10	19140-92J00	LEVER, THROTTLE NO.2	1	
11	67473-89J00	PIN, REMOCON CONNECTOR	1	
12	09119-05010	PIVOT	1	
13	09140-05005	NUT	1	
14	09160-06046	WASHER (6.5X20X1.5)	2	
15	09180-06186	SPACER (6.2X12.6X21)	1	
16	01550-06167	BOLT	3	
17	01550-06357	BOLT	1	



FIG.69

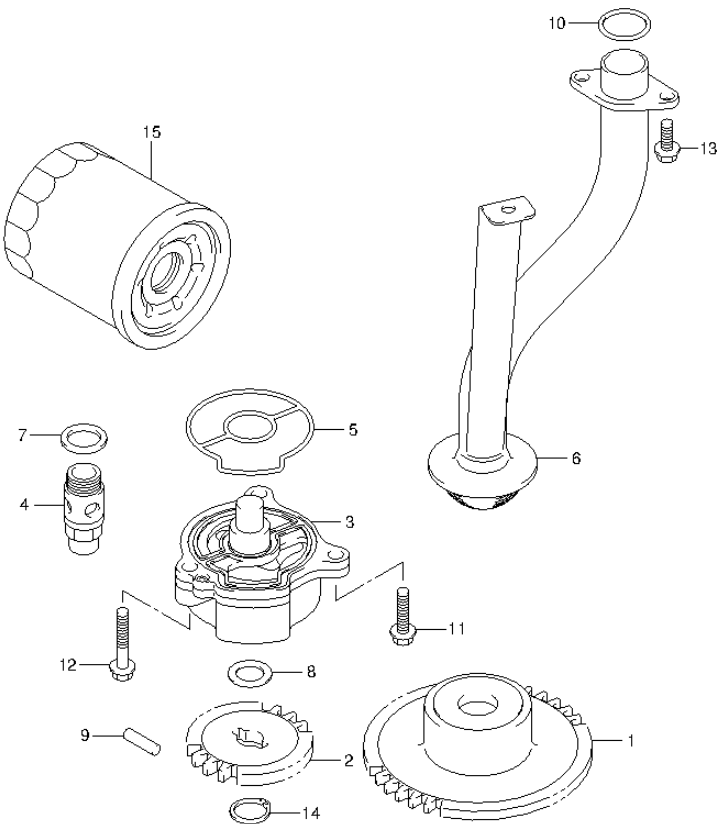


FIG.69 (1-H-6) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12632-92J11	GEAR, OIL PUMP DRIVE (NT:41)	1	
2	16113-92J11	GEAR, OIL PUMP DRIVEN (NT:20)	1	
3	16400-90J00	PUMP ASSY, OIL	1	
4	16440-99E00	VALVE, OIL RELIEF	1	
5	16451-90J00	O RING, OIL PUMP	1	
6	16520-90J00	STRAINER, OIL PUMP	1	
7	09168-16002	GASKET (16X22X2)	1	
8	09181-12158	SHIM (12X20X0.5)	1	
9	09261-05006	PIN (5X18)	1	
10	09280-22020	O RING (D:2.4,ID:21.8)	2	
11	01547-06257	BOLT	1	
12	01547-06357	BOLT	2	
13	01550-0616A	BOLT	3	
14	08331-3112A	CIRCLIP	1	
15	16510-61A31	FILTER, OIL	1	



FIG.70

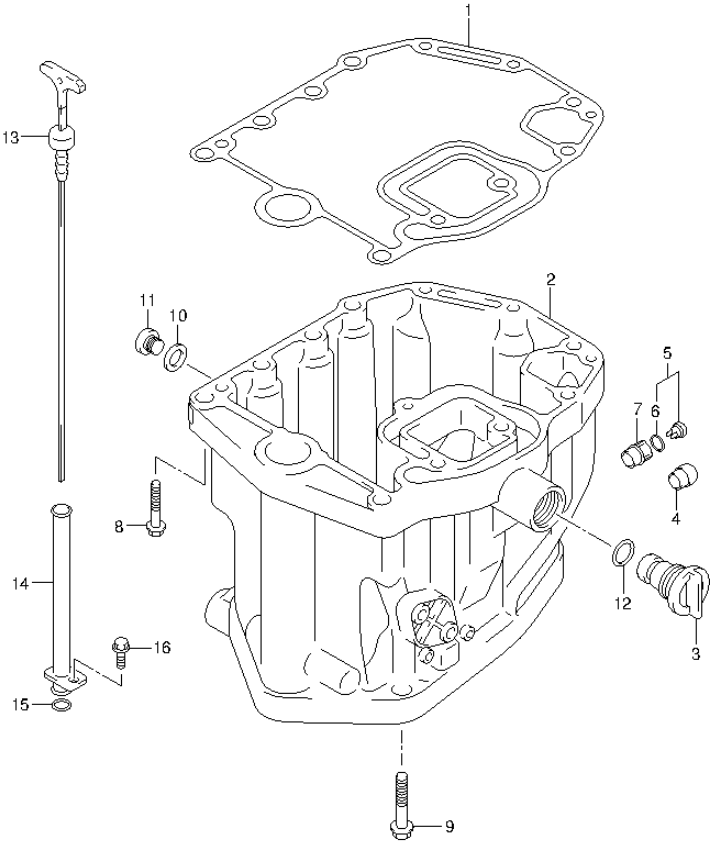


FIG.70 (1-H-7) OIL PAN

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11489-90J00	GASKET, OIL PAN	1	
2	11501-90J04-0EP	PAN, OIL (BLACK)	1	
3	17913-99E11	PLUG, WATER	1	
4	43112-99E00	PIPE, EXHAUST	1	
5	61150-99E00	COVER, WATER INDICATOR	1	
6	09280-09005	.O RING (D:1.9,ID:8.6)	1	
7	61155-99E01	TUBE, WATER INDICATOR	1	
8	09116-08128	BOLT (8X40)	3	
9	09116-10129	BOLT (10X160)	8	
10	09168-12012	GASKET (12.5X20X2.5)	1	
11	09248-12009	PLUG (12X18.65)	1	OIL DRAIN
12	09280-13005	O RING (D:3.5,ID:12.8)	1	
13	16910-90J10	GAUGE, OIL LEVEL	1	
14	16930-90J01	GUIDE, OIL LEVEL	1	
15	09280-09008	O RING (D:2.1,ID:8.8)	1	
16	01550-06127	BOLT	1	



FIG.71 (1-H-8) CLUTCH SHAFT

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FIG.72

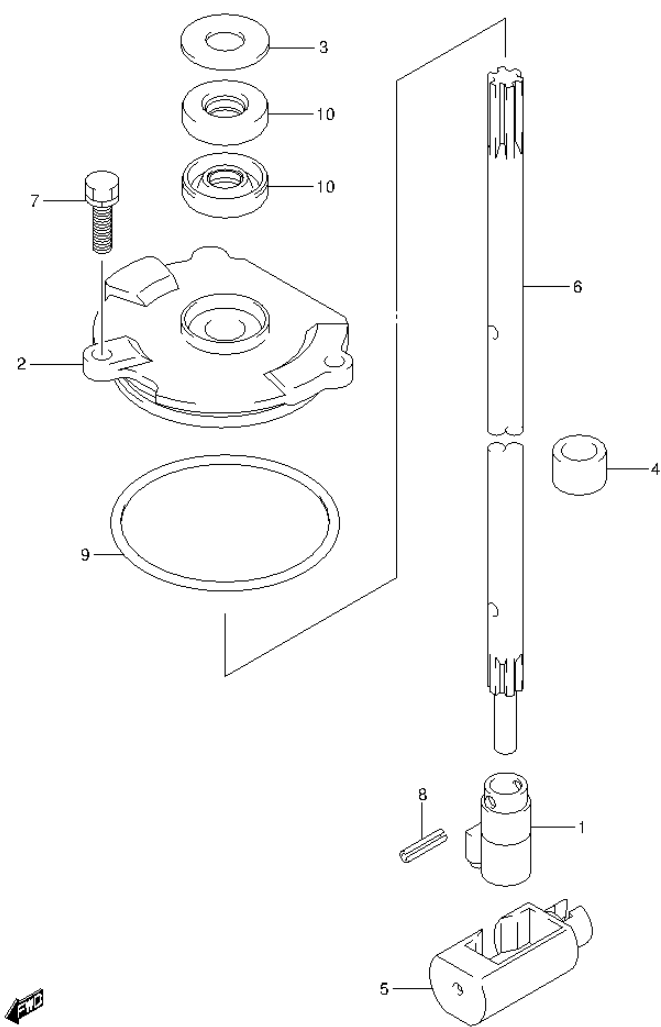


FIG.72 (1-H-9) SHIFT ROD (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J10	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.73

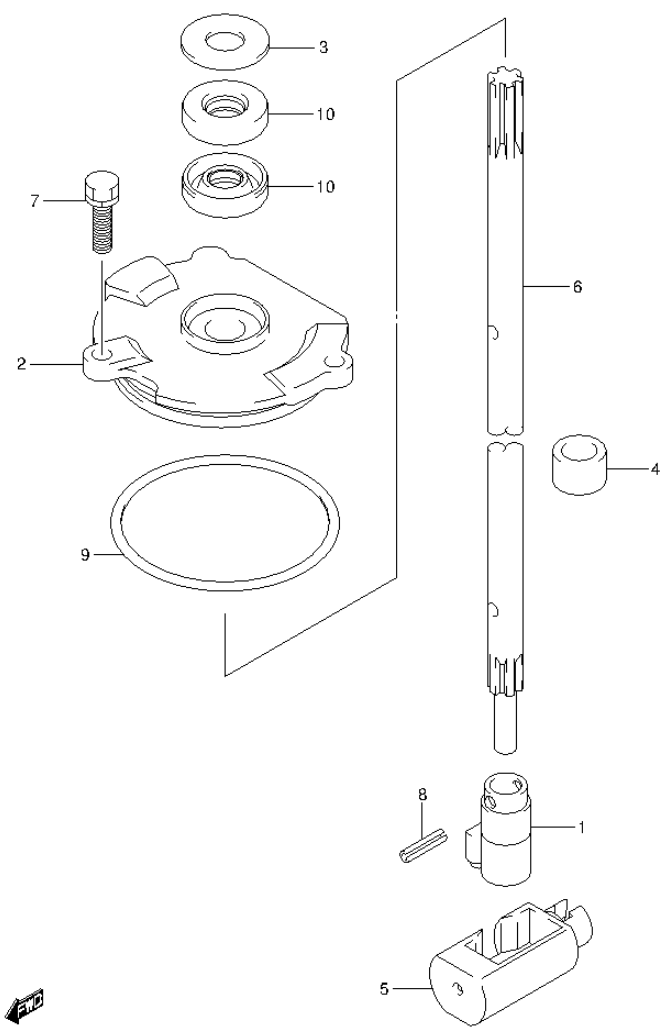


FIG.73 (1-H-10) SHIFT ROD (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J10	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.74

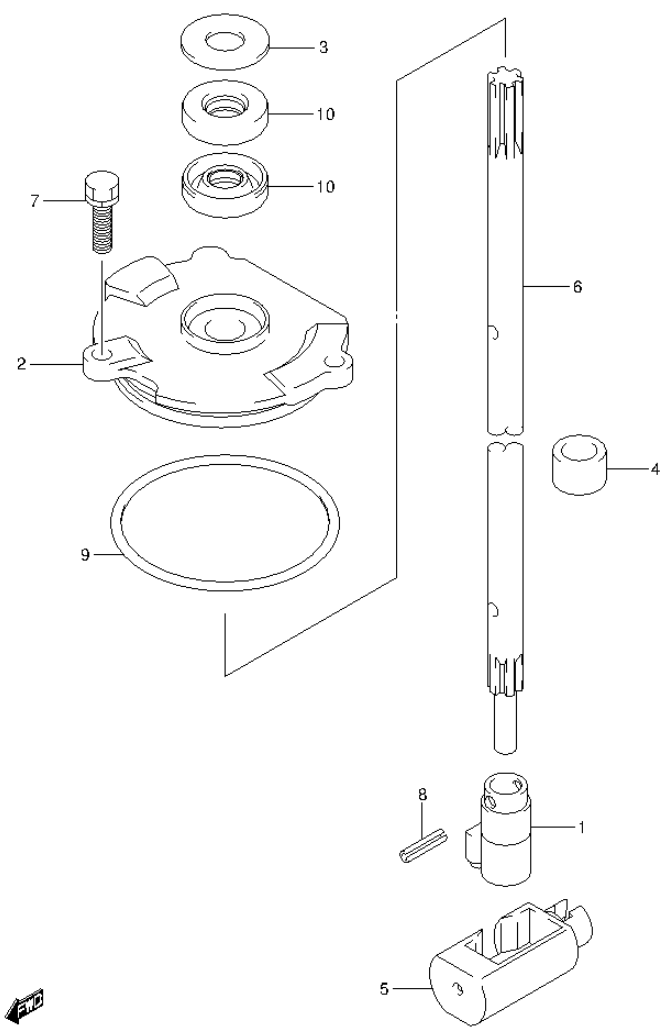


FIG.74 (1-H-11) SHIFT ROD (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J10	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.75

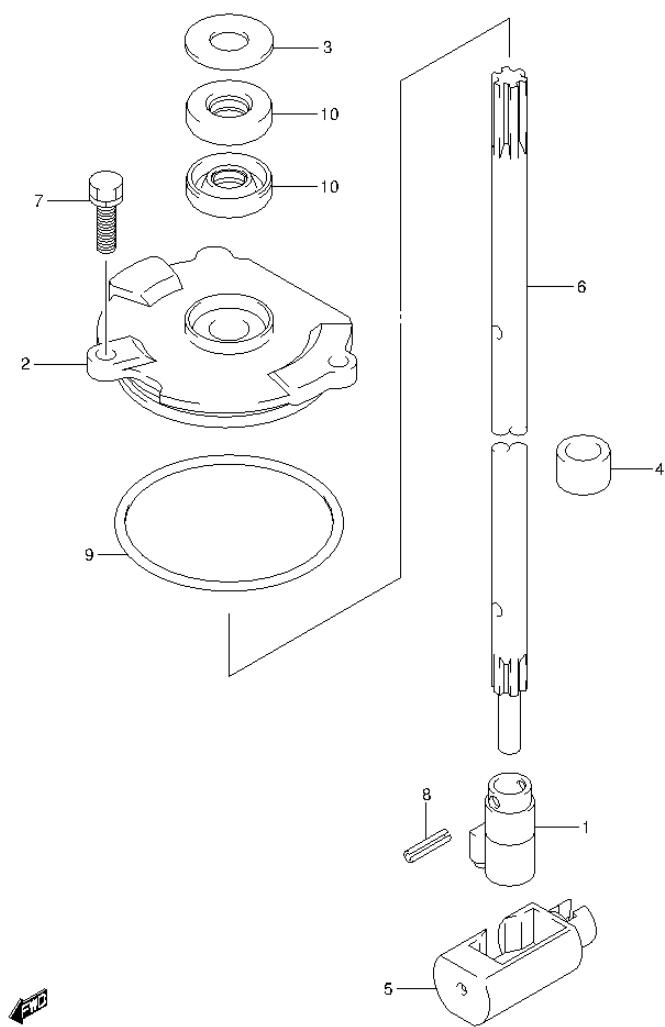


FIG.75 (1-H-12) SHIFT ROD (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J10	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.76

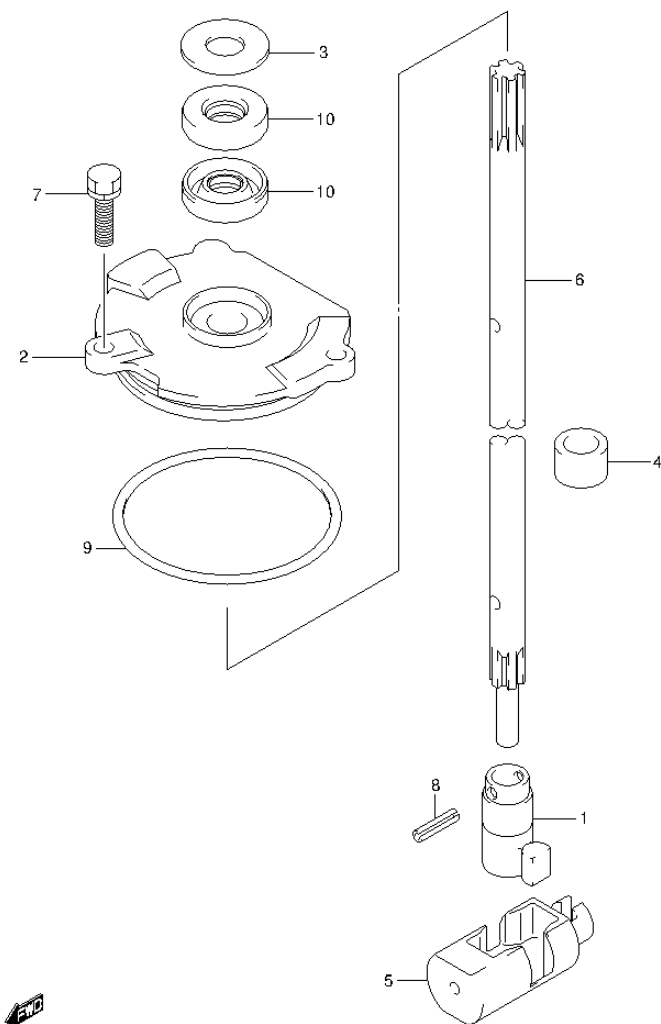


FIG.76 (1-H-13) SHIFT ROD (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, SFT GUIDE HSG OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J20	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1, ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.77

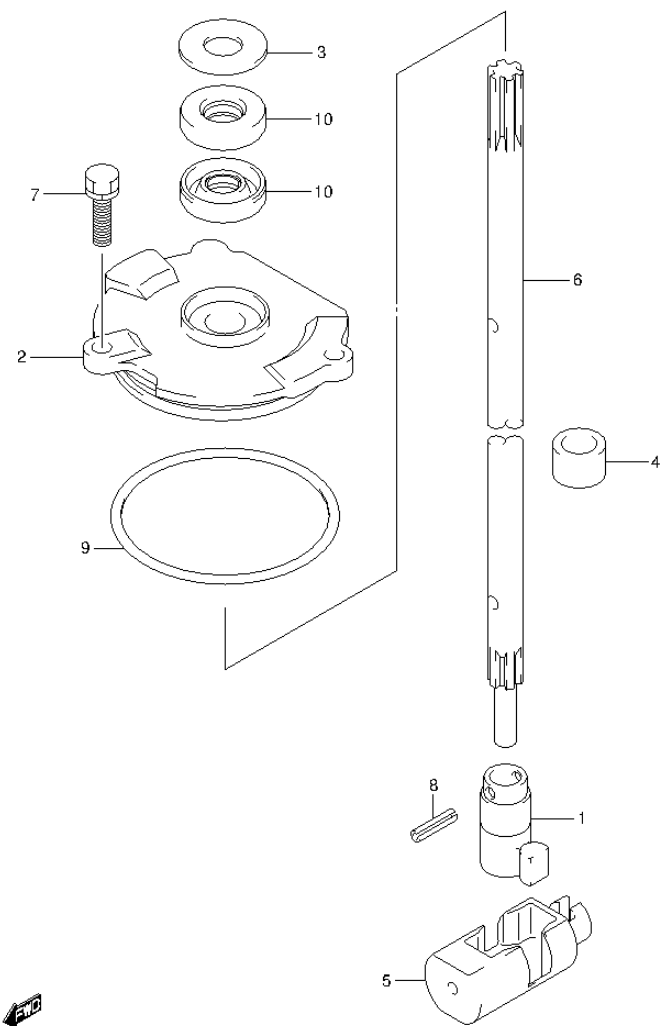


FIG.77 (1-H-14) SHIFT ROD (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, SFT GUIDE HSG OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J20	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1, ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.78

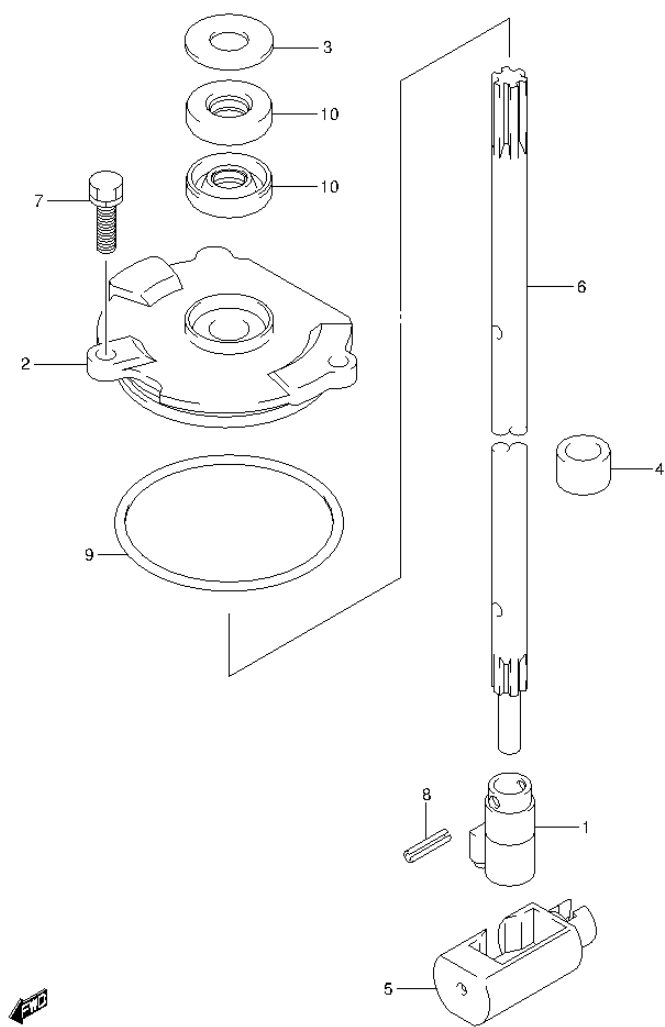


FIG.78 (1-H-15) SHIFT ROD (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J10	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.79

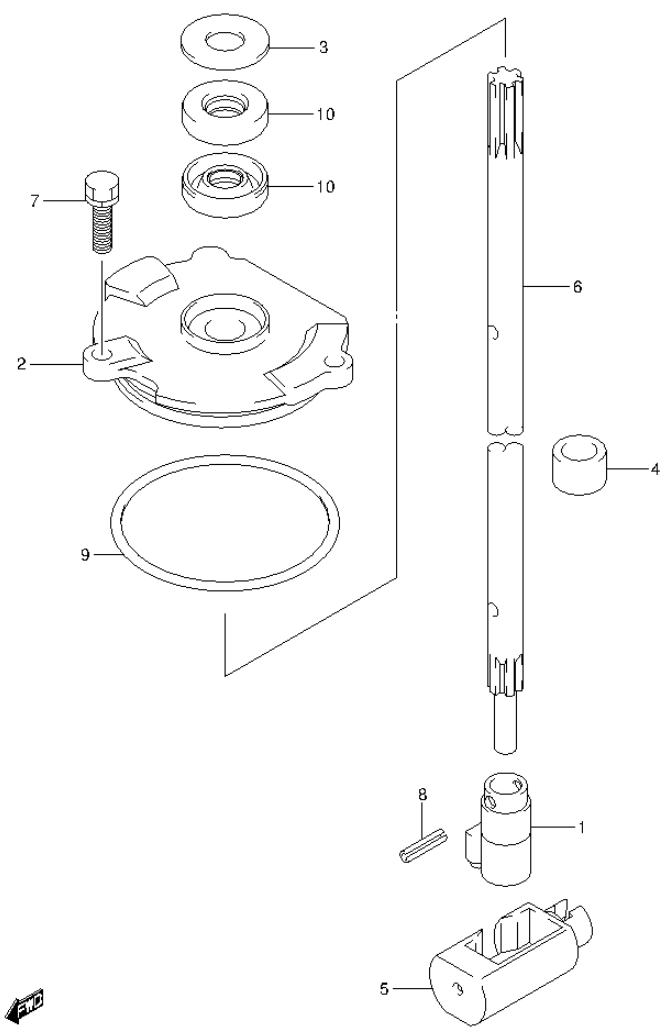


FIG.79 (1-1-2) SHIFT ROD (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J10	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.80

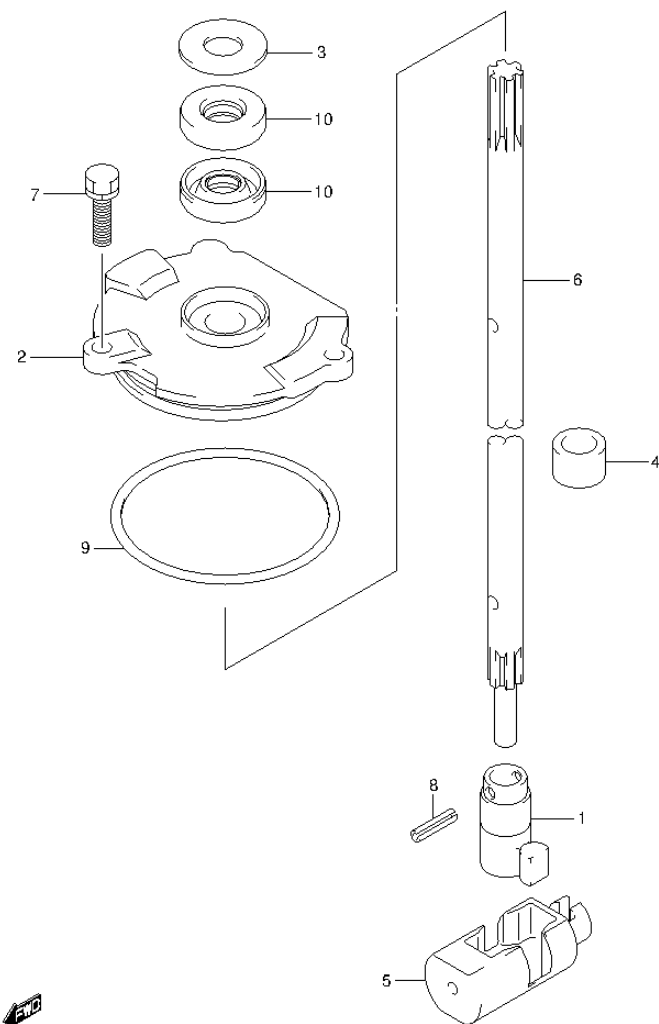


FIG.80 (1-1-3) SHIFT ROD (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, SFT GUIDE HSG OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J20	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.81

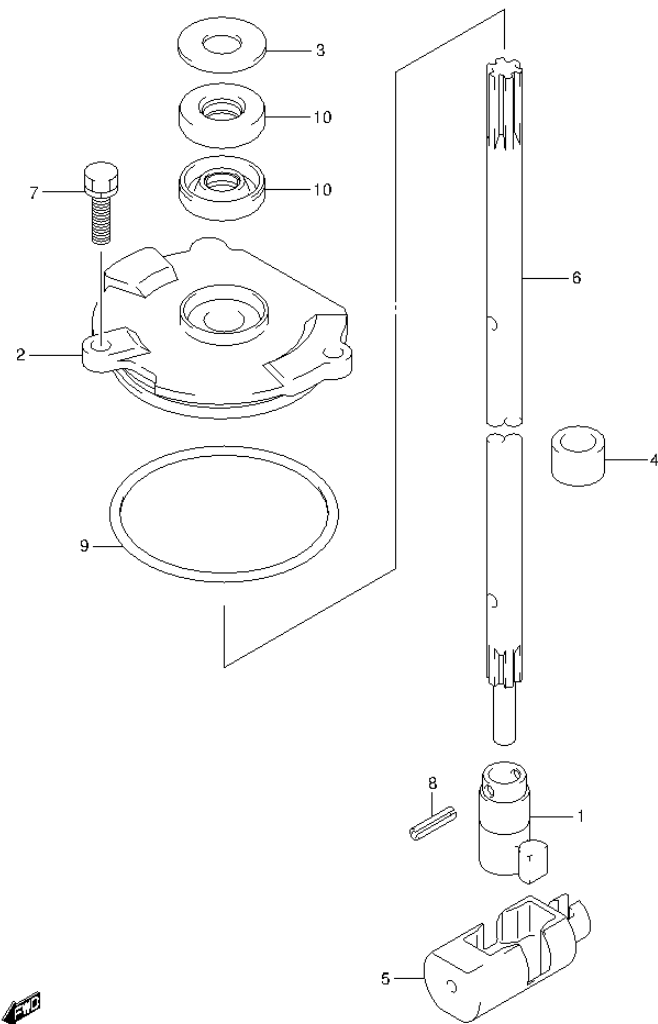


FIG.81 (1-1-4) SHIFT ROD (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25131-92J00	YOKE, SHIFTER	1	
2	25141-92J01	HOUSING, SHIFT ROD GUIDE	1	
3	25222-90J00	COVER, SFT GUIDE HSG OIL SEAL	1	
4	25232-90J00	MAGNET, GEAR CASE	1	
5	25321-92J20	SLIDER, SHIFT HORIZONTAL	1	
6-1	25111-92J00	ROD ASSY, SHIFT (L)	1	W/TRANSOM(L)
6-2	25111-92J10	ROD ASSY, SHIFT (X)	1	W/TRANSOM(X)
7	29116-93J00	BOLT (6X20)	2	
8	09205-04014	SPRING PIN (4X14)	2	
9	09280-69001	O RING (D:3.1,ID:68.5)	1	
10	09283-10011	OIL SEAL (10X22X8)	2	

FIG.82

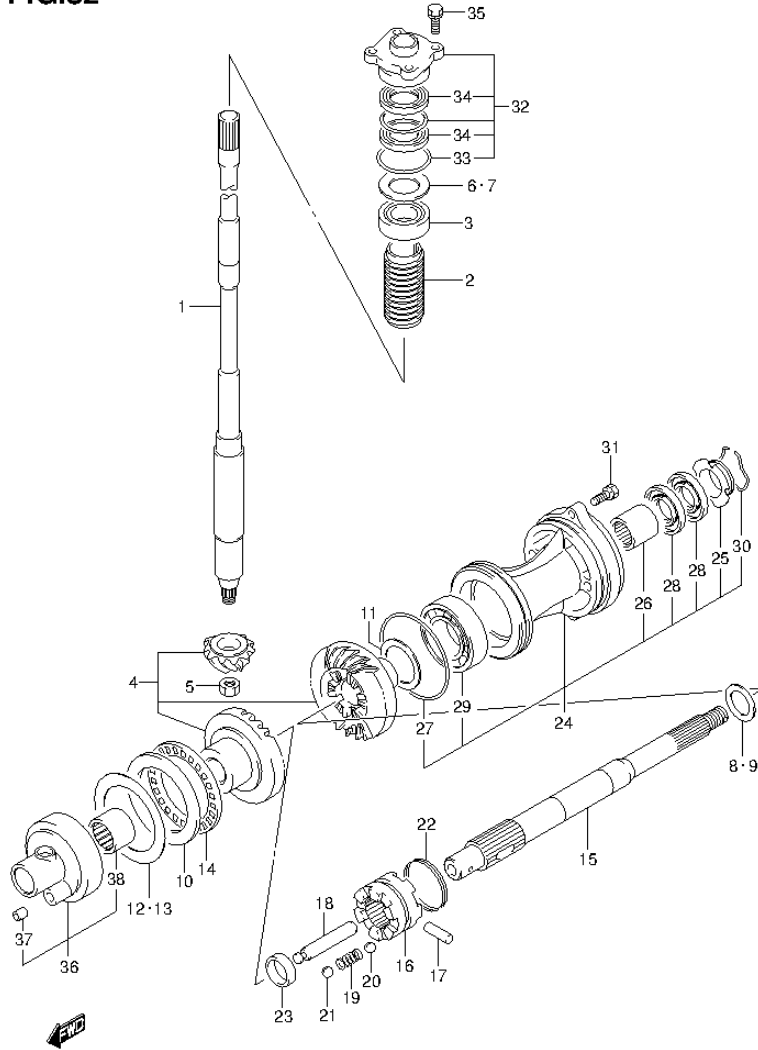


FIG.82 (1-I-5) TRANSMISSION (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-92J60	SHAFT ASSY, DRIVE (L)	1	W/TRANSOM(L)
1-2	57110-92J70	SHAFT ASSY, DRIVE (X)	1	W/TRANSOM(X)
2	57133-90J02	COLLAR, DRIVE SHAFT	1	
3	09265-25046	BEARING (25X52X19.25)	1	
4	57300-92860	PINION/GEAR SET (NT:25)	1	
5	09140-14024	NUT	1	
6	57500-87873	SHIM SET, DRIVE SHAFT	1	
7-1	09181-40186	.SHIM (T:0.50)	1	
7-2	09181-41002	.SHIM (T:0.55)	1	
7-3	09181-41003	.SHIM (T:0.60)	1	
7-4	09181-41004	.SHIM (T:0.65)	1	
7-5	09181-41005	.SHIM (T:0.70)	1	
7-6	09181-41006	.SHIM (T:0.75)	1	
7-7	09181-40190	.SHIM (T:0.80)	1	
7-8	09181-41008	.SHIM (T:0.85)	1	
7-9	09181-41009	.SHIM (T:0.90)	1	
7-10	09181-41010	.SHIM (T:0.95)	1	
7-11	09181-40195	.SHIM (T:1.00)	1	
7-12	09181-41012	.SHIM (T:1.05)	1	
7-13	09181-41013	.SHIM (T:1.10)	1	
7-14	09181-41014	.SHIM (T:1.15)	1	
8	57500-87861	SHIM SET, PROP SHAFT REV	1	
9-1	08211-30382	.WASHER (T:1.5)	1	
9-2	09160-30036	.WASHER (T:1.7)	1	
9-3	09160-30037	.WASHER (T:1.9)	1	
9-4	09160-30038	.WASHER (T:2.1)	1	
9-5	09160-30039	.WASHER (T:2.3)	1	
9-6	09160-30041	.WASHER (T:2.4)	1	
9-7	09160-30042	.WASHER (T:2.6)	1	
9-8	09160-30043	.WASHER (T:2.7)	1	
9-9	09160-30044	.WASHER (T:2.8)	1	
10	09160-70002	WASHER (70X95X5.25)	1	FWD GEAR
11-1	09181-45003	SHIM (T:1.0)	1	REV GEAR
11-2	09181-45004	SHIM (T:1.1)	1	REV GEAR

FIG.82

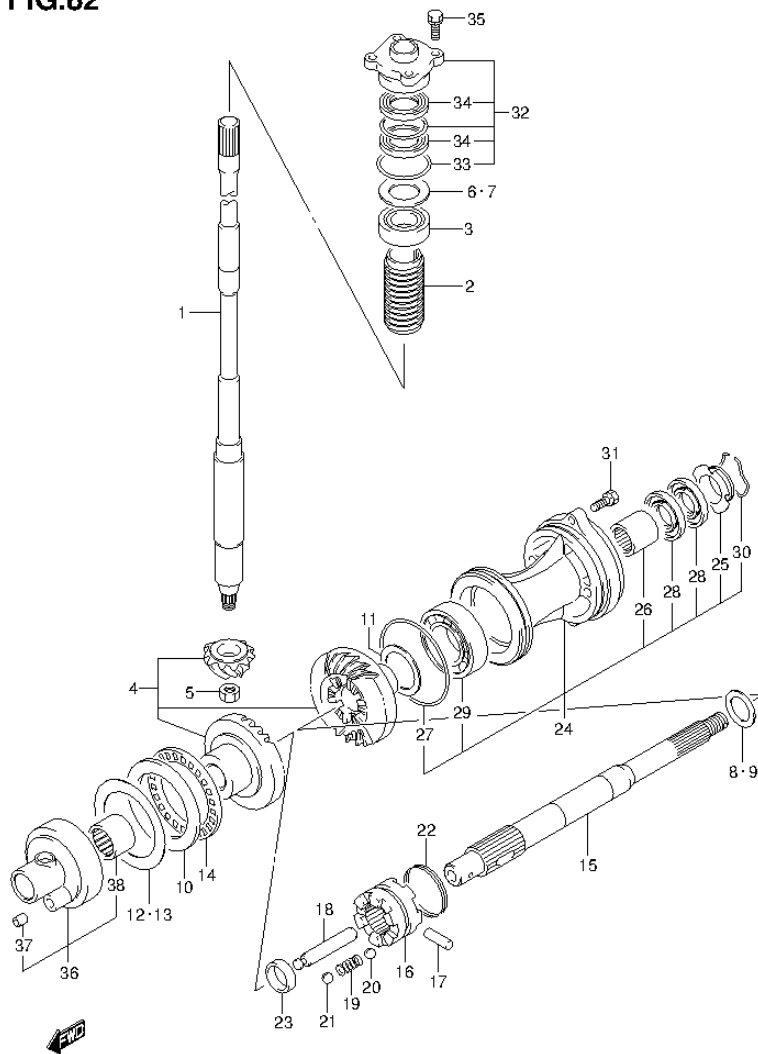


FIG.82 (1-1-6) TRANSMISSION (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-3	09181-45005	SHIM (T:1.2)	1	REV GEAR
11-4	09181-45006	SHIM (T:1.3)	1	REV GEAR
11-5	09181-45007	SHIM (T:1.4)	1	REV GEAR
11-6	09181-45008	SHIM (T:1.5)	1	REV GEAR
11-7	09181-45009	SHIM (T:1.6)	1	REV GEAR
12	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
13-1	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
13-2	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
13-3	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
13-4	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
13-5	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
13-6	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
13-7	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
13-8	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
13-9	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
13-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
14	09269-70001	BEARING (70X95X4)	1	
15	57610-92J20	SHAFT ASSY, PROPELLER	1	
16	57621-92J10	SHIFTER, CLUTCH DOG	1	
17	09202-07002	PIN (7X48)	1	
18	57631-92J00	PIN, CONNECTOR	1	
19	09440-09040	SPRING	1	
20	06111-07004	BALL	2	NO.1
21	06111-11004	BALL	2	NO.2
22	09440-49004	SPRING	1	
23	57616-90J00	SPACER, CLUTCH DOG FWD	1	
24	56120-92J01-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
25	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
26	09263-30051	.BEARING (30X37X26)	1	
27	09280-97001	.O RING (D:3.5,ID:95)	1	
28	09282-30007	.OIL SEAL (30X50X6)	2	
29	08113-62090	.BEARING	1	
30	09387-52001	.RING SET	1	
31	09117-08047	BOLT (8X30)	2	

FIG.82

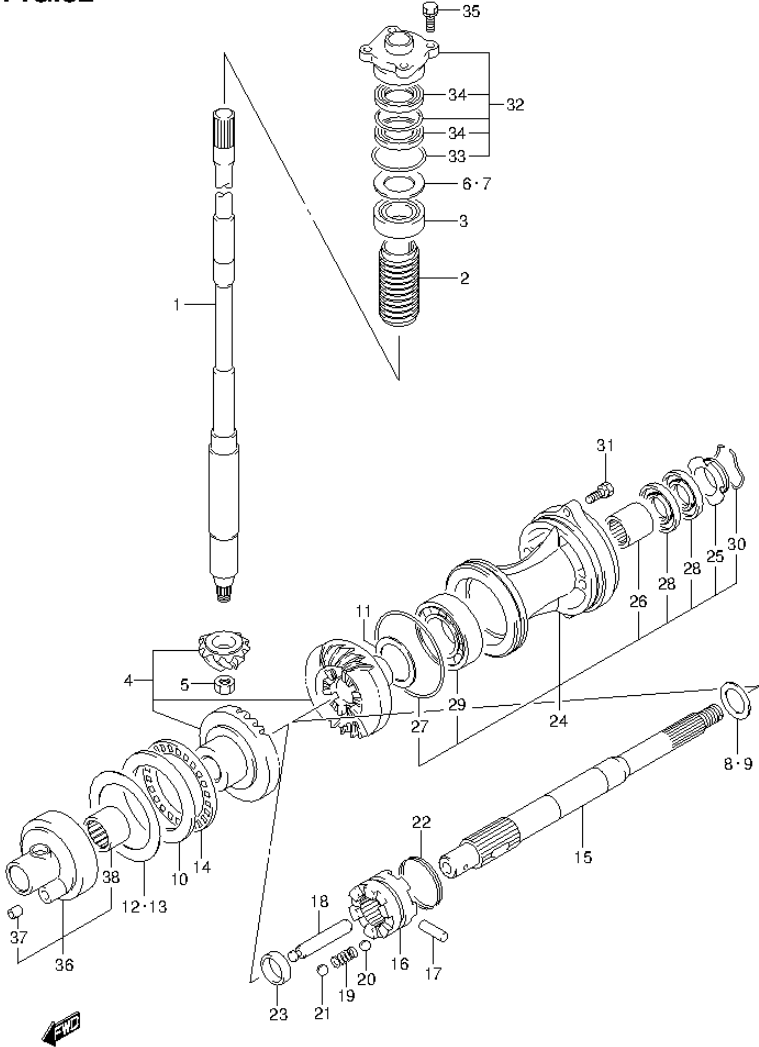


FIG.82 (1-I-7) TRANSMISSION (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	56130-90J00	HOUSING	1	
33	09280-46004	.O RING (D:3.5,ID:45.7)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09117-08110	BOLT (8X25)	4	
36	56140-92J00	HOUSING, FWD GEAR BRG	1	
37	09206-09012	.PIN (7.4X9X10)	1	
38	09263-50001	.BEARING (50X62X25)	1	

FIG.83

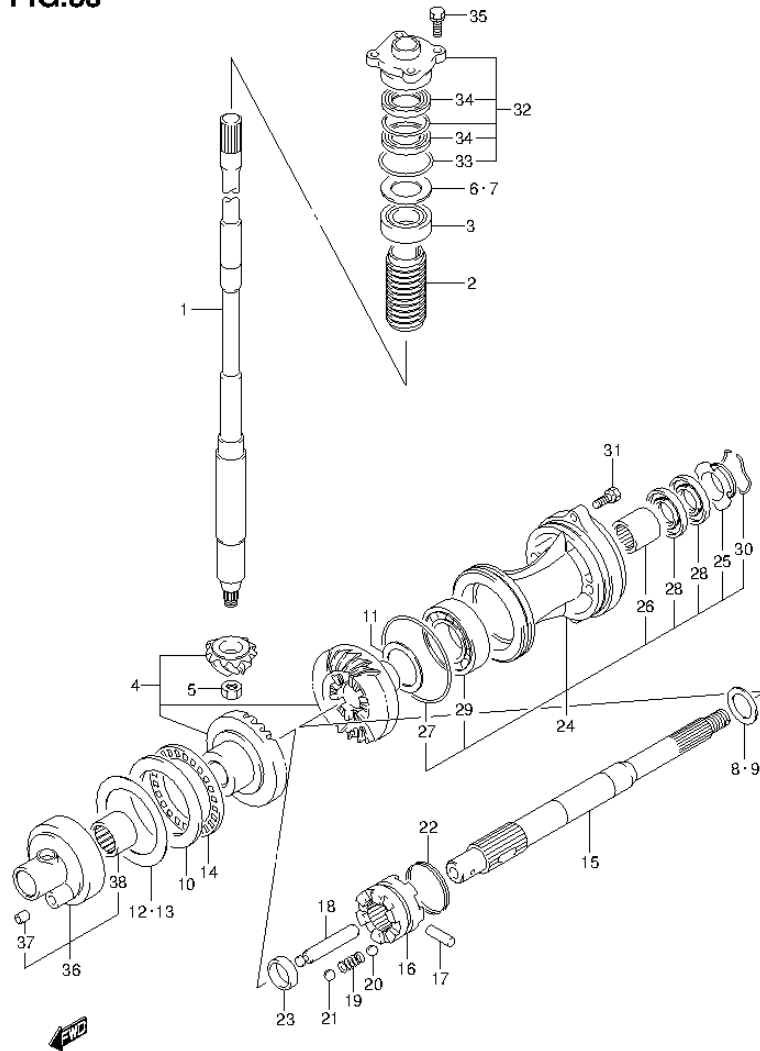


FIG.83 (1-1-8) TRANSMISSION (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-92J60	SHAFT ASSY, DRIVE (L)	1	W/TRANSOM(L)
1-2	57110-92J70	SHAFT ASSY, DRIVE (X)	1	W/TRANSOM(X)
2	57133-90J02	COLLAR, DRIVE SHAFT	1	
3	09265-25046	BEARING (25X52X19.25)	1	
4	57300-92860	PINION/GEAR SET (NT:25)	1	
5	09140-14024	NUT	1	
6	57500-87873	SHIM SET, DRIVE SHAFT	1	
7-1	09181-40186	.SHIM (T:0.50)	1	
7-2	09181-41002	.SHIM (T:0.55)	1	
7-3	09181-41003	.SHIM (T:0.60)	1	
7-4	09181-41004	.SHIM (T:0.65)	1	
7-5	09181-41005	.SHIM (T:0.70)	1	
7-6	09181-41006	.SHIM (T:0.75)	1	
7-7	09181-40190	.SHIM (T:0.80)	1	
7-8	09181-41008	.SHIM (T:0.85)	1	
7-9	09181-41009	.SHIM (T:0.90)	1	
7-10	09181-41010	.SHIM (T:0.95)	1	
7-11	09181-40195	.SHIM (T:1.00)	1	
7-12	09181-41012	.SHIM (T:1.05)	1	
7-13	09181-41013	.SHIM (T:1.10)	1	
7-14	09181-41014	.SHIM (T:1.15)	1	
8	57500-87861	SHIM SET, PROP SHAFT REV	1	
9-1	08211-30382	.WASHER (T:1.5)	1	
9-2	09160-30036	.WASHER (T:1.7)	1	
9-3	09160-30037	.WASHER (T:1.9)	1	
9-4	09160-30038	.WASHER (T:2.1)	1	
9-5	09160-30039	.WASHER (T:2.3)	1	
9-6	09160-30041	.WASHER (T:2.4)	1	
9-7	09160-30042	.WASHER (T:2.6)	1	
9-8	09160-30043	.WASHER (T:2.7)	1	
9-9	09160-30044	.WASHER (T:2.8)	1	
10	09160-70002	WASHER (70X95X5.25)	1	FWD GEAR
11-1	09181-45003	SHIM (T:1.0)	1	REV GEAR
11-2	09181-45004	SHIM (T:1.1)	1	REV GEAR

FIG.83

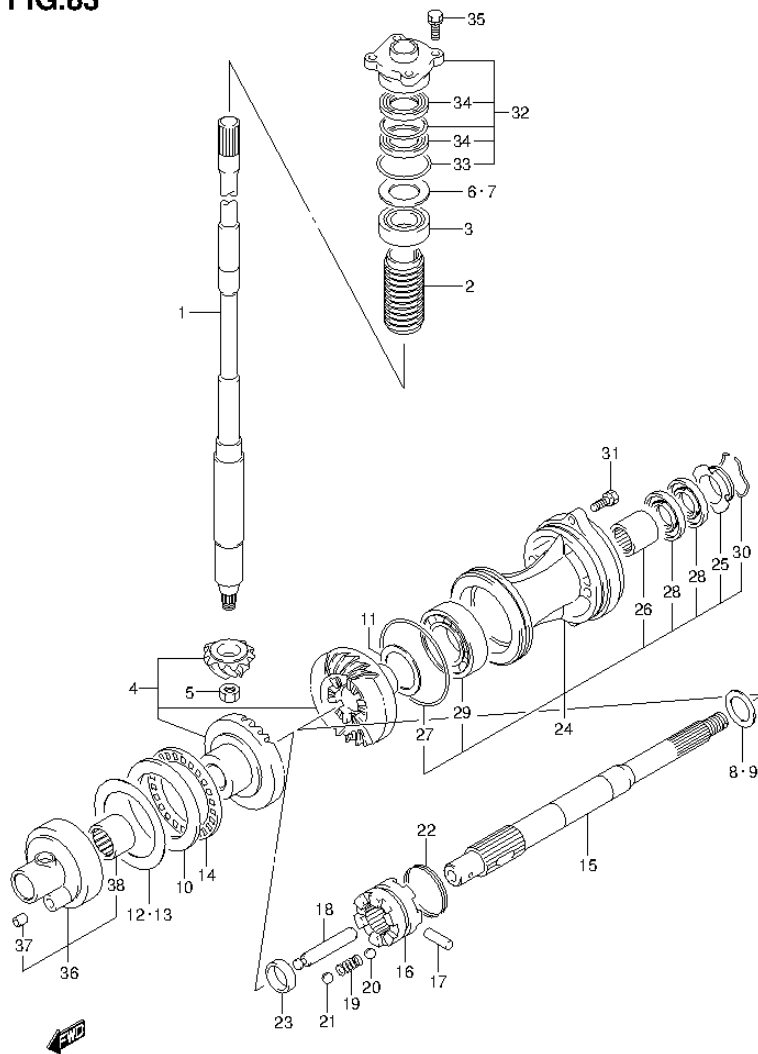


FIG.83 (1-I-9) TRANSMISSION (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-3	09181-45005	SHIM (T:1.2)	1	REV GEAR
11-4	09181-45006	SHIM (T:1.3)	1	REV GEAR
11-5	09181-45007	SHIM (T:1.4)	1	REV GEAR
11-6	09181-45008	SHIM (T:1.5)	1	REV GEAR
11-7	09181-45009	SHIM (T:1.6)	1	REV GEAR
12	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
13-1	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
13-2	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
13-3	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
13-4	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
13-5	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
13-6	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
13-7	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
13-8	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
13-9	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
13-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
14	09269-70001	BEARING (70X95X4)	1	
15	57610-92J20	SHAFT ASSY, PROPELLER	1	
16	57621-92J10	SHIFTER, CLUTCH DOG	1	
17	09202-07002	PIN (7X48)	1	
18	57631-92J00	PIN, CONNECTOR	1	
19	09440-09040	SPRING	1	
20	06111-07004	BALL	2	NO.1
21	06111-11004	BALL	2	NO.2
22	09440-49004	SPRING	1	
23	57616-90J00	SPACER, CLUTCH DOG FWD	1	
24	56120-92J01-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
25	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
26	09263-30051	.BEARING (30X37X26)	1	
27	09280-97001	.O RING (D:3.5,ID:95)	1	
28	09282-30007	.OIL SEAL (30X50X6)	2	
29	08113-62090	.BEARING	1	
30	09387-52001	.RING SET	1	
31	09117-08047	BOLT (8X30)	2	

FIG.83

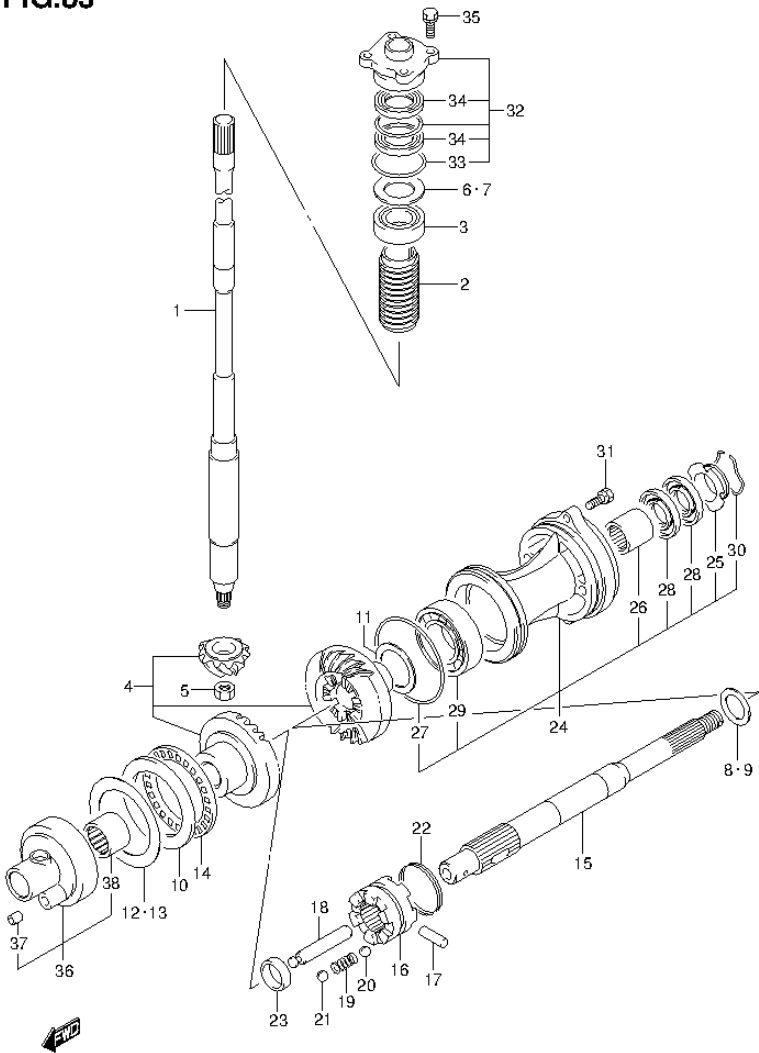


FIG.83 (1-I-10) TRANSMISSION (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	56130-90J00	HOUSING	1	
33	09280-46004	.O RING (D:3.5,ID:45.7)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09117-08110	BOLT (8X25)	4	
36	56140-92J00	HOUSING, FWD GEAR BRG	1	
37	09206-09012	.PIN (7.4X9X10)	1	
38	09263-50001	.BEARING (50X62X25)	1	

FIG.84

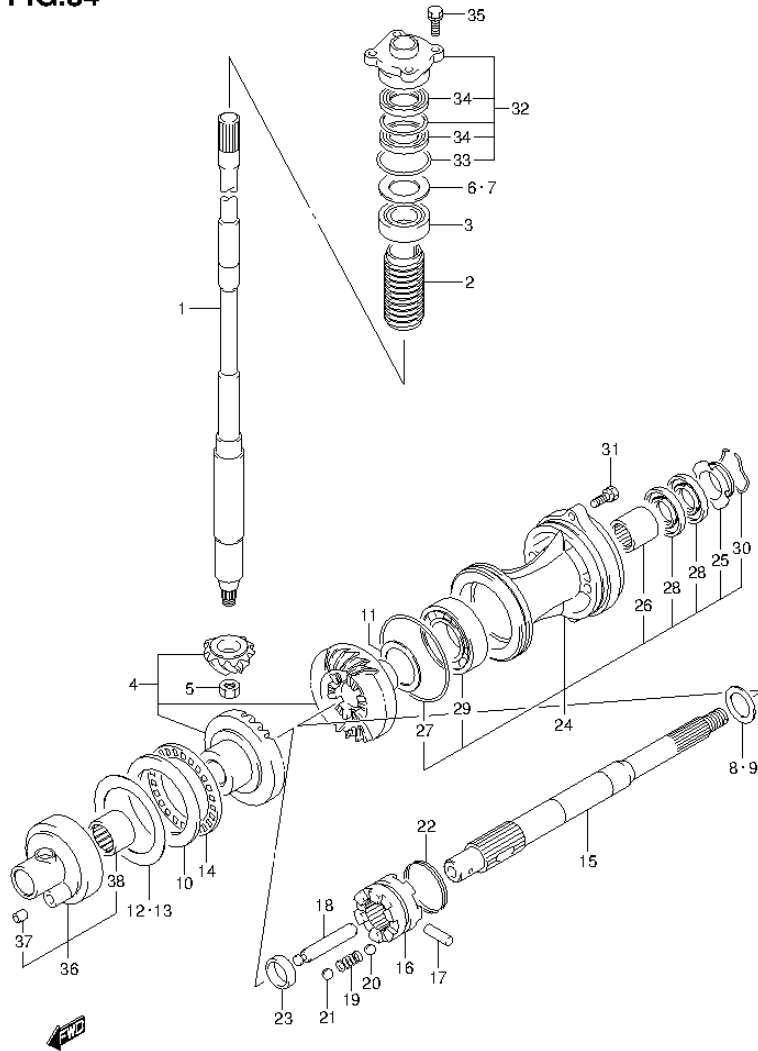


FIG.84 (1-I-11) TRANSMISSION (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-92J60	SHAFT ASSY, DRIVE (L)	1	W/TRANSOM(L)
1-2	57110-92J70	SHAFT ASSY, DRIVE (X)	1	W/TRANSOM(X)
2	57133-90J02	COLLAR, DRIVE SHAFT	1	
3	09265-25046	BEARING (25X52X19.25)	1	
4	57300-92860	PINION/GEAR SET (NT:25)	1	
5	09140-14024	NUT	1	
6	57500-87873	SHIM SET, DRIVE SHAFT	1	
7-1	09181-40186	.SHIM (T:0.50)	1	
7-2	09181-41002	.SHIM (T:0.55)	1	
7-3	09181-41003	.SHIM (T:0.60)	1	
7-4	09181-41004	.SHIM (T:0.65)	1	
7-5	09181-41005	.SHIM (T:0.70)	1	
7-6	09181-41006	.SHIM (T:0.75)	1	
7-7	09181-40190	.SHIM (T:0.80)	1	
7-8	09181-41008	.SHIM (T:0.85)	1	
7-9	09181-41009	.SHIM (T:0.90)	1	
7-10	09181-41010	.SHIM (T:0.95)	1	
7-11	09181-40195	.SHIM (T:1.00)	1	
7-12	09181-41012	.SHIM (T:1.05)	1	
7-13	09181-41013	.SHIM (T:1.10)	1	
7-14	09181-41014	.SHIM (T:1.15)	1	
8	57500-87861	SHIM SET, PROP SHAFT REV	1	
9-1	08211-30382	.WASHER (T:1.5)	1	
9-2	09160-30036	.WASHER (T:1.7)	1	
9-3	09160-30037	.WASHER (T:1.9)	1	
9-4	09160-30038	.WASHER (T:2.1)	1	
9-5	09160-30039	.WASHER (T:2.3)	1	
9-6	09160-30041	.WASHER (T:2.4)	1	
9-7	09160-30042	.WASHER (T:2.6)	1	
9-8	09160-30043	.WASHER (T:2.7)	1	
9-9	09160-30044	.WASHER (T:2.8)	1	
10	09160-70002	WASHER (70X95X5.25)	1	FWD GEAR
11-1	09181-45003	SHIM (T:1.0)	1	REV GEAR
11-2	09181-45004	SHIM (T:1.1)	1	REV GEAR

FIG.84

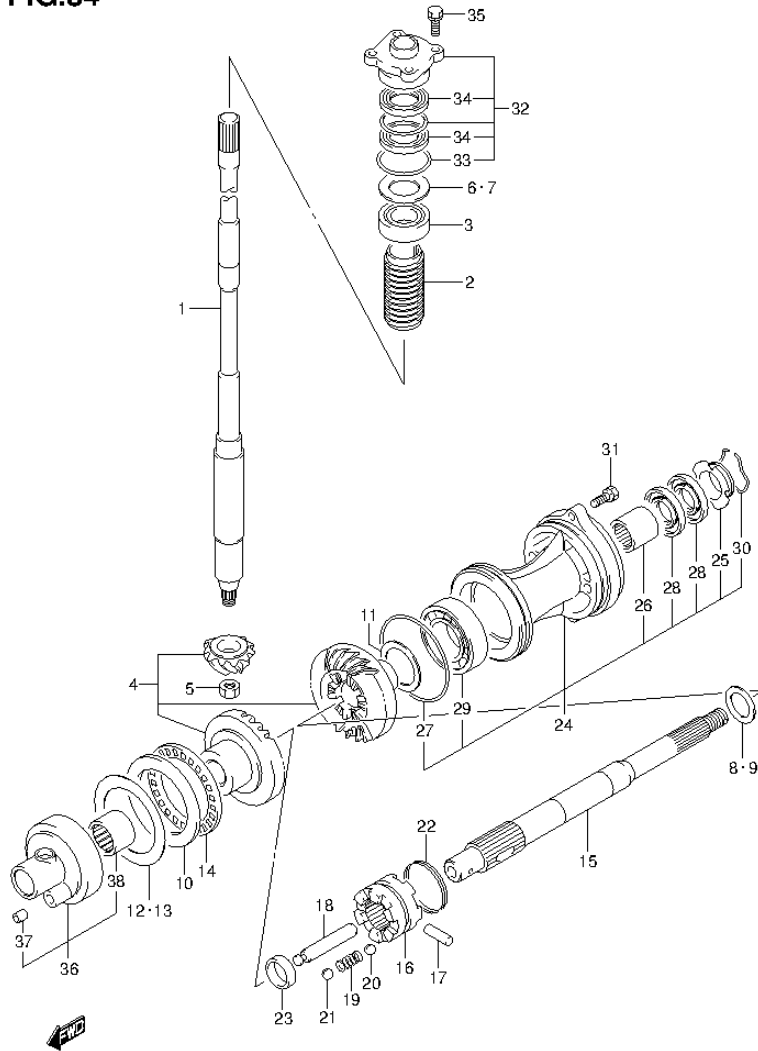


FIG.84 (1-1-12) TRANSMISSION (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-3	09181-45005	SHIM (T:1.2)	1	REV GEAR
11-4	09181-45006	SHIM (T:1.3)	1	REV GEAR
11-5	09181-45007	SHIM (T:1.4)	1	REV GEAR
11-6	09181-45008	SHIM (T:1.5)	1	REV GEAR
11-7	09181-45009	SHIM (T:1.6)	1	REV GEAR
12	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
13-1	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
13-2	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
13-3	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
13-4	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
13-5	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
13-6	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
13-7	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
13-8	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
13-9	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
13-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
14	09269-70001	BEARING (70X95X4)	1	
15	57610-92J20	SHAFT ASSY, PROPELLER	1	
16	57621-92J10	SHIFTER, CLUTCH DOG	1	
17	09202-07002	PIN (7X48)	1	
18	57631-92J00	PIN, CONNECTOR	1	
19	09440-09040	SPRING	1	
20	06111-07004	BALL	2	NO.1
21	06111-11004	BALL	2	NO.2
22	09440-49004	SPRING	1	
23	57616-90J00	SPACER, CLUTCH DOG FWD	1	
24	56120-92J01-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
25	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
26	09263-30051	.BEARING (30X37X26)	1	
27	09280-97001	.O RING (D:3.5,ID:95)	1	
28	09282-30007	.OIL SEAL (30X50X6)	2	
29	08113-62090	.BEARING	1	
30	09387-52001	.RING SET	1	
31	09117-08047	BOLT (8X30)	2	

FIG.84

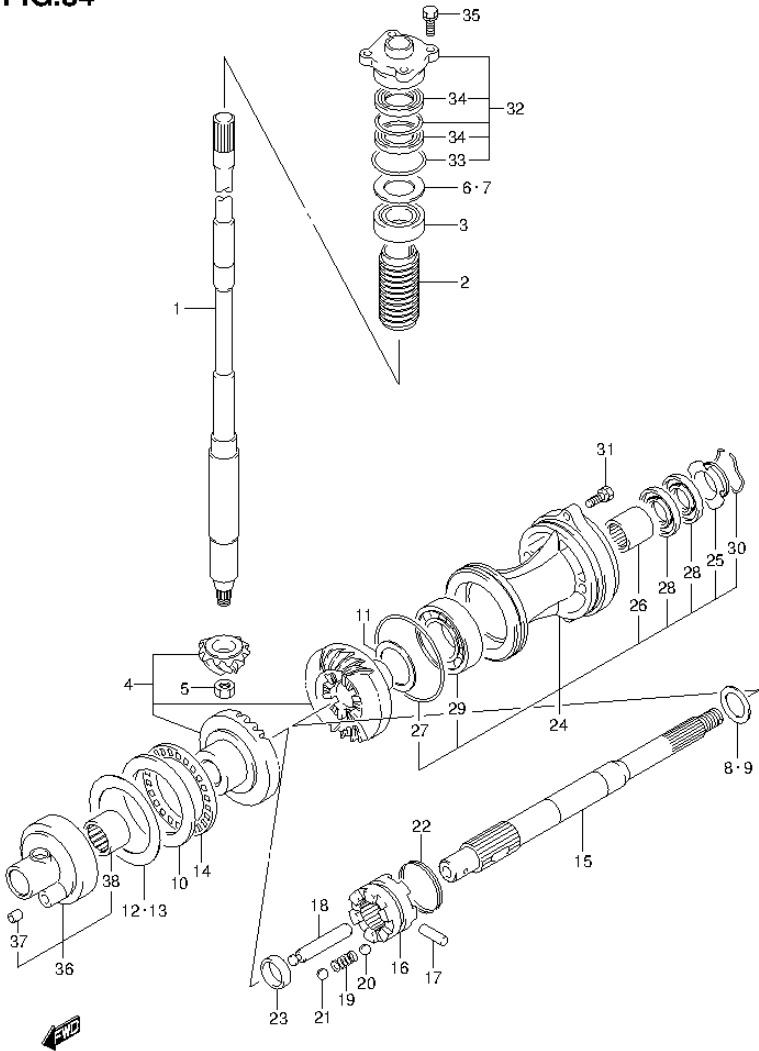


FIG.84 (1-I-13) TRANSMISSION (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	56130-90J00	HOUSING	1	
33	09280-46004	.O RING (D:3.5,ID:45.7)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09117-08110	BOLT (8X25)	4	
36	56140-92J00	HOUSING, FWD GEAR BRG	1	
37	09206-09012	.PIN (7.4X9X10)	1	
38	09263-50001	.BEARING (50X62X25)	1	

FIG.85

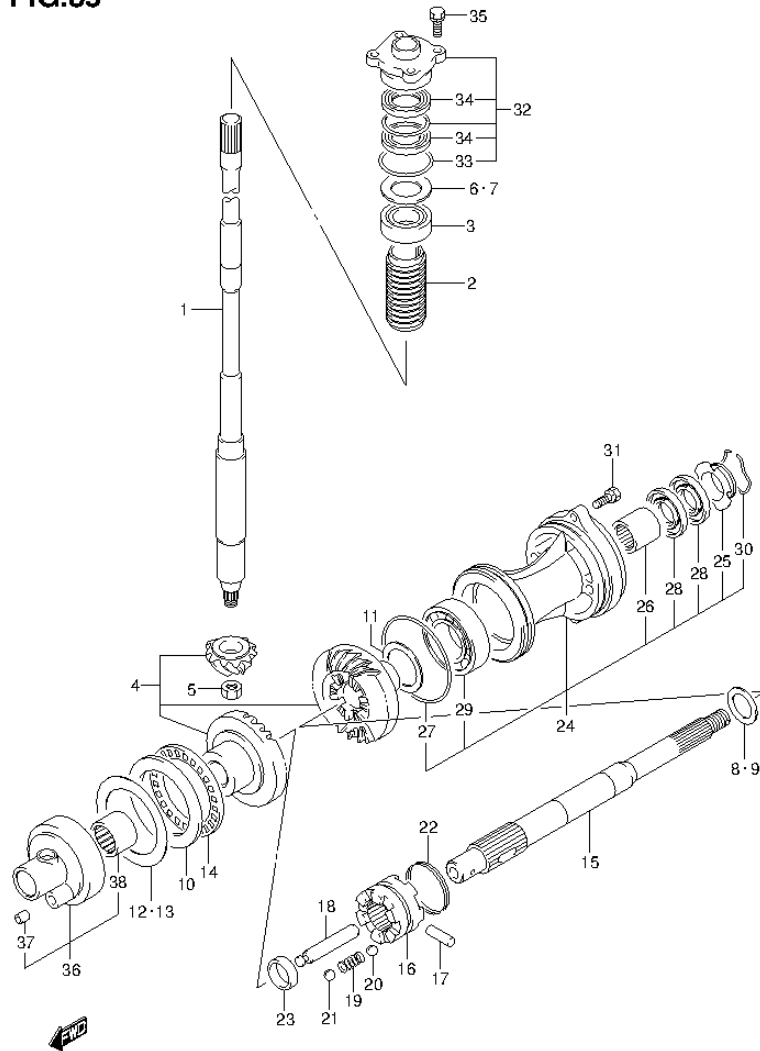


FIG.85 (1-I-14) TRANSMISSION (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-92J60	SHAFT ASSY, DRIVE (L)	1	W/TRANSOM(L)
1-2	57110-92J70	SHAFT ASSY, DRIVE (X)	1	W/TRANSOM(X)
2	57133-90J02	COLLAR, DRIVE SHAFT	1	
3	09265-25046	BEARING (25X52X19.25)	1	
4	57300-92860	PINION/GEAR SET (NT:25)	1	
5	09140-14024	NUT	1	
6	57500-87873	SHIM SET, DRIVE SHAFT	1	
7-1	09181-40186	.SHIM (T:0.50)	1	
7-2	09181-41002	.SHIM (T:0.55)	1	
7-3	09181-41003	.SHIM (T:0.60)	1	
7-4	09181-41004	.SHIM (T:0.65)	1	
7-5	09181-41005	.SHIM (T:0.70)	1	
7-6	09181-41006	.SHIM (T:0.75)	1	
7-7	09181-40190	.SHIM (T:0.80)	1	
7-8	09181-41008	.SHIM (T:0.85)	1	
7-9	09181-41009	.SHIM (T:0.90)	1	
7-10	09181-41010	.SHIM (T:0.95)	1	
7-11	09181-40195	.SHIM (T:1.00)	1	
7-12	09181-41012	.SHIM (T:1.05)	1	
7-13	09181-41013	.SHIM (T:1.10)	1	
7-14	09181-41014	.SHIM (T:1.15)	1	
8	57500-87861	SHIM SET, PROP SHAFT REV	1	
9-1	08211-30382	.WASHER (T:1.5)	1	
9-2	09160-30036	.WASHER (T:1.7)	1	
9-3	09160-30037	.WASHER (T:1.9)	1	
9-4	09160-30038	.WASHER (T:2.1)	1	
9-5	09160-30039	.WASHER (T:2.3)	1	
9-6	09160-30041	.WASHER (T:2.4)	1	
9-7	09160-30042	.WASHER (T:2.6)	1	
9-8	09160-30043	.WASHER (T:2.7)	1	
9-9	09160-30044	.WASHER (T:2.8)	1	
10	09160-70002	WASHER (70X95X5.25)	1	FWD GEAR
11-1	09181-45003	SHIM (T:1.0)	1	REV GEAR
11-2	09181-45004	SHIM (T:1.1)	1	REV GEAR

FIG.85

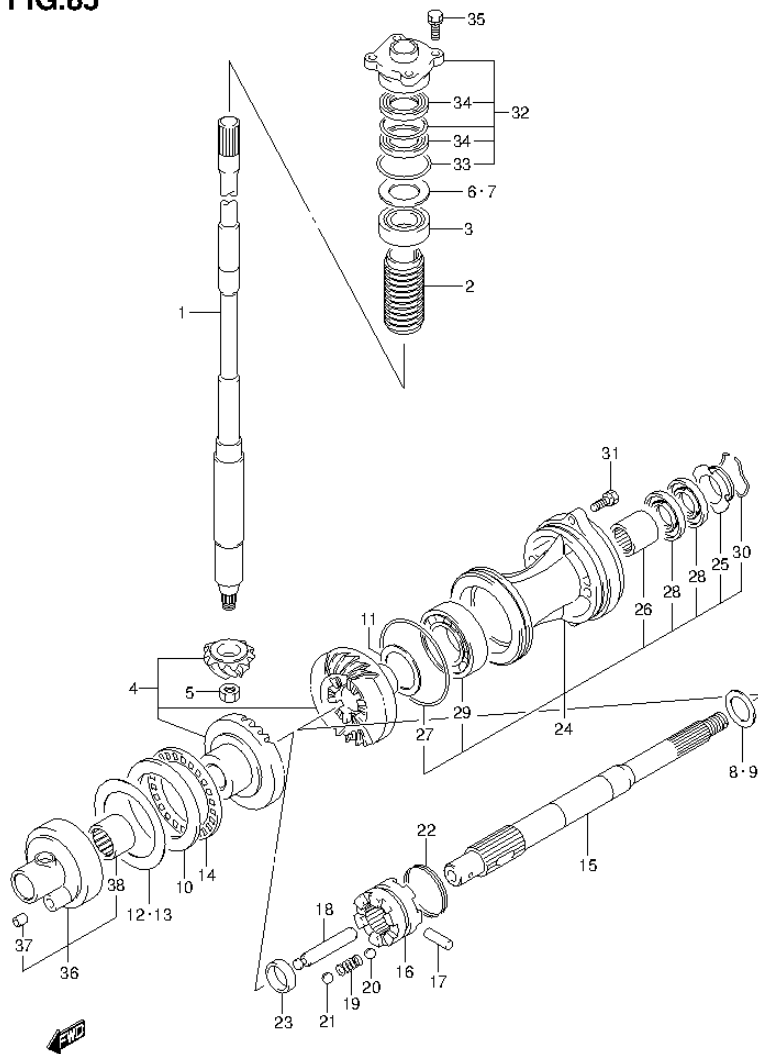


FIG.85 (1-1-15) TRANSMISSION (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-3	09181-45005	SHIM (T:1.2)	1	REV GEAR
11-4	09181-45006	SHIM (T:1.3)	1	REV GEAR
11-5	09181-45007	SHIM (T:1.4)	1	REV GEAR
11-6	09181-45008	SHIM (T:1.5)	1	REV GEAR
11-7	09181-45009	SHIM (T:1.6)	1	REV GEAR
12	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
13-1	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
13-2	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
13-3	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
13-4	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
13-5	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
13-6	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
13-7	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
13-8	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
13-9	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
13-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
14	09269-70001	BEARING (70X95X4)	1	
15	57610-92J20	SHAFT ASSY, PROPELLER	1	
16	57621-92J10	SHIFTER, CLUTCH DOG	1	
17	09202-07002	PIN (7X48)	1	
18	57631-92J00	PIN, CONNECTOR	1	
19	09440-09040	SPRING	1	
20	06111-07004	BALL	2	NO.1
21	06111-11004	BALL	2	NO.2
22	09440-49004	SPRING	1	
23	57616-90J00	SPACER, CLUTCH DOG FWD	1	
24	56120-92J01-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
25	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
26	09263-30051	.BEARING (30X37X26)	1	
27	09280-97001	.O RING (D:3.5,ID:95)	1	
28	09282-30007	.OIL SEAL (30X50X6)	2	
29	08113-62090	.BEARING	1	
30	09387-52001	.RING SET	1	
31	09117-08047	BOLT (8X30)	2	

FIG.85

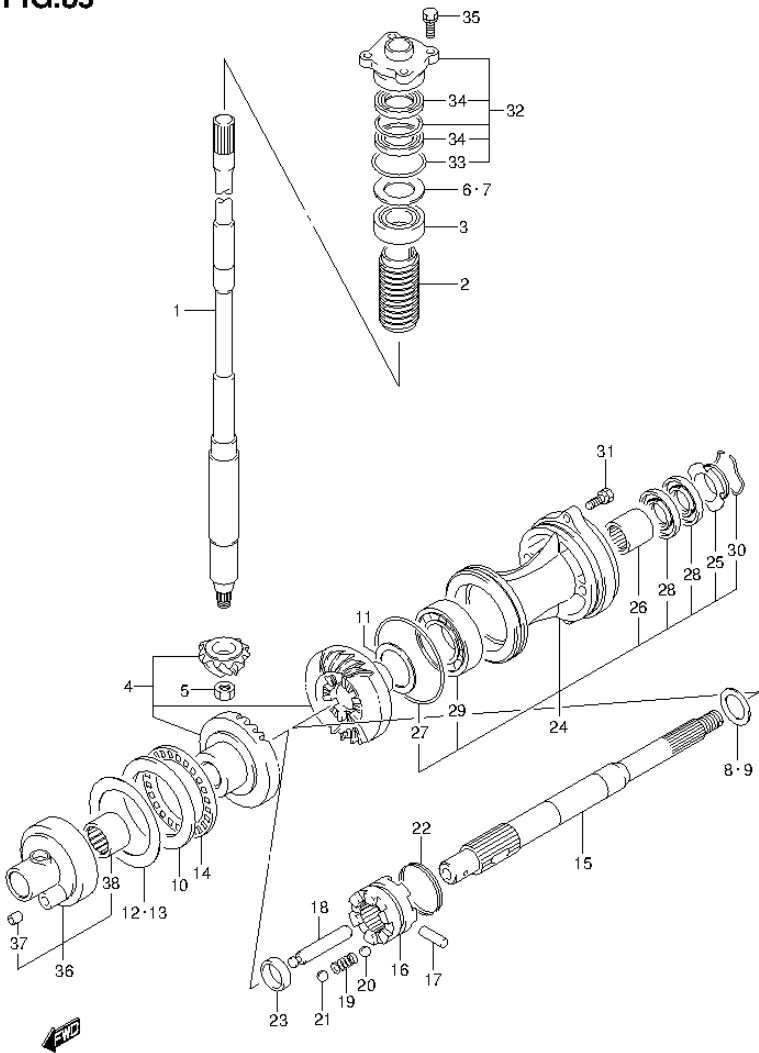


FIG.85 (1-J-2) TRANSMISSION (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	56130-90J00	HOUSING	1	
33	09280-46004	.O RING (D:3.5,ID:45.7)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09117-08110	BOLT (8X25)	4	
36	56140-92J00	HOUSING, FWD GEAR BRG	1	
37	09206-09012	.PIN (7.4X9X10)	1	
38	09263-50001	.BEARING (50X62X25)	1	

FIG.86

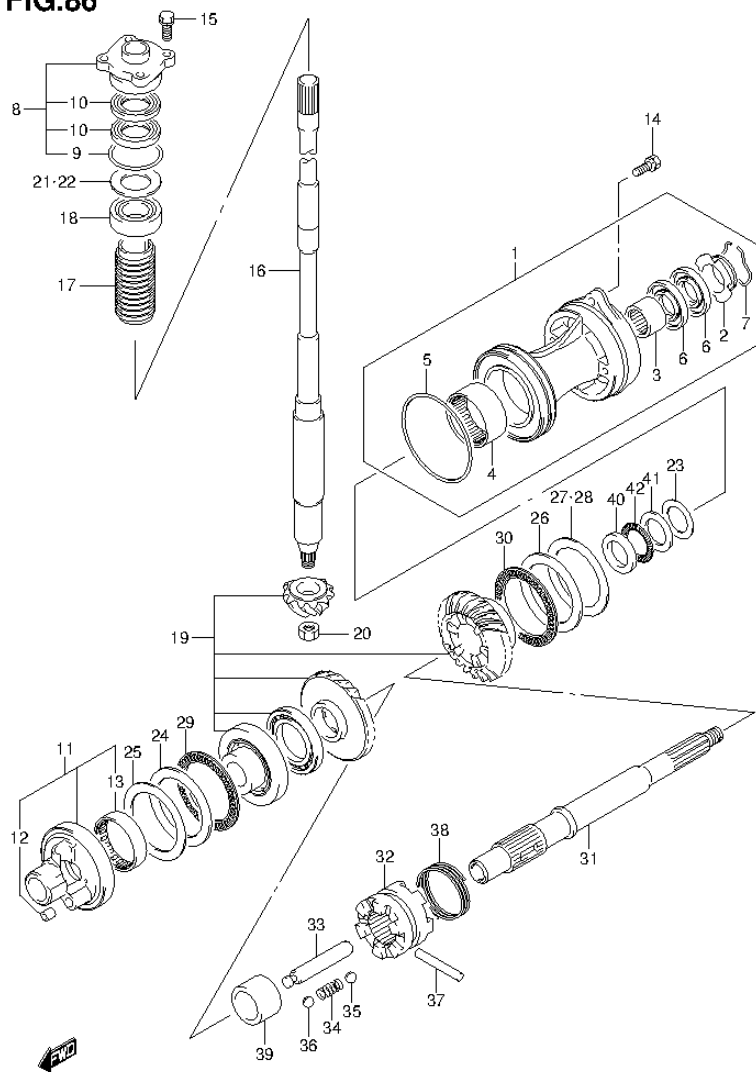


FIG.86 (1-J-3) TRANSMISSION (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56120-92J12-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
2	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
3	09263-30051	.BEARING (30X37X26)	1	
4	09263-50001	.BEARING (50X62X25)	1	
5	09280-97001	.O RING (D:3.5,ID:95)	1	
6	09282-30007	.OIL SEAL (30X50X6)	2	
7	09387-52001	.RING SET	1	
8	56130-90J00	HOUSING, DRIVE SHAFT BRG	1	
9	09280-46004	.O RING (D:3.5,ID:45.7)	1	
10	09282-24004	.OIL SEAL (24X40X7)	2	
11	56140-92J30	HOUSING, REV GEAR BRG	1	
12	09206-09012	.PIN (7.4X9X10)	1	
13	09263-45004	.BEARING (45X52X16)	1	
14	09117-08047	BOLT (8X30)	2	
15	09117-08110	BOLT (8X25)	4	
16-1	57110-92J60	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
16-2	57110-92J70	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
17	57133-90J02	COLLAR, DRIVE SHAFT	1	
18	09265-25046	BEARING (25X52X19.25)	1	
19	57300-92870	PINION/GEAR SET (NT:25)	1	
20	09140-14024	NUT	1	
21	57500-87873	SHIM SET, DRIVE SHAFT	1	
22-1	09181-40186	.SHIM (T:0.50)	1	
22-2	09181-41002	.SHIM (T:0.55)	1	
22-3	09181-41003	.SHIM (T:0.60)	1	
22-4	09181-41004	.SHIM (T:0.65)	1	
22-5	09181-41005	.SHIM (T:0.70)	1	
22-6	09181-41006	.SHIM (T:0.75)	1	
22-7	09181-40190	.SHIM (T:0.80)	1	
22-8	09181-41008	.SHIM (T:0.85)	1	
22-9	09181-41009	.SHIM (T:0.90)	1	
22-10	09181-41010	.SHIM (T:0.95)	1	
22-11	09181-40195	.SHIM (T:1.00)	1	
22-12	09181-41012	.SHIM (T:1.05)	1	

FIG.86

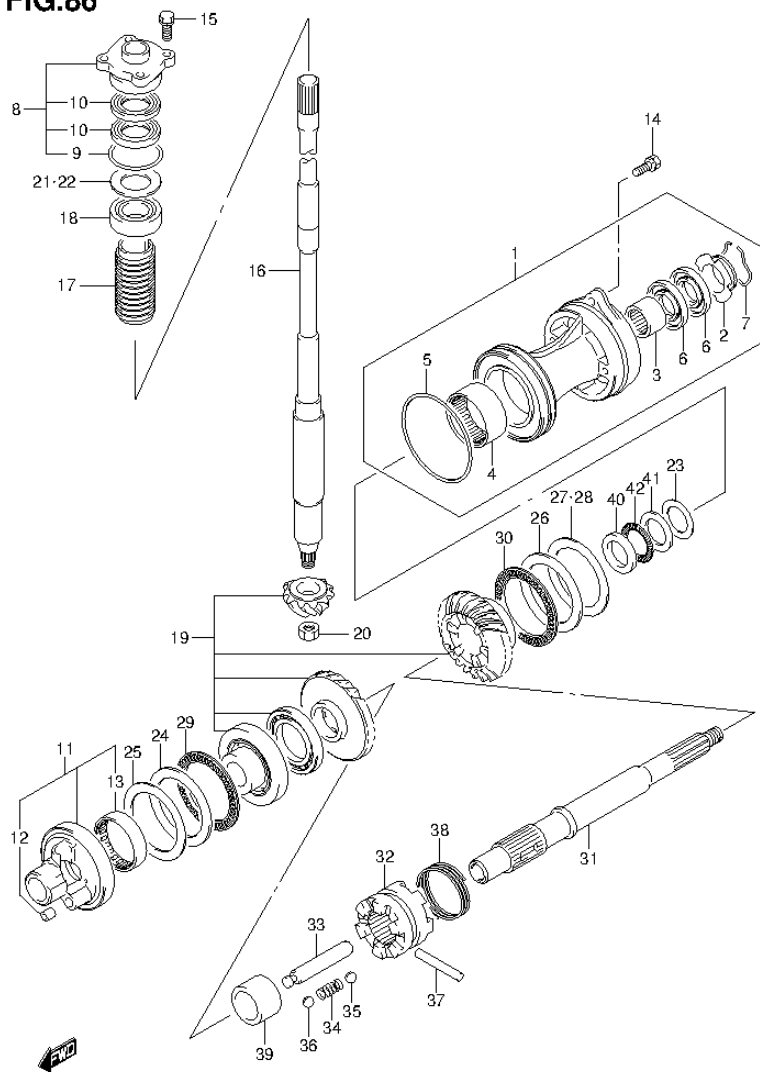


FIG.86 (1-J-4) TRANSMISSION (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22-13	09181-41013	.SHIM (T:1.10)	1	
22-14	09181-41014	.SHIM (T:1.15)	1	
23-1	09160-35015	WASHER (T:0.60)	1	PROP SAFT REV
23-2	09160-35014	WASHER (T:0.70)	1	PROP SAFT REV
23-3	09160-35013	WASHER (T:0.80)	1	PROP SAFT REV
23-4	09160-35006	WASHER (T:0.90)	1	PROP SAFT REV
23-5	09160-35008	WASHER (T:0.95)	1	PROP SAFT REV
23-6	09160-35002	WASHER (T:1.00)	1	PROP SAFT REV
23-7	09160-35009	WASHER (T:1.05)	1	PROP SAFT REV
23-8	09160-35003	WASHER (T:1.10)	1	PROP SAFT REV
23-9	09160-35010	WASHER (T:1.15)	1	PROP SAFT REV
24	09160-60011	WASHER (60X85X3)	1	REV GEAR
25-1	09160-60008	WASHER (T:0.8)	1	REV GEAR
25-2	09160-60009	WASHER (T:0.9)	1	REV GEAR
25-3	09160-60003	WASHER (T:1.0)	1	REV GEAR
25-4	09160-60004	WASHER (T:1.1)	1	REV GEAR
25-5	09160-60005	WASHER (T:1.2)	1	REV GEAR
25-6	09160-60006	WASHER (T:1.3)	1	REV GEAR
25-7	09160-60007	WASHER (T:1.4)	1	REV GEAR
26	09160-70005	WASHER (70X95X2)	1	FWD GEAR
27	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
28-1	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
28-2	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
28-3	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
28-4	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
28-5	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
28-6	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
28-7	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
28-8	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
28-9	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
28-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
29	09269-60001	BEARING (60X85X3)	1	REV
30	09269-70001	BEARING (70X95X4)	1	FWD
31	57610-92J31	SHAFT, PROPELLER	1	

FIG.86

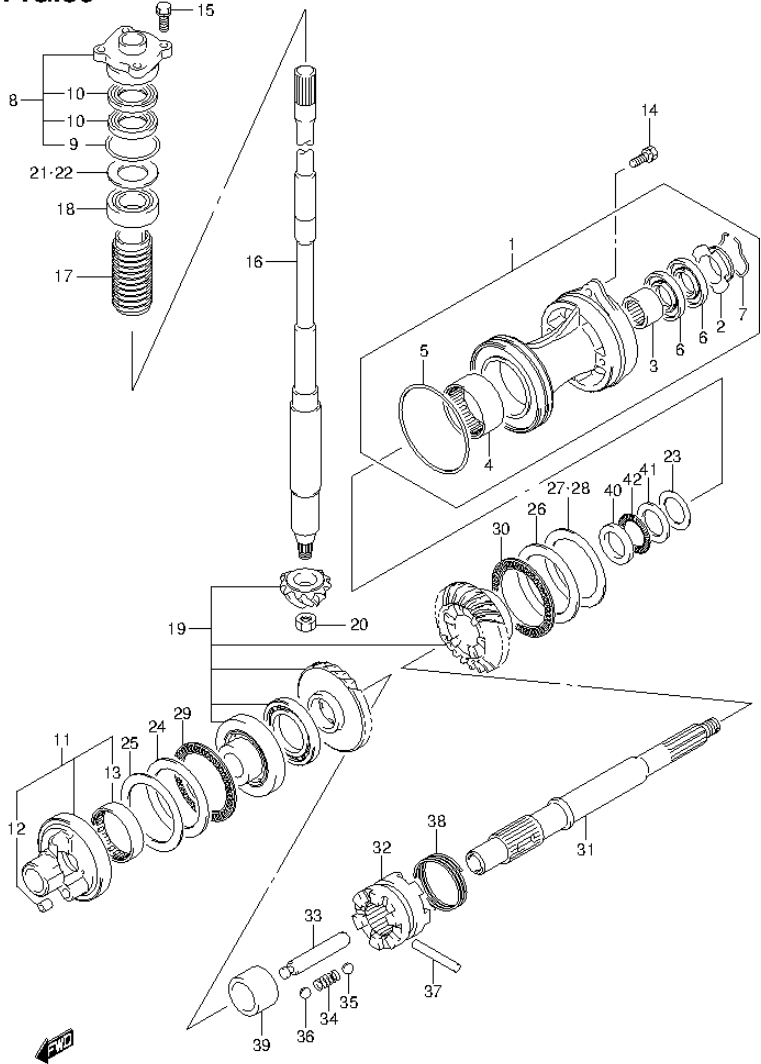


FIG.86 (1-J-5) TRANSMISSION (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	57621-92J10	SHIFTER, CLUTCH DOG	1	
33	57631-92J00	PIN, CONNECTOR	1	
34	09440-09040	SPRING	1	
35	06111-07004	BALL	2	NO.1
36	06111-11004	BALL	2	NO.2
37	09202-07002	PIN (7X48)	1	
38	09440-49004	SPRING	1	
39	57616-92J00	SPACER, CLUTCH DOG FWD	1	
40	09160-30055	WASHER (30X47X6)	1	PROP SAFT REV
41	09160-30056	WASHER (32X47X3)	1	PROP SAFT REV
42	09269-30014	BEARING (30X47X2)	1	PROP SAFT REV

FIG.87

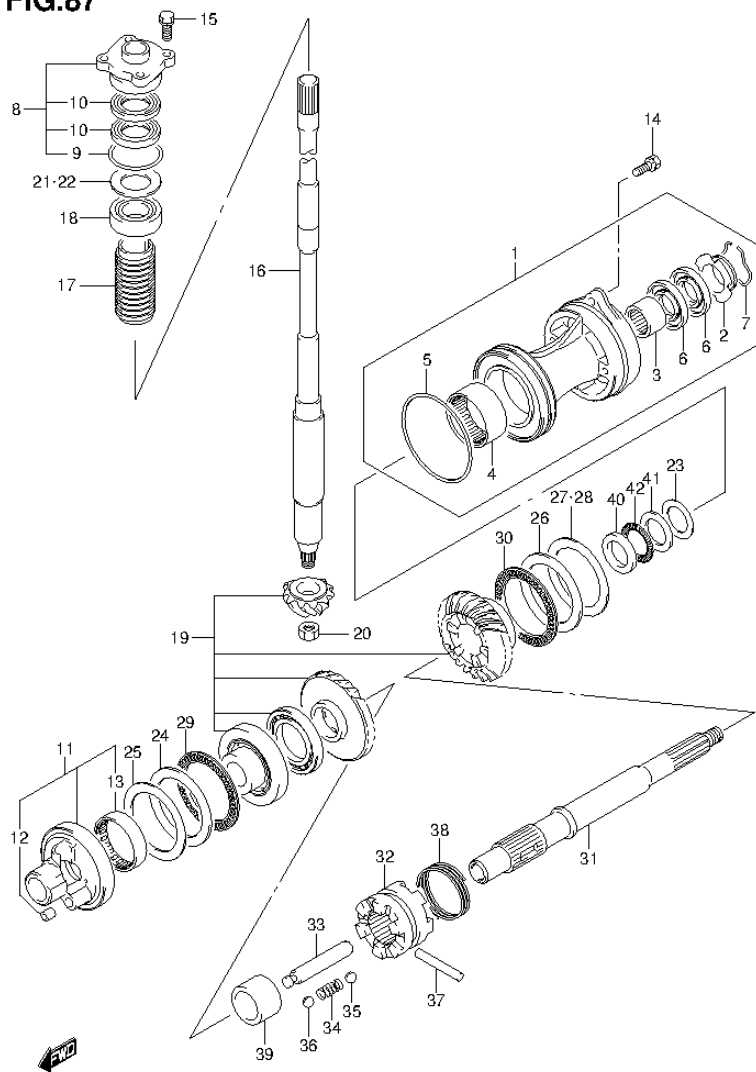


FIG.87 (1-J-6) TRANSMISSION (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56120-92J12-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
2	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
3	09263-30051	.BEARING (30X37X26)	1	
4	09263-50001	.BEARING (50X62X25)	1	
5	09280-97001	.O RING (D:3.5,ID:95)	1	
6	09282-30007	.OIL SEAL (30X50X6)	2	
7	09387-52001	.RING SET	1	
8	56130-90J00	HOUSING, DRIVE SHAFT BRG	1	
9	09280-46004	.O RING (D:3.5,ID:45.7)	1	
10	09282-24004	.OIL SEAL (24X40X7)	2	
11	56140-92J30	HOUSING, REV GEAR BRG	1	
12	09206-09012	.PIN (7.4X9X10)	1	
13	09263-45004	.BEARING (45X52X16)	1	
14	09117-08047	BOLT (8X30)	2	
15	09117-08110	BOLT (8X25)	4	
16-1	57110-92J60	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
16-2	57110-92J70	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
17	57133-90J02	COLLAR, DRIVE SHAFT	1	
18	09265-25046	BEARING (25X52X19.25)	1	
19	57300-92870	PINION/GEAR SET (NT:25)	1	
20	09140-14024	NUT	1	
21	57500-87873	SHIM SET, DRIVE SHAFT	1	
22-1	09181-40186	.SHIM (T:0.50)	1	
22-2	09181-41002	.SHIM (T:0.55)	1	
22-3	09181-41003	.SHIM (T:0.60)	1	
22-4	09181-41004	.SHIM (T:0.65)	1	
22-5	09181-41005	.SHIM (T:0.70)	1	
22-6	09181-41006	.SHIM (T:0.75)	1	
22-7	09181-40190	.SHIM (T:0.80)	1	
22-8	09181-41008	.SHIM (T:0.85)	1	
22-9	09181-41009	.SHIM (T:0.90)	1	
22-10	09181-41010	.SHIM (T:0.95)	1	
22-11	09181-40195	.SHIM (T:1.00)	1	
22-12	09181-41012	.SHIM (T:1.05)	1	

FIG.87

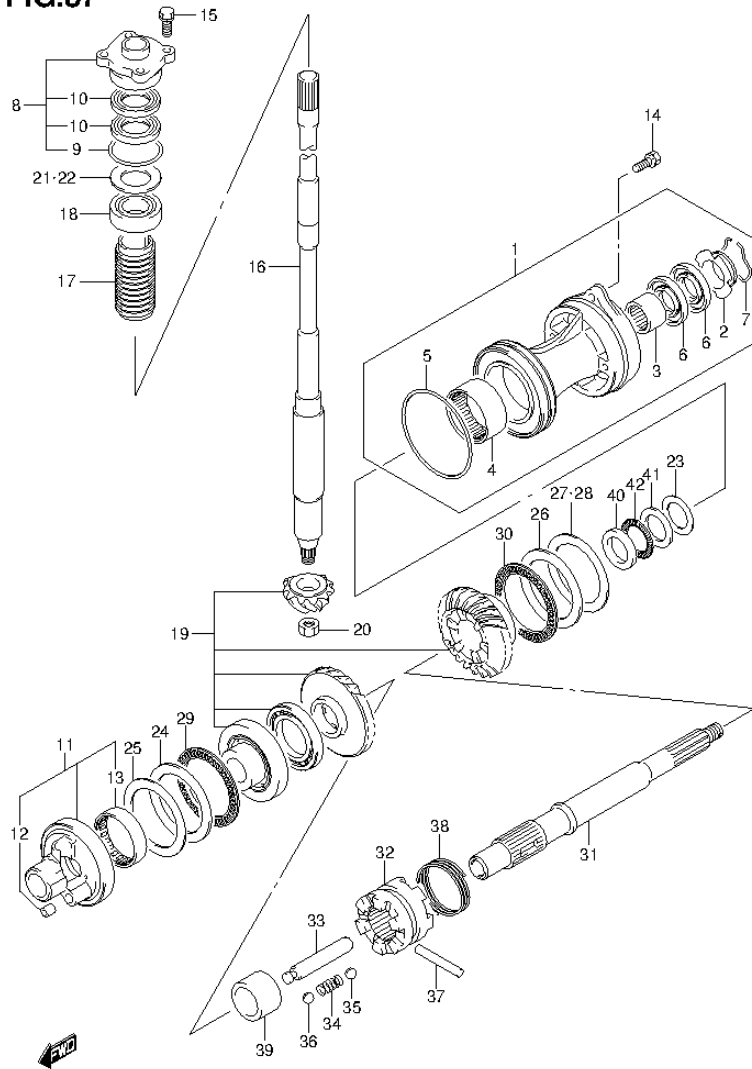


FIG.87 (1-J-7) TRANSMISSION (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22-13	09181-41013	.SHIM (T:1.10)	1	
22-14	09181-41014	.SHIM (T:1.15)	1	
23-1	09160-35015	WASHER (T:0.60)	1	PROP SAFT REV
23-2	09160-35014	WASHER (T:0.70)	1	PROP SAFT REV
23-3	09160-35013	WASHER (T:0.80)	1	PROP SAFT REV
23-4	09160-35006	WASHER (T:0.90)	1	PROP SAFT REV
23-5	09160-35008	WASHER (T:0.95)	1	PROP SAFT REV
23-6	09160-35002	WASHER (T:1.00)	1	PROP SAFT REV
23-7	09160-35009	WASHER (T:1.05)	1	PROP SAFT REV
23-8	09160-35003	WASHER (T:1.10)	1	PROP SAFT REV
23-9	09160-35010	WASHER (T:1.15)	1	PROP SAFT REV
24	09160-60011	WASHER (60X85X3)	1	REV GEAR
25-1	09160-60008	WASHER (T:0.8)	1	REV GEAR
25-2	09160-60009	WASHER (T:0.9)	1	REV GEAR
25-3	09160-60003	WASHER (T:1.0)	1	REV GEAR
25-4	09160-60004	WASHER (T:1.1)	1	REV GEAR
25-5	09160-60005	WASHER (T:1.2)	1	REV GEAR
25-6	09160-60006	WASHER (T:1.3)	1	REV GEAR
25-7	09160-60007	WASHER (T:1.4)	1	REV GEAR
26	09160-70005	WASHER (70X95X2)	1	FWD GEAR
27	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
28-1	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
28-2	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
28-3	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
28-4	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
28-5	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
28-6	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
28-7	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
28-8	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
28-9	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
28-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
29	09269-60001	BEARING (60X85X3)	1	REV
30	09269-70001	BEARING (70X95X4)	1	FWD
31	57610-92J31	SHAFT, PROPELLER	1	

FIG.87

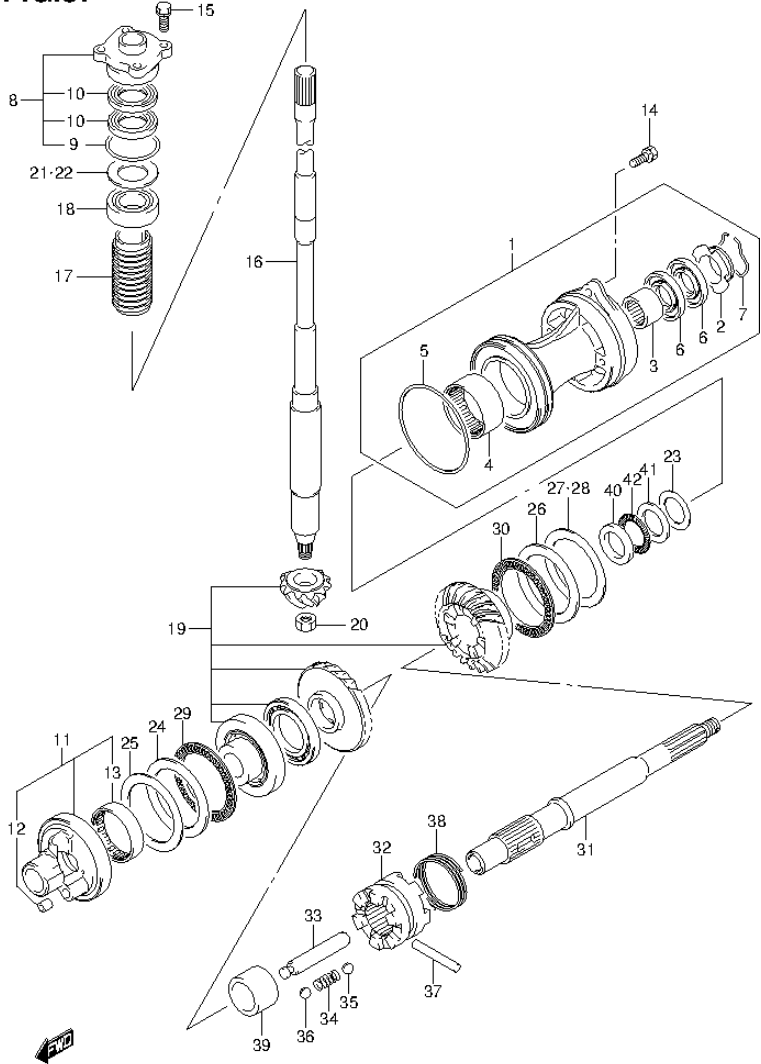


FIG.87 (1-J-8) TRANSMISSION (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	57621-92J10	SHIFTER, CLUTCH DOG	1	
33	57631-92J00	PIN, CONNECTOR	1	
34	09440-09040	SPRING	1	
35	06111-07004	BALL	2	NO.1
36	06111-11004	BALL	2	NO.2
37	09202-07002	PIN (7X48)	1	
38	09440-49004	SPRING	1	
39	57616-92J00	SPACER, CLUTCH DOG FWD	1	
40	09160-30055	WASHER (30X47X6)	1	PROP SAFT REV
41	09160-30056	WASHER (32X47X3)	1	PROP SAFT REV
42	09269-30014	BEARING (30X47X2)	1	PROP SAFT REV

FIG.88

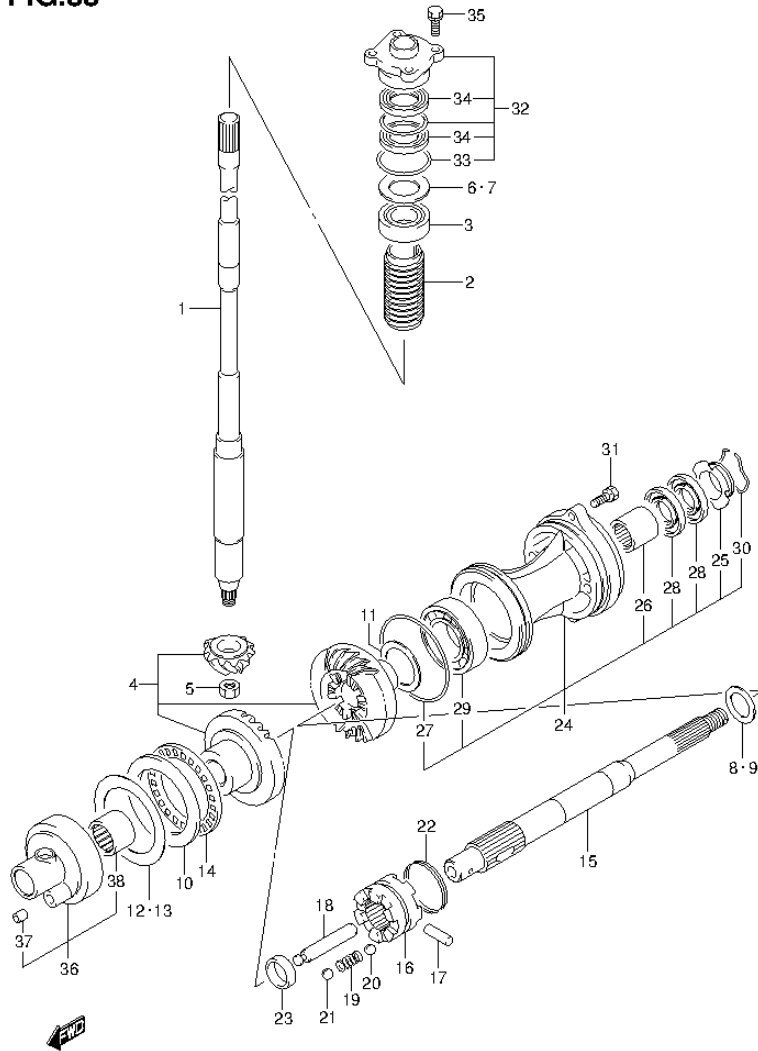


FIG.88 (1-J-9) TRANSMISSION (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-92J60	SHAFT ASSY, DRIVE (L)	1	W/TRANSOM(L)
1-2	57110-92J70	SHAFT ASSY, DRIVE (X)	1	W/TRANSOM(X)
2	57133-90J02	COLLAR, DRIVE SHAFT	1	
3	09265-25046	BEARING (25X52X19.25)	1	
4	57300-92860	PINION/GEAR SET (NT:25)	1	
5	09140-14024	NUT	1	
6	57500-87873	SHIM SET, DRIVE SHAFT	1	
7-1	09181-40186	.SHIM (T:0.50)	1	
7-2	09181-41002	.SHIM (T:0.55)	1	
7-3	09181-41003	.SHIM (T:0.60)	1	
7-4	09181-41004	.SHIM (T:0.65)	1	
7-5	09181-41005	.SHIM (T:0.70)	1	
7-6	09181-41006	.SHIM (T:0.75)	1	
7-7	09181-40190	.SHIM (T:0.80)	1	
7-8	09181-41008	.SHIM (T:0.85)	1	
7-9	09181-41009	.SHIM (T:0.90)	1	
7-10	09181-41010	.SHIM (T:0.95)	1	
7-11	09181-40195	.SHIM (T:1.00)	1	
7-12	09181-41012	.SHIM (T:1.05)	1	
7-13	09181-41013	.SHIM (T:1.10)	1	
7-14	09181-41014	.SHIM (T:1.15)	1	
8	57500-87861	SHIM SET, PROP SHAFT REV	1	
9-1	08211-30382	.WASHER (T:1.5)	1	
9-2	09160-30036	.WASHER (T:1.7)	1	
9-3	09160-30037	.WASHER (T:1.9)	1	
9-4	09160-30038	.WASHER (T:2.1)	1	
9-5	09160-30039	.WASHER (T:2.3)	1	
9-6	09160-30041	.WASHER (T:2.4)	1	
9-7	09160-30042	.WASHER (T:2.6)	1	
9-8	09160-30043	.WASHER (T:2.7)	1	
9-9	09160-30044	.WASHER (T:2.8)	1	
10	09160-70002	WASHER (70X95X5.25)	1	FWD GEAR
11-1	09181-45003	SHIM (T:1.0)	1	REV GEAR
11-2	09181-45004	SHIM (T:1.1)	1	REV GEAR

FIG.88

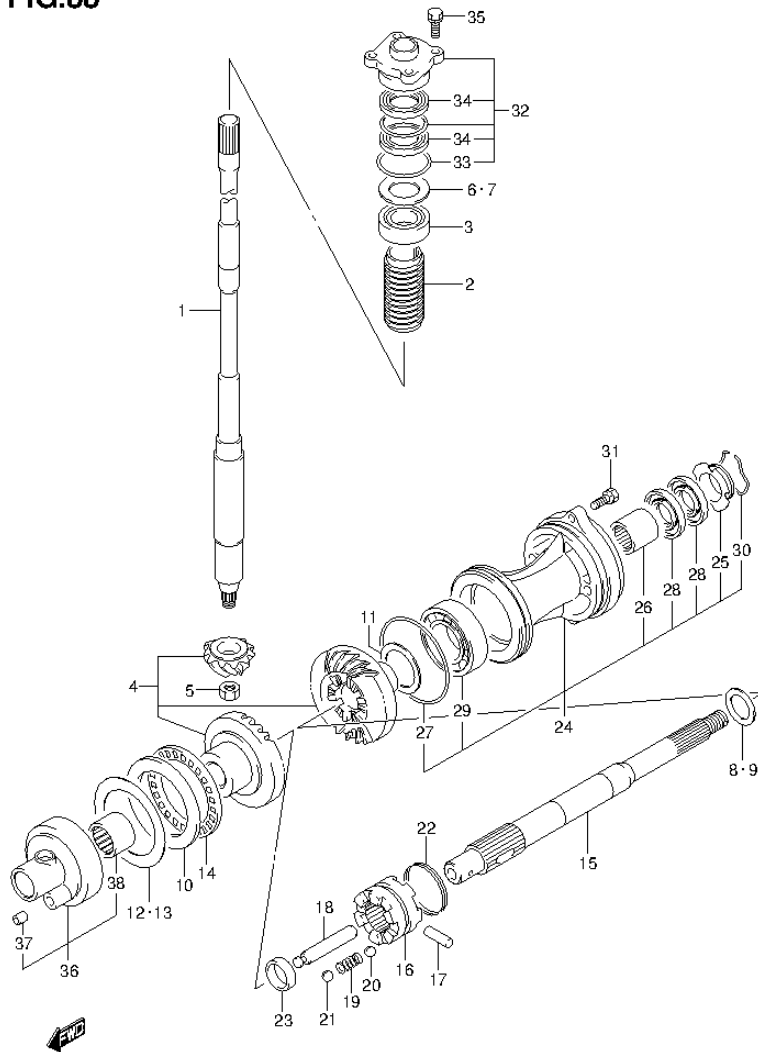


FIG.88 (1-J-10) TRANSMISSION (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-3	09181-45005	SHIM (T:1.2)	1	REV GEAR
11-4	09181-45006	SHIM (T:1.3)	1	REV GEAR
11-5	09181-45007	SHIM (T:1.4)	1	REV GEAR
11-6	09181-45008	SHIM (T:1.5)	1	REV GEAR
11-7	09181-45009	SHIM (T:1.6)	1	REV GEAR
12	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
13-1	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
13-2	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
13-3	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
13-4	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
13-5	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
13-6	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
13-7	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
13-8	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
13-9	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
13-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
14	09269-70001	BEARING (70X95X4)	1	
15	57610-92J20	SHAFT ASSY, PROPELLER	1	
16	57621-92J10	SHIFTER, CLUTCH DOG	1	
17	09202-07002	PIN (7X48)	1	
18	57631-92J00	PIN, CONNECTOR	1	
19	09440-09040	SPRING	1	
20	06111-07004	BALL	2	NO.1
21	06111-11004	BALL	2	NO.2
22	09440-49004	SPRING	1	
23	57616-90J00	SPACER, CLUTCH DOG FWD	1	
24	56120-92J01-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
25	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
26	09263-30051	.BEARING (30X37X26)	1	
27	09280-97001	.O RING (D:3.5,ID:95)	1	
28	09282-30007	.OIL SEAL (30X50X6)	2	
29	08113-62090	.BEARING	1	
30	09387-52001	.RING SET	1	
31	09117-08047	BOLT (8X30)	2	

FIG.88

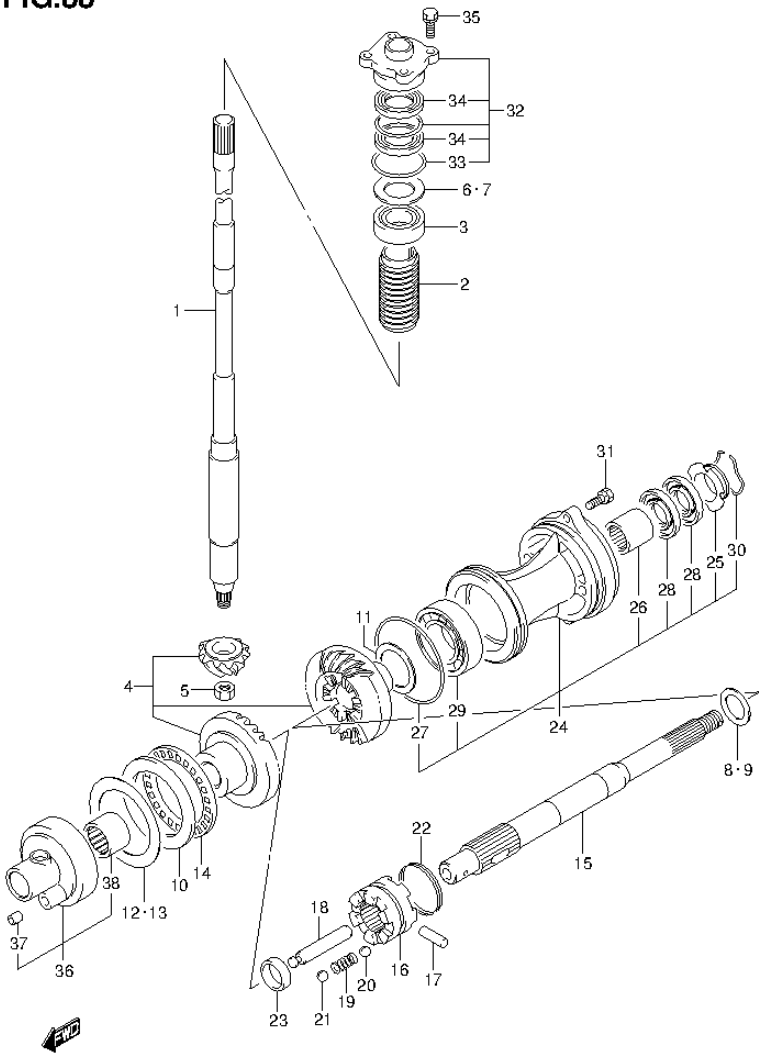


FIG.88 (1-J-11) TRANSMISSION (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	56130-90J00	HOUSING	1	
33	09280-46004	.O RING (D:3.5,ID:45.7)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09117-08110	BOLT (8X25)	4	
36	56140-92J00	HOUSING, FWD GEAR BRG	1	
37	09206-09012	.PIN (7.4X9X10)	1	
38	09263-50001	.BEARING (50X62X25)	1	

FIG.89 (1-J-12) TRANSMISSION (DF140AT E40)

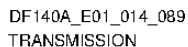
DF140A_E01_014

FIG.89

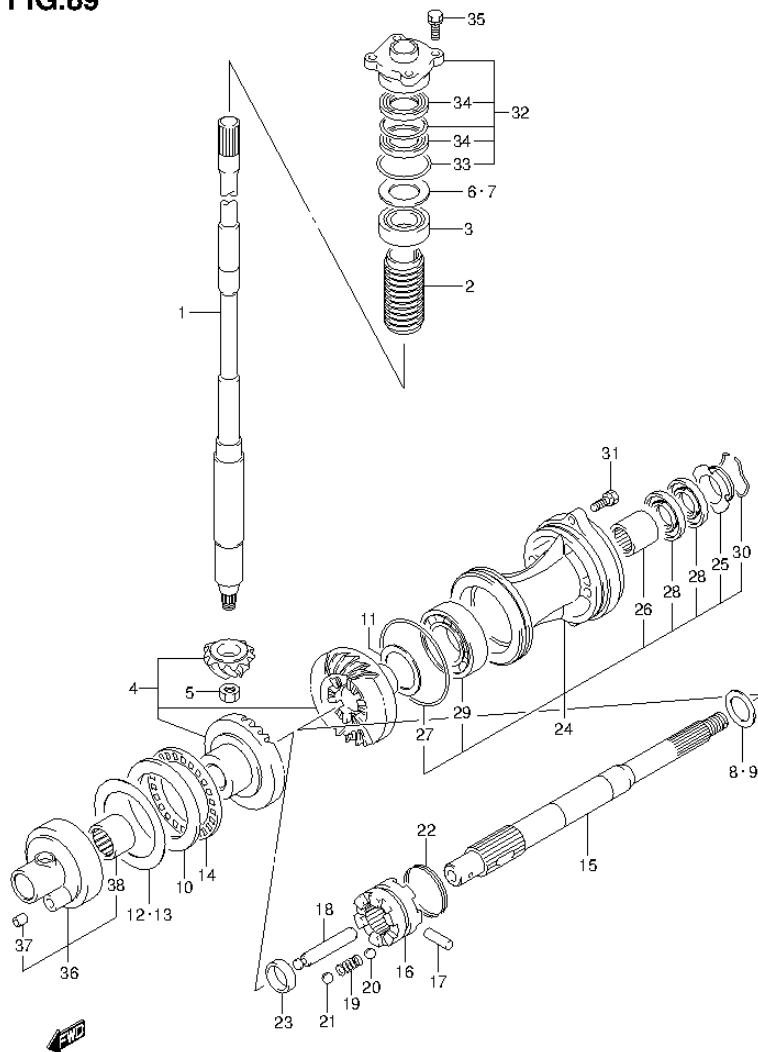


FIG.89 (1-J-13) TRANSMISSION (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11-3	09181-45005	SHIM (T:1.2)	1	REV GEAR
11-4	09181-45006	SHIM (T:1.3)	1	REV GEAR
11-5	09181-45007	SHIM (T:1.4)	1	REV GEAR
11-6	09181-45008	SHIM (T:1.5)	1	REV GEAR
11-7	09181-45009	SHIM (T:1.6)	1	REV GEAR
12	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
13-1	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
13-2	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
13-3	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
13-4	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
13-5	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
13-6	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
13-7	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
13-8	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
13-9	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
13-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
14	09269-70001	BEARING (70X95X4)	1	
15	57610-92J20	SHAFT ASSY, PROPELLER	1	
16	57621-92J10	SHIFTER, CLUTCH DOG	1	
17	09202-07002	PIN (7X48)	1	
18	57631-92J00	PIN, CONNECTOR	1	
19	09440-09040	SPRING	1	
20	06111-07004	BALL	2	NO.1
21	06111-11004	BALL	2	NO.2
22	09440-49004	SPRING	1	
23	57616-90J00	SPACER, CLUTCH DOG FWD	1	
24	56120-92J01-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
25	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
26	09263-30051	.BEARING (30X37X26)	1	
27	09280-97001	.O RING (D:3.5,ID:95)	1	
28	09282-30007	.OIL SEAL (30X50X6)	2	
29	08113-62090	.BEARING	1	
30	09387-52001	.RING SET	1	
31	09117-08047	BOLT (8X30)	2	

FIG.89

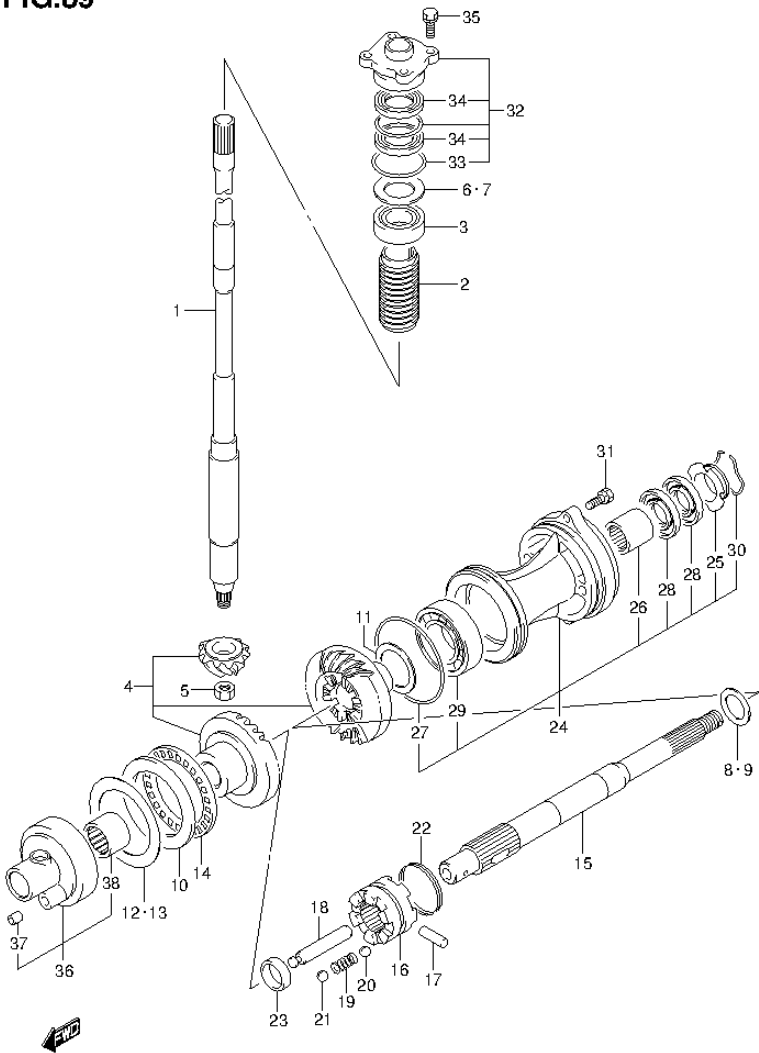


FIG.89 (1-J-14) TRANSMISSION (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	56130-90J00	HOUSING	1	
33	09280-46004	.O RING (D:3.5,ID:45.7)	1	
34	09282-24004	.OIL SEAL (24X40X7)	2	
35	09117-08110	BOLT (8X25)	4	
36	56140-92J00	HOUSING, FWD GEAR BRG	1	
37	09206-09012	.PIN (7.4X9X10)	1	
38	09263-50001	.BEARING (50X62X25)	1	

FIG.90

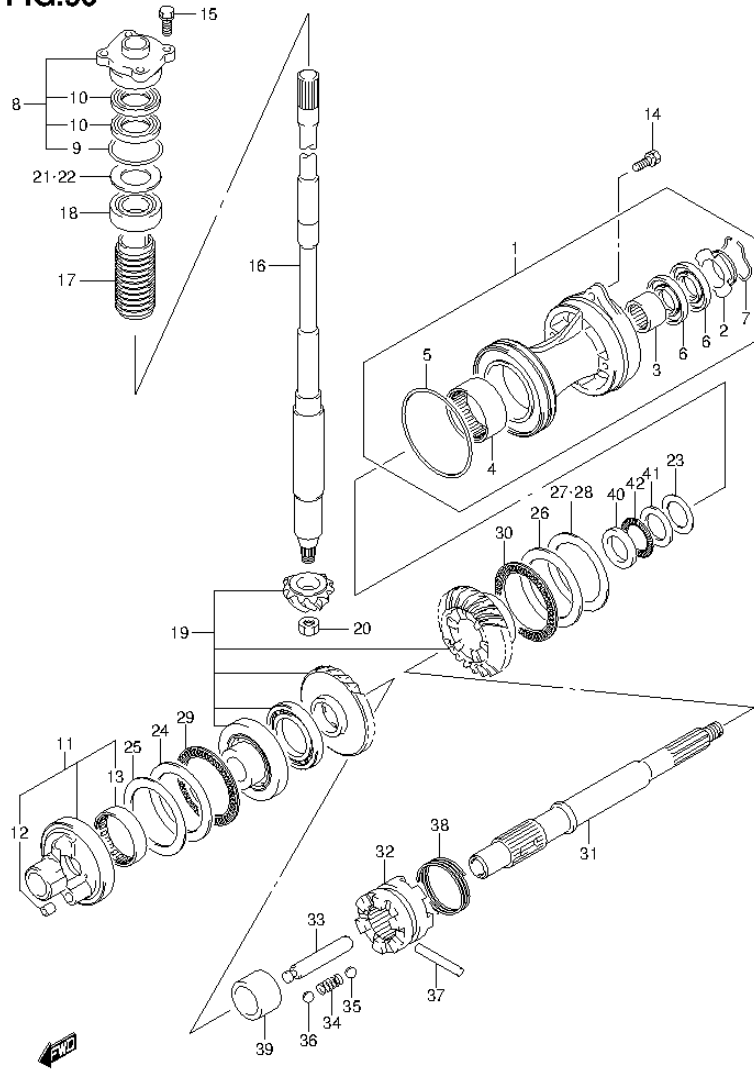


FIG.90 (1-J-15) TRANSMISSION (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56120-92J12-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
2	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
3	09263-30051	.BEARING (30X37X26)	1	
4	09263-50001	.BEARING (50X62X25)	1	
5	09280-97001	.O RING (D:3.5,ID:95)	1	
6	09282-30007	.OIL SEAL (30X50X6)	2	
7	09387-52001	.RING SET	1	
8	56130-90J00	HOUSING, DRIVE SHAFT BRG	1	
9	09280-46004	.O RING (D:3.5,ID:45.7)	1	
10	09282-24004	.OIL SEAL (24X40X7)	2	
11	56140-92J30	HOUSING, REV GEAR BRG	1	
12	09206-09012	.PIN (7.4X9X10)	1	
13	09263-45004	.BEARING (45X52X16)	1	
14	09117-08047	BOLT (8X30)	2	
15	09117-08110	BOLT (8X25)	4	
16-1	57110-92J60	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
16-2	57110-92J70	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
17	57133-90J02	COLLAR, DRIVE SHAFT	1	
18	09265-25046	BEARING (25X52X19.25)	1	
19	57300-92870	PINION/GEAR SET (NT:25)	1	
20	09140-14024	NUT	1	
21	57500-87873	SHIM SET, DRIVE SHAFT	1	
22-1	09181-40186	.SHIM (T:0.50)	1	
22-2	09181-41002	.SHIM (T:0.55)	1	
22-3	09181-41003	.SHIM (T:0.60)	1	
22-4	09181-41004	.SHIM (T:0.65)	1	
22-5	09181-41005	.SHIM (T:0.70)	1	
22-6	09181-41006	.SHIM (T:0.75)	1	
22-7	09181-40190	.SHIM (T:0.80)	1	
22-8	09181-41008	.SHIM (T:0.85)	1	
22-9	09181-41009	.SHIM (T:0.90)	1	
22-10	09181-41010	.SHIM (T:0.95)	1	
22-11	09181-40195	.SHIM (T:1.00)	1	
22-12	09181-41012	.SHIM (T:1.05)	1	

FIG.90

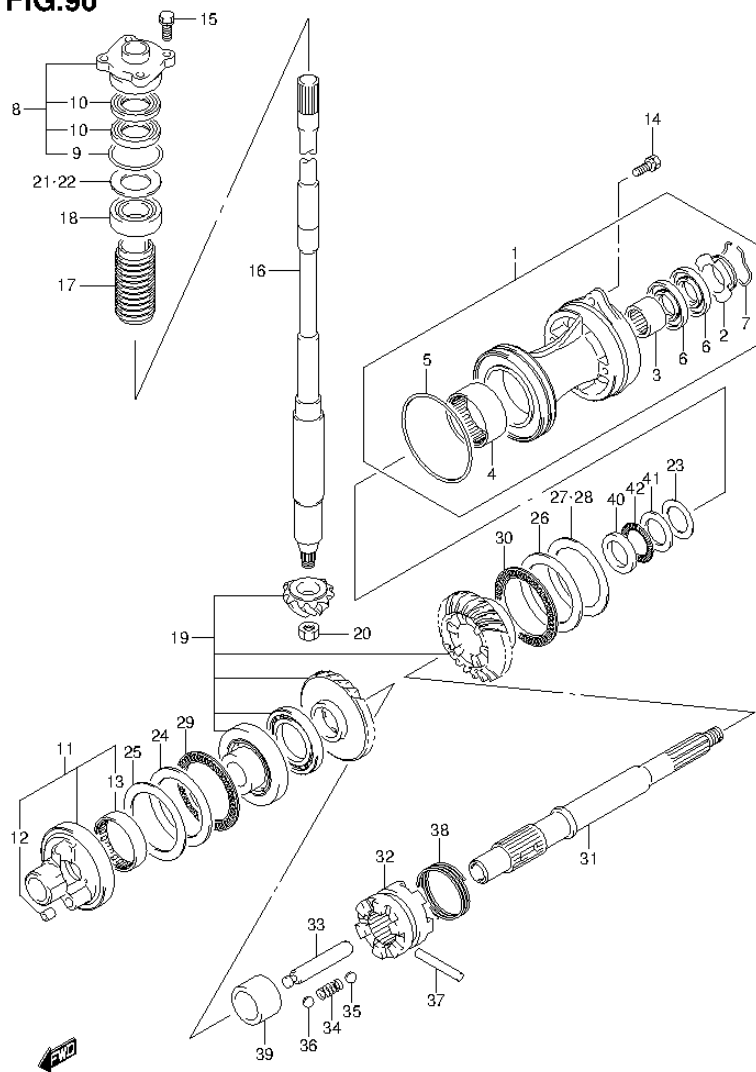


FIG.90 (1-K-2) TRANSMISSION (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22-13	09181-41013	.SHIM (T:1.10)	1	
22-14	09181-41014	.SHIM (T:1.15)	1	
23-1	09160-35015	WASHER (T:0.60)	1	PROP SAFT REV
23-2	09160-35014	WASHER (T:0.70)	1	PROP SAFT REV
23-3	09160-35013	WASHER (T:0.80)	1	PROP SAFT REV
23-4	09160-35006	WASHER (T:0.90)	1	PROP SAFT REV
23-5	09160-35008	WASHER (T:0.95)	1	PROP SAFT REV
23-6	09160-35002	WASHER (T:1.00)	1	PROP SAFT REV
23-7	09160-35009	WASHER (T:1.05)	1	PROP SAFT REV
23-8	09160-35003	WASHER (T:1.10)	1	PROP SAFT REV
23-9	09160-35010	WASHER (T:1.15)	1	PROP SAFT REV
24	09160-60011	WASHER (60X85X3)	1	REV GEAR
25-1	09160-60008	WASHER (T:0.8)	1	REV GEAR
25-2	09160-60009	WASHER (T:0.9)	1	REV GEAR
25-3	09160-60003	WASHER (T:1.0)	1	REV GEAR
25-4	09160-60004	WASHER (T:1.1)	1	REV GEAR
25-5	09160-60005	WASHER (T:1.2)	1	REV GEAR
25-6	09160-60006	WASHER (T:1.3)	1	REV GEAR
25-7	09160-60007	WASHER (T:1.4)	1	REV GEAR
26	09160-70005	WASHER (70X95X2)	1	FWD GEAR
27	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
28-1	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
28-2	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
28-3	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
28-4	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
28-5	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
28-6	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
28-7	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
28-8	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
28-9	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
28-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
29	09269-60001	BEARING (60X85X3)	1	REV
30	09269-70001	BEARING (70X95X4)	1	FWD
31	57610-92J31	SHAFT, PROPELLER	1	

FIG.90

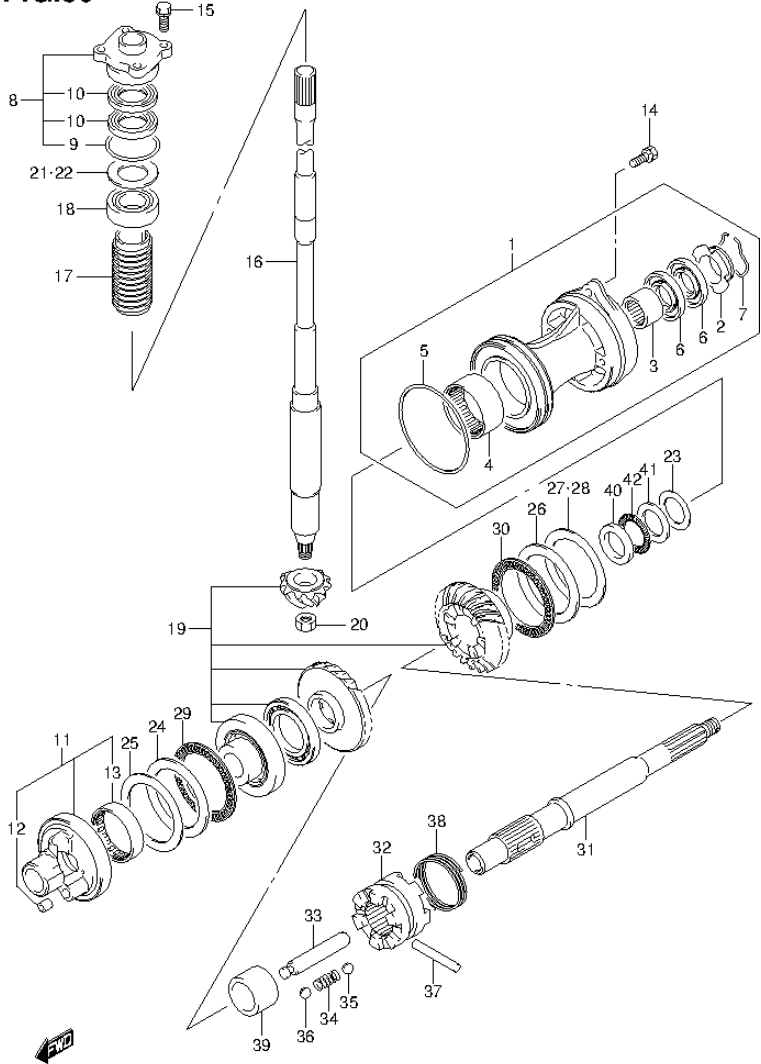


FIG.90 (1-K-3) TRANSMISSION (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	57621-92J10	SHIFTER, CLUTCH DOG	1	
33	57631-92J00	PIN, CONNECTOR	1	
34	09440-09040	SPRING	1	
35	06111-07004	BALL	2	NO.1
36	06111-11004	BALL	2	NO.2
37	09202-07002	PIN (7X48)	1	
38	09440-49004	SPRING	1	
39	57616-92J00	SPACER, CLUTCH DOG FWD	1	
40	09160-30055	WASHER (30X47X6)	1	PROP SAFT REV
41	09160-30056	WASHER (32X47X3)	1	PROP SAFT REV
42	09269-30014	BEARING (30X47X2)	1	PROP SAFT REV

FIG.91

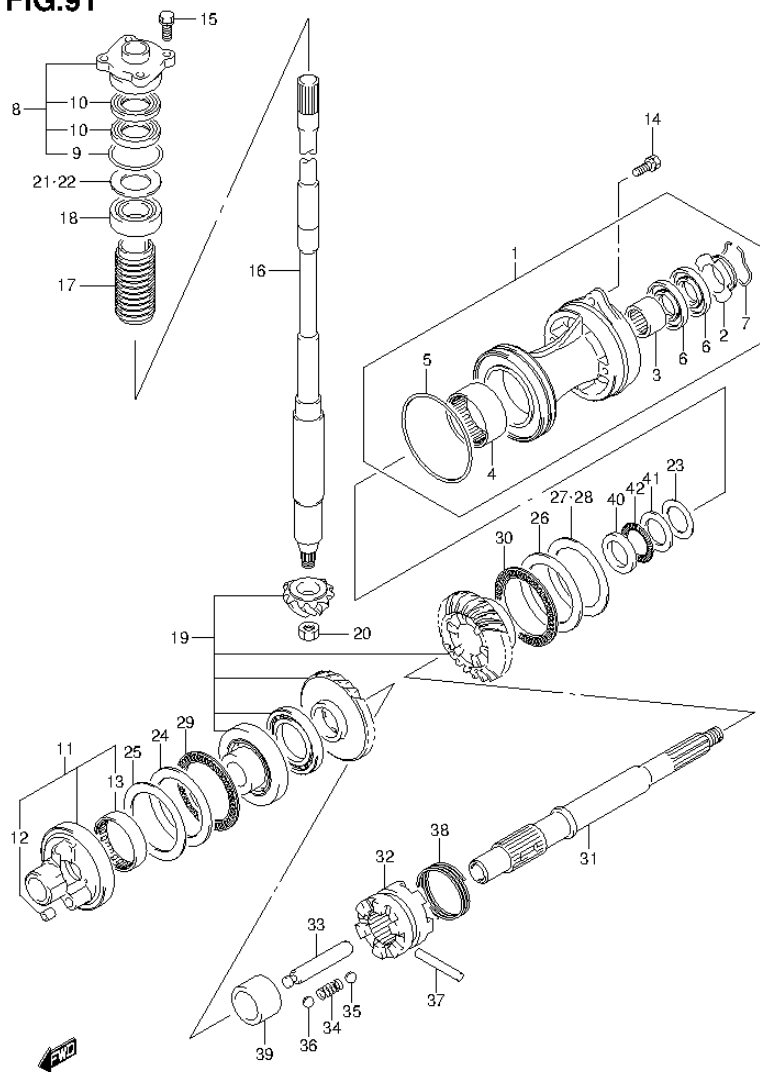


FIG.91 (1-K-4) TRANSMISSION (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56120-92J12-0EP	HOUSING, PROP SFT BRG (BLACK)	1	
2	56123-92J00	.WASHER, OIL SEAL PROTECTOR	1	
3	09263-30051	.BEARING (30X37X26)	1	
4	09263-50001	.BEARING (50X62X25)	1	
5	09280-97001	.O RING (D:3.5,ID:95)	1	
6	09282-30007	.OIL SEAL (30X50X6)	2	
7	09387-52001	.RING SET	1	
8	56130-90J00	HOUSING, DRIVE SHAFT BRG	1	
9	09280-46004	.O RING (D:3.5,ID:45.7)	1	
10	09282-24004	.OIL SEAL (24X40X7)	2	
11	56140-92J30	HOUSING, REV GEAR BRG	1	
12	09206-09012	.PIN (7.4X9X10)	1	
13	09263-45004	.BEARING (45X52X16)	1	
14	09117-08047	BOLT (8X30)	2	
15	09117-08110	BOLT (8X25)	4	
16-1	57110-92J60	SHAFT, DRIVE (L)	1	W/TRANSOM(L)
16-2	57110-92J70	SHAFT, DRIVE (X)	1	W/TRANSOM(X)
17	57133-90J02	COLLAR, DRIVE SHAFT	1	
18	09265-25046	BEARING (25X52X19.25)	1	
19	57300-92870	PINION/GEAR SET (NT:25)	1	
20	09140-14024	NUT	1	
21	57500-87873	SHIM SET, DRIVE SHAFT	1	
22-1	09181-40186	.SHIM (T:0.50)	1	
22-2	09181-41002	.SHIM (T:0.55)	1	
22-3	09181-41003	.SHIM (T:0.60)	1	
22-4	09181-41004	.SHIM (T:0.65)	1	
22-5	09181-41005	.SHIM (T:0.70)	1	
22-6	09181-41006	.SHIM (T:0.75)	1	
22-7	09181-40190	.SHIM (T:0.80)	1	
22-8	09181-41008	.SHIM (T:0.85)	1	
22-9	09181-41009	.SHIM (T:0.90)	1	
22-10	09181-41010	.SHIM (T:0.95)	1	
22-11	09181-40195	.SHIM (T:1.00)	1	
22-12	09181-41012	.SHIM (T:1.05)	1	

FIG.91

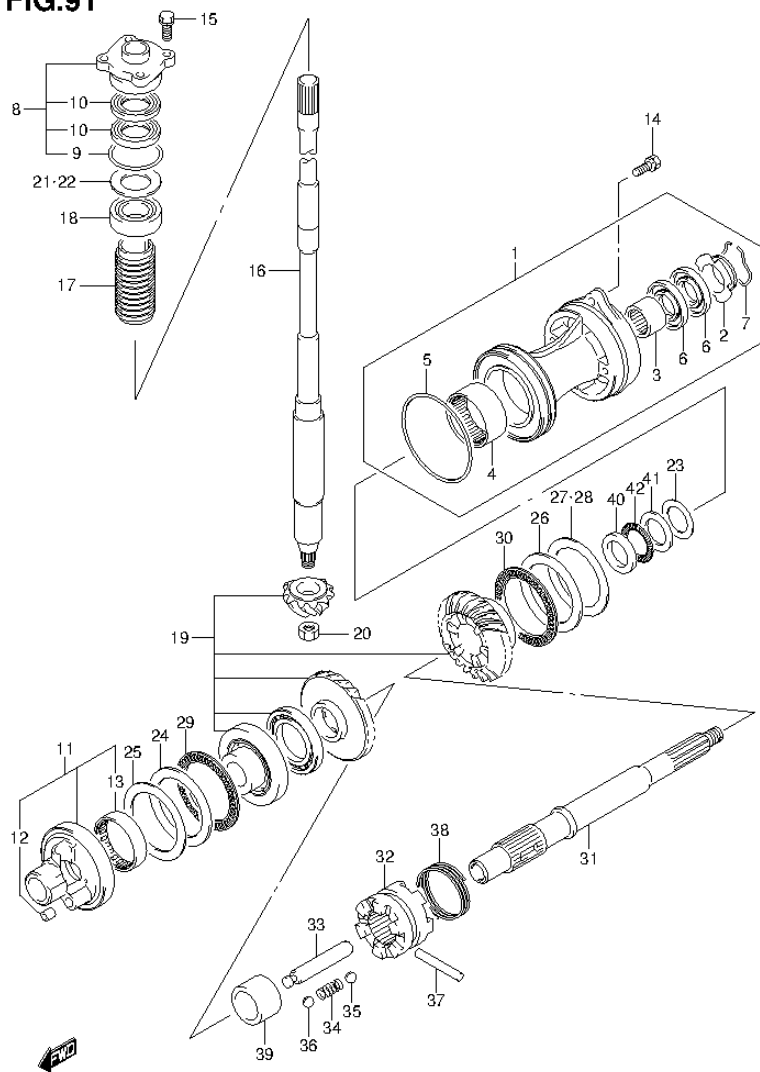


FIG.91 (1-K-5) TRANSMISSION (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22-13	09181-41013	.SHIM (T:1.10)	1	
22-14	09181-41014	.SHIM (T:1.15)	1	
23-1	09160-35015	WASHER (T:0.60)	1	PROP SAFT REV
23-2	09160-35014	WASHER (T:0.70)	1	PROP SAFT REV
23-3	09160-35013	WASHER (T:0.80)	1	PROP SAFT REV
23-4	09160-35006	WASHER (T:0.90)	1	PROP SAFT REV
23-5	09160-35008	WASHER (T:0.95)	1	PROP SAFT REV
23-6	09160-35002	WASHER (T:1.00)	1	PROP SAFT REV
23-7	09160-35009	WASHER (T:1.05)	1	PROP SAFT REV
23-8	09160-35003	WASHER (T:1.10)	1	PROP SAFT REV
23-9	09160-35010	WASHER (T:1.15)	1	PROP SAFT REV
24	09160-60011	WASHER (60X85X3)	1	REV GEAR
25-1	09160-60008	WASHER (T:0.8)	1	REV GEAR
25-2	09160-60009	WASHER (T:0.9)	1	REV GEAR
25-3	09160-60003	WASHER (T:1.0)	1	REV GEAR
25-4	09160-60004	WASHER (T:1.1)	1	REV GEAR
25-5	09160-60005	WASHER (T:1.2)	1	REV GEAR
25-6	09160-60006	WASHER (T:1.3)	1	REV GEAR
25-7	09160-60007	WASHER (T:1.4)	1	REV GEAR
26	09160-70005	WASHER (70X95X2)	1	FWD GEAR
27	57500-92813	SHIM SET, FWD GEAR	1	FWD GEAR
28-1	09181-70006	.SHIM (T:0.60)	1	FWD GEAR
28-2	09181-70009	.SHIM (T:0.65)	1	FWD GEAR
28-3	09181-70001	.SHIM (T:0.70)	1	FWD GEAR
28-4	09181-70010	.SHIM (T:0.75)	1	FWD GEAR
28-5	09181-70002	.SHIM (T:0.80)	1	FWD GEAR
28-6	09181-70011	.SHIM (T:0.85)	1	FWD GEAR
28-7	09181-70003	.SHIM (T:0.90)	1	FWD GEAR
28-8	09181-70012	.SHIM (T:0.95)	1	FWD GEAR
28-9	09181-70004	.SHIM (T:1.00)	1	FWD GEAR
28-10	09181-70008	.SHIM (T:0.55)	1	FWD GEAR
29	09269-60001	BEARING (60X85X3)	1	REV
30	09269-70001	BEARING (70X95X4)	1	FWD
31	57610-92J31	SHAFT, PROPELLER	1	

FIG.91

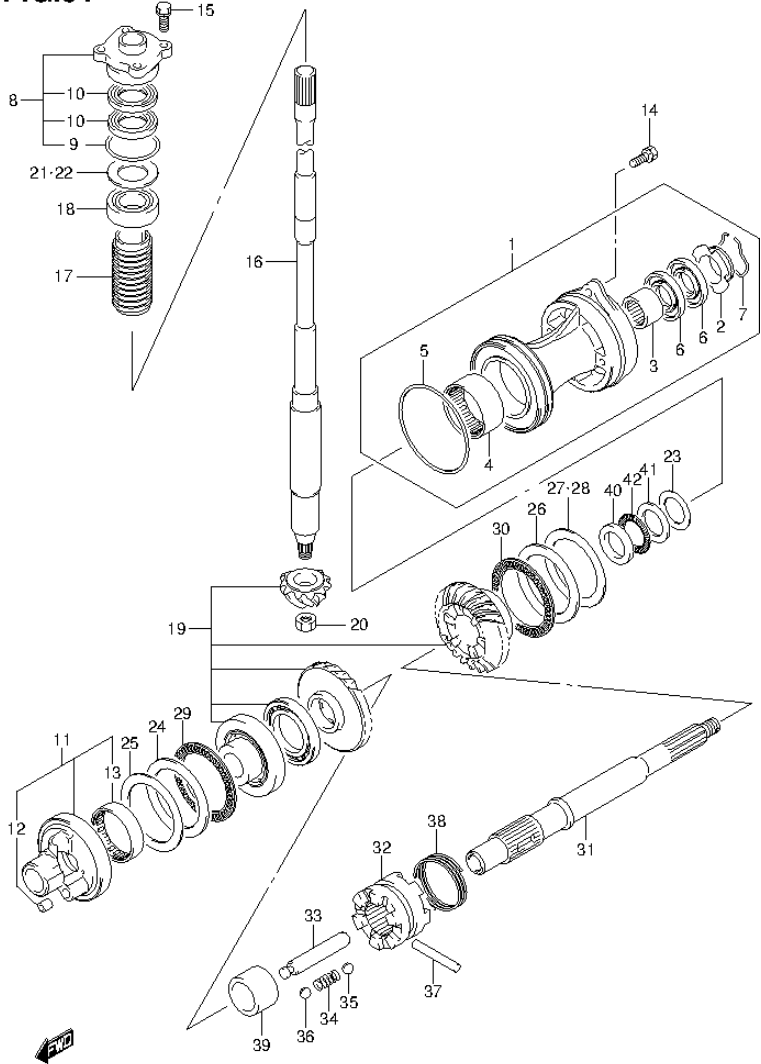


FIG.91 (1-K-6) TRANSMISSION (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	57621-92J10	SHIFTER, CLUTCH DOG	1	
33	57631-92J00	PIN, CONNECTOR	1	
34	09440-09040	SPRING	1	
35	06111-07004	BALL	2	NO.1
36	06111-11004	BALL	2	NO.2
37	09202-07002	PIN (7X48)	1	
38	09440-49004	SPRING	1	
39	57616-92J00	SPACER, CLUTCH DOG FWD	1	
40	09160-30055	WASHER (30X47X6)	1	PROP SAFT REV
41	09160-30056	WASHER (32X47X3)	1	PROP SAFT REV
42	09269-30014	BEARING (30X47X2)	1	PROP SAFT REV

FIG.92

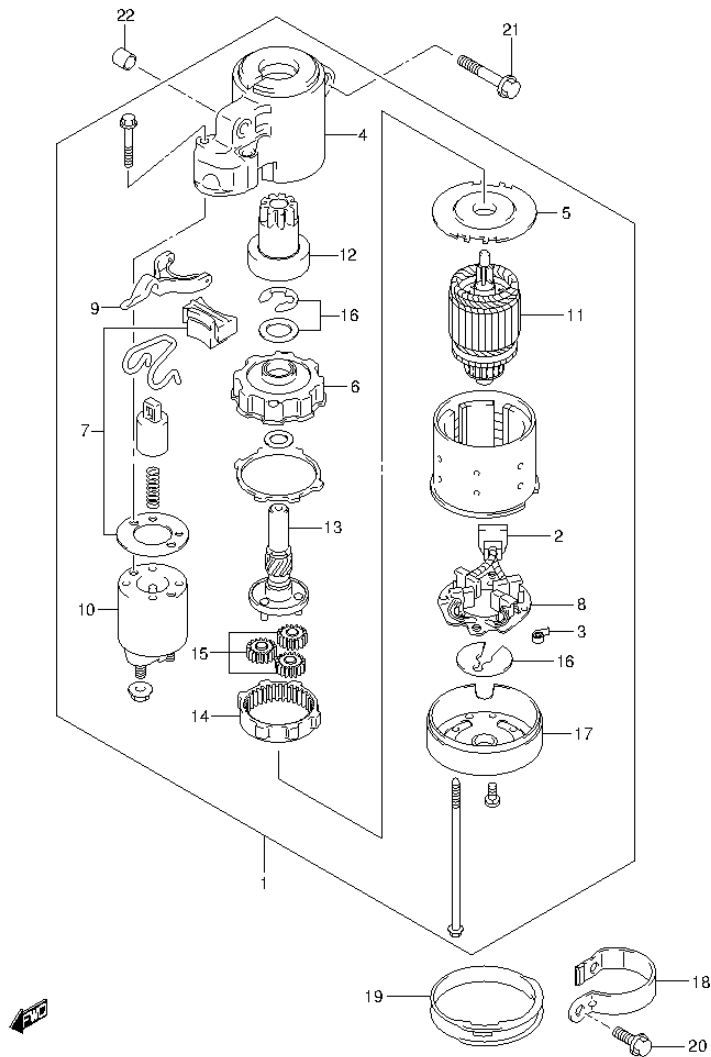


FIG.92 (1-K-7) STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-90J01	STARTING MOTOR	1	
2	31131-90J01	.BRUSH SET, PLUS	1	
3	31135-90J00	.SPRING	4	
4	31151-90J00	.CASE, GEAR	1	
5	31152-90J00	.PLATE, CENTER	1	
6	31153-90J00	.BRACKET, PLANET GEAR	1	
7	31171-90J00	.COVER KIT, DUST	1	
8	31173-90J01	.HOLDER, BRUSH	1	
9	31191-90J00	.LEVER, SHIFT	1	
10	31220-90J00	.SWITCH, MAGNET	1	
11	31310-90J00	.ARMATURE	1	
12	31320-90J00	.PINION	1	
13	31341-90J00	.SHAFT, PINION	1	
14	31343-90J00	.INTERNAL GEAR	1	
15	31344-90J00	.GEAR, PLANETARY	3	
16	31360-90J00	.WASHER SET	1	
17	31170-90J00	.COVER ASSY, REAR	1	
18	31912-90J00	BAND, STARTING MOTOR	1	
19	31918-90J10	DAMPER, LOWER	1	
20	01550-08207	BOLT	2	
21	01550-10507	BOLT	2	
22	04211-13149	PIN	2	

FIG.93

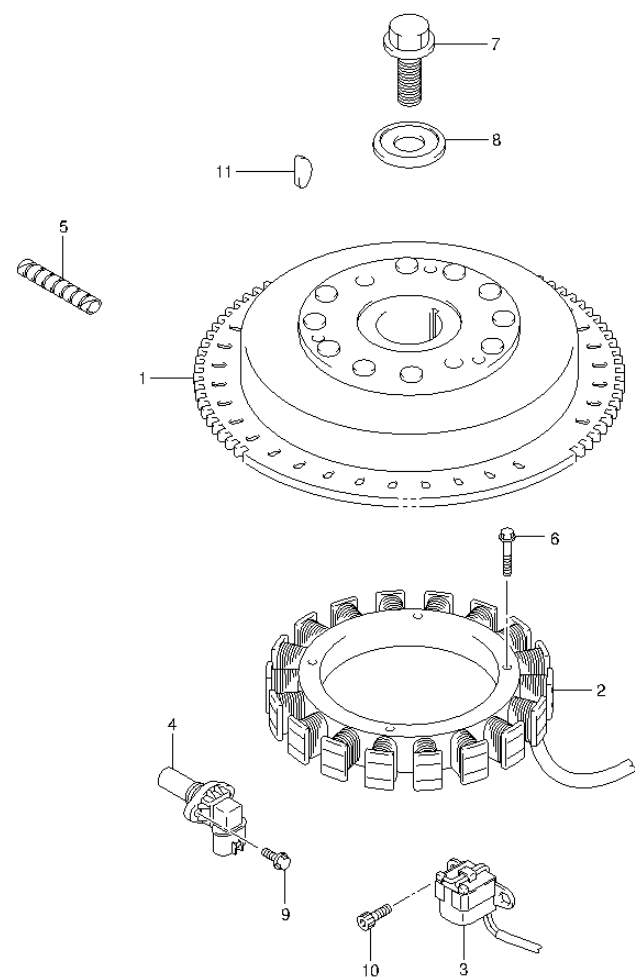


FIG.93 (1-K-8) MAGNETO

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32102-92J20	FLYWHEEL	1	
2	32120-92J00	COIL, BATTERY CHARGING	1	
3	32160-92J00	COIL, IGNITION TIMING	1	
4	33220-50M10	SENSOR, CAM POSITION	1	
5	33833-91J00	TUBE	1	L:250->100
6	09103-06231	BOLT (6X35)	4	
7	09103-16004	BOLT (16X50)	1	
8	09160-16048	WASHER (16.5X60X7)	1	
9	01547-06167	BOLT	1	
10	09106-05030	BOLT (5X10)	2	
11	08341-31059	KEY	1	

FIG.94

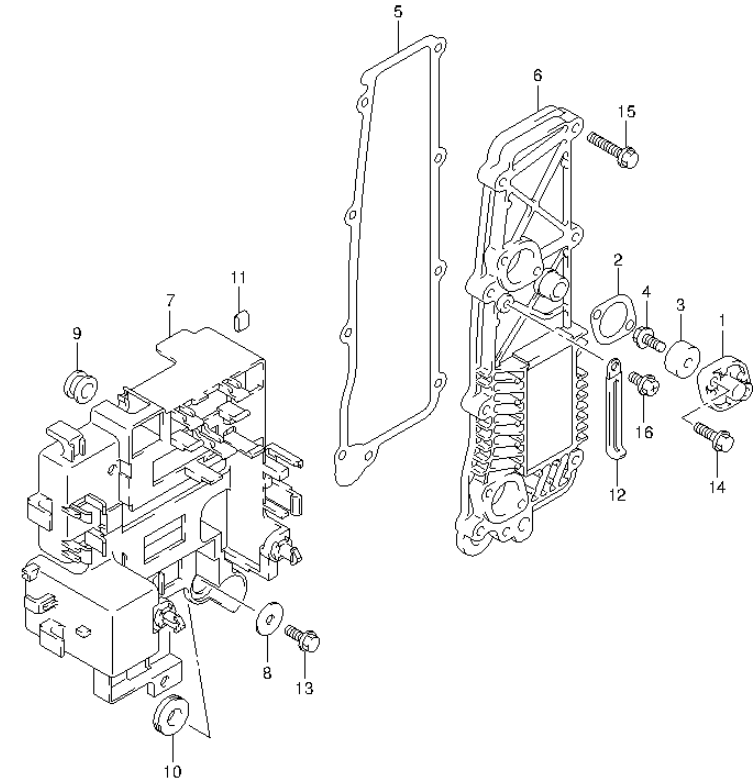


FIG.94 (1-K-9) RECTIFIER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11261-87E10	COVER, PROTECTION ANODE	2	
2	11265-87E10	GASKET, PROTECTION COVER	2	
3-1	55321-87J00	ANODE, PROTECTION	2	
3-2	55321-87J10	ANODE (MAGNESIUM)	1	OPT
4	09103-06281	BOLT (6X14)	2	
5	14151-90J00	GASKET, RECTIFIER	1	
6	32800-92J00	RECTIFIER	1	
7	32890-92J00	HOLDER, ELECTRIC PARTS	1	
8	09160-06054	WASHER (6.5X22X1.6)	1	
9	09320-10008	CUSHION	2	
10	09320-12011	CUSHION	1	
11	09329-01007	CUSHION	1	
12	29404-93J10	CLAMP	1	
13	01550-06167	BOLT	1	
14	01550-06207	BOLT	4	
15	01550-06307	BOLT	9	
16	01550-06127	BOLT	1	



FIG.95

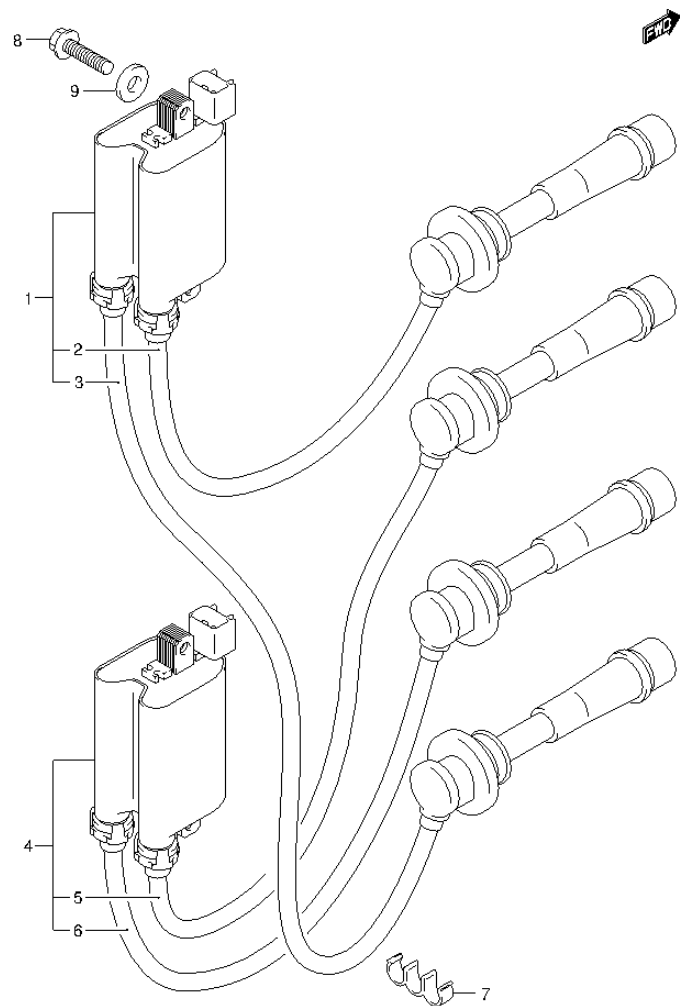


FIG.95 (1-K-10) IGNITION COIL

REF NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	33410-90J00	COIL ASSY, IGNITION NO.1	1		
2	33710-90J00	.CORD, HIGH TENSION	1	NO.1	
3	33740-90J00	.CORD, HIGH TENSION	1	NO.4	
4	33420-90J00	COIL ASSY, IGNITION NO.2	1		
5	33720-90J00	.CORD, HIGH TENSION	1	NO.2	
6	33730-90J00	.CORD, HIGH TENSION	1	NO.3	
7	09408-00035	CLIP	2		
8	01550-06257	BOLT	4		
9	08322-01067	WASHER	4		

FIG.96

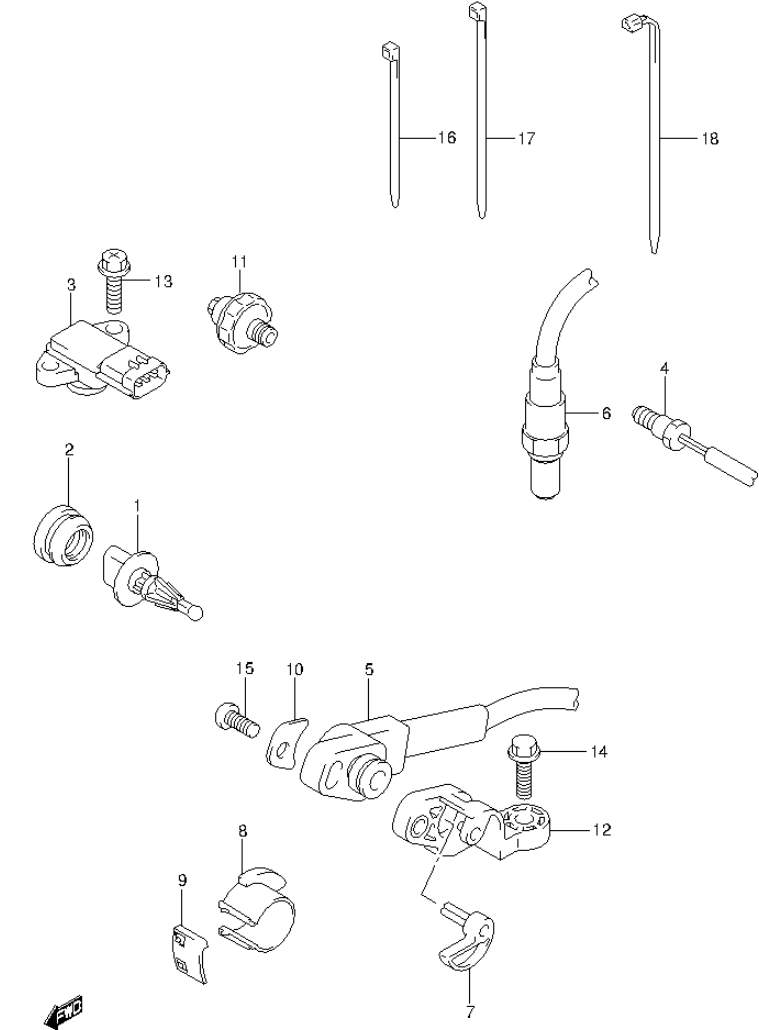


FIG.96 (1-K-11) SENSOR (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34840-98J03	SENDER ASSY, TRIM	1	
6	18213-98J00	SENSOR, OXYGEN	1	
7	34841-92J00	LEVER, TRIM SENSOR	1	
8	34842-92J01	CAM, TRIM SENSOR UPPER	1	
9	34843-87L00	CAM, TRIM SENSOR LOWER	1	
10	34846-87L00	WASHER, TRIM SENSOR	1	
11	37820-99E01	SWITCH, OIL PRESSURE	1	
12	34845-92J00	BRACKET, TRIM SENSOR	1	
13	02162-05207	SCREW	2	
14	09103-06093	BOLT (6X20)	1	
15	09125-05046	SCREW (5X12)	1	
16	09407-10404	CLAMP (L:100)	1	
17	09407-14407	CLAMP (L:145)	2	
18	09407-18402	CLAMP (L:165)	1	

FIG.97

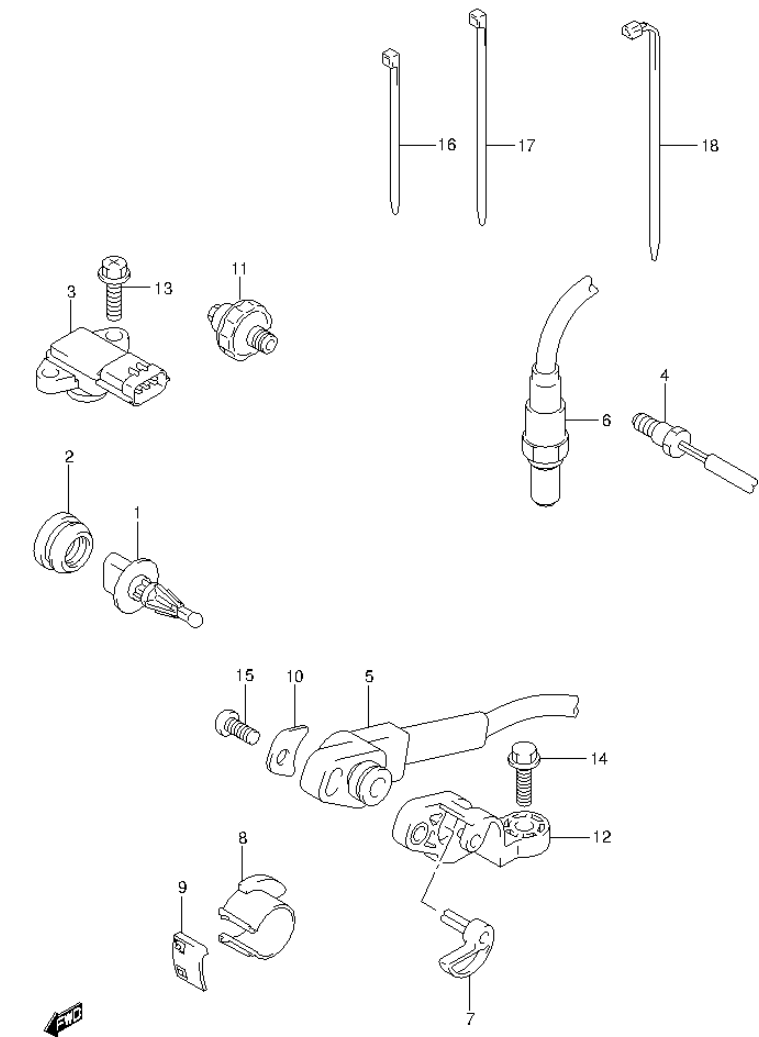


FIG.97 (1-K-12) SENSOR (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	34840-98J03	SENDER ASSY, TRIM	1	
6	18213-98J00	SENSOR, OXYGEN	1	
7	34841-92J00	LEVER, TRIM SENSOR	1	
8	34842-92J01	CAM, TRIM SENSOR UPPER	1	
9	34843-87L00	CAM, TRIM SENSOR LOWER	1	
10	34846-87L00	WASHER, TRIM SENSOR	1	
11	37820-99E01	SWITCH, OIL PRESSURE	1	
12	34845-92J00	BRACKET, TRIM SENSOR	1	
13	02162-05207	SCREW	2	
14	09103-06093	BOLT (6X20)	1	
15	09125-05046	SCREW (5X12)	1	
16	09407-10404	CLAMP (L:100)	1	
17	09407-14407	CLAMP (L:145)	2	
18	09407-18402	CLAMP (L:165)	1	

FIG.98

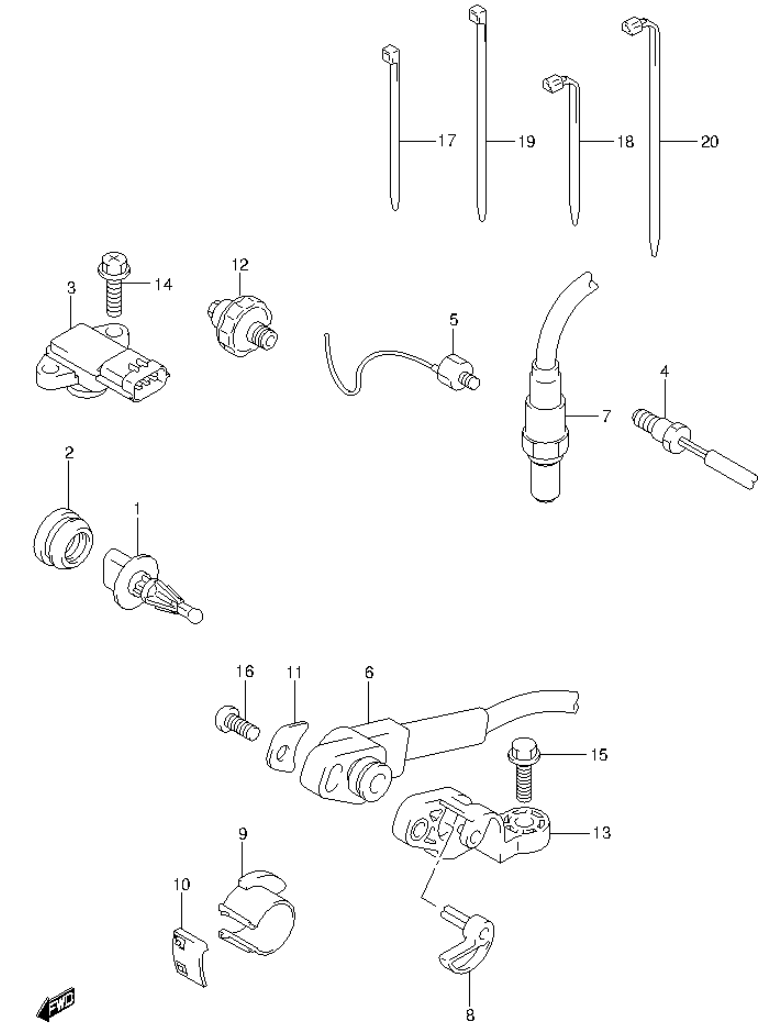


FIG.98 (1-K-13) SENSOR (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.99

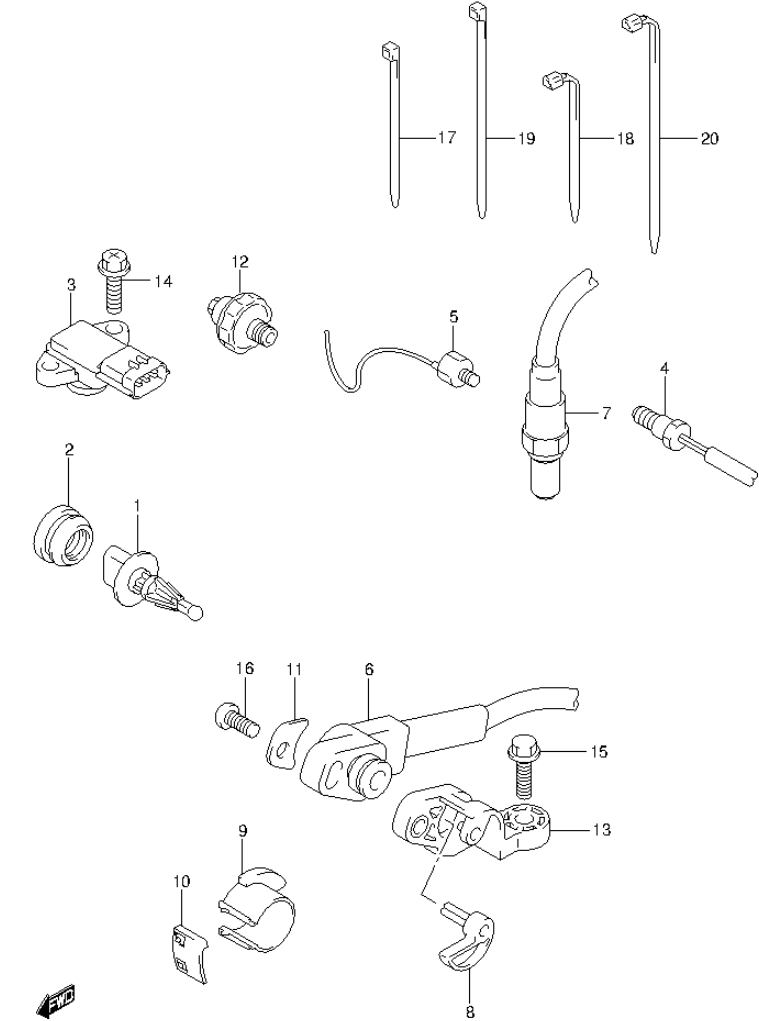


FIG.99 (1-K-14) SENSOR (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.100

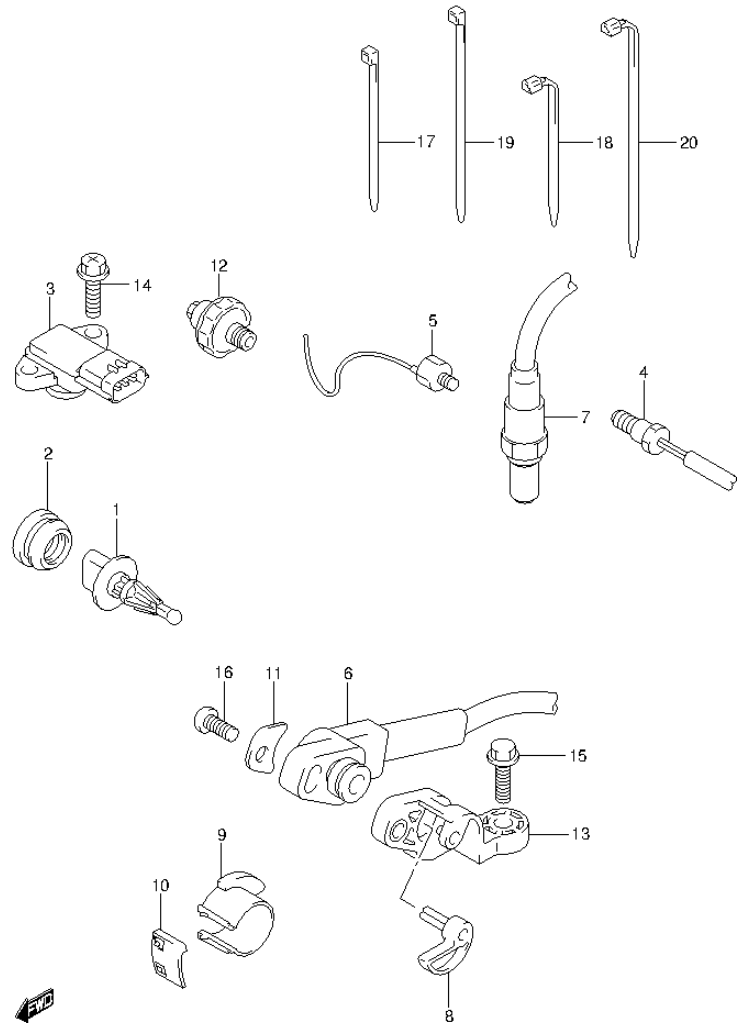


FIG.100 (1-K-15) SENSOR (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.101

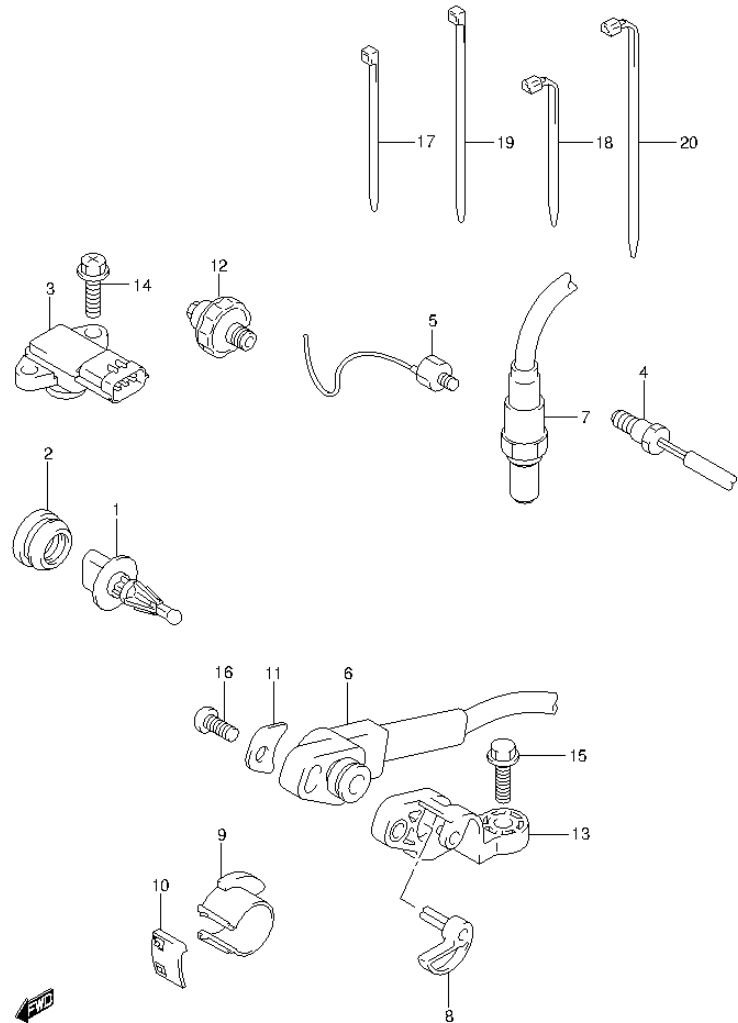
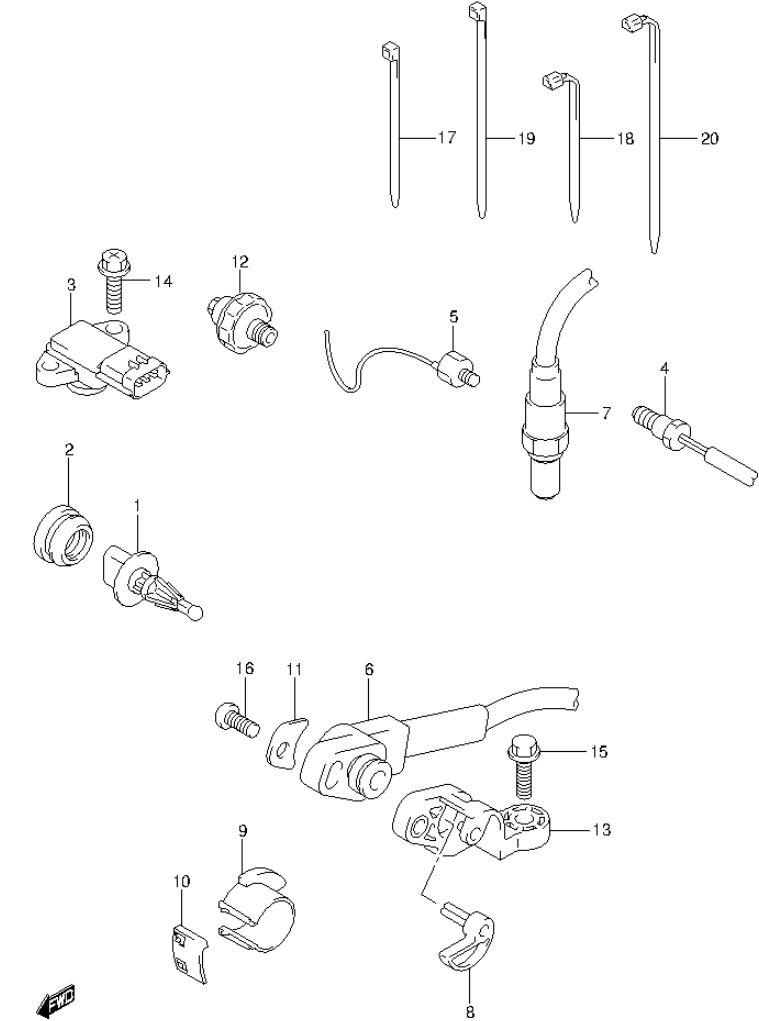


FIG.101 (1-L-2) SENSOR (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.102



DF140A_E01_014_102
SENSOR

FIG.102 (1-L-3) SENSOR (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

DF140A_E01_014

FIG.103

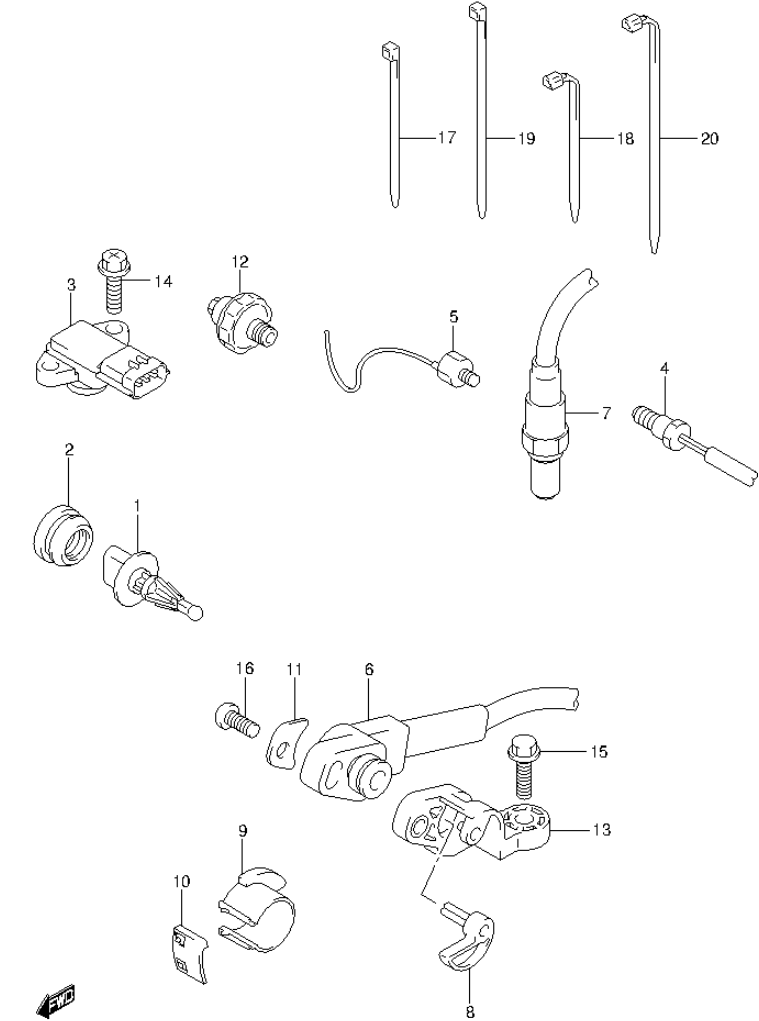


FIG.103 (1-L-4) SENSOR (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.104

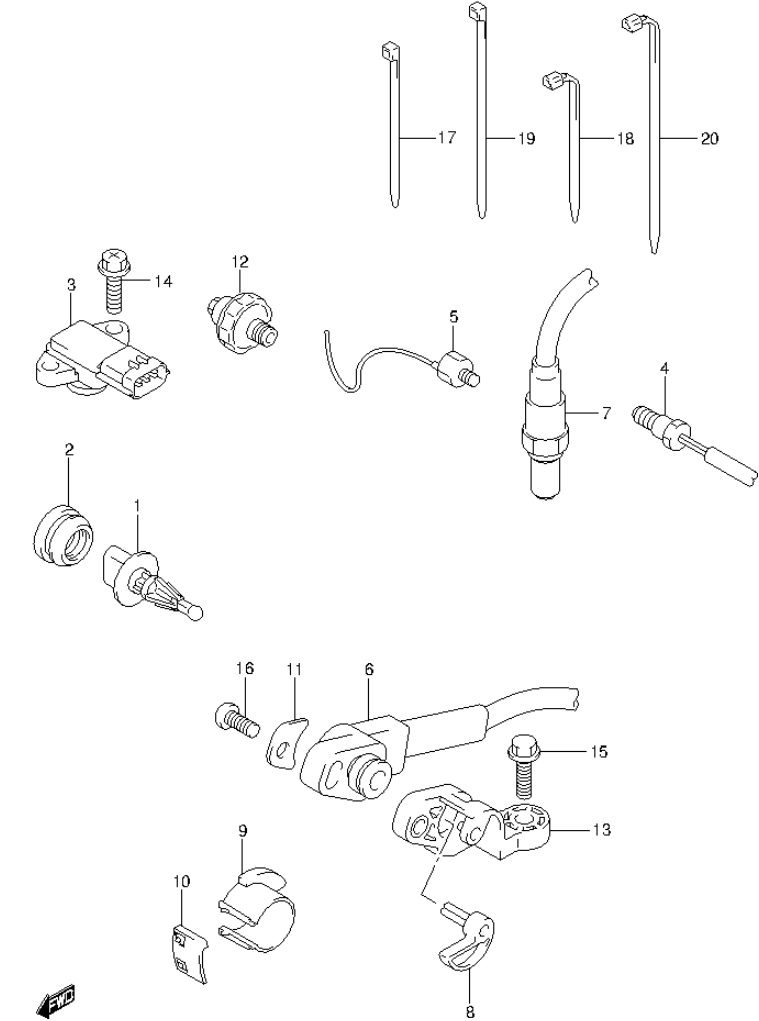


FIG.104 (1-L-5) SENSOR (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.105

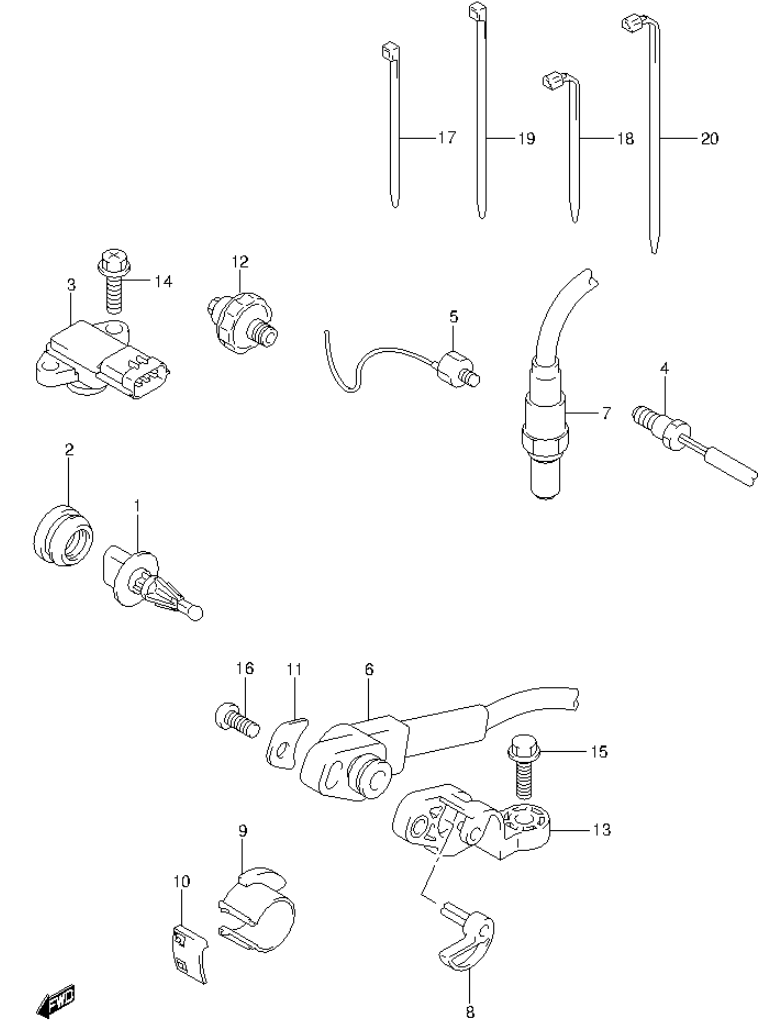


FIG.105 (1-L-6) SENSOR (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13650-52G00	SENSOR, INLET AIR TEMP	1	
2	13655-87J00	GROMMET, AIR TEMP SENSOR	1	
3	18590-68H00	SENSOR, PRESSURE	1	
4	34830-87J20	SENSOR ASSY, EXHAUST TEMP	2	
5	18640-78G00	SENSOR ASSY, KNOCK	1	
6	34840-98J03	SENDER ASSY, TRIM	1	
7	18213-98J00	SENSOR, OXYGEN	1	
8	34841-92J00	LEVER, TRIM SENSOR	1	
9	34842-92J01	CAM, TRIM SENSOR UPPER	1	
10	34843-87L00	CAM, TRIM SENSOR LOWER	1	
11	34846-87L00	WASHER, TRIM SENSOR	1	
12	37820-99E01	SWITCH, OIL PRESSURE	1	
13	34845-92J00	BRACKET, TRIM SENSOR	1	
14	02162-05207	SCREW	2	
15	09103-06093	BOLT (6X20)	1	
16	09125-05046	SCREW (5X12)	1	
17	09407-10404	CLAMP (L:100)	1	
18	09407-11401	CLAMP (L:95)	1	
19	09407-14407	CLAMP (L:145)	2	
20	09407-18402	CLAMP (L:165)	1	

FIG.106

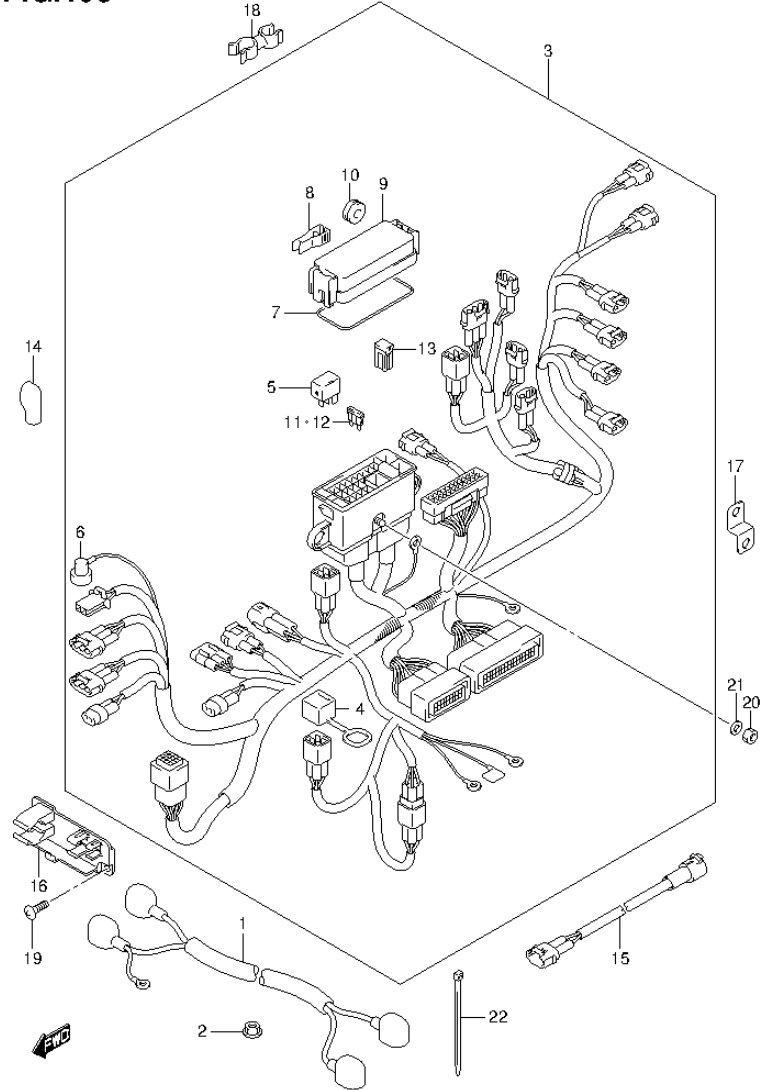


FIG.106 (1-L-7) HARNESS (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J10	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.107

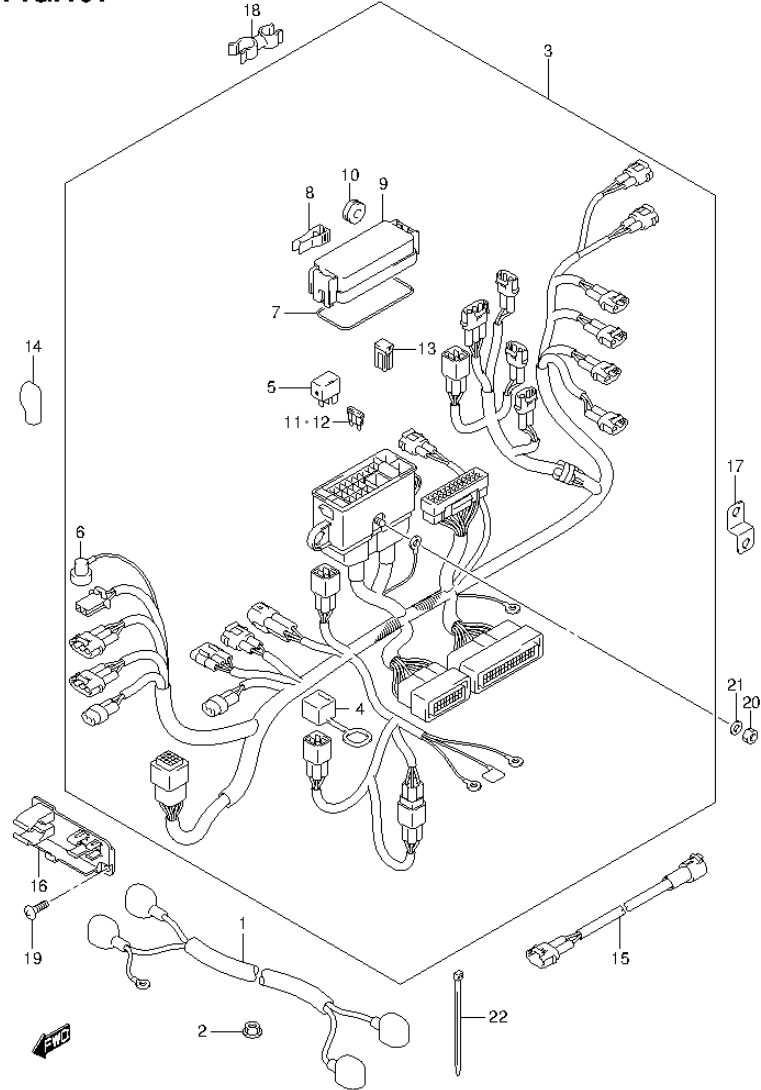


FIG.107 (1-L-8) HARNESS (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J10	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.108

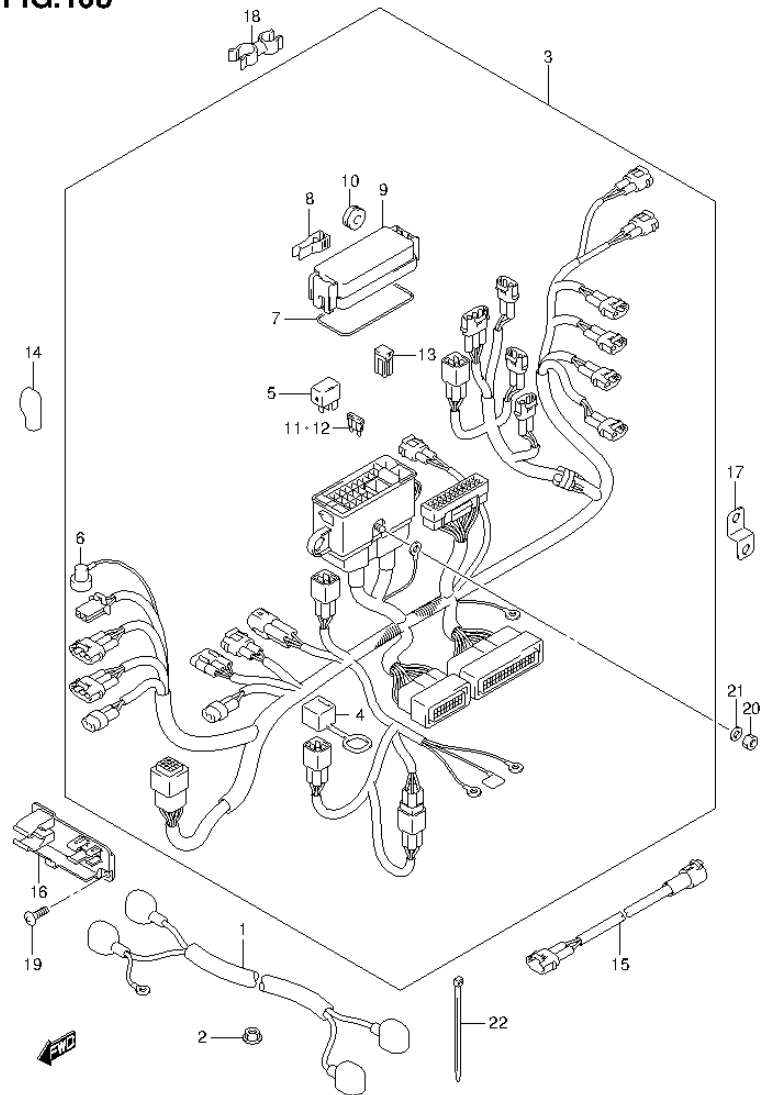


FIG.108 (1-L-9) HARNESS (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.109

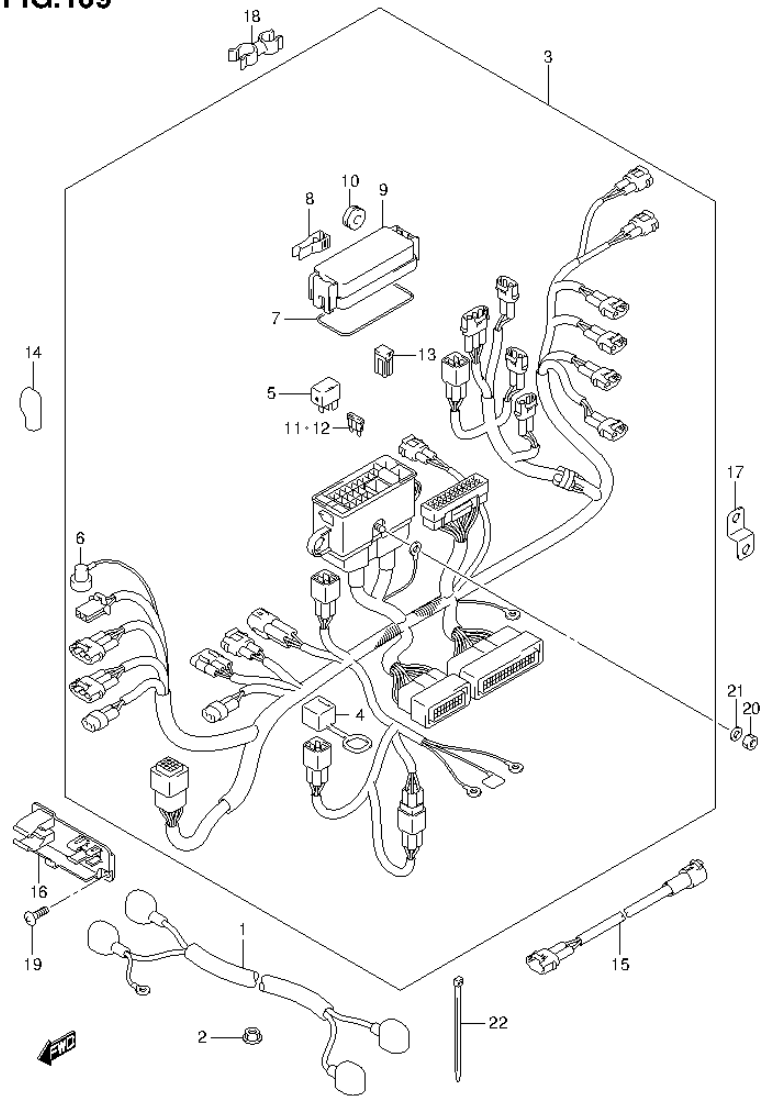


FIG.109 (1-L-10) HARNESS (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.110

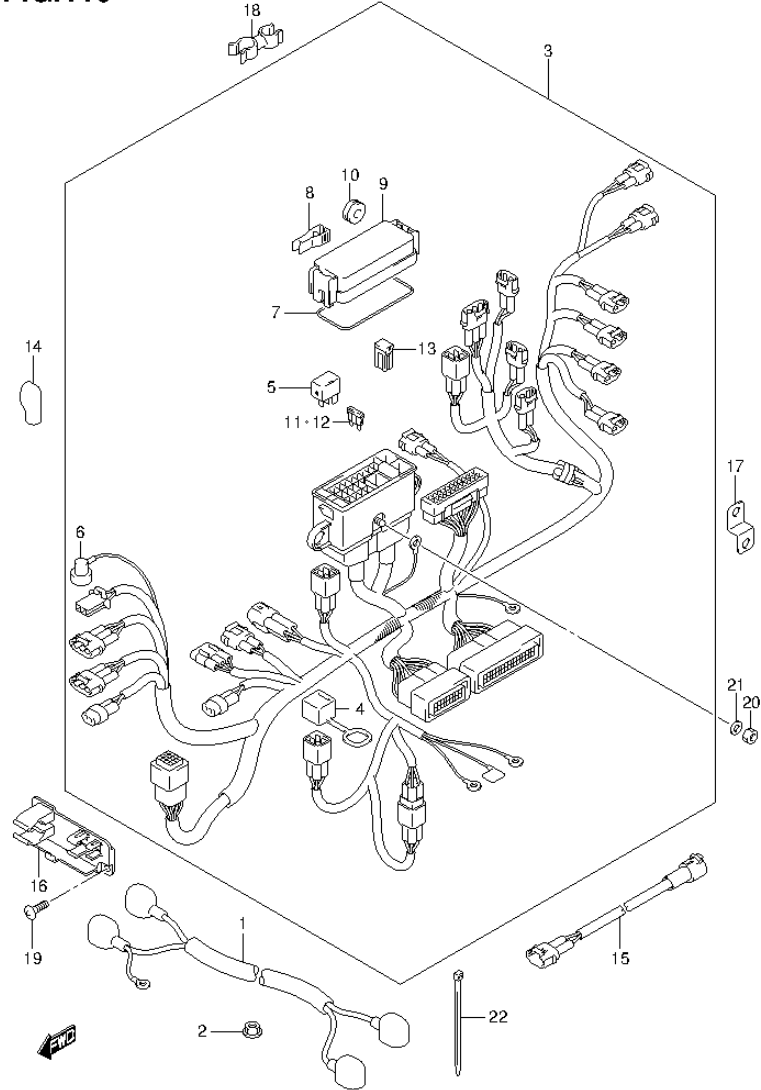


FIG.110 (1-L-11) HARNESS (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.111

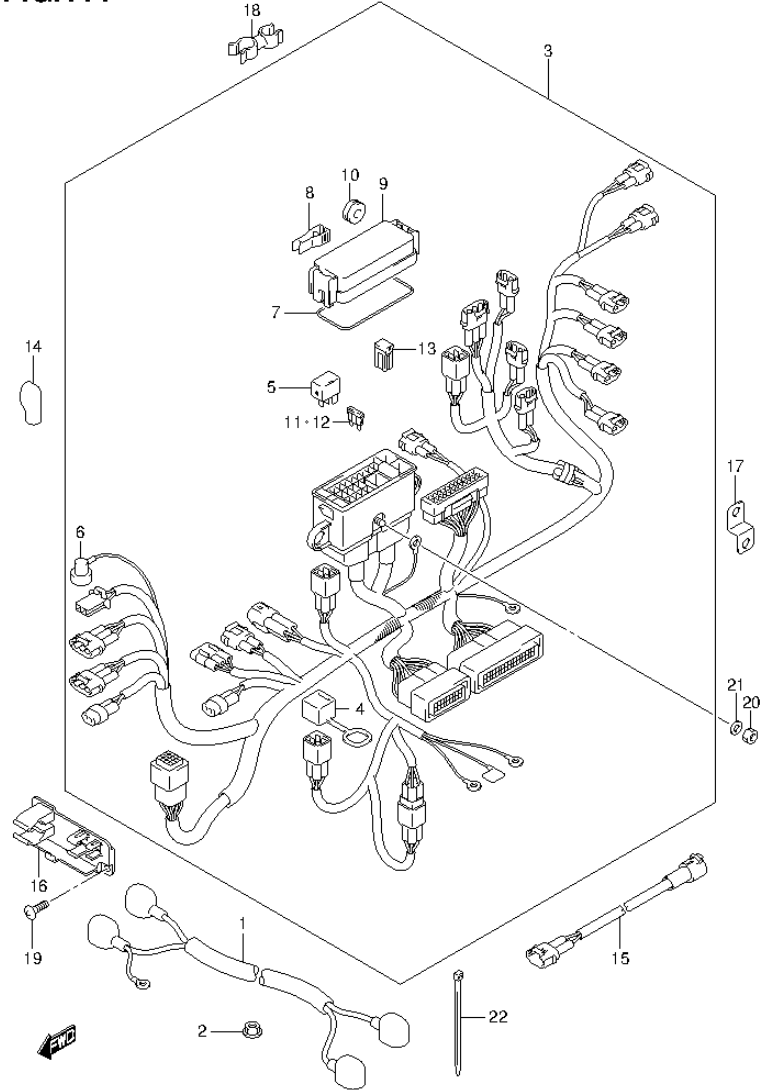


FIG.111 (1-L-12) HARNESS (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.112

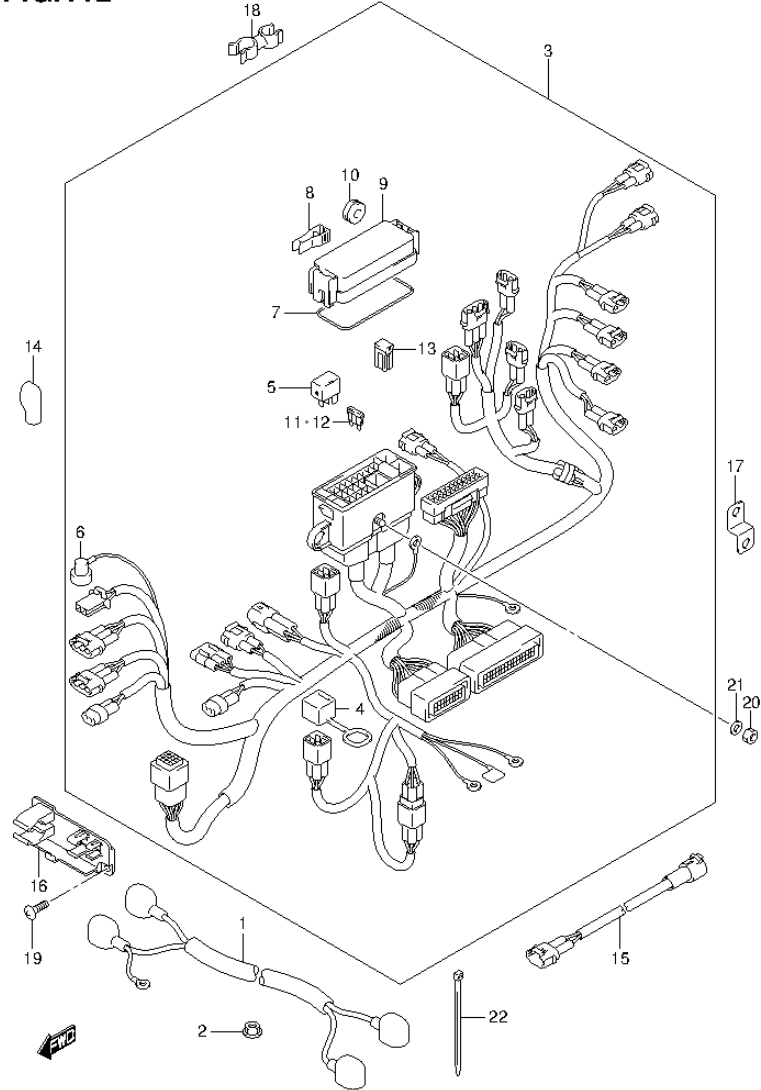


FIG.112 (1-L-13) HARNESS (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.113

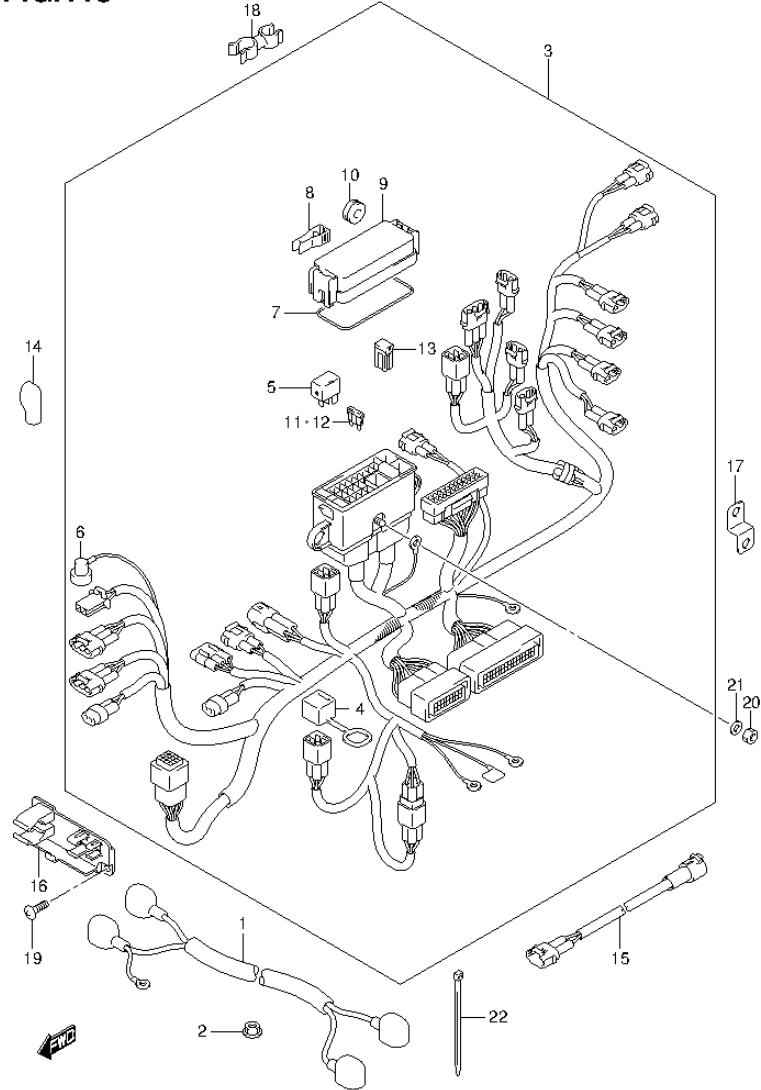


FIG.113 (1-L-14) HARNESS (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.114

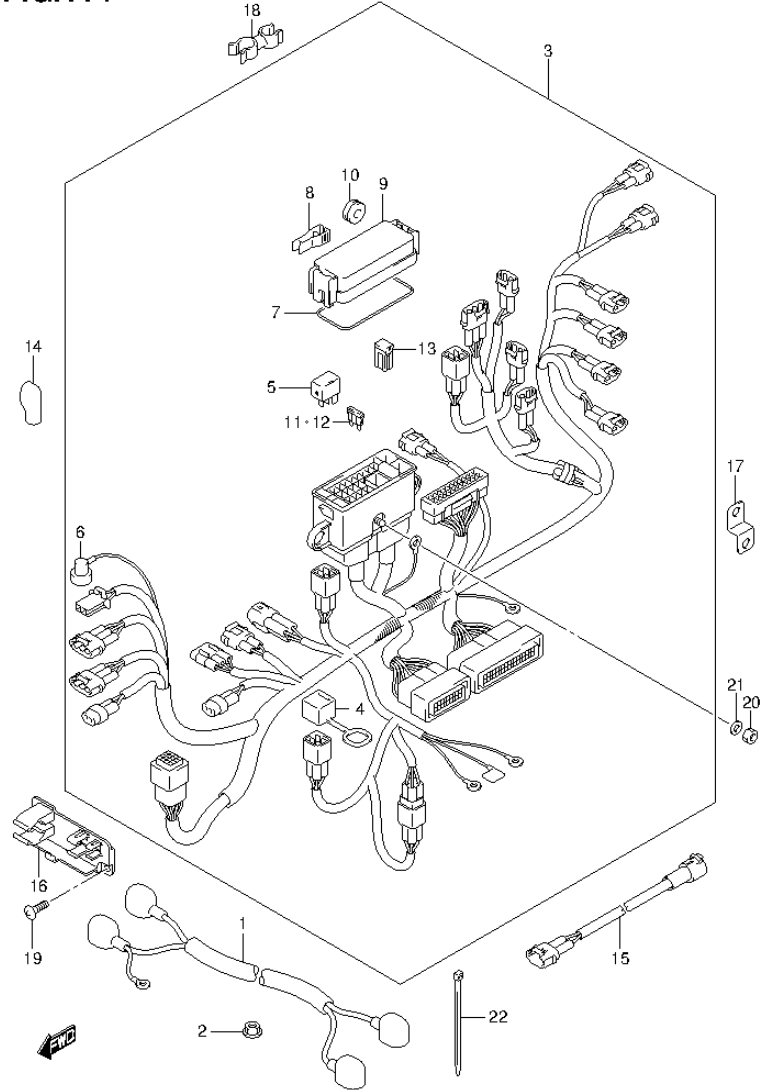


FIG.114 (1-L-15) HARNESS (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.115

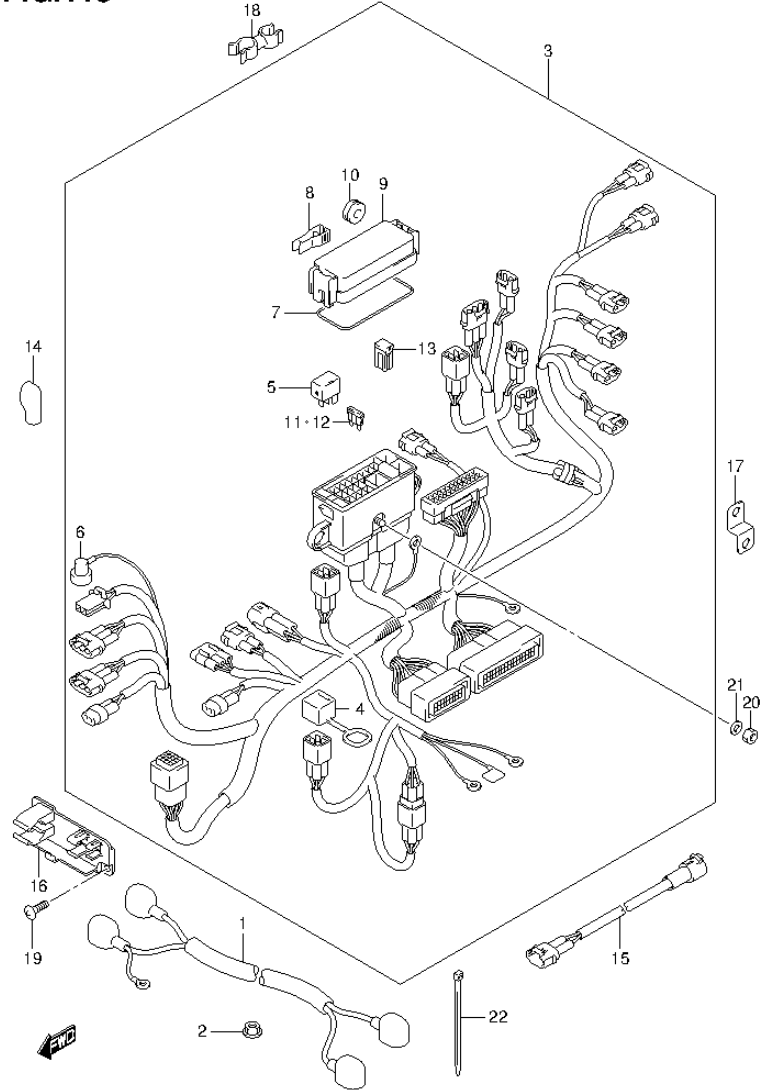


FIG.115 (2-B-2) HARNESS (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33810-90J10	CABLE, STARTER MOTOR	1	
2	08316-10087	NUT	1	
3	36610-92J00	HARNESS ASSY, WIRING	1	
4	33634-96J00	.CAP, SERVICE CONNECTOR	1	
5	38860-76F01	.RELAY ASSY	2	
6	36618-43410	.CAP, OIL PRESSURE SWITCH	1	
7	36721-96J00	.O RING, UPPER COVER	1	
8	36737-96J00	.PULLER, FUSE	1	
9	36738-88L00	.COVER, FUSE CASE UPPER	1	
10	09320-08021	.CUSHION	2	
11	09481-15501	.FUSE (15A)	3	
12	09481-30501	.FUSE (30A)	3	
13	09481-60401	.FUSE (60A)	3	
14	36612-96J00	CAP, TERMINAL	1	
15	36611-92J00	HARNESS ASSY, WIRING SUB	1	
16	36616-90J10	HOLDER, REMOCON CONNECTOR	1	
17	36617-93J10	BRACKET, HARNESS	1	
18	09408-00111	CLAMP	1	
19	02142-06167	SCREW	2	
20	08310-00067	NUT	1	
21	08321-01067	WASHER	1	
22	09407-10404	CLAMP (L:100)	2	

FIG.116

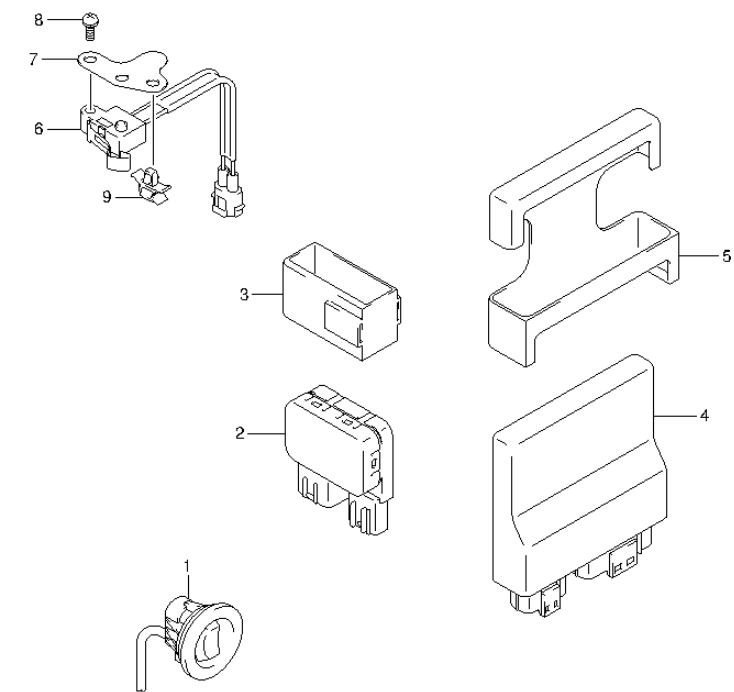


FIG.116 (2-B-3) PTT SWITCH/ENGINE CONTROL UNIT (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JD0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	

FIG.117

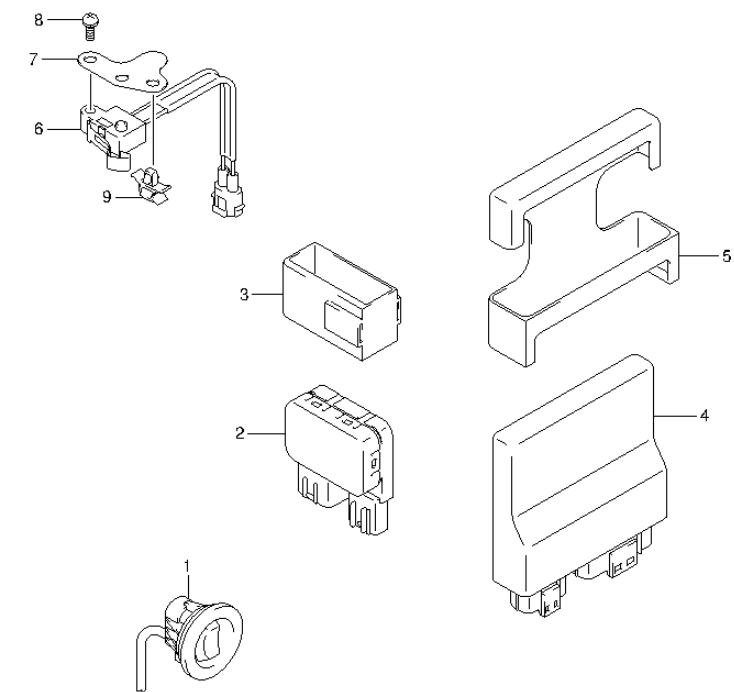


FIG.117 (2-B-4) PTT SWITCH/ENGINE CONTROL UNIT (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JD0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.118

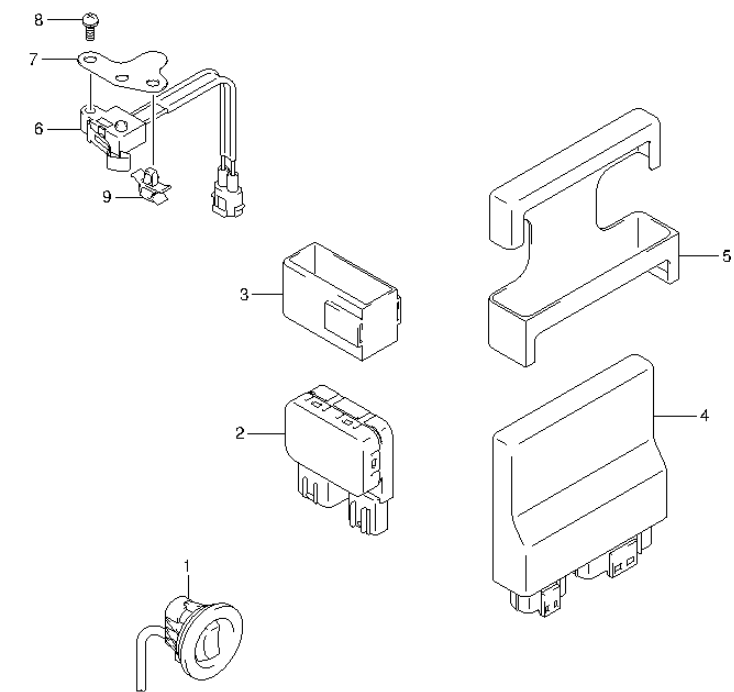


FIG.118 (2-B-5) PTT SWITCH/ENGINE CONTROL UNIT (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JC0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.119

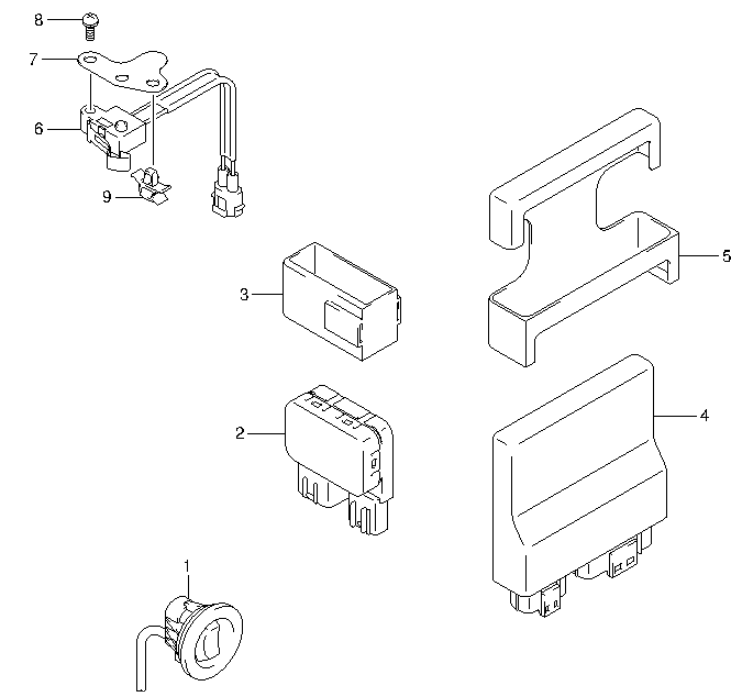


FIG.119 (2-B-6) PTT SWITCH/ENGINE CONTROL UNIT (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JC0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.120

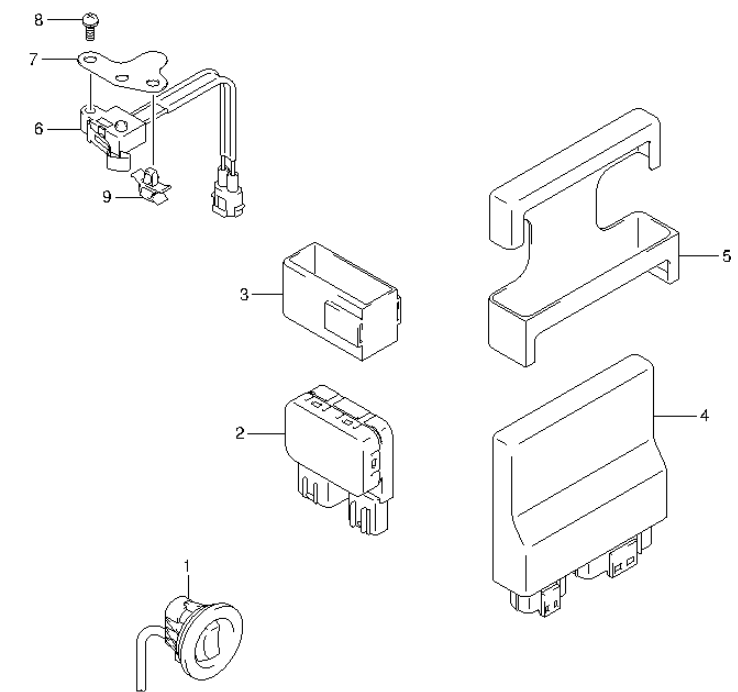


FIG.120 (2-B-7) PTT SWITCH/ENGINE CONTROL UNIT (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JC0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.121

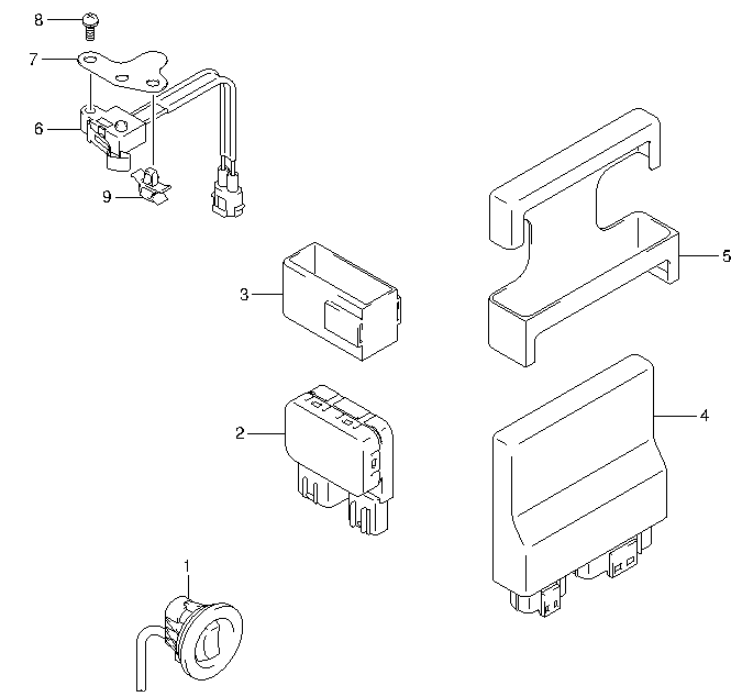


FIG.121 (2-B-8) PTT SWITCH/ENGINE CONTROL UNIT (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JC0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.122

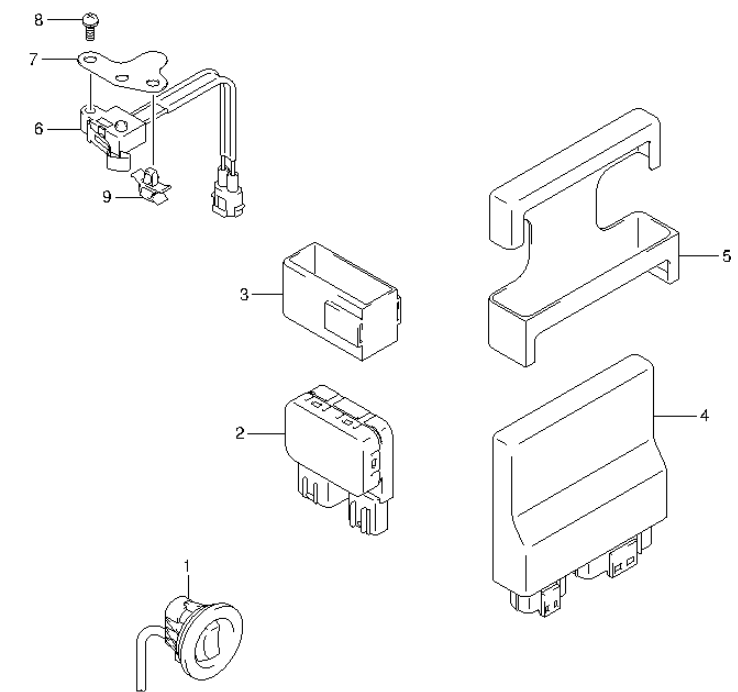


FIG.122 (2-B-9) PTT SWITCH/ENGINE CONTROL UNIT (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JB0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.123

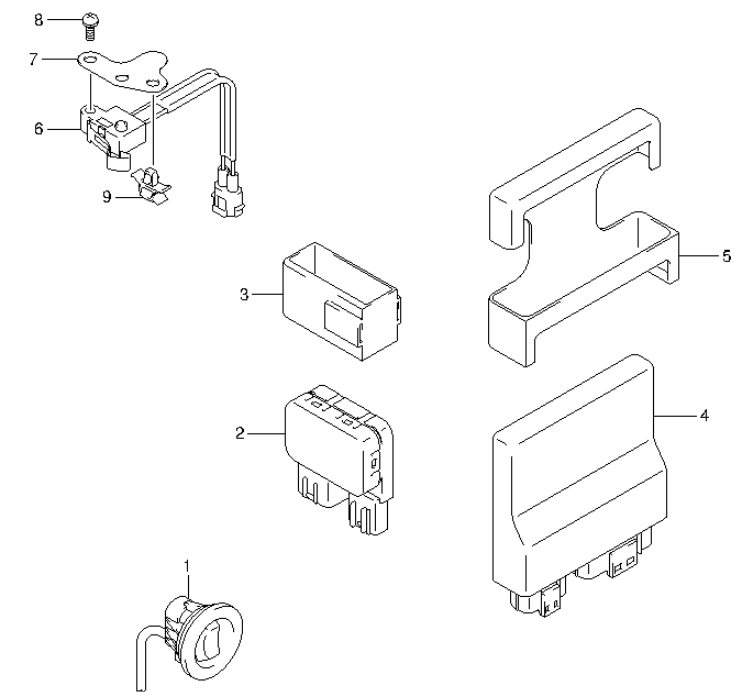


FIG.123 (2-B-10) PTT SWITCH/ENGINE CONTROL UNIT (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JB0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.124

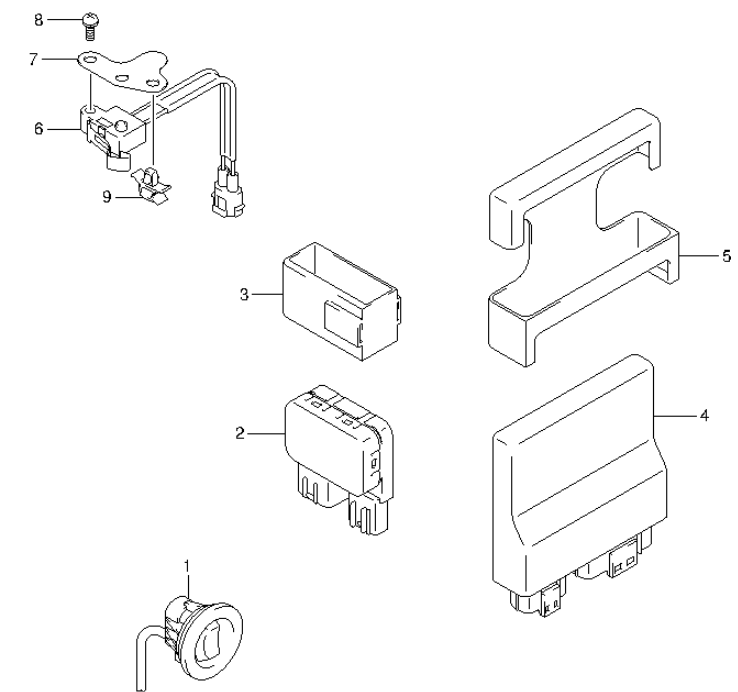


FIG.124 (2-B-11) PTT SWITCH/ENGINE CONTROL UNIT (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JB0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.125

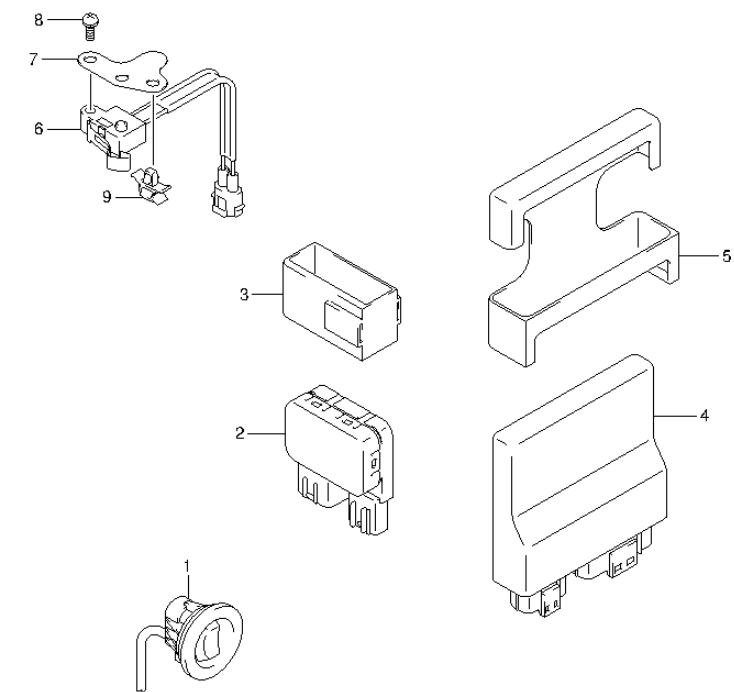


FIG.125 (2-B-12) PTT SWITCH/ENGINE CONTROL UNIT (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-99E04	SWITCH ASSY, PTT	1	
2	38410-93J20	RELAY, PTT	1	
3	38415-93J20	HOLDER, PTT RELAY	1	
4	33920-92JB0	UNIT, ENGINE CONTROL	1	
5	33925-92J00	CUSHION, ENGINE CONTROL UNIT	1	
6	37721-93J00	SWITCH ASSY, NEUTRAL	1	
7	37726-90J10	BRACKET, NEUTRAL SWITCH	1	
8	09137-04004	SCREW (4X16)	2	
9	09403-06316	CLIP	1	



FIG.126

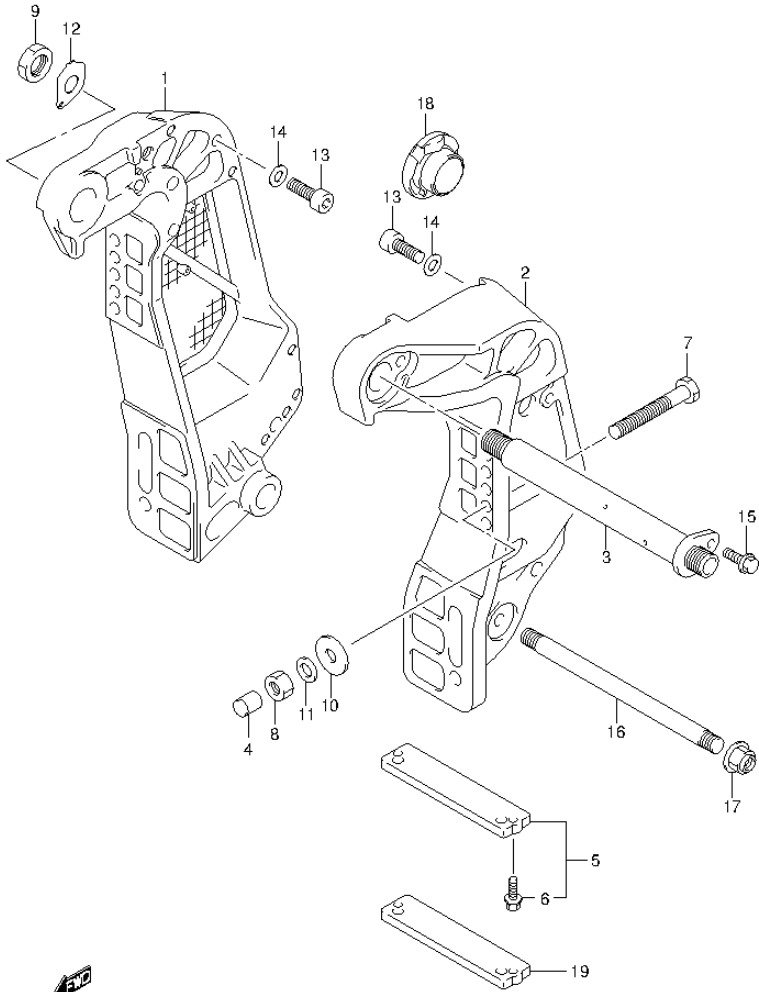


FIG.126 (2-B-13) CLAMP BRACKET (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-90J13-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-90J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41153-94500	CAP, TRANSOM BOLT	4	
5	55320-94900	ZINC, PROTECTION	1	
6	09116-06121	.BOLT (6X25)	2	
7-1	09100-12091	BOLT (12X115)	4	
7-2	09100-12090	BOLT (12X150)	1	OPT
8	09159-12014	NUT	4	
9	09159-22006	NUT	1	
10	09160-12044	WASHER (12.5X35X3.2)	4	
11	09160-12110	WASHER (12.5X22X3)	4	
12	41135-92J00	WASHER, SHAFT	1	
13	09106-10065	BOLT (10X20)	2	
14	09160-10082	WASHER (10.5X19X2)	2	
15	09116-08137	BOLT (8X22)	1	
16	45421-90J00	PIN, TILT LOCK	1	OPT
17	09159-14020	NUT	2	OPT
18	48140-93J01	CAM ASSY, TILT LIMIT SW	1	OPT
19	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.127

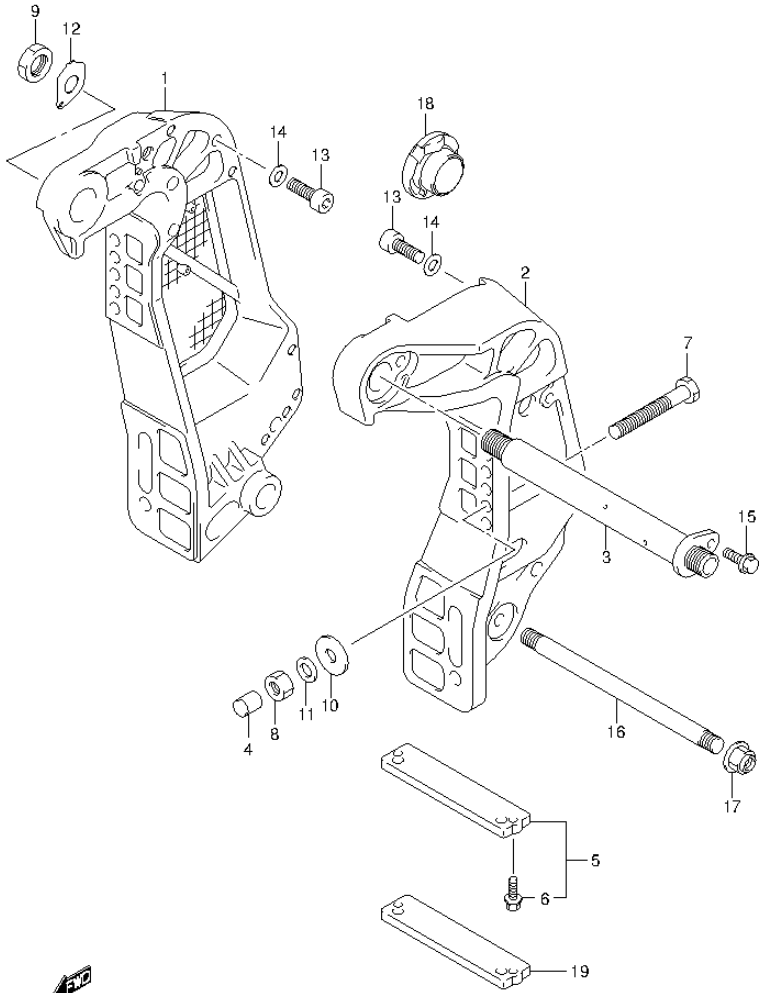


FIG.127 (2-B-14) CLAMP BRACKET (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-90J13-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-90J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41153-94500	CAP, TRANSOM BOLT	4	
5	55320-94900	ZINC, PROTECTION	1	
6	09116-06121	.BOLT (6X25)	2	
7-1	09100-12091	BOLT (12X115)	4	
7-2	09100-12090	BOLT (12X150)	1	OPT
8	09159-12014	NUT	4	
9	09159-22006	NUT	1	
10	09160-12044	WASHER (12.5X35X3.2)	4	
11	09160-12110	WASHER (12.5X22X3)	4	
12	41135-92J00	WASHER, SHAFT	1	
13	09106-10065	BOLT (10X20)	2	
14	09160-10082	WASHER (10.5X19X2)	2	
15	09116-08137	BOLT (8X22)	1	
16	45421-90J00	PIN, TILT LOCK	1	OPT
17	09159-14020	NUT	2	OPT
18	48140-93J01	CAM ASSY, TILT LIMIT SW	1	OPT
19	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.128

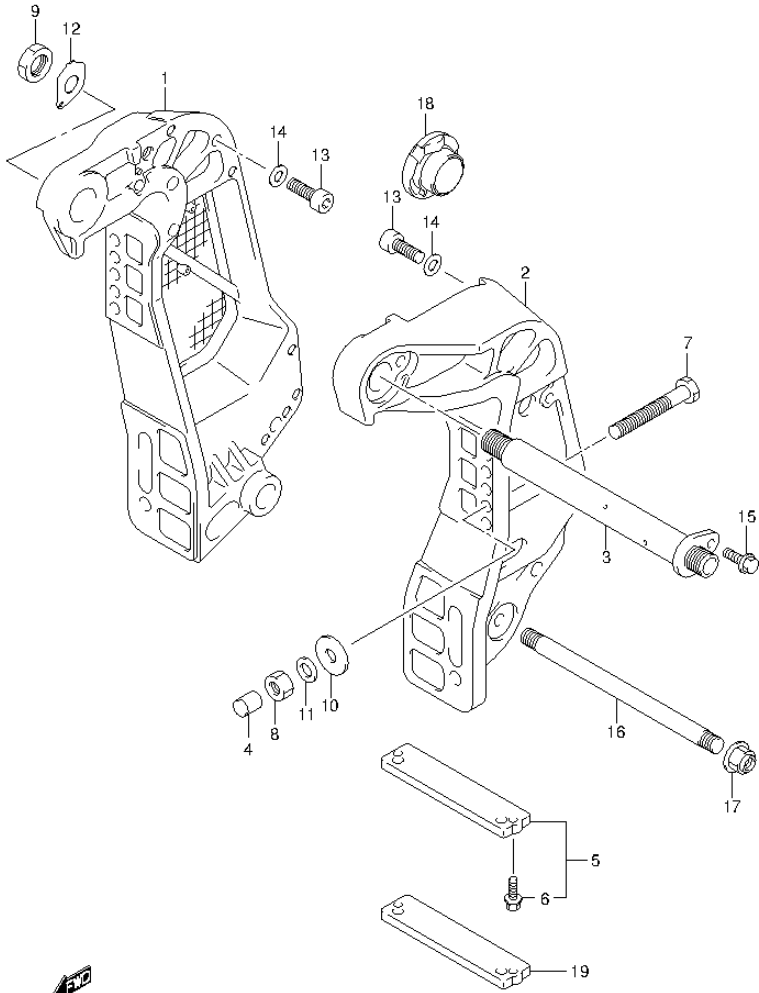


FIG.128 (2-B-15) CLAMP BRACKET (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-90J13-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-90J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41153-94500	CAP, TRANSOM BOLT	4	
5	55320-94900	ZINC, PROTECTION	1	
6	09116-06121	.BOLT (6X25)	2	
7-1	09100-12091	BOLT (12X115)	4	
7-2	09100-12090	BOLT (12X150)	1	OPT
8	09159-12014	NUT	4	
9	09159-22006	NUT	1	
10	09160-12044	WASHER (12.5X35X3.2)	4	
11	09160-12110	WASHER (12.5X22X3)	4	
12	41135-92J00	WASHER, SHAFT	1	
13	09106-10065	BOLT (10X20)	2	
14	09160-10082	WASHER (10.5X19X2)	2	
15	09116-08137	BOLT (8X22)	1	
16	45421-90J00	PIN, TILT LOCK	1	OPT
17	09159-14020	NUT	2	OPT
18	48140-93J01	CAM ASSY, TILT LIMIT SW	1	OPT
19	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.129

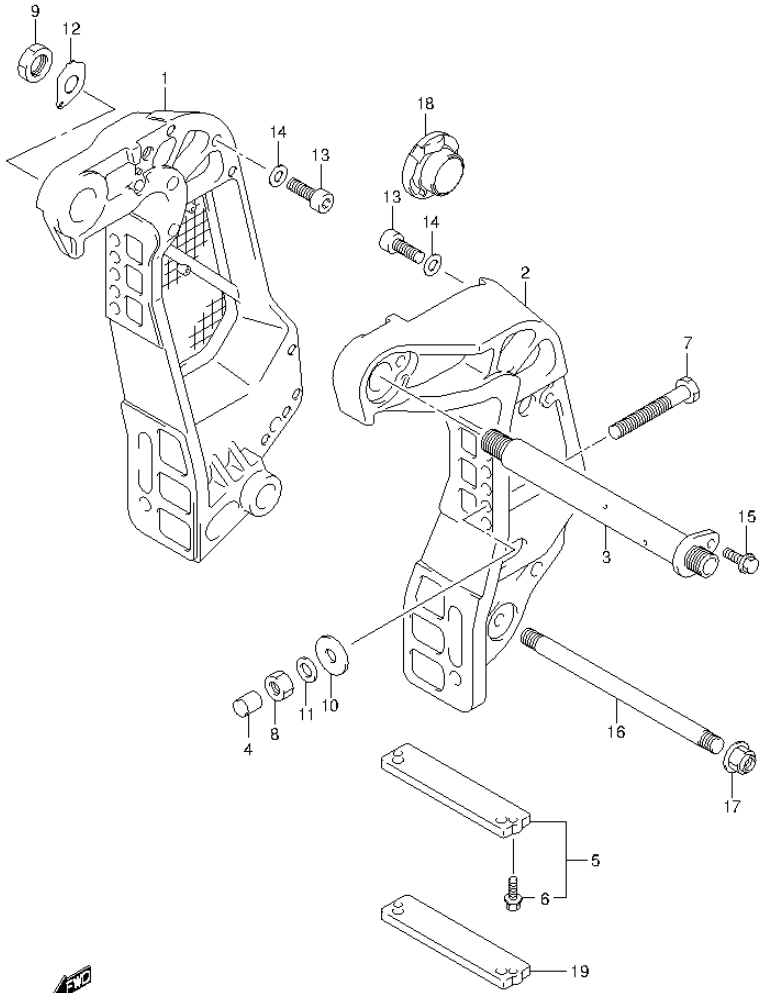


FIG.129 (2-C-2) CLAMP BRACKET (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-90J13-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-90J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41153-94500	CAP, TRANSOM BOLT	4	
5	55320-94900	ZINC, PROTECTION	1	
6	09116-06121	.BOLT (6X25)	2	
7-1	09100-12091	BOLT (12X115)	4	
7-2	09100-12090	BOLT (12X150)	1	OPT
8	09159-12014	NUT	4	
9	09159-22006	NUT	1	
10	09160-12044	WASHER (12.5X35X3.2)	4	
11	09160-12110	WASHER (12.5X22X3)	4	
12	41135-92J00	WASHER, SHAFT	1	
13	09106-10065	BOLT (10X20)	2	
14	09160-10082	WASHER (10.5X19X2)	2	
15	09116-08137	BOLT (8X22)	1	
16	45421-90J00	PIN, TILT LOCK	1	OPT
17	09159-14020	NUT	2	OPT
18	48140-93J01	CAM ASSY, TILT LIMIT SW	1	OPT
19	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.130

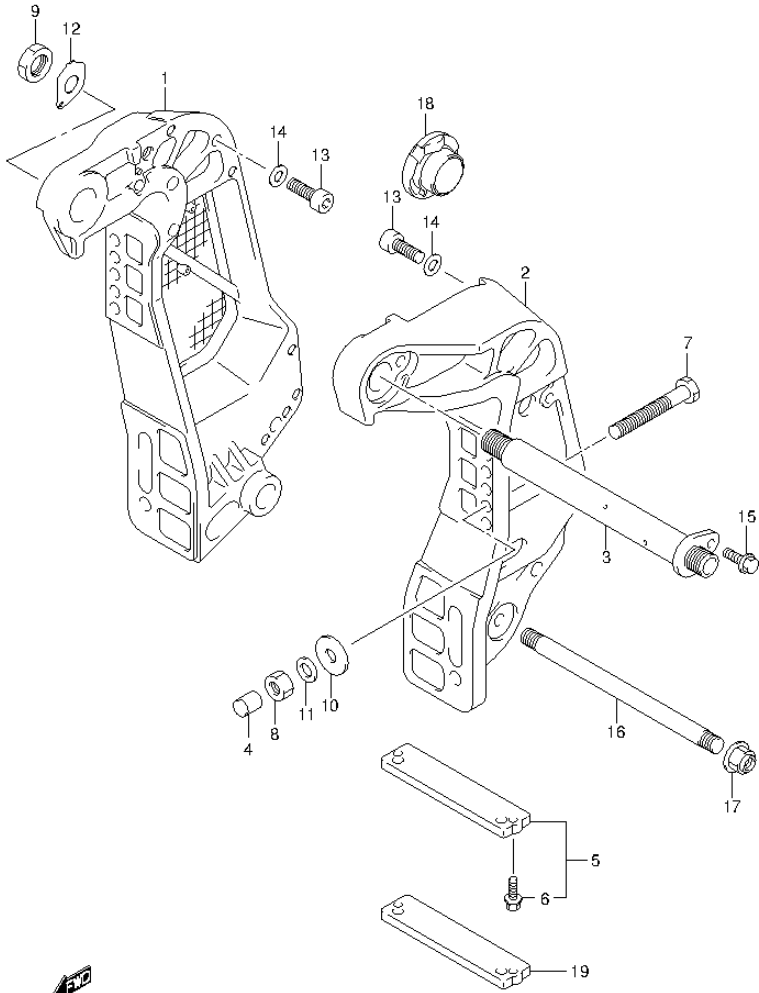


FIG.130 (2-C-3) CLAMP BRACKET (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-90J13-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-90J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41153-94500	CAP, TRANSOM BOLT	4	
5	55320-94900	ZINC, PROTECTION	1	
6	09116-06121	.BOLT (6X25)	2	
7-1	09100-12091	BOLT (12X115)	4	
7-2	09100-12090	BOLT (12X150)	1	OPT
8	09159-12014	NUT	4	
9	09159-22006	NUT	1	
10	09160-12044	WASHER (12.5X35X3.2)	4	
11	09160-12110	WASHER (12.5X22X3)	4	
12	41135-92J00	WASHER, SHAFT	1	
13	09106-10065	BOLT (10X20)	2	
14	09160-10082	WASHER (10.5X19X2)	2	
15	09116-08137	BOLT (8X22)	1	
16	45421-90J00	PIN, TILT LOCK	1	OPT
17	09159-14020	NUT	2	OPT
18	48140-93J01	CAM ASSY, TILT LIMIT SW	1	OPT
19	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.131

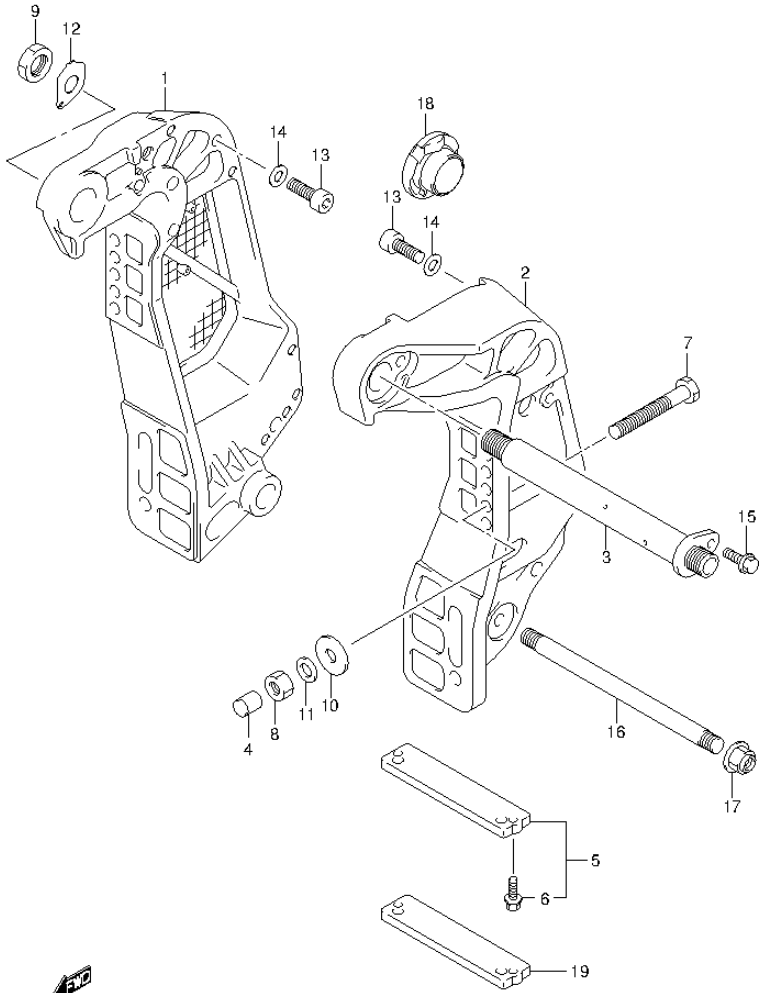


FIG.131 (2-C-4) CLAMP BRACKET (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-90J13-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-90J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41153-94500	CAP, TRANSOM BOLT	4	
5	55320-94900	ZINC, PROTECTION	1	
6	09116-06121	.BOLT (6X25)	2	
7-1	09100-12091	BOLT (12X115)	4	
7-2	09100-12090	BOLT (12X150)	1	OPT
8	09159-12014	NUT	4	
9	09159-22006	NUT	1	
10	09160-12044	WASHER (12.5X35X3.2)	4	
11	09160-12110	WASHER (12.5X22X3)	4	
12	41135-92J00	WASHER, SHAFT	1	
13	09106-10065	BOLT (10X20)	2	
14	09160-10082	WASHER (10.5X19X2)	2	
15	09116-08137	BOLT (8X22)	1	
16	45421-90J00	PIN, TILT LOCK	1	OPT
17	09159-14020	NUT	2	OPT
18	48140-93J01	CAM ASSY, TILT LIMIT SW	1	OPT
19	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.132

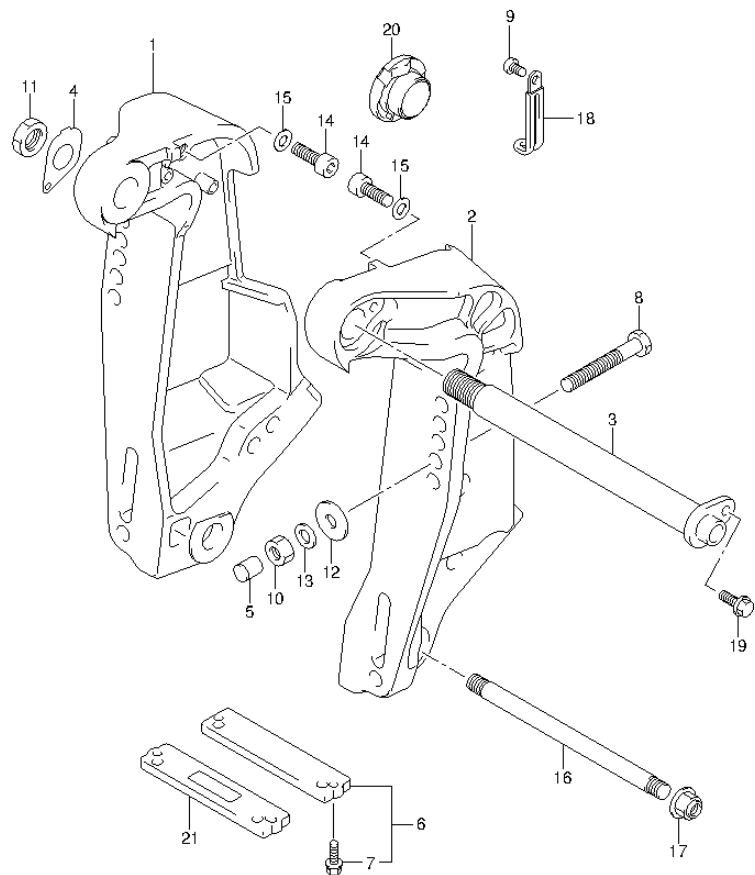


FIG.132 (2-C-5) CLAMP BRACKET (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-92J03-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-92J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	41153-94500	CAP, TRANSOM BOLT	4	
6	55320-94900	ZINC, PROTECTION	1	
7	09116-06121	.BOLT (6X25)	2	
8-1	09100-12090	BOLT (12X150)	4	
8-2	09100-12091	BOLT (12X115)	1	OPT
9	09125-06063	SCREW (6X10)	1	
10	09159-12014	NUT	4	
11	09159-22006	NUT	1	
12	09160-12044	WASHER (12.5X35X3.2)	4	
13	09160-12110	WASHER (12.5X22X3)	4	
14	09106-10065	BOLT (10X20)	2	
15	09160-10082	WASHER (10.5X19X2)	2	
16	45421-87D02	PIN, TILT LOCK	1	
17	09159-14020	NUT	2	
18	29404-93J10	CLAMP	1	
19	09116-08137	BOLT (8X22)	1	
20	48140-93J01	CAM, TILT LIMIT SWITCH	1	OPT
21	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.133 (2-C-6) CLAMP BRACKET (DF140AT E40)

DF140A_E01_014

FIG.134

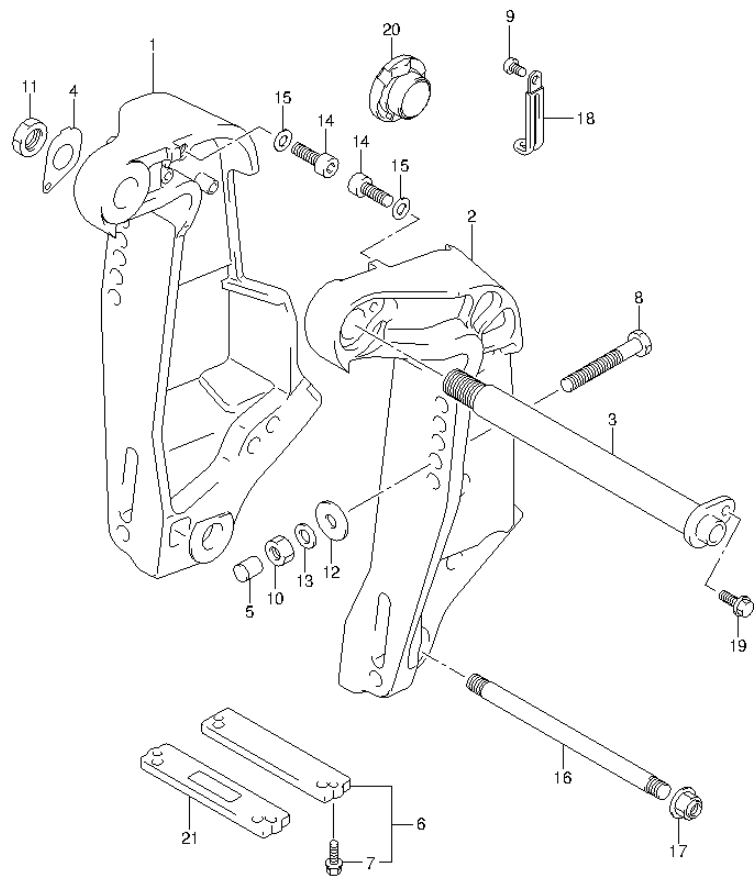


FIG.134 (2-C-7) CLAMP BRACKET (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-92J03-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-92J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	41153-94500	CAP, TRANSOM BOLT	4	
6	55320-94900	ZINC, PROTECTION	1	
7	09116-06121	.BOLT (6X25)	2	
8-1	09100-12090	BOLT (12X150)	4	
8-2	09100-12091	BOLT (12X115)	1	OPT
9	09125-06063	SCREW (6X10)	1	
10	09159-12014	NUT	4	
11	09159-22006	NUT	1	
12	09160-12044	WASHER (12.5X35X3.2)	4	
13	09160-12110	WASHER (12.5X22X3)	4	
14	09106-10065	BOLT (10X20)	2	
15	09160-10082	WASHER (10.5X19X2)	2	
16	45421-87D02	PIN, TILT LOCK	1	
17	09159-14020	NUT	2	
18	29404-93J10	CLAMP	1	
19	09116-08137	BOLT (8X22)	1	
20	48140-93J01	CAM, TILT LIMIT SWITCH	1	OPT
21	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.135

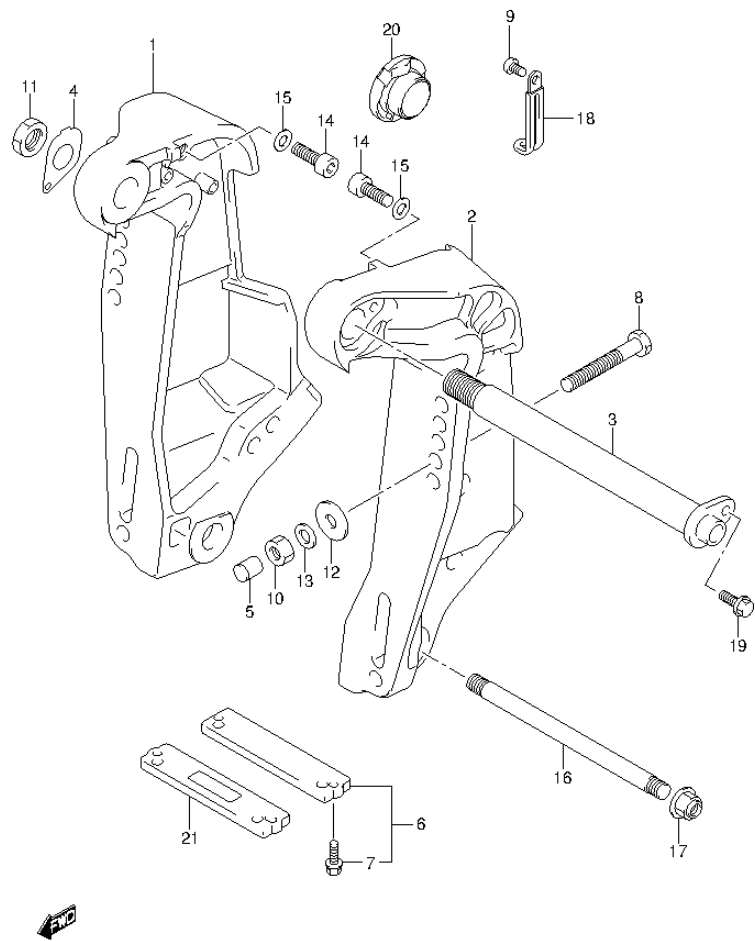


FIG.135 (2-C-8) CLAMP BRACKET (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-92J03-0EP	BRACKET, CLAMP STBD (BLACK)	1	
2	41121-92J20-0EP	BRACKET, CLAMP PORT (BLACK)	1	
3	41130-92J30	SHAFT, CLAMP BRACKET	1	
4	41135-92J00	WASHER, CLAMP BRACKET SHAFT	1	
5	41153-94500	CAP, TRANSOM BOLT	4	
6	55320-94900	ZINC, PROTECTION	1	
7	09116-06121	.BOLT (6X25)	2	
8-1	09100-12090	BOLT (12X150)	4	
8-2	09100-12091	BOLT (12X115)	1	OPT
9	09125-06063	SCREW (6X10)	1	
10	09159-12014	NUT	4	
11	09159-22006	NUT	1	
12	09160-12044	WASHER (12.5X35X3.2)	4	
13	09160-12110	WASHER (12.5X22X3)	4	
14	09106-10065	BOLT (10X20)	2	
15	09160-10082	WASHER (10.5X19X2)	2	
16	45421-87D02	PIN, TILT LOCK	1	
17	09159-14020	NUT	2	
18	29404-93J10	CLAMP	1	
19	09116-08137	BOLT (8X22)	1	
20	48140-93J01	CAM, TILT LIMIT SWITCH	1	OPT
21	55321-94910	ANODE (MAGNESIUM)	1	OPT

FIG.136

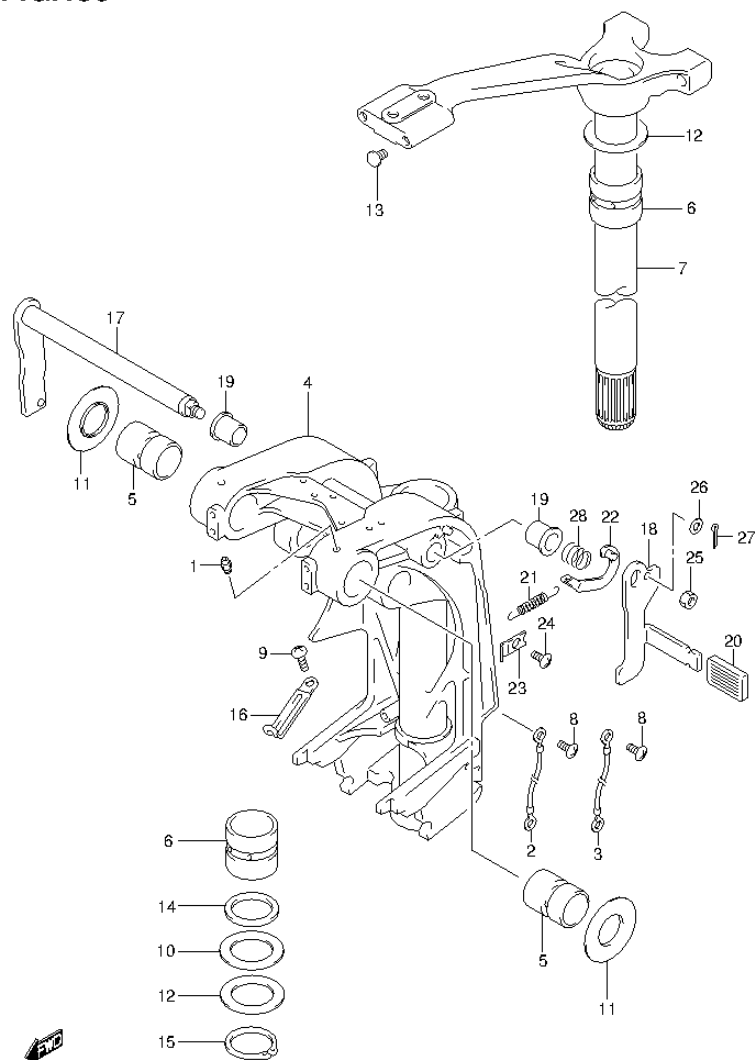


FIG.136 (2-C-9) SWIVEL BRACKET (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	22511-99011	NIPPLE, GREASE	5	W/TRANSOM(L)
1-2	22511-99011	NIPPLE, GREASE	4	W/TRANSOM(X)
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO HOUSING)	1	
4-1	43111-90J40-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-90J50-0EP	BRACKET, SWIVEL (X) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

FIG.137

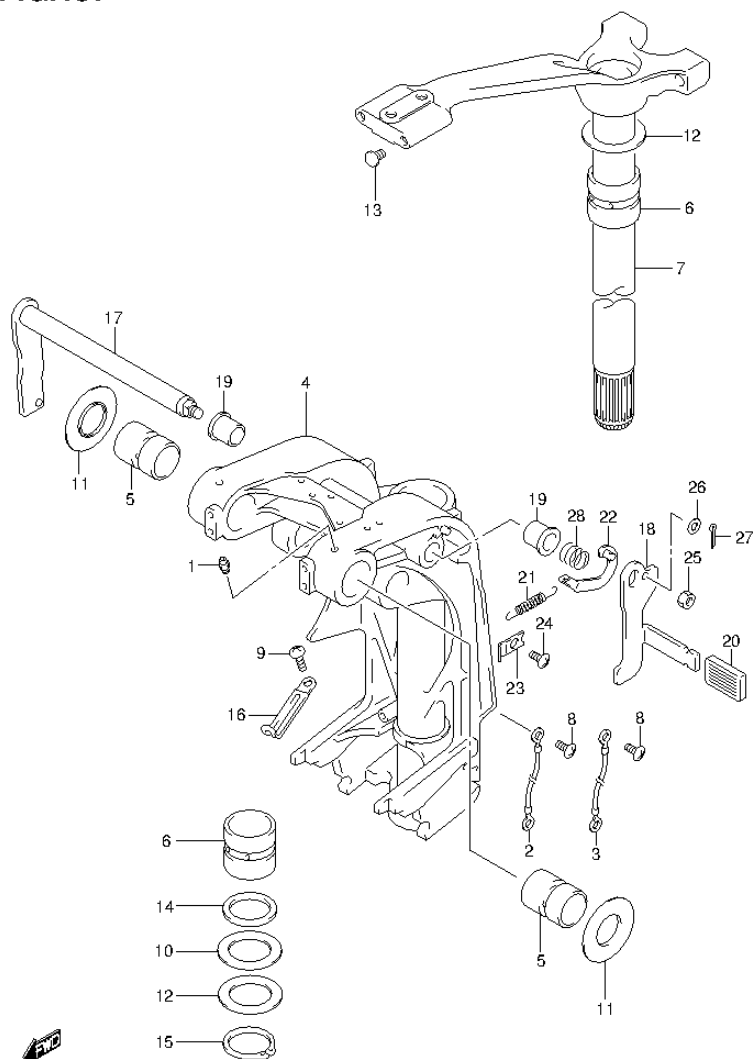


FIG.137 (2-C-10) SWIVEL BRACKET (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	22511-99011	NIPPLE, GREASE	5	W/TRANSOM(L)
1-2	22511-99011	NIPPLE, GREASE	4	W/TRANSOM(X)
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO HOUSING)	1	
4-1	43111-90J40-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-90J50-0EP	BRACKET, SWIVEL (X) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

FIG.138

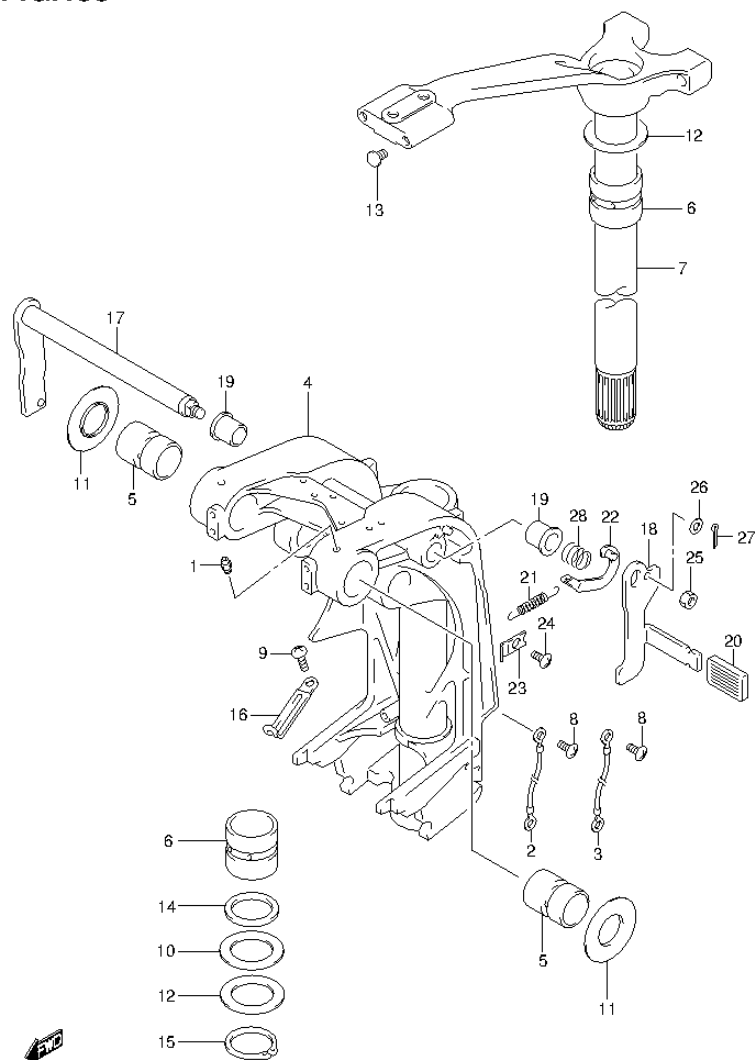


FIG.138 (2-C-11) SWIVEL BRACKET (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	22511-99011	NIPPLE, GREASE	5	W/TRANSOM(L)
1-2	22511-99011	NIPPLE, GREASE	4	W/TRANSOM(X)
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO HOUSING)	1	
4-1	43111-90J40-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-90J50-0EP	BRACKET, SWIVEL (X) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

FIG.139

FIG.139 (2-C-12) SWIVEL BRACKET (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	22511-99011	NIPPLE, GREASE	5	W/TRANSOM(L)
1-2	22511-99011	NIPPLE, GREASE	4	W/TRANSOM(X)
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO HOUSING)	1	
4-1	43111-90J40-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-90J50-0EP	BRACKET, SWIVEL (X) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

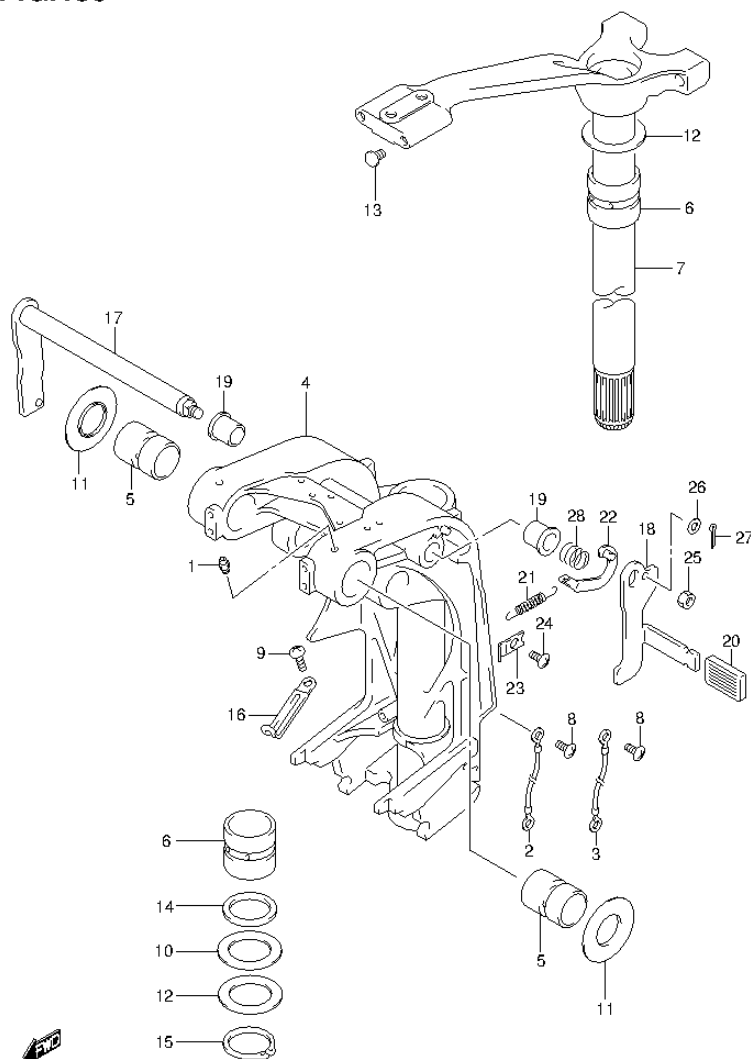


FIG.140

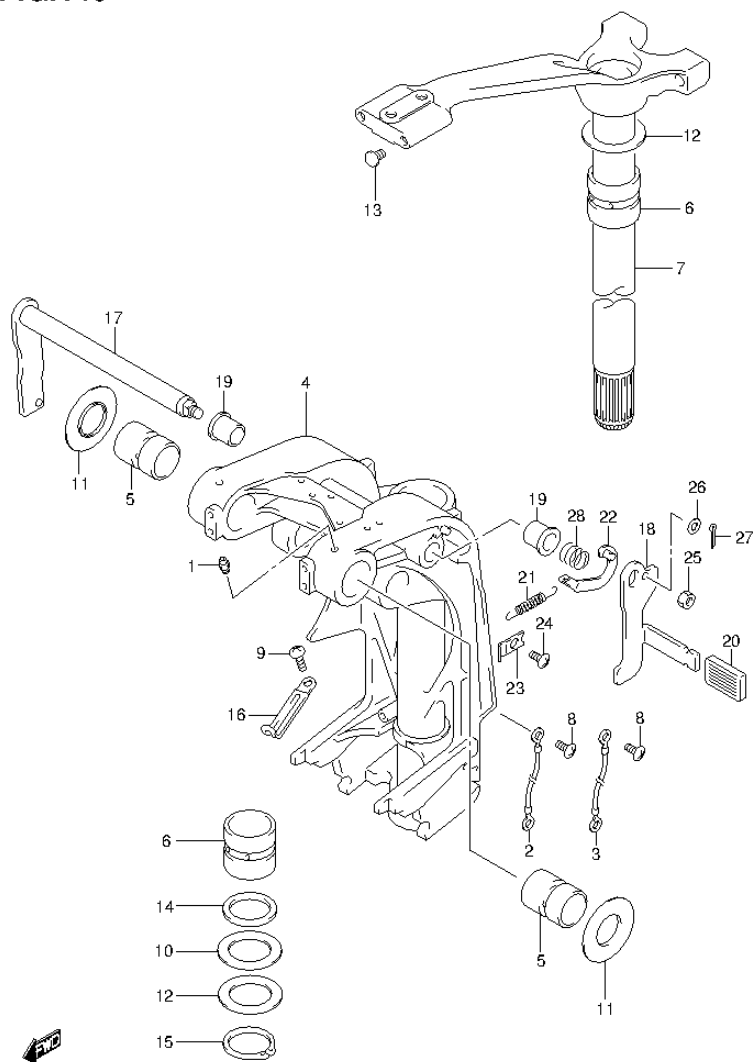


FIG.140 (2-C-13) SWIVEL BRACKET (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	22511-99011	NIPPLE, GREASE	5	W/TRANSOM(L)
1-2	22511-99011	NIPPLE, GREASE	4	W/TRANSOM(X)
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO HOUSING)	1	
4-1	43111-90J40-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-90J50-0EP	BRACKET, SWIVEL (X) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

FIG.141

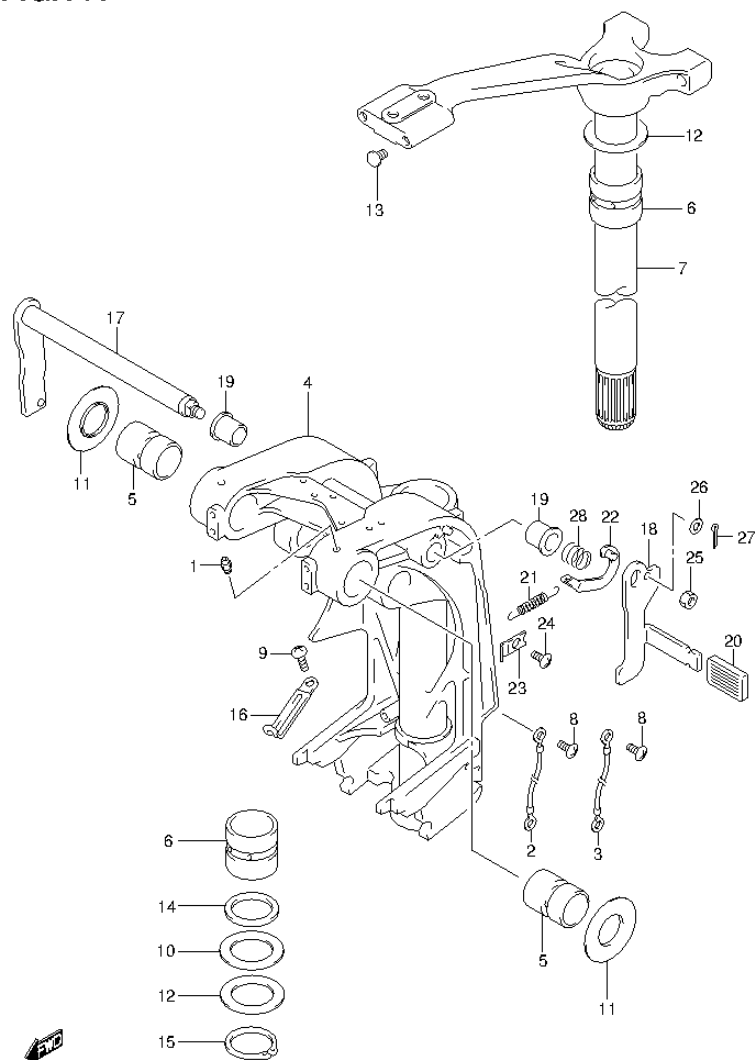


FIG.141 (2-C-14) SWIVEL BRACKET (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	22511-99011	NIPPLE, GREASE	5	W/TRANSOM(L)
1-2	22511-99011	NIPPLE, GREASE	4	W/TRANSOM(X)
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO HOUSING)	1	
4-1	43111-90J40-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-90J50-0EP	BRACKET, SWIVEL (X) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

FIG.142

FIG.142 (2-C-15) SWIVEL BRACKET (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
4-1	43111-92J80-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-92J90-0EP	BRACKET, SWIVEL (UL) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

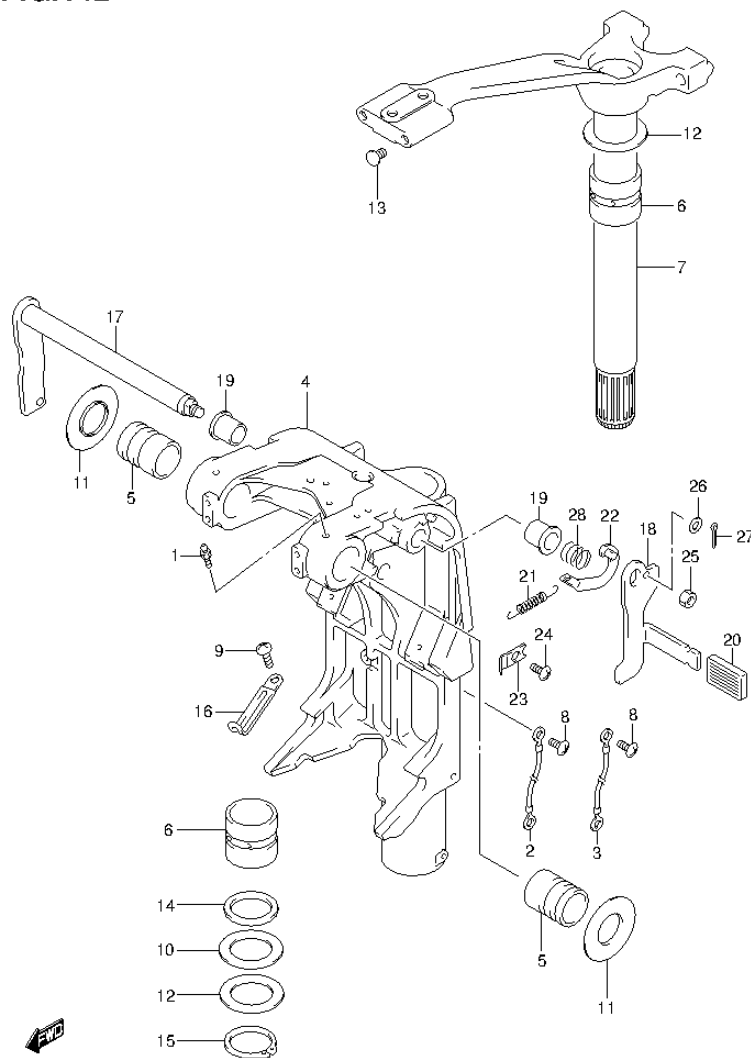


FIG.143

FIG.143 (2-D-2) SWIVEL BRACKET (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
4-1	43111-92J80-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-92J90-0EP	BRACKET, SWIVEL (UL) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

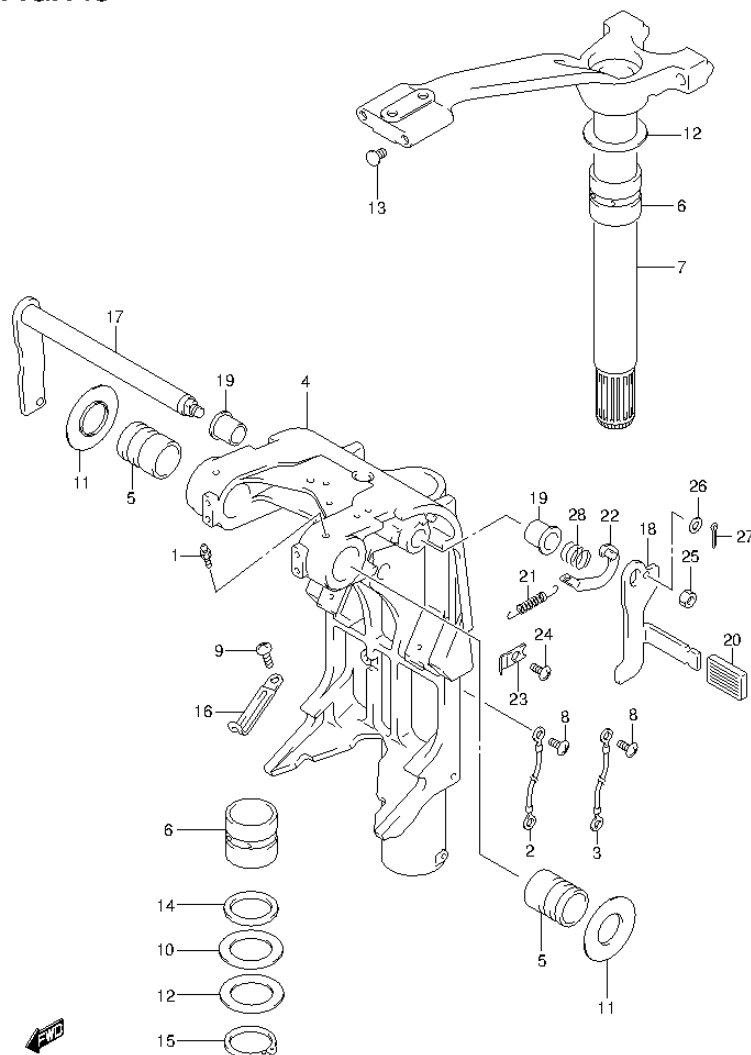


FIG.144

FIG.144 (2-D-3) SWIVEL BRACKET (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
4-1	43111-92J80-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-92J90-0EP	BRACKET, SWIVEL (UL) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

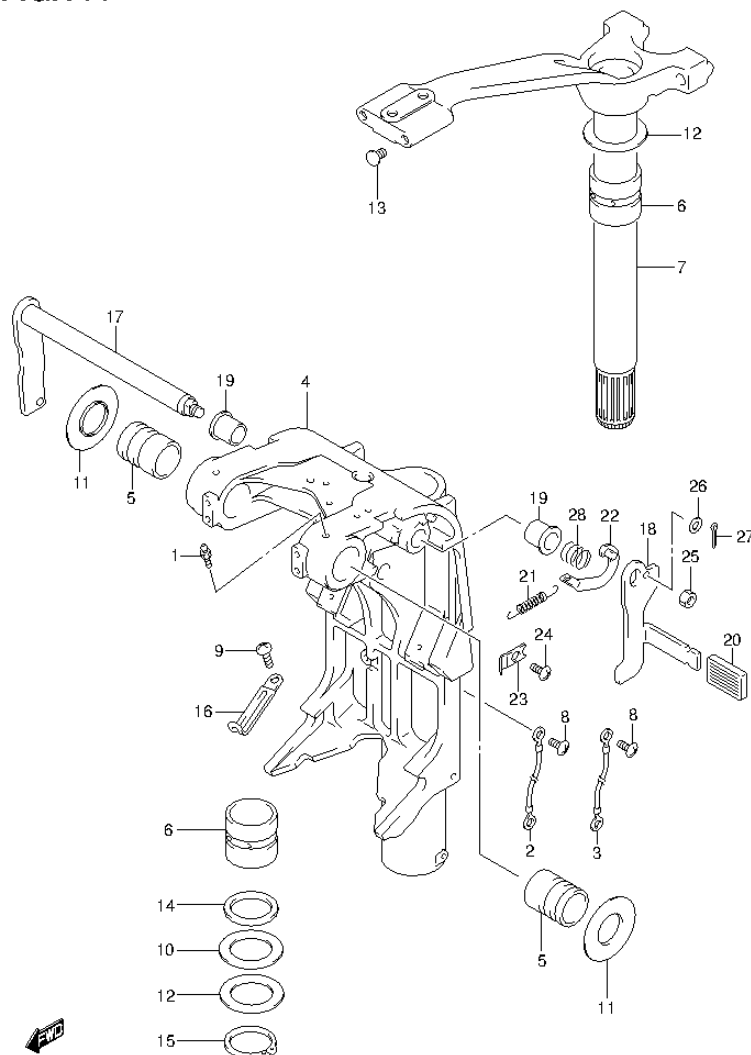


FIG.145

FIG.145 (2-D-4) SWIVEL BRACKET (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	22511-99011	NIPPLE, GREASE	4	
2	36894-95201	LEAD (CLAMP TO SWIVEL)	1	
3	36894-87D00	LEAD (SWIVEL TO MOUNT BRKT)	1	
4-1	43111-92J80-0EP	BRACKET, SWIVEL (L) (BLACK)	1	W/TRANSOM(L)
4-2	43111-92J90-0EP	BRACKET, SWIVEL (UL) (BLACK)	1	W/TRANSOM(X)
5	43211-93J00	BUSH, CLAMP SHAFT SWIVEL	2	
6	43711-97E01	BUSH, STEERING	2	
7-1	43750-90J22-0EP	BRACKET, STEERING (L) (BLACK)	1	W/TRANSOM(L)
7-2	43750-90J32-0EP	BRACKET, STEERING (X) (BLACK)	1	W/TRANSOM(X)
8	09125-05050	SCREW (5X8)	3	
9	09125-06063	SCREW (6X10)	2	
10	09160-39001	WASHER (39.5X64X1)	2	
11	09169-28003	WASHER	2	
12	09181-39001	SHIM (39.5X64X0.3)	4	
13	09250-10001	CAP (OD:14)	2	
14	09282-39001	OIL SEAL (39X51X5)	1	
15	09380-38003	CIRCLIP	1	
16	29404-93J10	CLAMP	2	
17	41220-95E13	LEVER, TILT LOCK	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	2	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-90J00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW (6X10)	1	
25	09140-10032	NUT	1	
26	09160-06082	WASHER (6.5X13X1.0)	1	
27	09204-01006	PIN	1	
28	09440-19028	SPRING	1	

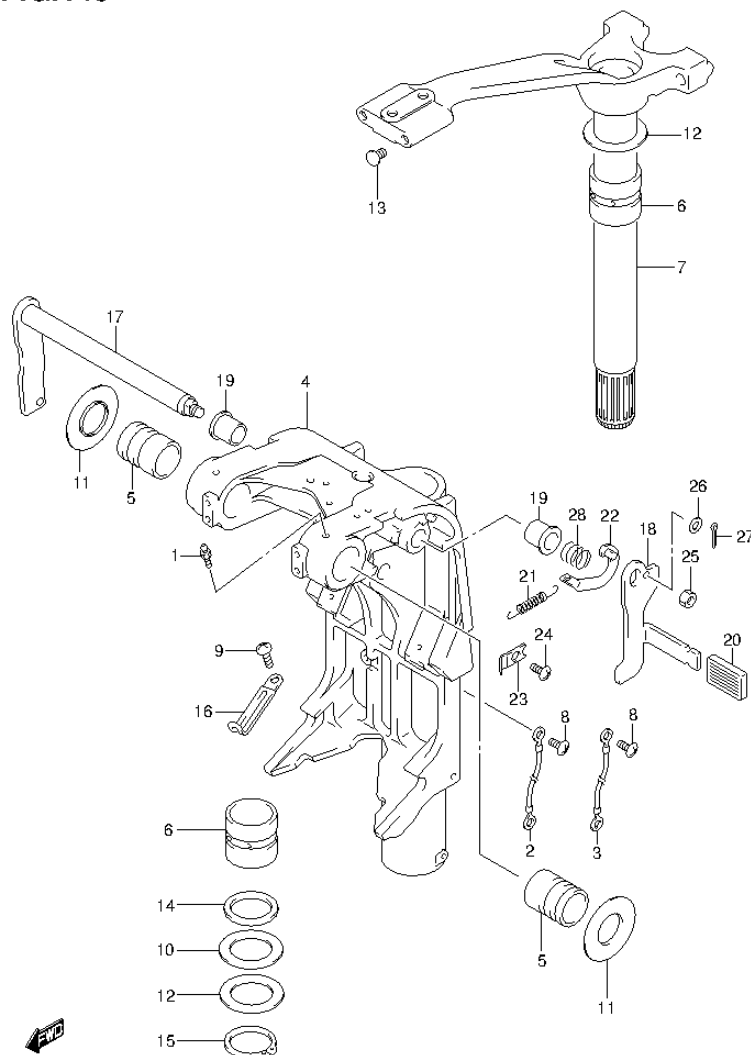


FIG.146

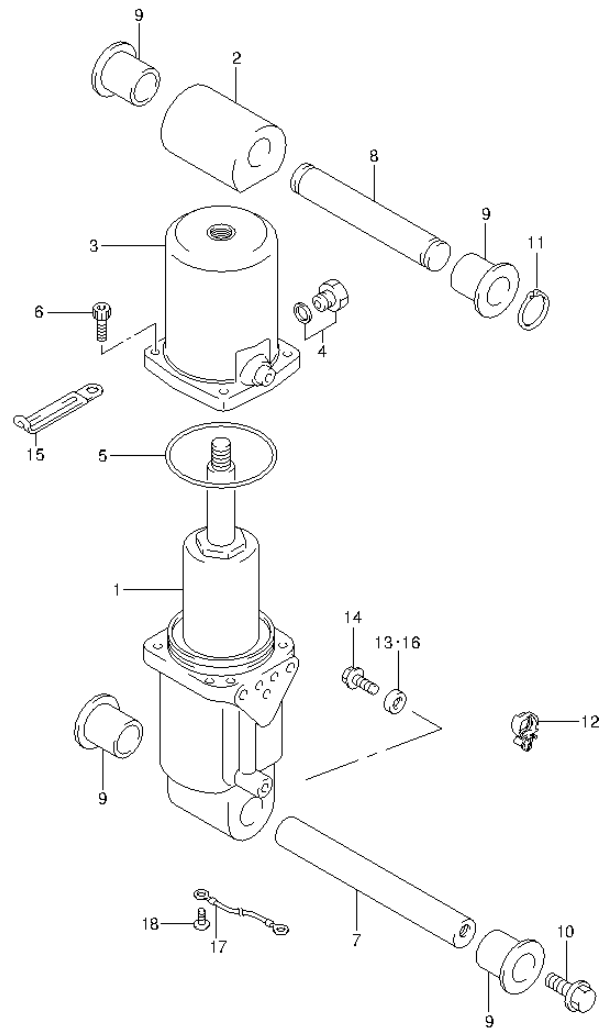


FIG.146 (2-D-5) TRIM CYLINDER (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48400-90J02	MANIFOLD ASSY	1	
2	48611-90J00	JOINT, METAL	1	
3	48571-87L00	TANK, RESERVOIR	1	
4	48572-87J10	PLUG	1	
5	48557-90J00	O RING	1	
6	48862-87J20	BOLT	4	
7	48121-90J00	SHAFT, TILT CYL LOWER	1	
8	48321-90J00	SHAFT, TILT CYL UPPER	1	
9	48326-95E00	BUSH	4	
10	09116-10174	BOLT (10X35)	2	
11	09380-22015	CIRCLIP	2	
12	09403-20308	CLAMP	1	
13	55321-87J00	ANODE, PROTECTION	1	
14	09103-06281	BOLT (6X14)	1	
15	29404-93J10	CLAMP	1	
16	55321-87J10	ANODE (MAGNESIUM)	1	OPT
17	36895-87D10	LEAD, PTT TO ANODE	1	
18	09125-05050	SCREW (5X8)	1	



FIG.147

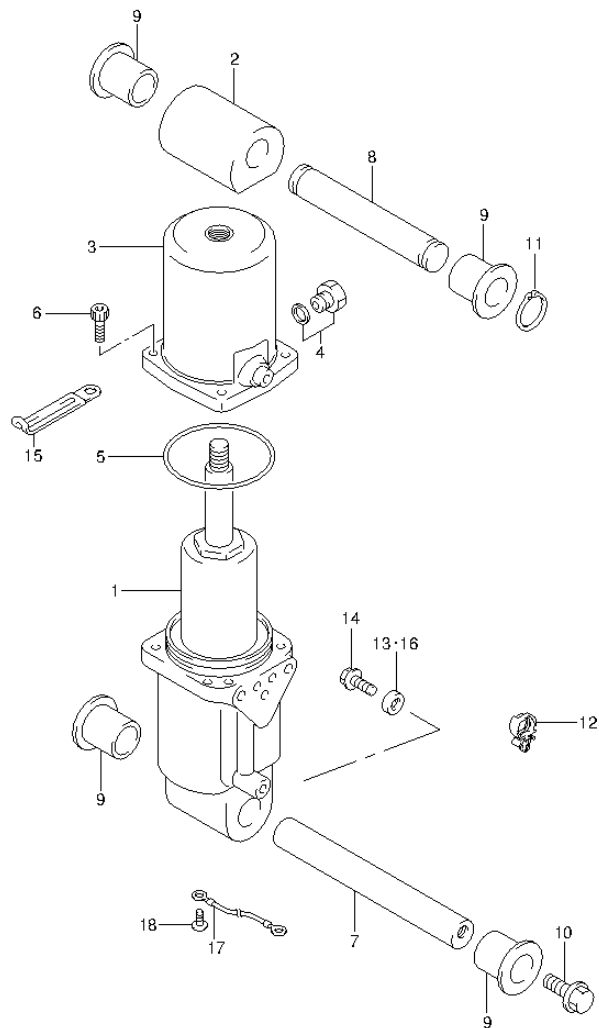


FIG.147 (2-D-6) TRIM CYLINDER (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48400-90J02	MANIFOLD ASSY	1	
2	48611-90J00	JOINT, METAL	1	
3	48571-87L00	TANK, RESERVOIR	1	
4	48572-87J10	PLUG	1	
5	48557-90J00	O RING	1	
6	48862-87J20	BOLT	4	
7	48121-90J00	SHAFT, TILT CYL LOWER	1	
8	48321-90J00	SHAFT, TILT CYL UPPER	1	
9	48326-95E00	BUSH	4	
10	09116-10174	BOLT (10X35)	2	
11	09380-22015	CIRCLIP	2	
12	09403-20308	CLAMP	1	
13	55321-87J00	ANODE, PROTECTION	1	
14	09103-06281	BOLT (6X14)	1	
15	29404-93J10	CLAMP	1	
16	55321-87J10	ANODE (MAGNESIUM)	1	OPT
17	36895-87D10	LEAD, PTT TO ANODE	1	
18	09125-05050	SCREW (5X8)	1	

FIG.148

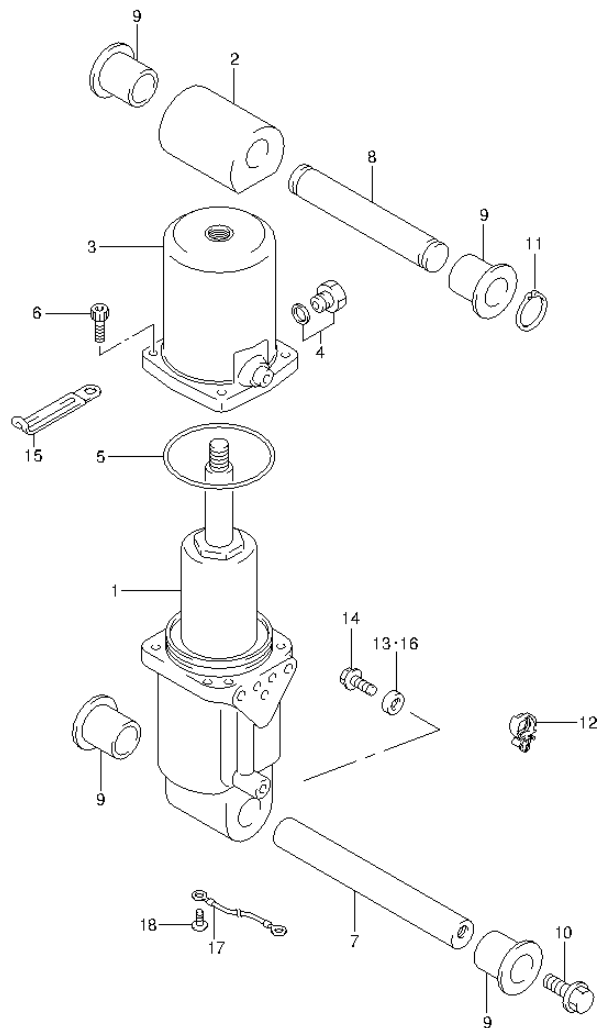


FIG.148 (2-D-7) TRIM CYLINDER (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48400-90J02	MANIFOLD ASSY	1	
2	48611-90J00	JOINT, METAL	1	
3	48571-87L00	TANK, RESERVOIR	1	
4	48572-87J10	PLUG	1	
5	48557-90J00	O RING	1	
6	48862-87J20	BOLT	4	
7	48121-90J00	SHAFT, TILT CYL LOWER	1	
8	48321-90J00	SHAFT, TILT CYL UPPER	1	
9	48326-95E00	BUSH	4	
10	09116-10174	BOLT (10X35)	2	
11	09380-22015	CIRCLIP	2	
12	09403-20308	CLAMP	1	
13	55321-87J00	ANODE, PROTECTION	1	
14	09103-06281	BOLT (6X14)	1	
15	29404-93J10	CLAMP	1	
16	55321-87J10	ANODE (MAGNESIUM)	1	OPT
17	36895-87D10	LEAD, PTT TO ANODE	1	
18	09125-05050	SCREW (5X8)	1	

FIG.149

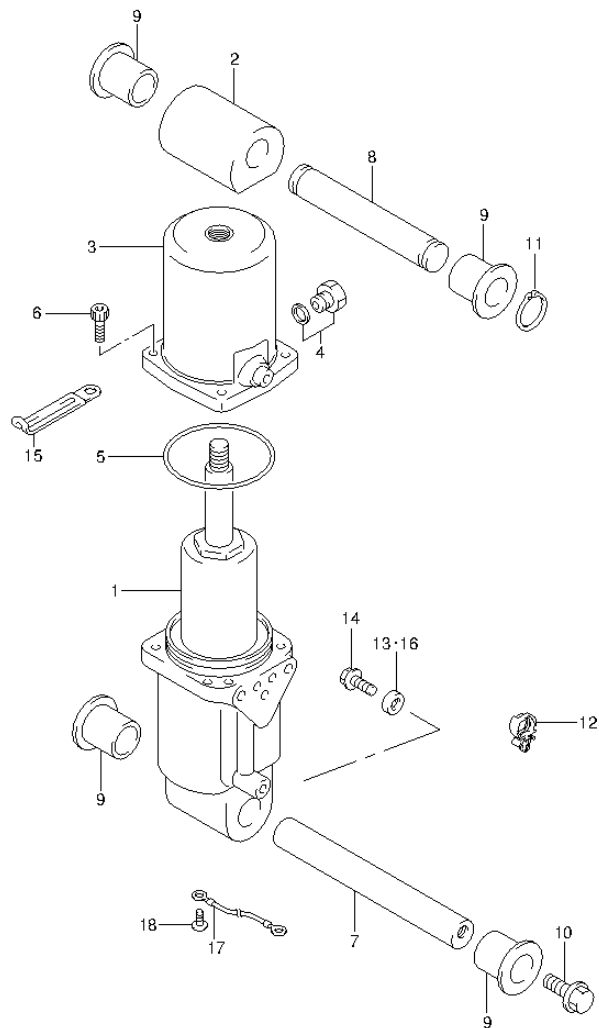


FIG.149 (2-D-8) TRIM CYLINDER (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48400-90J02	MANIFOLD ASSY	1	
2	48611-90J00	JOINT, METAL	1	
3	48571-87L00	TANK, RESERVOIR	1	
4	48572-87J10	PLUG	1	
5	48557-90J00	O RING	1	
6	48862-87J20	BOLT	4	
7	48121-90J00	SHAFT, TILT CYL LOWER	1	
8	48321-90J00	SHAFT, TILT CYL UPPER	1	
9	48326-95E00	BUSH	4	
10	09116-10174	BOLT (10X35)	2	
11	09380-22015	CIRCLIP	2	
12	09403-20308	CLAMP	1	
13	55321-87J00	ANODE, PROTECTION	1	
14	09103-06281	BOLT (6X14)	1	
15	29404-93J10	CLAMP	1	
16	55321-87J10	ANODE (MAGNESIUM)	1	OPT
17	36895-87D10	LEAD, PTT TO ANODE	1	
18	09125-05050	SCREW (5X8)	1	



FIG.150

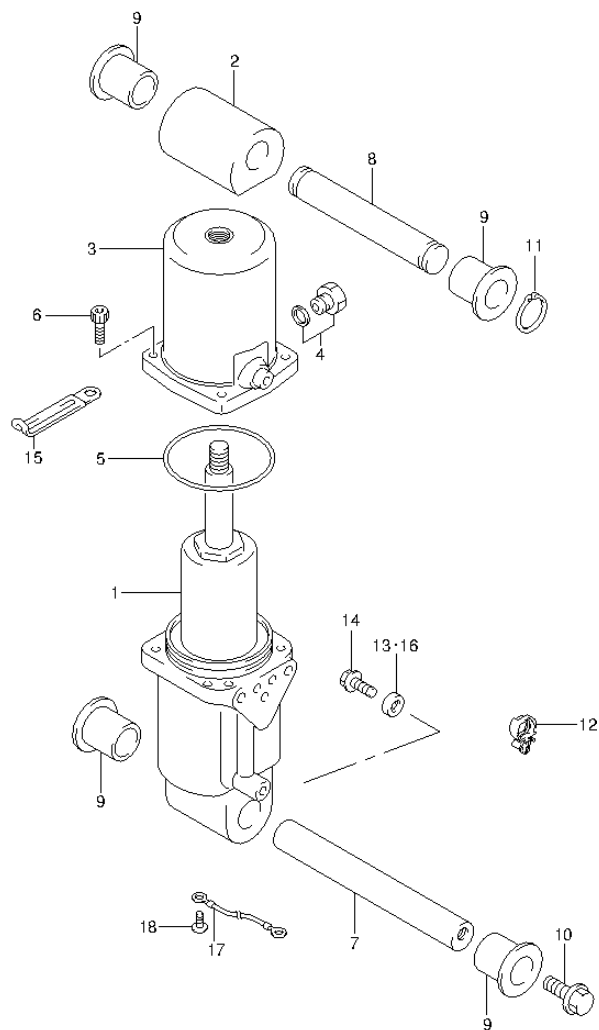


FIG.150 (2-D-9) TRIM CYLINDER (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48400-90J02	MANIFOLD ASSY	1	
2	48611-90J00	JOINT, METAL	1	
3	48571-87L00	TANK, RESERVOIR	1	
4	48572-87J10	PLUG	1	
5	48557-90J00	O RING	1	
6	48862-87J20	BOLT	4	
7	48121-90J00	SHAFT, TILT CYL LOWER	1	
8	48321-90J00	SHAFT, TILT CYL UPPER	1	
9	48326-95E00	BUSH	4	
10	09116-10174	BOLT (10X35)	2	
11	09380-22015	CIRCLIP	2	
12	09403-20308	CLAMP	1	
13	55321-87J00	ANODE, PROTECTION	1	
14	09103-06281	BOLT (6X14)	1	
15	29404-93J10	CLAMP	1	
16	55321-87J10	ANODE (MAGNESIUM)	1	OPT
17	36895-87D10	LEAD, PTT TO ANODE	1	
18	09125-05050	SCREW (5X8)	1	

FIG.151

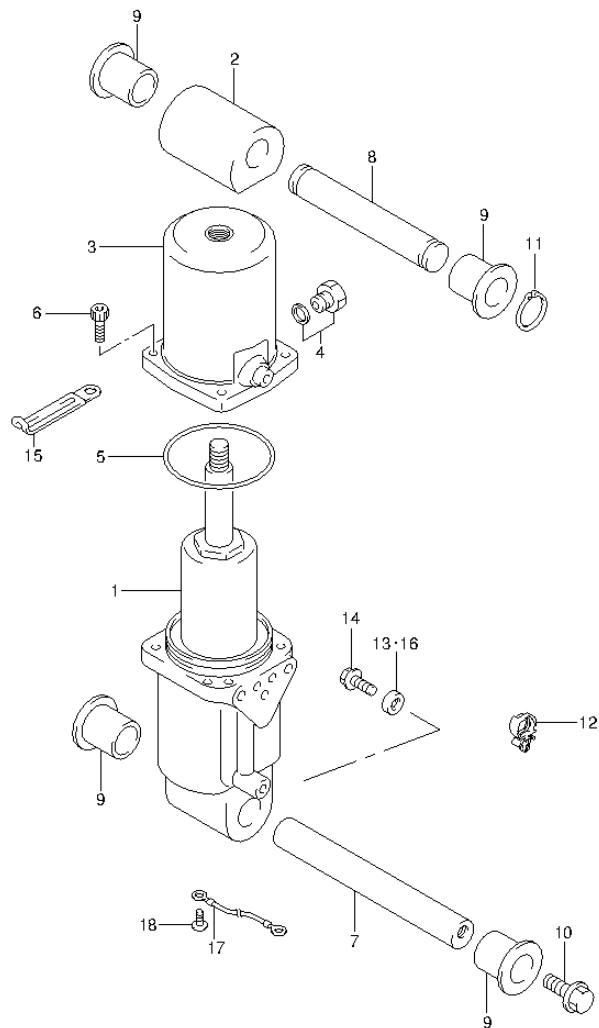


FIG.151 (2-D-10) TRIM CYLINDER (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48400-90J02	MANIFOLD ASSY	1	
2	48611-90J00	JOINT, METAL	1	
3	48571-87L00	TANK, RESERVOIR	1	
4	48572-87J10	PLUG	1	
5	48557-90J00	O RING	1	
6	48862-87J20	BOLT	4	
7	48121-90J00	SHAFT, TILT CYL LOWER	1	
8	48321-90J00	SHAFT, TILT CYL UPPER	1	
9	48326-95E00	BUSH	4	
10	09116-10174	BOLT (10X35)	2	
11	09380-22015	CIRCLIP	2	
12	09403-20308	CLAMP	1	
13	55321-87J00	ANODE, PROTECTION	1	
14	09103-06281	BOLT (6X14)	1	
15	29404-93J10	CLAMP	1	
16	55321-87J10	ANODE (MAGNESIUM)	1	OPT
17	36895-87D10	LEAD, PTT TO ANODE	1	
18	09125-05050	SCREW (5X8)	1	

FIG.152

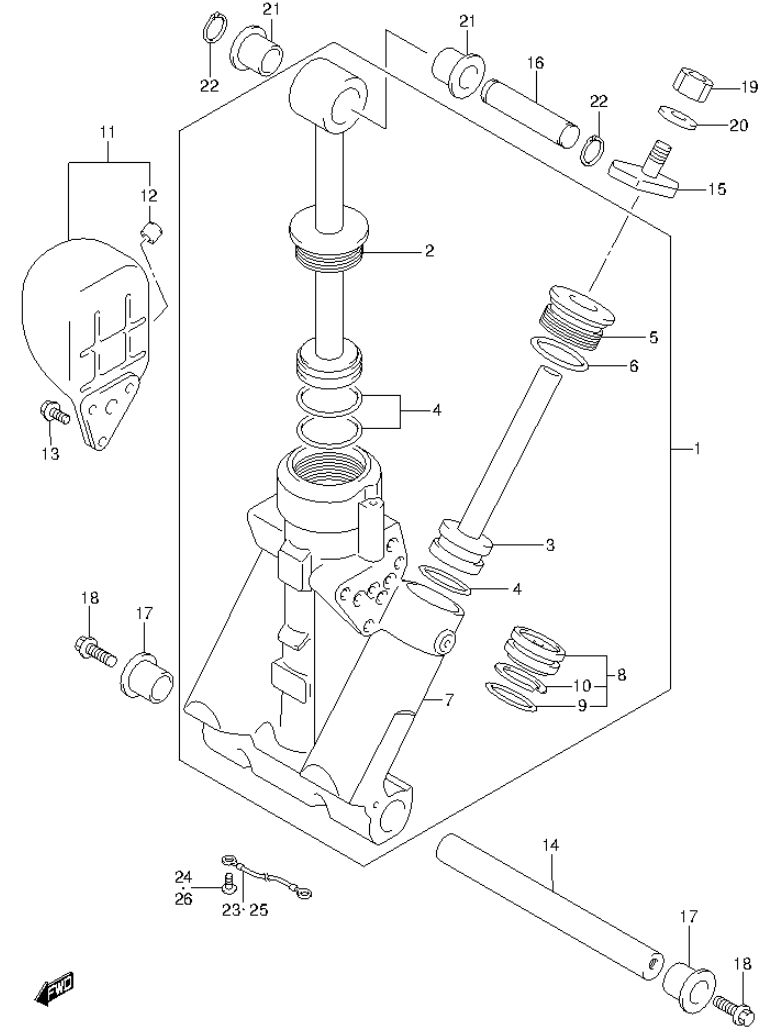


FIG.152 (2-D-11) TRIM CYLINDER (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48503-96J03	MANIFOLD SUB ASSY	1	
2	48401-96J01	.PISTON ASSY	1	
3	48601-94900	.PISTON / RAM ASSY	2	
4	48627-95E00	.O RING SET	3	
5	48630-96J02	.HEAD, TRIM CYLINDER	2	
6	48633-94900	.O RING SET (2PCS)	2	
7	48641-96J02	.MANIFOLD, PTT	1	
8	48650-94900	.PISTON, FREE	1	
9	48405-87D00	..O RING	1	
10	48615-97E00	..RING SET, PISTON	1	
11	48570-95E01	RESERVOIR	1	
12	48572-95E00	.CAP	1	
13	48861-92J01	BOLT, RESERVOIR	3	
14	48121-92J00	SHAFT, TILT CYLINDER LOWER	1	
15	48311-96J10	PAD, TRIM CYLINDER RAM	2	
16	48321-87D03	SHAFT, TILT CYLINDER UPPER	1	
17	48326-95E00	BUSH, TILT CYLINDER LOWER	2	
18	09116-10174	BOLT (10X35)	2	
19	09140-10031	NUT	2	
20	09162-10005	LOCK WASHER	2	
21	09306-17001	BUSH	2	
22	09380-17009	CIRCLIP	2	
23	36894-87D00	LEAD, PTT TO ANODE (L:165)	1	
24	09125-06063	SCREW (6X10)	1	
25	36895-87D10	LEAD, PTT TO ANODE (L:310)	1	
26	09125-05050	SCREW (5X8)	1	

FIG.153

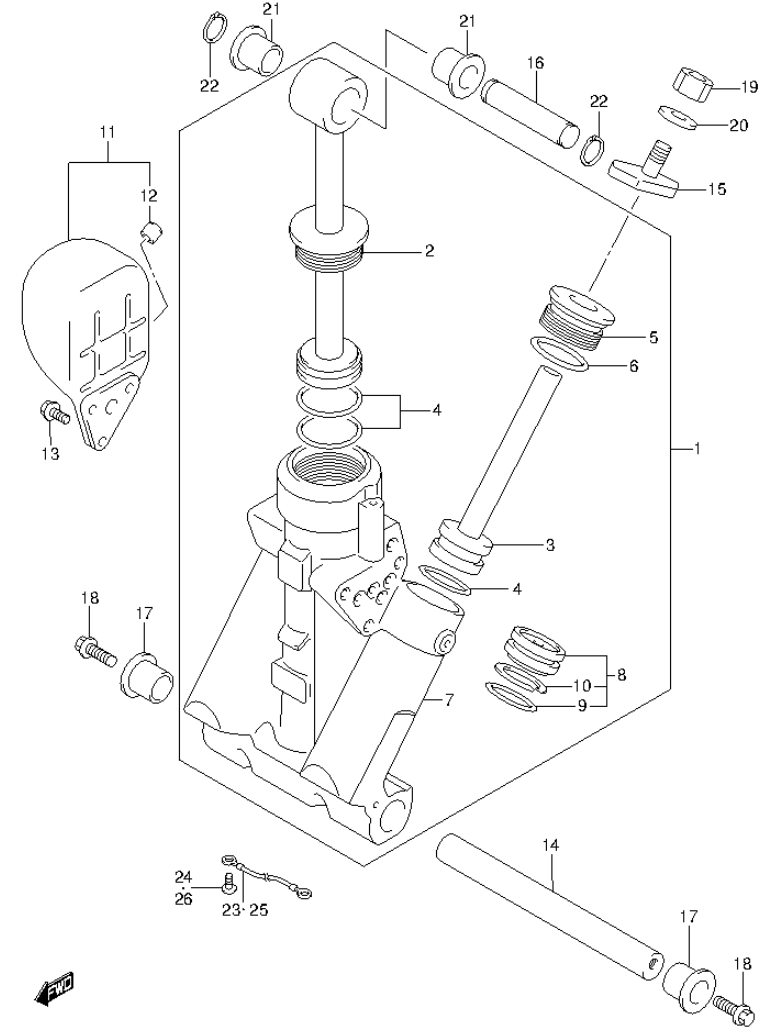


FIG.153 (2-D-12) TRIM CYLINDER (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48503-96J03	MANIFOLD SUB ASSY	1	
2	48401-96J01	.PISTON ASSY	1	
3	48601-94900	.PISTON / RAM ASSY	2	
4	48627-95E00	.O RING SET	3	
5	48630-96J02	.HEAD, TRIM CYLINDER	2	
6	48633-94900	.O RING SET (2PCS)	2	
7	48641-96J02	.MANIFOLD, PTT	1	
8	48650-94900	.PISTON, FREE	1	
9	48405-87D00	..O RING	1	
10	48615-97E00	..RING SET, PISTON	1	
11	48570-95E01	RESERVOIR	1	
12	48572-95E00	.CAP	1	
13	48861-92J01	BOLT, RESERVOIR	3	
14	48121-92J00	SHAFT, TILT CYLINDER LOWER	1	
15	48311-96J10	PAD, TRIM CYLINDER RAM	2	
16	48321-87D03	SHAFT, TILT CYLINDER UPPER	1	
17	48326-95E00	BUSH, TILT CYLINDER LOWER	2	
18	09116-10174	BOLT (10X35)	2	
19	09140-10031	NUT	2	
20	09162-10005	LOCK WASHER	2	
21	09306-17001	BUSH	2	
22	09380-17009	CIRCLIP	2	
23	36894-87D00	LEAD, PTT TO ANODE (L:165)	1	
24	09125-06063	SCREW (6X10)	1	
25	36895-87D10	LEAD, PTT TO ANODE (L:310)	1	
26	09125-05050	SCREW (5X8)	1	

FIG.154

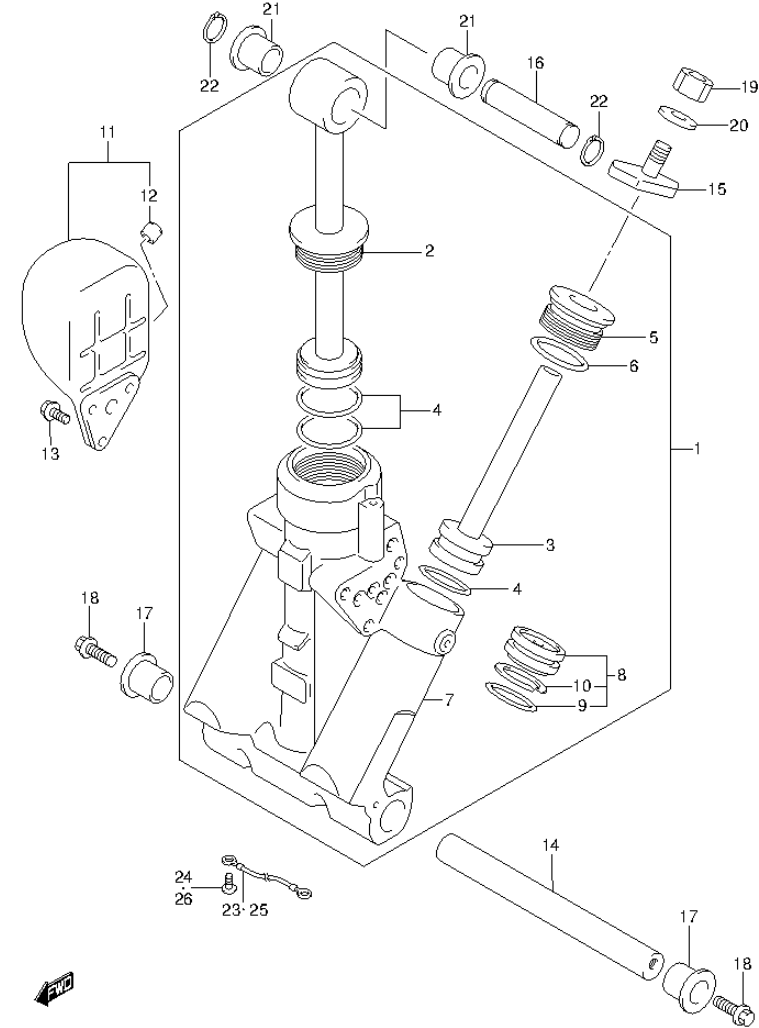


FIG.154 (2-D-13) TRIM CYLINDER (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48503-96J03	MANIFOLD SUB ASSY	1	
2	48401-96J01	.PISTON ASSY	1	
3	48601-94900	.PISTON / RAM ASSY	2	
4	48627-95E00	.O RING SET	3	
5	48630-96J02	.HEAD, TRIM CYLINDER	2	
6	48633-94900	.O RING SET (2PCS)	2	
7	48641-96J02	.MANIFOLD, PTT	1	
8	48650-94900	.PISTON, FREE	1	
9	48405-87D00	..O RING	1	
10	48615-97E00	..RING SET, PISTON	1	
11	48570-95E01	RESERVOIR	1	
12	48572-95E00	.CAP	1	
13	48861-92J01	BOLT, RESERVOIR	3	
14	48121-92J00	SHAFT, TILT CYLINDER LOWER	1	
15	48311-96J10	PAD, TRIM CYLINDER RAM	2	
16	48321-87D03	SHAFT, TILT CYLINDER UPPER	1	
17	48326-95E00	BUSH, TILT CYLINDER LOWER	2	
18	09116-10174	BOLT (10X35)	2	
19	09140-10031	NUT	2	
20	09162-10005	LOCK WASHER	2	
21	09306-17001	BUSH	2	
22	09380-17009	CIRCLIP	2	
23	36894-87D00	LEAD, PTT TO ANODE (L:165)	1	
24	09125-06063	SCREW (6X10)	1	
25	36895-87D10	LEAD, PTT TO ANODE (L:310)	1	
26	09125-05050	SCREW (5X8)	1	

FIG.155

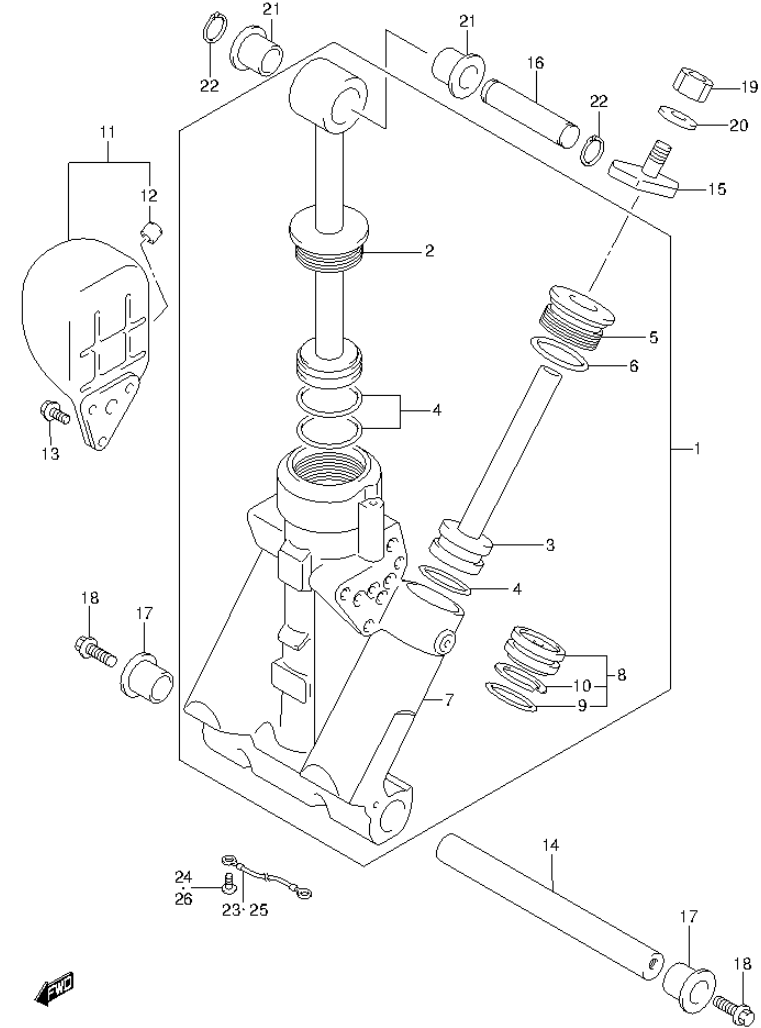


FIG.155 (2-D-14) TRIM CYLINDER (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48503-96J03	MANIFOLD SUB ASSY	1	
2	48401-96J01	.PISTON ASSY	1	
3	48601-94900	.PISTON / RAM ASSY	2	
4	48627-95E00	.O RING SET	3	
5	48630-96J02	.HEAD, TRIM CYLINDER	2	
6	48633-94900	.O RING SET (2PCS)	2	
7	48641-96J02	.MANIFOLD, PTT	1	
8	48650-94900	.PISTON, FREE	1	
9	48405-87D00	..O RING	1	
10	48615-97E00	..RING SET, PISTON	1	
11	48570-95E01	RESERVOIR	1	
12	48572-95E00	.CAP	1	
13	48861-92J01	BOLT, RESERVOIR	3	
14	48121-92J00	SHAFT, TILT CYLINDER LOWER	1	
15	48311-96J10	PAD, TRIM CYLINDER RAM	2	
16	48321-87D03	SHAFT, TILT CYLINDER UPPER	1	
17	48326-95E00	BUSH, TILT CYLINDER LOWER	2	
18	09116-10174	BOLT (10X35)	2	
19	09140-10031	NUT	2	
20	09162-10005	LOCK WASHER	2	
21	09306-17001	BUSH	2	
22	09380-17009	CIRCLIP	2	
23	36894-87D00	LEAD, PTT TO ANODE (L:165)	1	
24	09125-06063	SCREW (6X10)	1	
25	36895-87D10	LEAD, PTT TO ANODE (L:310)	1	
26	09125-05050	SCREW (5X8)	1	

FIG.156

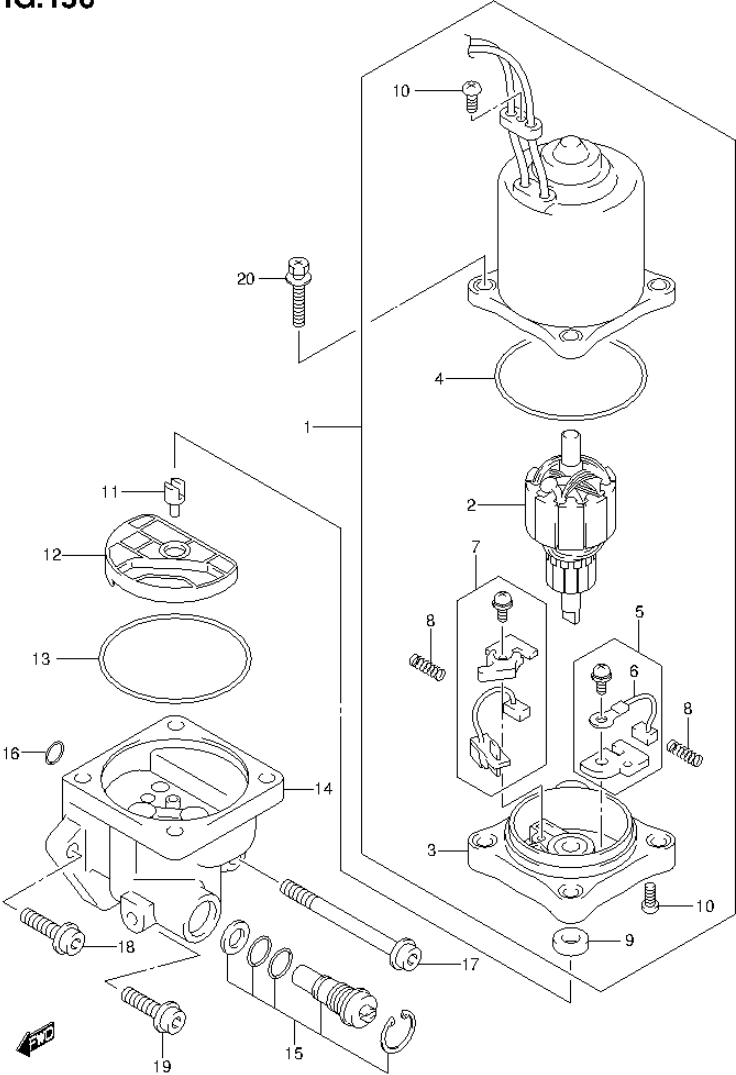


FIG.156 (2-D-15) PTT MOTOR (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-92J11	MOTOR ASSY, PTT	1	
2	31311-94900	..ARMATURE	1	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET	1	
6	31133-94900	...BRUSH	1	
7	31136-90J10	..BREAKER ASSY	1	
8	31135-94900	..SPRING	2	
9	33799-97E00	..SEAL, OIL	1	
10	31111-94900	..SCREW	2	
11	48583-95E00	JOINT, DRIVE	1	
12	48582-95E01	FILTER	1	
13	48585-95E00	O RING	1	
14	48502-90J13	PUMP ASSY	1	
15	48864-93J01	VALVE, MANUAL	1	
16	48588-90J00	O RING SET	1	
17	48862-92J20	BOLT	1	
18	48862-92J30	BOLT	1	
19	48862-90J21	BOLT	1	
20	31281-92J10	BOLT	4	

FIG.157

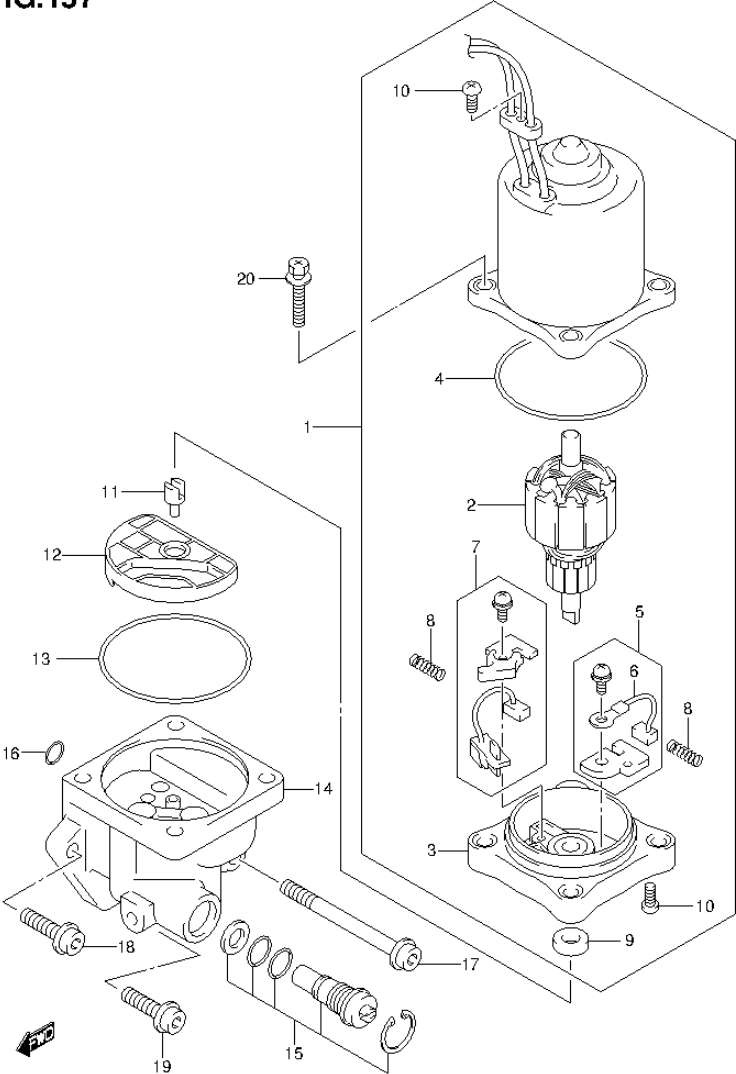


FIG.157 (2-E-2) PTT MOTOR (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-92J11	MOTOR ASSY, PTT	1	
2	31311-94900	..ARMATURE	1	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET	1	
6	31133-94900	...BRUSH	1	
7	31136-90J10	..BREAKER ASSY	1	
8	31135-94900	..SPRING	2	
9	33799-97E00	..SEAL, OIL	1	
10	31111-94900	..SCREW	2	
11	48583-95E00	JOINT, DRIVE	1	
12	48582-95E01	FILTER	1	
13	48585-95E00	O RING	1	
14	48502-90J13	PUMP ASSY	1	
15	48864-93J01	VALVE, MANUAL	1	
16	48588-90J00	O RING SET	1	
17	48862-92J20	BOLT	1	
18	48862-92J30	BOLT	1	
19	48862-90J21	BOLT	1	
20	31281-92J10	BOLT	4	

FIG.158

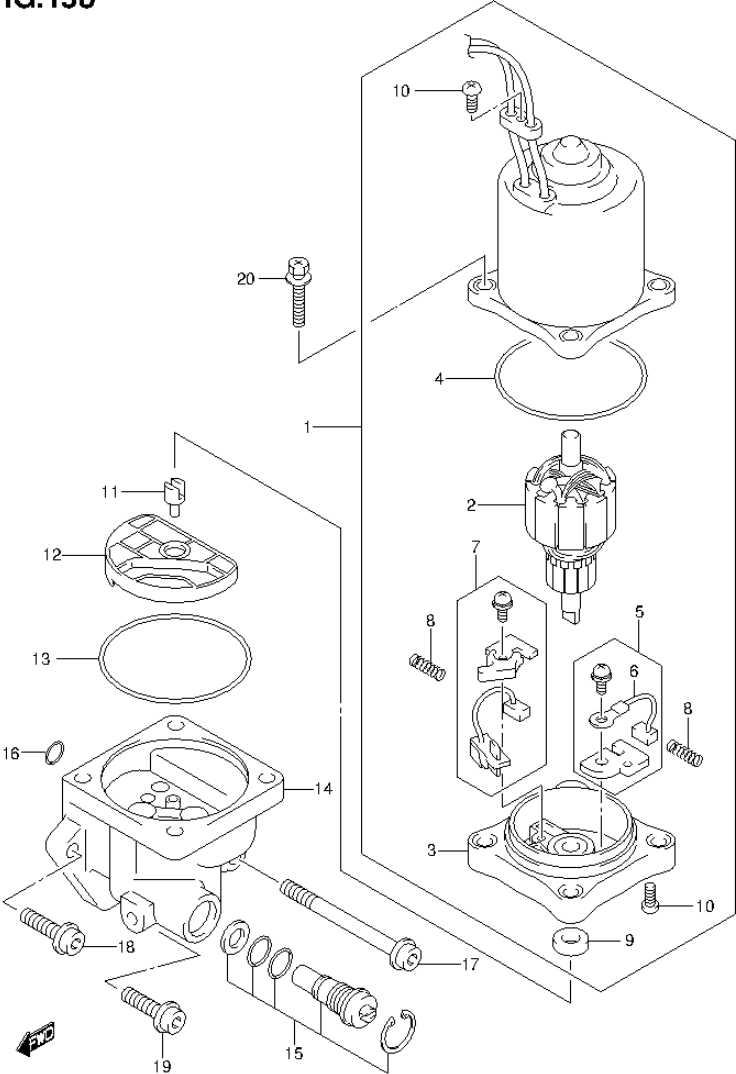


FIG.158 (2-E-3) PTT MOTOR (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-92J11	MOTOR ASSY, PTT	1	
2	31311-94900	..ARMATURE	1	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET	1	
6	31133-94900	...BRUSH	1	
7	31136-90J10	..BREAKER ASSY	1	
8	31135-94900	..SPRING	2	
9	33799-97E00	..SEAL, OIL	1	
10	31111-94900	..SCREW	2	
11	48583-95E00	JOINT, DRIVE	1	
12	48582-95E01	FILTER	1	
13	48585-95E00	O RING	1	
14	48502-90J13	PUMP ASSY	1	
15	48864-93J01	VALVE, MANUAL	1	
16	48588-90J00	O RING SET	1	
17	48862-92J20	BOLT	1	
18	48862-92J30	BOLT	1	
19	48862-90J21	BOLT	1	
20	31281-92J10	BOLT	4	

FIG.159

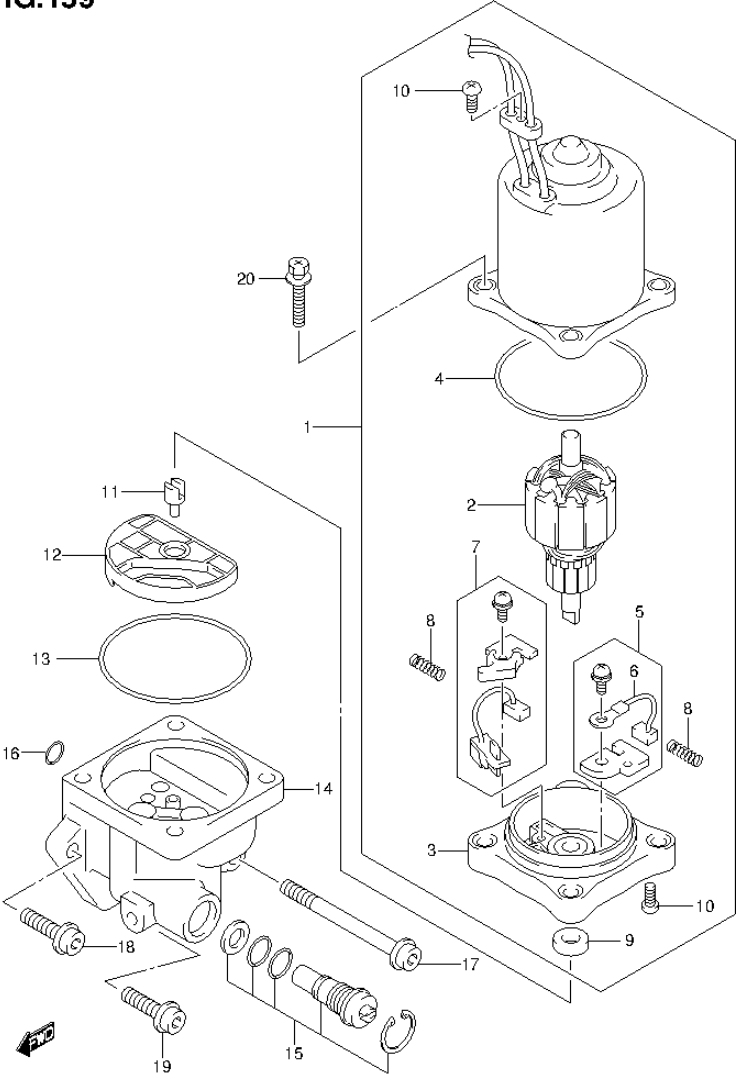


FIG.159 (2-E-4) PTT MOTOR (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-92J11	MOTOR ASSY, PTT	1	
2	31311-94900	..ARMATURE	1	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET	1	
6	31133-94900	...BRUSH	1	
7	31136-90J10	..BREAKER ASSY	1	
8	31135-94900	..SPRING	2	
9	33799-97E00	..SEAL, OIL	1	
10	31111-94900	..SCREW	2	
11	48583-95E00	JOINT, DRIVE	1	
12	48582-95E01	FILTER	1	
13	48585-95E00	O RING	1	
14	48502-90J13	PUMP ASSY	1	
15	48864-93J01	VALVE, MANUAL	1	
16	48588-90J00	O RING SET	1	
17	48862-92J20	BOLT	1	
18	48862-92J30	BOLT	1	
19	48862-90J21	BOLT	1	
20	31281-92J10	BOLT	4	

FIG.160

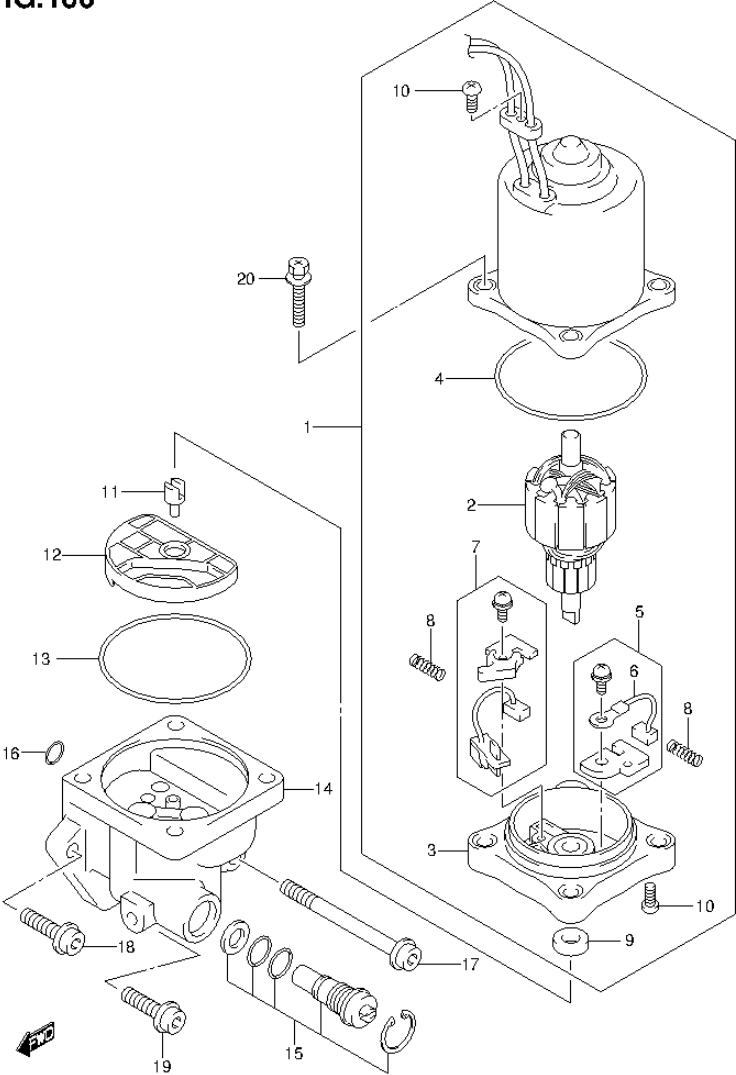


FIG.160 (2-E-5) PTT MOTOR (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-92J11	MOTOR ASSY, PTT	1	
2	31311-94900	..ARMATURE	1	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET	1	
6	31133-94900	...BRUSH	1	
7	31136-90J10	..BREAKER ASSY	1	
8	31135-94900	..SPRING	2	
9	33799-97E00	..SEAL, OIL	1	
10	31111-94900	..SCREW	2	
11	48583-95E00	JOINT, DRIVE	1	
12	48582-95E01	FILTER	1	
13	48585-95E00	O RING	1	
14	48502-90J13	PUMP ASSY	1	
15	48864-93J01	VALVE, MANUAL	1	
16	48588-90J00	O RING SET	1	
17	48862-92J20	BOLT	1	
18	48862-92J30	BOLT	1	
19	48862-90J21	BOLT	1	
20	31281-92J10	BOLT	4	

FIG.161

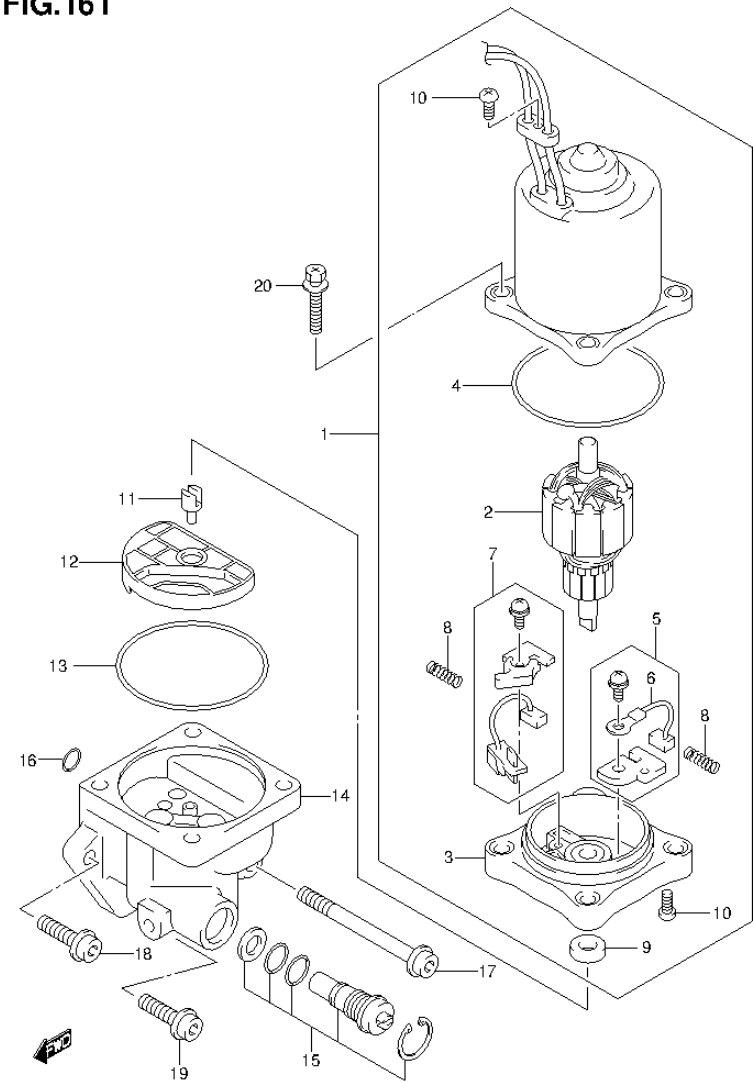


FIG.161 (2-E-6) PTT MOTOR (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-92J11	MOTOR ASSY, PTT	1	
2	31311-94900	..ARMATURE	1	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET	1	
6	31133-94900	...BRUSH	1	
7	31136-90J10	..BREAKER ASSY	1	
8	31135-94900	..SPRING	2	
9	33799-97E00	..SEAL, OIL	1	
10	31111-94900	..SCREW	2	
11	48583-95E00	JOINT, DRIVE	1	
12	48582-95E01	FILTER	1	
13	48585-95E00	O RING	1	
14	48502-90J13	PUMP ASSY	1	
15	48864-93J01	VALVE, MANUAL	1	
16	48588-90J00	O RING SET	1	
17	48862-92J20	BOLT	1	
18	48862-92J30	BOLT	1	
19	48862-90J21	BOLT	1	
20	31281-92J10	BOLT	4	

FIG.162

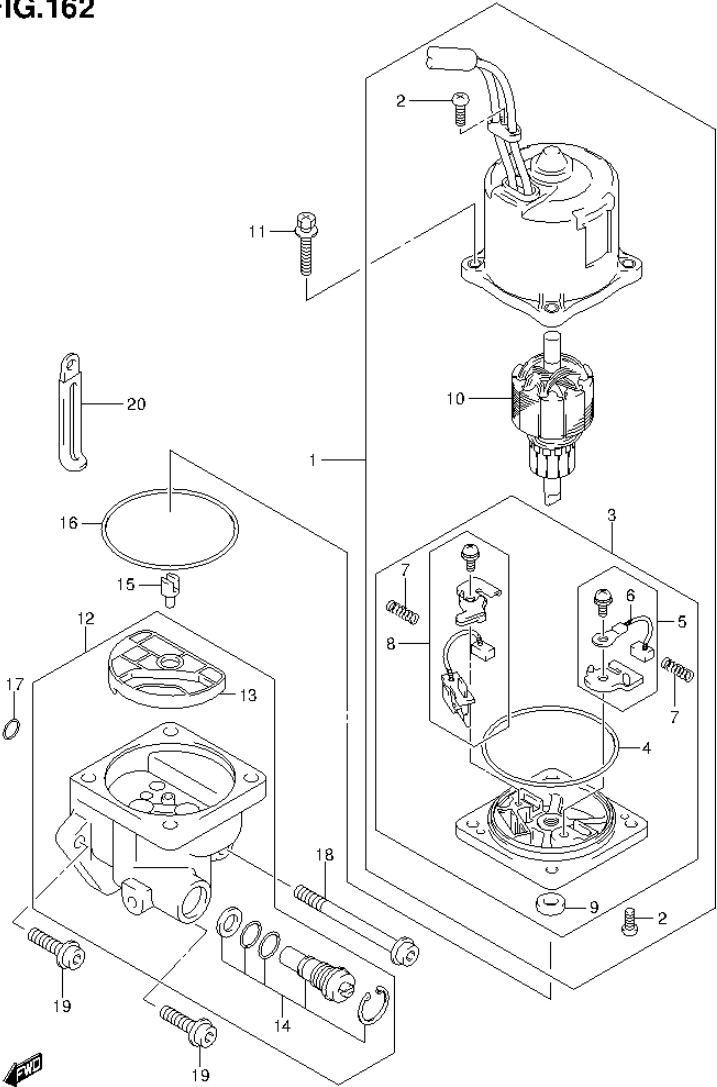


FIG.162 (2-E-7) PTT MOTOR (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-96J01	MOTOR ASSY, PTT	1	
2	31111-94900	..SCREW, YOKE	3	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET, PLUS	1	
6	31133-94900	...BRUSH, PLUS	1	
7	31135-94900	..SPRING	2	
8	31136-90J10	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-94900	..ARMATURE	1	
11	31281-92J10	BOLT	4	
12	48502-96J05	PUMP ASSY	1	
13	48582-95E01	..FILTER	1	
14	48864-96J10	..VALVE, MANUAL	1	
15	48583-95E00	JOINT, DRIVE	1	
16	48585-95E00	O RING	1	
17	48588-94900	O RING SET (6PCS)	1	
18	48862-92J20	BOLT	1	
19	48862-92J30	BOLT	2	
20	29404-93J10	CLAMP	1	

FIG.163

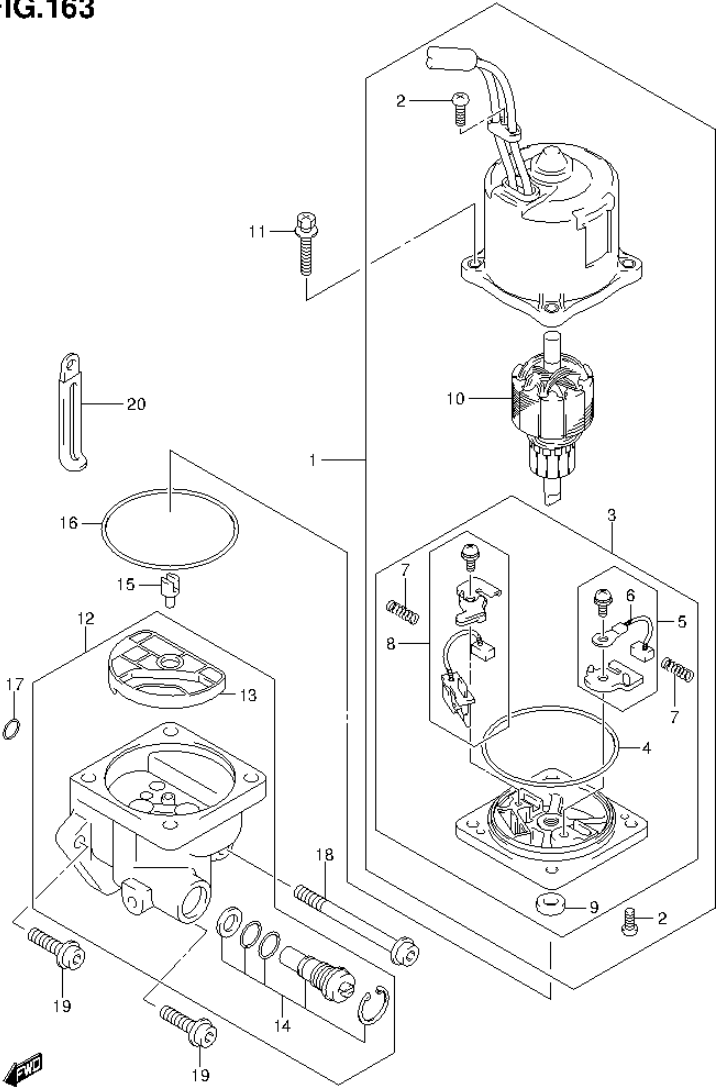


FIG.163 (2-E-8) PTT MOTOR (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-96J01	MOTOR ASSY, PTT	1	
2	31111-94900	..SCREW, YOKE	3	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET, PLUS	1	
6	31133-94900	...BRUSH, PLUS	1	
7	31135-94900	..SPRING	2	
8	31136-90J10	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-94900	..ARMATURE	1	
11	31281-92J10	BOLT	4	
12	48502-96J05	PUMP ASSY	1	
13	48582-95E01	..FILTER	1	
14	48864-96J10	..VALVE, MANUAL	1	
15	48583-95E00	JOINT, DRIVE	1	
16	48585-95E00	O RING	1	
17	48588-94900	O RING SET (6PCS)	1	
18	48862-92J20	BOLT	1	
19	48862-92J30	BOLT	2	
20	29404-93J10	CLAMP	1	

FIG.164

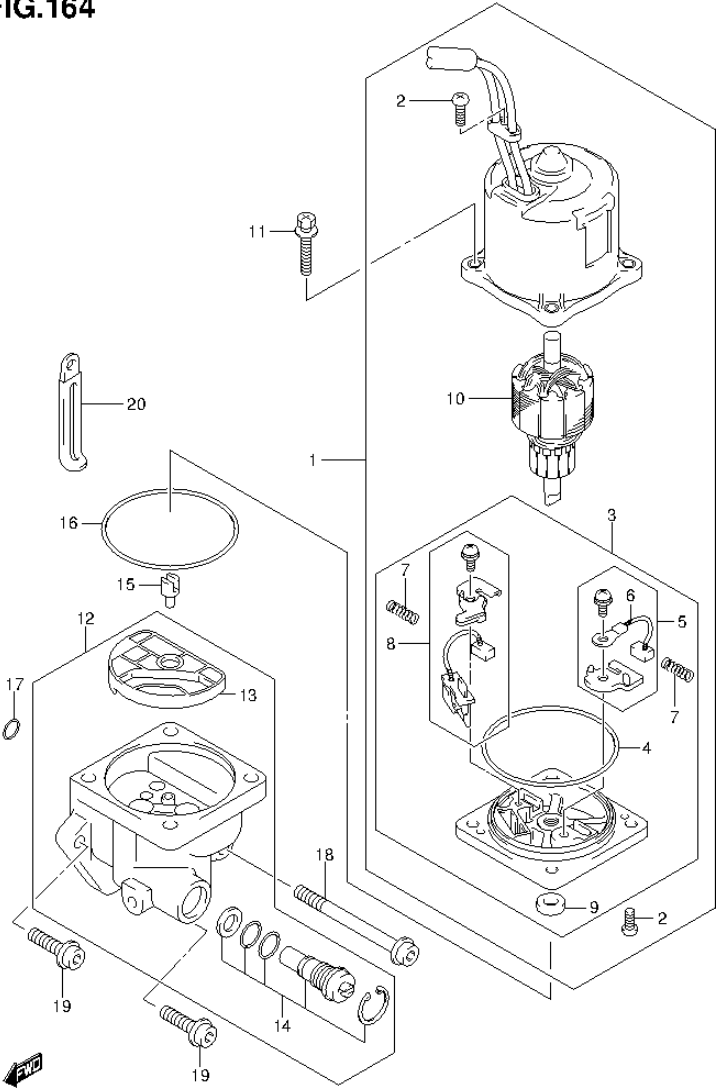


FIG.164 (2-E-9) PTT MOTOR (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-96J01	MOTOR ASSY, PTT	1	
2	31111-94900	..SCREW, YOKE	3	
3	31173-94910	..HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET, PLUS	1	
6	31133-94900	...BRUSH, PLUS	1	
7	31135-94900	..SPRING	2	
8	31136-90J10	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-94900	..ARMATURE	1	
11	31281-92J10	BOLT	4	
12	48502-96J05	PUMP ASSY	1	
13	48582-95E01	..FILTER	1	
14	48864-96J10	..VALVE, MANUAL	1	
15	48583-95E00	JOINT, DRIVE	1	
16	48585-95E00	O RING	1	
17	48588-94900	O RING SET (6PCS)	1	
18	48862-92J20	BOLT	1	
19	48862-92J30	BOLT	2	
20	29404-93J10	CLAMP	1	

FIG.165

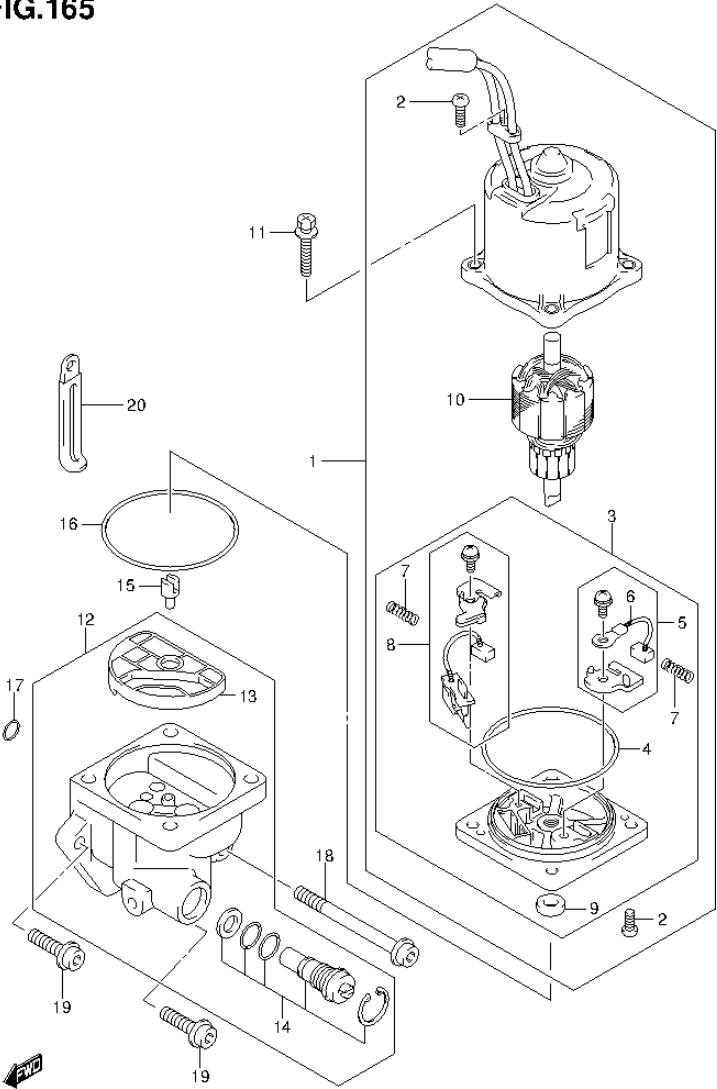


FIG.165 (2-E-10) PTT MOTOR (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-96J01	MOTOR ASSY, PTT	1	
2	31111-94900	.SCREW, YOKE	3	
3	31173-94910	.HOLDER, BRUSH	1	
4	31123-94910	..O RING	1	
5	31133-90J00	..BRUSH SET, PLUS	1	
6	31133-94900	...BRUSH, PLUS	1	
7	31135-94900	..SPRING	2	
8	31136-90J10	..BREAKER	1	
9	33799-97E00	..OIL SEAL	1	
10	31311-94900	..ARMATURE	1	
11	31281-92J10	BOLT	4	
12	48502-96J05	PUMP ASSY	1	
13	48582-95E01	..FILTER	1	
14	48864-96J10	..VALVE, MANUAL	1	
15	48583-95E00	JOINT, DRIVE	1	
16	48585-95E00	O RING	1	
17	48588-94900	O RING SET (6PCS)	1	
18	48862-92J20	BOLT	1	
19	48862-92J30	BOLT	2	
20	29404-93J10	CLAMP	1	

FIG.166

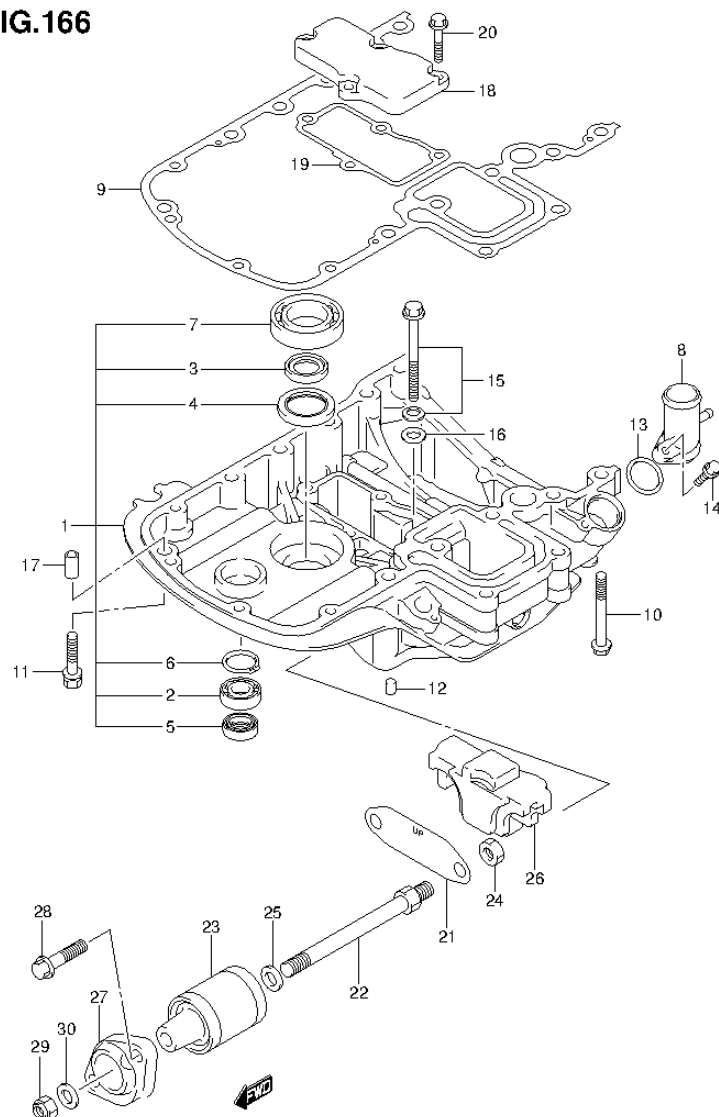


FIG.166 (2-E-11) ENGINE HOLDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51110-90850-0EP	HOLDER SET, ENGINE (BLACK)	1	
2	09262-17019	.BEARING (17X35X8)	1	
3	09282-24003	.OIL SEAL (24X36X6)	2	
4	09283-32044	.OIL SEAL (32X47X6)	1	
5	09289-18001	.OIL SEAL (18X30X8)	1	
6	08331-41359	.CIRCLIP	1	
7	09262-35069	.BEARING (35X62X16)	1	
8	51115-90J00	UNION, WATER RETURN	1	
9	51211-90J22	GASKET, ENGINE HOLDER	1	
10	09116-08160	BOLT (8X70)	4	
11	09116-08128	BOLT (8X40)	4	
12	09206-08001	PIN (8X11)	2	
13	09280-26006	O RING (D:3.1,ID:26.4)	1	
14	01550-06257	BOLT	1	
15	29117-93J10	BOLT (8X45)	1	
16	09160-08059	WASHER (8.5X18X1.6)	1	
17	04211-11129	PIN	3	
18	51122-90J00	COVER, MOUNT CASE	1	
19	51123-90J01	GASKET, MOUNT CASE COVER	1	
20	01550-0825A	BOLT	4	
21	54123-90J00	PLATE, UPPER MOUNT	1	
22	54112-90J21	BOLT, UPPER MOUNT	2	
23	54130-90J40	MOUNT, UPPER	2	
24	09159-12014	NUT	2	
25	54114-90J01	WASHER (12.5X22X3)	2	
26	54125-90J10	MOUNT, UPPER THRUST	1	
27	54148-90J11-0EP	COVER, UPPER MOUNT (BLACK)	2	
28	09116-10176	BOLT (10X44)	4	
29	09159-12014	NUT	2	
30	09160-12110	WASHER (12.5X22X3)	2	

FIG.167

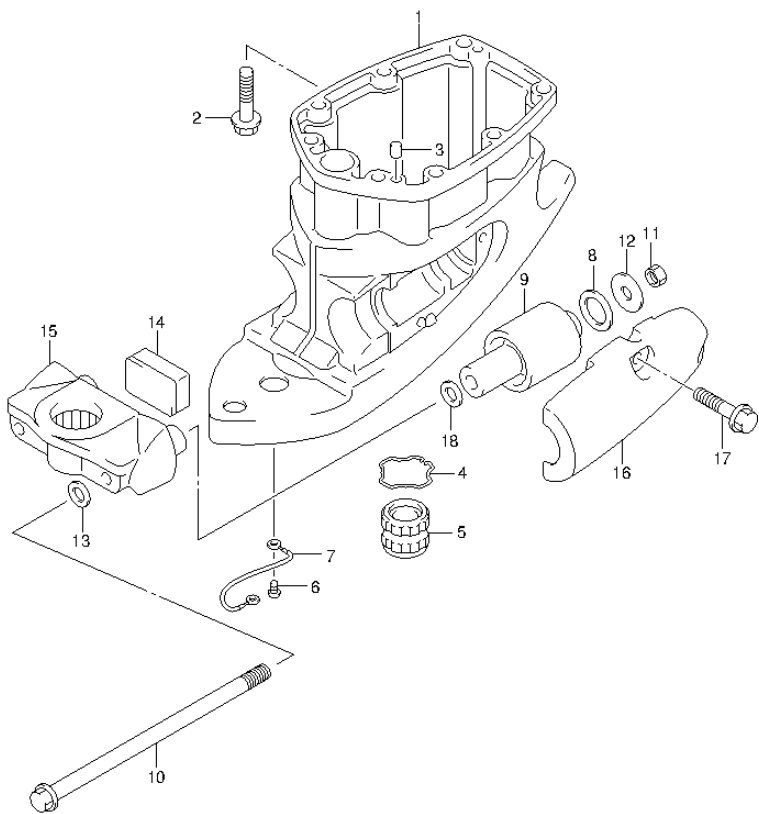


FIG.167 (2-E-12) DRIVE SHAFT HOUSING

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-90J02-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	W/TRANSOM(L)
1-2	52111-90J12-0EP	HOUSING, DRIVE SHAFT (BLACK)	1	W/TRANSOM(X)
2	09116-10176	BOLT (10X44)	8	
3	09202-08006	PIN (8X12)	2	
4	09387-45001	RING	1	W/TRANSOM(X)
5	57130-92J01	BUSH, DRIVE SHAFT	1	W/TRANSOM(X)
6	09125-06063	SCREW (6X10)	2	
7	36895-87D10	LEAD (SWIVEL TO HSG)	1	
8	54121-87D00	DAMPER, REVERSE STOPPER LOWER	2	
9	54160-90J20	MOUNT, LOWER	2	
10	54166-90J11	BOLT (12X231)	2	
11	09159-12014	NUT	2	
12	09160-12112	WASHER (12X40X3)	2	
13	54114-90J01	WASHER (12.5X22X3.0)	2	
14	54151-90J00	MOUNT, LOWER THRUST	1	
15	54211-90J01-0EP	BRACKET, LOWER MOUNT (BLACK)	1	
16	54221-90J02-0EP	COVER, LOWER MOUNT (BLACK)	2	
17	09116-10176	BOLT (10X44)	6	
18	09160-12113	WASHER (12.5X30X2.5)	2	



FIG.168

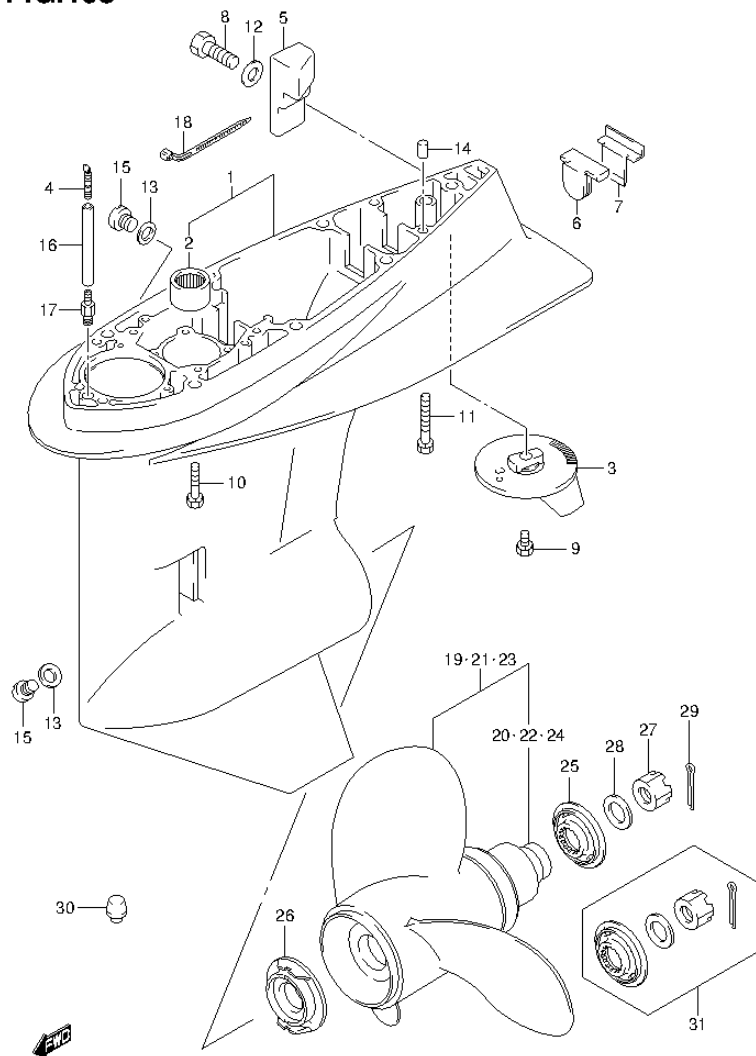


FIG.168 (2-E-13) GEAR CASE (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-90J15-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-90J01	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58100-90JA0-019	PROPELLER (3X14X17)	1	
19-2	58100-90JB0-019	PROPELLER (3X14X19)	1	
19-3	58100-90JC0-019	PROPELLER (3X14X21)	1	
19-4	58100-90JD0-019	PROPELLER (3X14X23)	1	
19-5	58100-90JE0-019	PROPELLER (3X13.5X15)	1	
20	58105-90J00	.BUSH	1	
21-1	58200-90J00	PROPELLER (3X14.25X18)	1	OPT
21-2	58200-90J10	PROPELLER (3X14.25X20)	1	OPT
21-3	58200-90J20	PROPELLER (3X14.25X22)	1	OPT
21-4	58200-90J30	PROPELLER (3X14.25X24)	1	OPT
22	58120-90J00	.BUSH, PROPELLER	1	OPT
23-1	58200-92J40	PROPELLER (3X13.875X15)	1	OPT
23-2	58200-92J50	PROPELLER (3X13.875X17)	1	OPT
23-3	58200-92J60	PROPELLER (3X13.875X19)	1	OPT
23-4	58200-92J70	PROPELLER (3X13.875X21)	1	OPT
23-5	58200-92J80	PROPELLER (3X13.875X23)	1	OPT

This diagram illustrates the assembly of an outboard motor. The main components shown are the upper motor housing (1), the lower motor housing (2), the propeller (3), and the lower unit (4). The diagram includes various fasteners and components labeled with numbers 1 through 31. Key parts include the upper motor housing (1), the lower motor housing (2), the propeller (3), the lower unit (4), the upper motor housing (5), the lower motor housing (6), the propeller (7), the lower unit (8), the upper motor housing (9), the lower motor housing (10), the propeller (11), the lower unit (12), the upper motor housing (13), the lower motor housing (14), the propeller (15), the lower unit (16), the upper motor housing (17), the lower motor housing (18), the propeller (19), the lower unit (20), the upper motor housing (21), the lower motor housing (22), the propeller (23), the lower unit (24), the upper motor housing (25), the lower motor housing (26), the propeller (27), the lower unit (28), the upper motor housing (29), the lower motor housing (30), the propeller (31), and the lower unit (32).

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23-6	58200-92J90	PROPELLER (3X13.875X25)	1	OPT
24	58105-90J00	.BUSH, PROPELLER	1	OPT
25	57633-90J02	SPACER, PROPELLER NUT	1	
26	57635-92J01	STOPPER, PROPELLER BUSH	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55116-87E00	PLUG	1	OPT
31	57630-90J00	KIT, PROPELLER NUT	1	OPT
32	25700-92J00	SEALING KIT, GEAR CASE	1	OPT
NOT ILLUSTRATED				

DF140A_E01_014

FIG.169

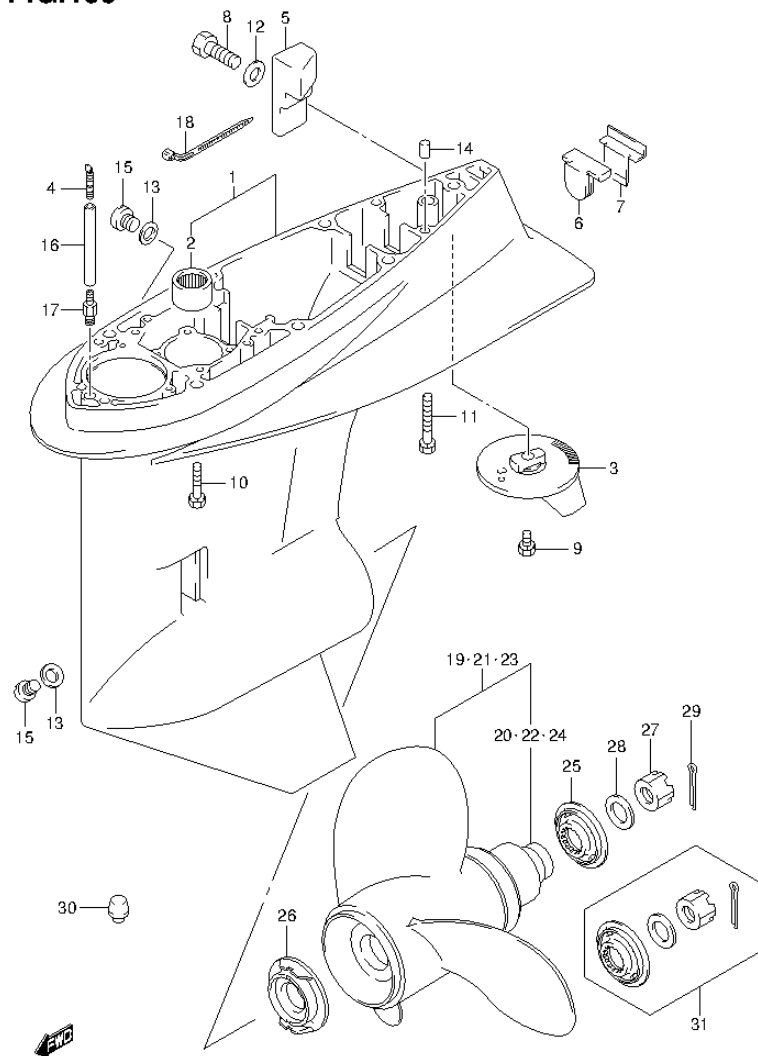


FIG.169 (2-E-15) GEAR CASE (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-90J15-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-90J01	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58100-90JA0-019	PROPELLER (3X14X17)	1	
19-2	58100-90JB0-019	PROPELLER (3X14X19)	1	
19-3	58100-90JC0-019	PROPELLER (3X14X21)	1	
19-4	58100-90JD0-019	PROPELLER (3X14X23)	1	
19-5	58100-90JE0-019	PROPELLER (3X13.5X15)	1	
20	58105-90J00	.BUSH	1	
21-1	58200-90J00	PROPELLER (3X14.25X18)	1	OPT
21-2	58200-90J10	PROPELLER (3X14.25X20)	1	OPT
21-3	58200-90J20	PROPELLER (3X14.25X22)	1	OPT
21-4	58200-90J30	PROPELLER (3X14.25X24)	1	OPT
22	58120-90J00	.BUSH, PROPELLER	1	OPT
23-1	58200-92J40	PROPELLER (3X13.875X15)	1	OPT
23-2	58200-92J50	PROPELLER (3X13.875X17)	1	OPT
23-3	58200-92J60	PROPELLER (3X13.875X19)	1	OPT
23-4	58200-92J70	PROPELLER (3X13.875X21)	1	OPT
23-5	58200-92J80	PROPELLER (3X13.875X23)	1	OPT

FIG.169

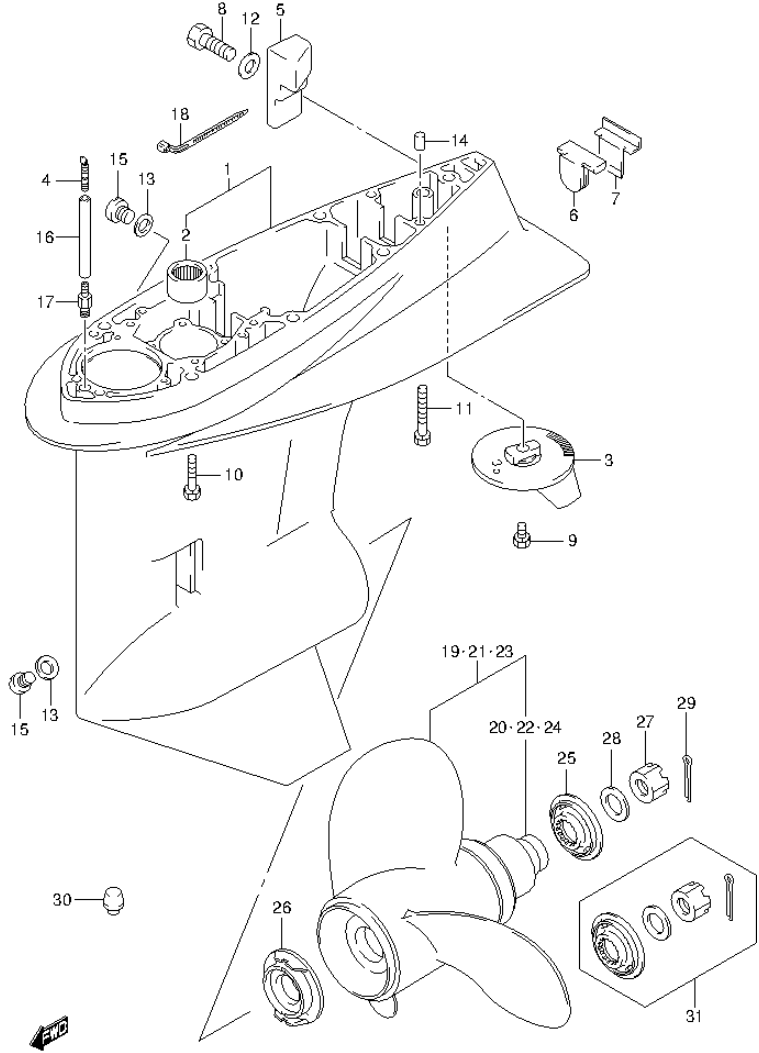


FIG.169 (2-F-2) GEAR CASE (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-6	58200-92J90	PROPELLER (3X13.875X25)	1	OPT
24	58105-90J00	.BUSH, PROPELLER	1	OPT
25	57633-90J02	SPACER, PROPELLER NUT	1	
26	57635-92J01	STOPPER, PROPELLER BUSH	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55116-87E00	PLUG	1	OPT
31	57630-90J00	KIT, PROPELLER NUT	1	OPT
32	25700-92J00	SEALING KIT, GEAR CASE	1	OPT
				NOT ILLUSTRATED

FIG.170

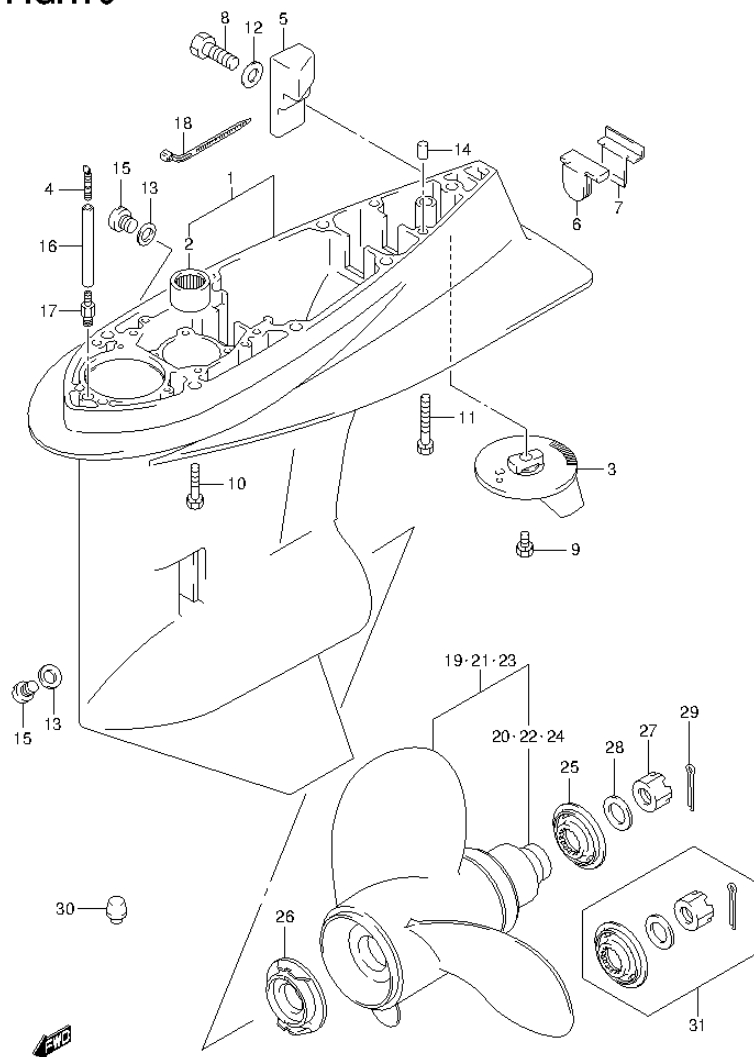


FIG.170 (2-F-3) GEAR CASE (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-90J15-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-90J01	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58100-90JA0-019	PROPELLER (3X14X17)	1	
19-2	58100-90JB0-019	PROPELLER (3X14X19)	1	
19-3	58100-90JC0-019	PROPELLER (3X14X21)	1	
19-4	58100-90JD0-019	PROPELLER (3X14X23)	1	
19-5	58100-90JE0-019	PROPELLER (3X13.5X15)	1	
20	58105-90J00	.BUSH	1	
21-1	58200-90J00	PROPELLER (3X14.25X18)	1	OPT
21-2	58200-90J10	PROPELLER (3X14.25X20)	1	OPT
21-3	58200-90J20	PROPELLER (3X14.25X22)	1	OPT
21-4	58200-90J30	PROPELLER (3X14.25X24)	1	OPT
22	58120-90J00	.BUSH, PROPELLER	1	OPT
23-1	58200-92J40	PROPELLER (3X13.875X15)	1	OPT
23-2	58200-92J50	PROPELLER (3X13.875X17)	1	OPT
23-3	58200-92J60	PROPELLER (3X13.875X19)	1	OPT
23-4	58200-92J70	PROPELLER (3X13.875X21)	1	OPT
23-5	58200-92J80	PROPELLER (3X13.875X23)	1	OPT

This diagram illustrates the assembly of an outboard motor. The main components shown are the upper motor housing (1), the lower motor housing (2), the propeller (26), and the lower unit (31). The diagram includes the following numbered parts:

- 1: Upper motor housing
- 2: Lower motor housing
- 3: Propeller nut
- 4: Propeller pin
- 5: Propeller pin lock
- 6: Propeller pin lock pin
- 7: Propeller pin lock pin
- 8: Propeller pin lock pin
- 9: Propeller pin lock pin
- 10: Propeller pin lock pin
- 11: Propeller pin lock pin
- 12: Propeller pin lock pin
- 13: Propeller pin lock pin
- 14: Propeller pin lock pin
- 15: Propeller pin lock pin
- 16: Propeller pin lock pin
- 17: Propeller pin lock pin
- 18: Propeller pin lock pin
- 19-21-23: Propeller pin lock pin
- 20-22-24: Propeller pin lock pin
- 25: Propeller pin lock pin
- 26: Propeller
- 27: Propeller pin lock pin
- 28: Propeller pin lock pin
- 29: Propeller pin lock pin
- 30: Propeller pin lock pin
- 31: Lower unit

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-6	58200-92J90	PROPELLER (3X13.875X25)	1	OPT
24	58105-90J00	.BUSH, PROPELLER	1	OPT
25	57633-90J02	SPACER, PROPELLER NUT	1	
26	57635-92J01	STOPPER, PROPELLER BUSH	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55116-87E00	PLUG	1	OPT
31	57630-90J00	KIT, PROPELLER NUT	1	OPT
32	25700-92J00	SEALING KIT, GEAR CASE	1	OPT
				NOT ILLUSTRATED

FIG.171

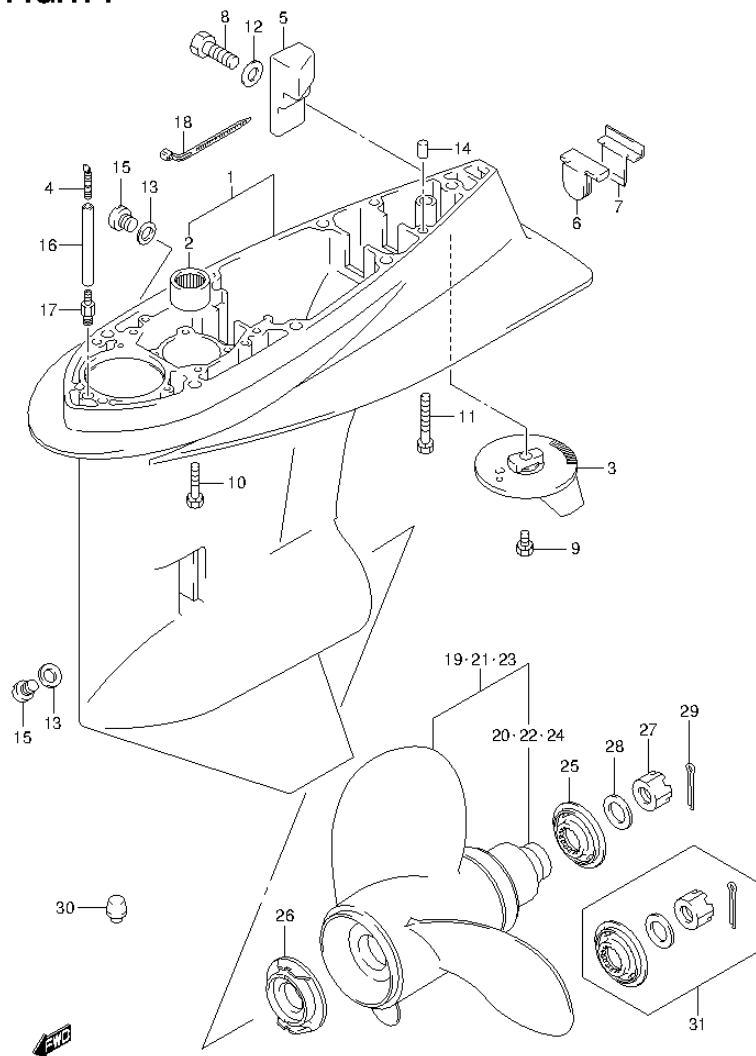


FIG.171 (2-F-5) GEAR CASE (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-90J15-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-90J01	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58100-90JA0-019	PROPELLER (3X14X17)	1	
19-2	58100-90JB0-019	PROPELLER (3X14X19)	1	
19-3	58100-90JC0-019	PROPELLER (3X14X21)	1	
19-4	58100-90JD0-019	PROPELLER (3X14X23)	1	
19-5	58100-90JE0-019	PROPELLER (3X13.5X15)	1	
20	58105-90J00	.BUSH	1	
21-1	58200-90J00	PROPELLER (3X14.25X18)	1	OPT
21-2	58200-90J10	PROPELLER (3X14.25X20)	1	OPT
21-3	58200-90J20	PROPELLER (3X14.25X22)	1	OPT
21-4	58200-90J30	PROPELLER (3X14.25X24)	1	OPT
22	58120-90J00	.BUSH, PROPELLER	1	OPT
23-1	58200-92J40	PROPELLER (3X13.875X15)	1	OPT
23-2	58200-92J50	PROPELLER (3X13.875X17)	1	OPT
23-3	58200-92J60	PROPELLER (3X13.875X19)	1	OPT
23-4	58200-92J70	PROPELLER (3X13.875X21)	1	OPT
23-5	58200-92J80	PROPELLER (3X13.875X23)	1	OPT

FIG.171

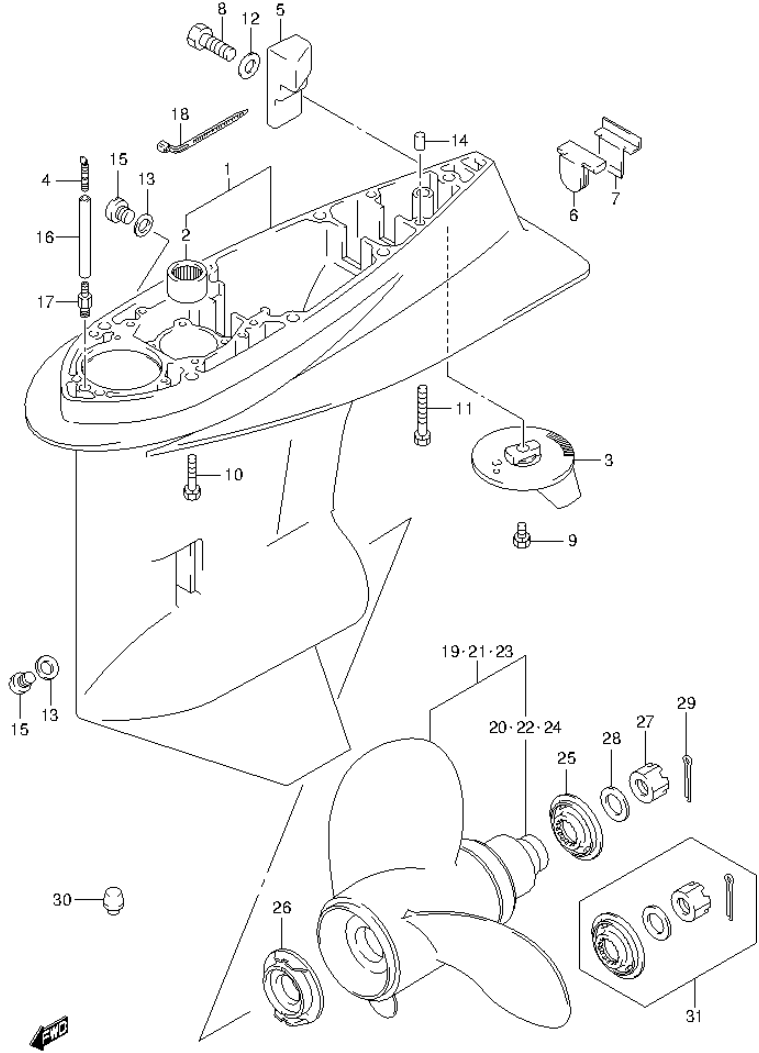


FIG.171 (2-F-6) GEAR CASE (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-6	58200-92J90	PROPELLER (3X13.875X25)	1	OPT
24	58105-90J00	.BUSH, PROPELLER	1	OPT
25	57633-90J02	SPACER, PROPELLER NUT	1	
26	57635-92J01	STOPPER, PROPELLER BUSH	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55116-87E00	PLUG	1	OPT
31	57630-90J00	KIT, PROPELLER NUT	1	OPT
32	25700-92J00	SEALING KIT, GEAR CASE	1	OPT
				NOT ILLUSTRATED

FIG.172

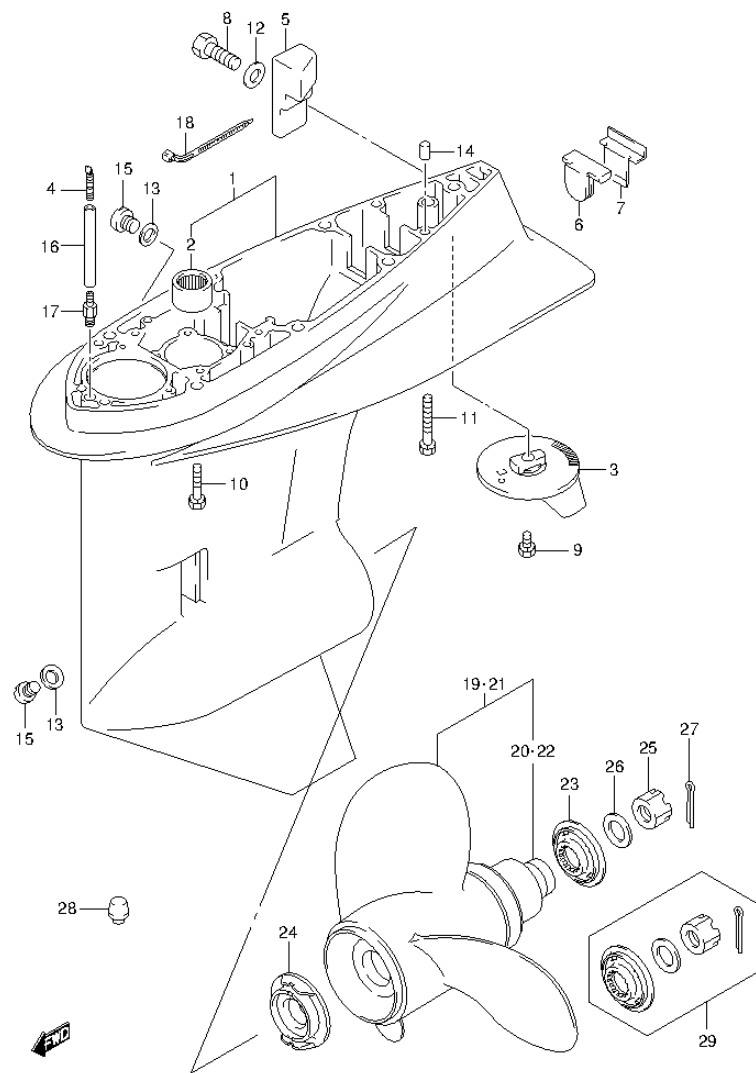


FIG.172 (2-F-7) GEAR CASE (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-92J00-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-92J00	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58200-92J00	PROPELLER (3X14.25X18)	1	OPT
19-2	58200-92J10	PROPELLER (3X14.25X20)	1	OPT
19-3	58200-92J20	PROPELLER (3X14.25X22)	1	OPT
19-4	58200-92J30	PROPELLER (3X14.25X24)	1	OPT
20	58120-90J00	.BUSH	1	OPT
21-1	58200-92JA0	PROPELLER (3X13.875X17)	1	OPT
21-2	58200-92JB0	PROPELLER (3X13.875X19)	1	OPT
21-3	58200-92JC0	PROPELLER (3X13.875X21)	1	OPT
21-4	58200-92JD0	PROPELLER (3X13.875X23)	1	OPT
22	58105-90J00	.BUSH	1	OPT
23	57633-90J02	SPACER, PROPELLER	1	
24	57635-92J01	STOPPER, PROPELLER BUSH	1	
25	09141-18005	NUT	1	
26	09160-18028	WASHER (18.5X31X1)	1	
27	09204-03003	COTTER PIN (D:3.6,L:25)	1	
28	55116-87E00	PLUG	1	OPT

FIG.172

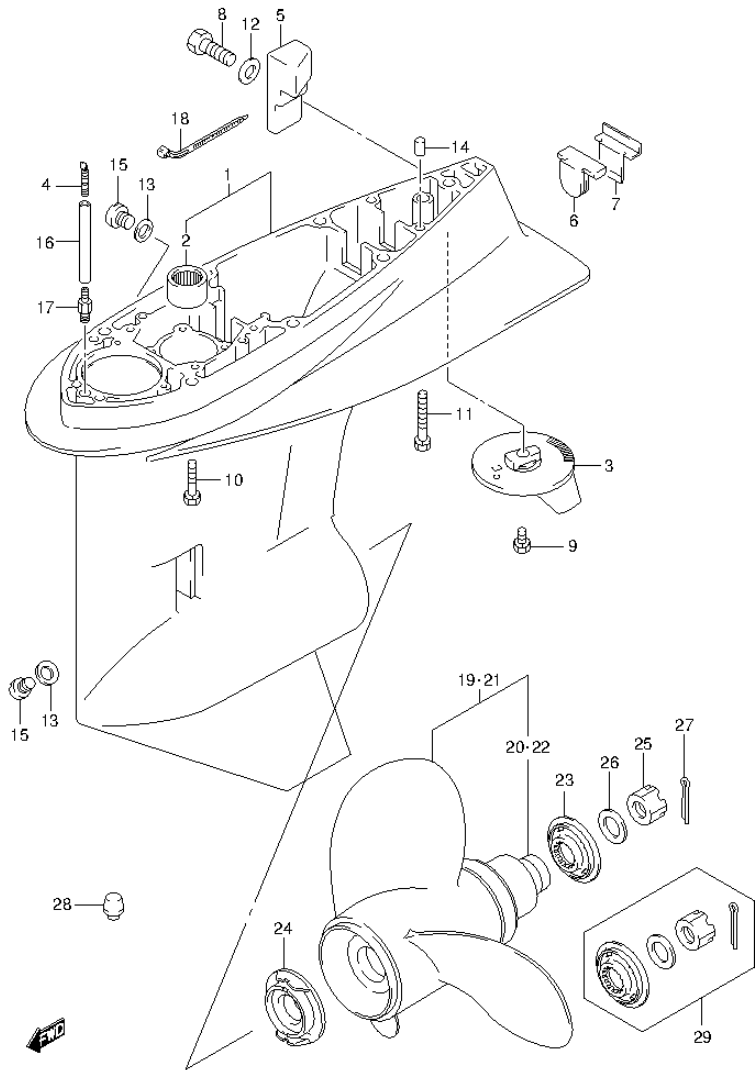


FIG.172 (2-F-8) GEAR CASE (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	57630-90J00	KIT, PROPELLER NUT	1	OPT
30	25700-92J00	SEALING KIT, GEAR CASE	1	OPT NOT ILLUSTRATED

FIG.173

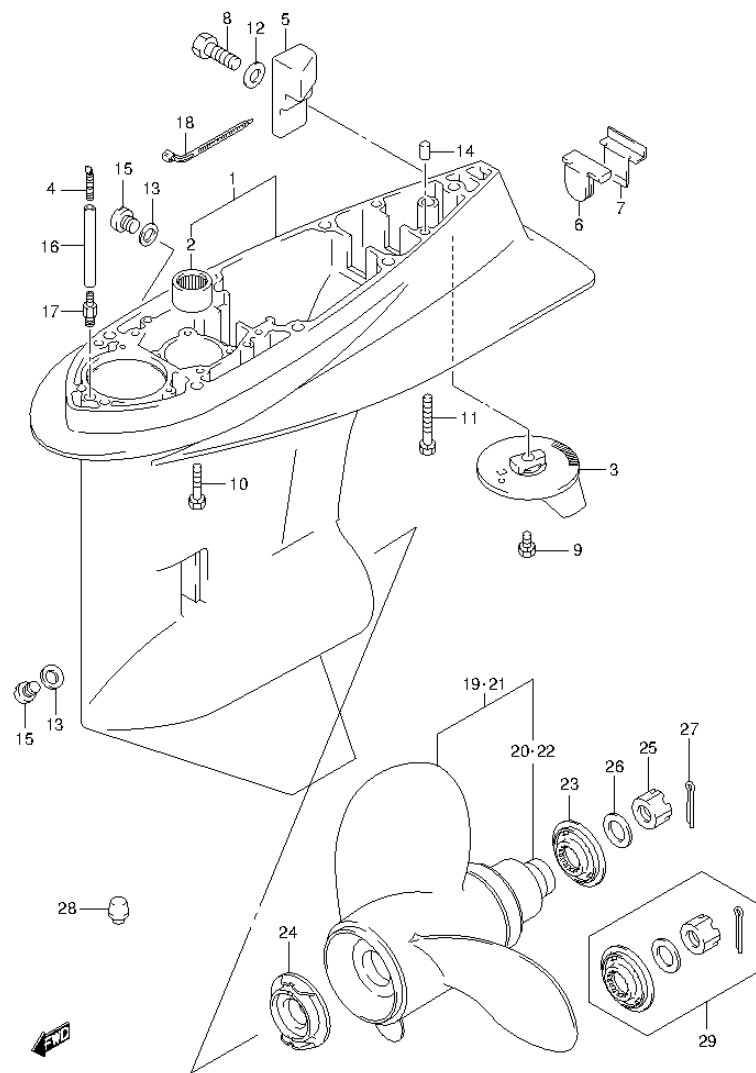


FIG.173 (2-F-9) GEAR CASE (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-92J00-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-92J00	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58200-92J00	PROPELLER (3X14.25X18)	1	OPT
19-2	58200-92J10	PROPELLER (3X14.25X20)	1	OPT
19-3	58200-92J20	PROPELLER (3X14.25X22)	1	OPT
19-4	58200-92J30	PROPELLER (3X14.25X24)	1	OPT
20	58120-90J00	.BUSH	1	OPT
21-1	58200-92JA0	PROPELLER (3X13.875X17)	1	OPT
21-2	58200-92JB0	PROPELLER (3X13.875X19)	1	OPT
21-3	58200-92JC0	PROPELLER (3X13.875X21)	1	OPT
21-4	58200-92JD0	PROPELLER (3X13.875X23)	1	OPT
22	58105-90J00	.BUSH	1	OPT
23	57633-90J02	SPACER, PROPELLER	1	
24	57635-92J01	STOPPER, PROPELLER BUSH	1	
25	09141-18005	NUT	1	
26	09160-18028	WASHER (18.5X31X1)	1	
27	09204-03003	COTTER PIN (D:3.6,L:25)	1	
28	55116-87E00	PLUG	1	OPT

FIG.173

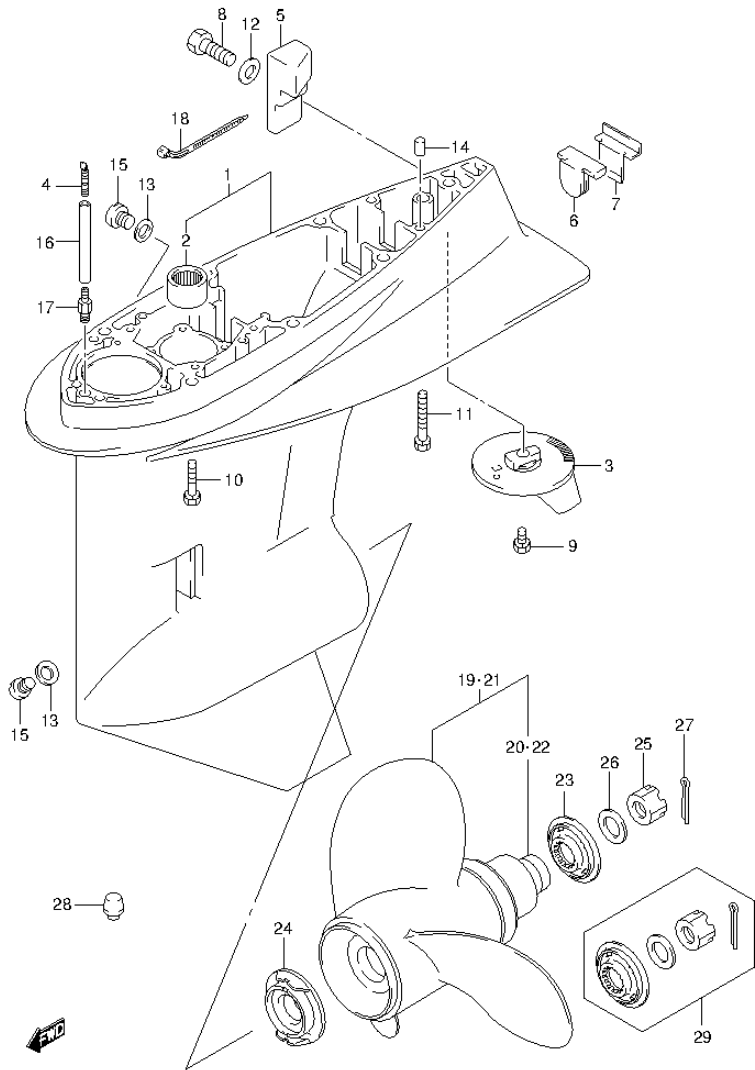


FIG.173 (2-F-10) GEAR CASE (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	57630-90J00	KIT, PROPELLER NUT	1	OPT
30	25700-92J00	SEALING KIT, GEAR CASE	1	OPT NOT ILLUSTRATED

FIG.174

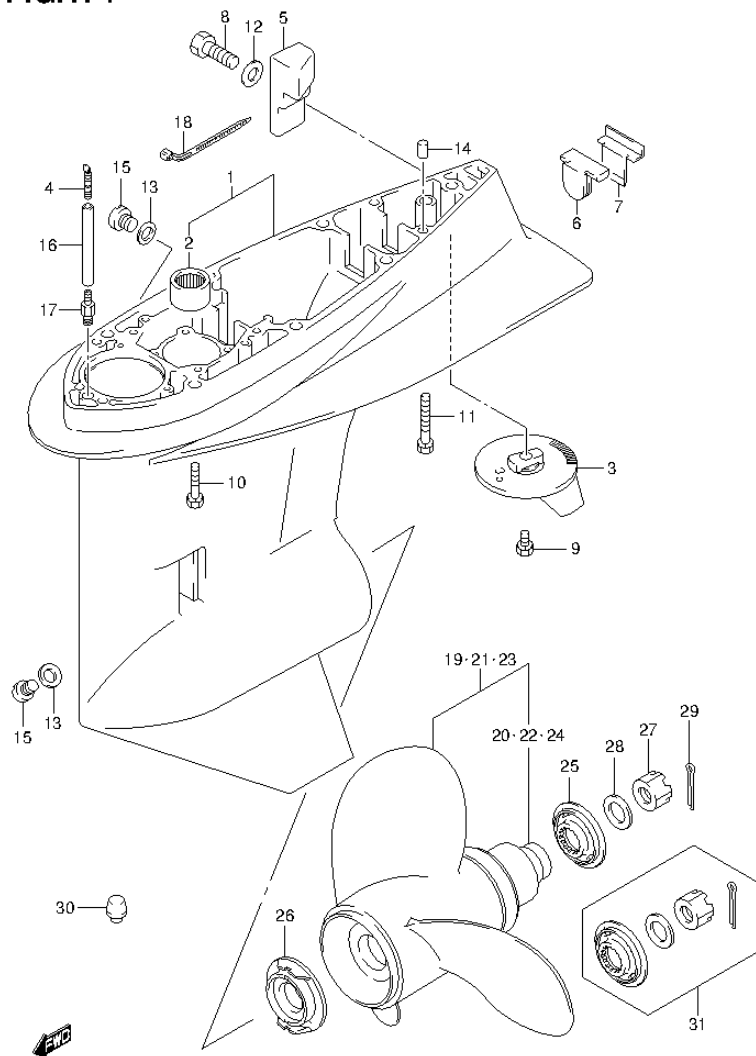


FIG.174 (2-F-11) GEAR CASE (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-90J15-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-90J01	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58100-90JA0-019	PROPELLER (3X14X17)	1	
19-2	58100-90JB0-019	PROPELLER (3X14X19)	1	
19-3	58100-90JC0-019	PROPELLER (3X14X21)	1	
19-4	58100-90JD0-019	PROPELLER (3X14X23)	1	
19-5	58100-90JE0-019	PROPELLER (3X13.5X15)	1	
20	58105-90J00	.BUSH	1	
21-1	58200-90J00	PROPELLER (3X14.25X18)	1	OPT
21-2	58200-90J10	PROPELLER (3X14.25X20)	1	OPT
21-3	58200-90J20	PROPELLER (3X14.25X22)	1	OPT
21-4	58200-90J30	PROPELLER (3X14.25X24)	1	OPT
22	58120-90J00	.BUSH, PROPELLER	1	OPT
23-1	58200-92J40	PROPELLER (3X13.875X15)	1	OPT
23-2	58200-92J50	PROPELLER (3X13.875X17)	1	OPT
23-3	58200-92J60	PROPELLER (3X13.875X19)	1	OPT
23-4	58200-92J70	PROPELLER (3X13.875X21)	1	OPT
23-5	58200-92J80	PROPELLER (3X13.875X23)	1	OPT

This diagram illustrates the assembly of an outboard motor. The main components shown are the upper engine housing (1), the lower engine housing (2), the propeller (26), and the lower unit (31). The diagram includes the following numbered parts:

- 1: Upper engine housing
- 2: Lower engine housing
- 3: Propeller nut
- 4: Propeller pin
- 5: Propeller pin lock
- 6: Propeller pin lock pin
- 7: Propeller pin lock pin
- 8: Propeller pin lock pin
- 9: Propeller pin lock pin
- 10: Propeller pin lock pin
- 11: Propeller pin lock pin
- 12: Propeller pin lock pin
- 13: Propeller pin lock pin
- 14: Propeller pin lock pin
- 15: Propeller pin lock pin
- 16: Propeller pin lock pin
- 17: Propeller pin lock pin
- 18: Propeller pin lock pin
- 19-21-23: Propeller pin lock pin
- 20-22-24: Propeller pin lock pin
- 25: Propeller pin lock pin
- 26: Propeller
- 27: Propeller pin lock pin
- 28: Propeller pin lock pin
- 29: Propeller pin lock pin
- 30: Propeller pin lock pin
- 31: Lower unit

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-6	58200-92J90	PROPELLER (3X13.875X25)	1	OPT
24	58105-90J00	.BUSH, PROPELLER	1	OPT
25	57633-90J02	SPACER, PROPELLER NUT	1	
26	57635-92J01	STOPPER, PROPELLER BUSH	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55116-87E00	PLUG	1	OPT
31	57630-90J00	KIT, PROPELLER NUT	1	OPT
32	25700-92J00	SEALING KIT, GEAR CASE	1	OPT
				NOT ILLUSTRATED

DF140A_E01_014

FIG.175

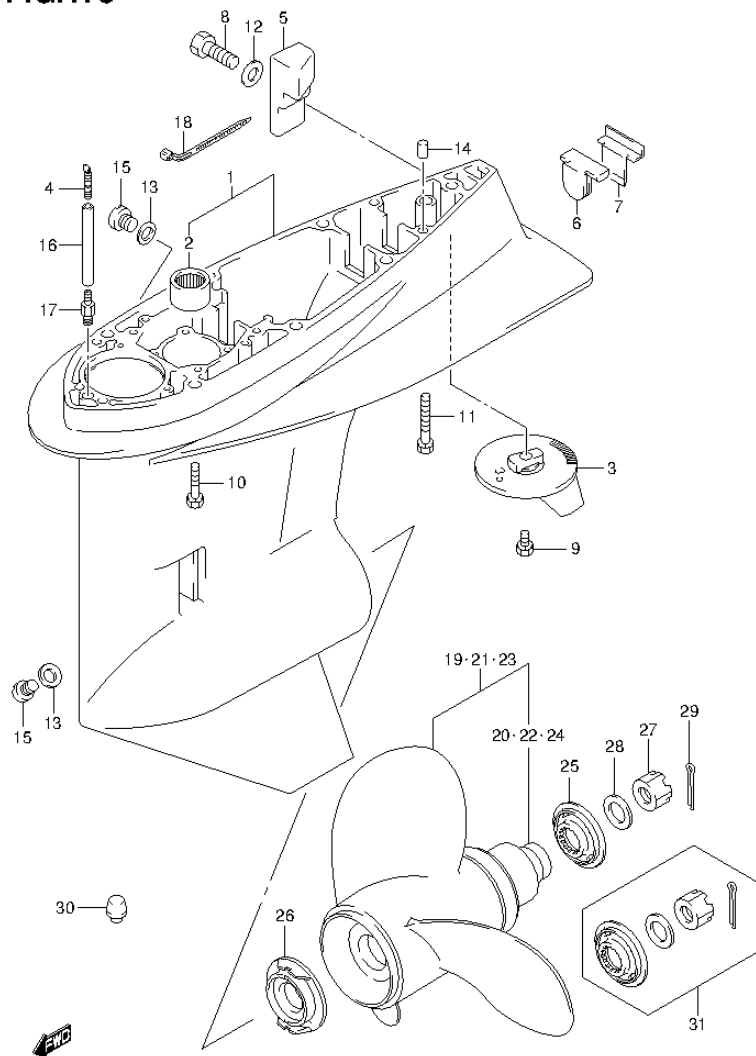


FIG.175 (2-F-13) GEAR CASE (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-90J15-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-90J01	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58100-90JA0-019	PROPELLER (3X14X17)	1	
19-2	58100-90JB0-019	PROPELLER (3X14X19)	1	
19-3	58100-90JC0-019	PROPELLER (3X14X21)	1	
19-4	58100-90JD0-019	PROPELLER (3X14X23)	1	
19-5	58100-90JE0-019	PROPELLER (3X13.5X15)	1	
20	58105-90J00	.BUSH	1	
21-1	58200-90J00	PROPELLER (3X14.25X18)	1	OPT
21-2	58200-90J10	PROPELLER (3X14.25X20)	1	OPT
21-3	58200-90J20	PROPELLER (3X14.25X22)	1	OPT
21-4	58200-90J30	PROPELLER (3X14.25X24)	1	OPT
22	58120-90J00	.BUSH, PROPELLER	1	OPT
23-1	58200-92J40	PROPELLER (3X13.875X15)	1	OPT
23-2	58200-92J50	PROPELLER (3X13.875X17)	1	OPT
23-3	58200-92J60	PROPELLER (3X13.875X19)	1	OPT
23-4	58200-92J70	PROPELLER (3X13.875X21)	1	OPT
23-5	58200-92J80	PROPELLER (3X13.875X23)	1	OPT

FIG.175

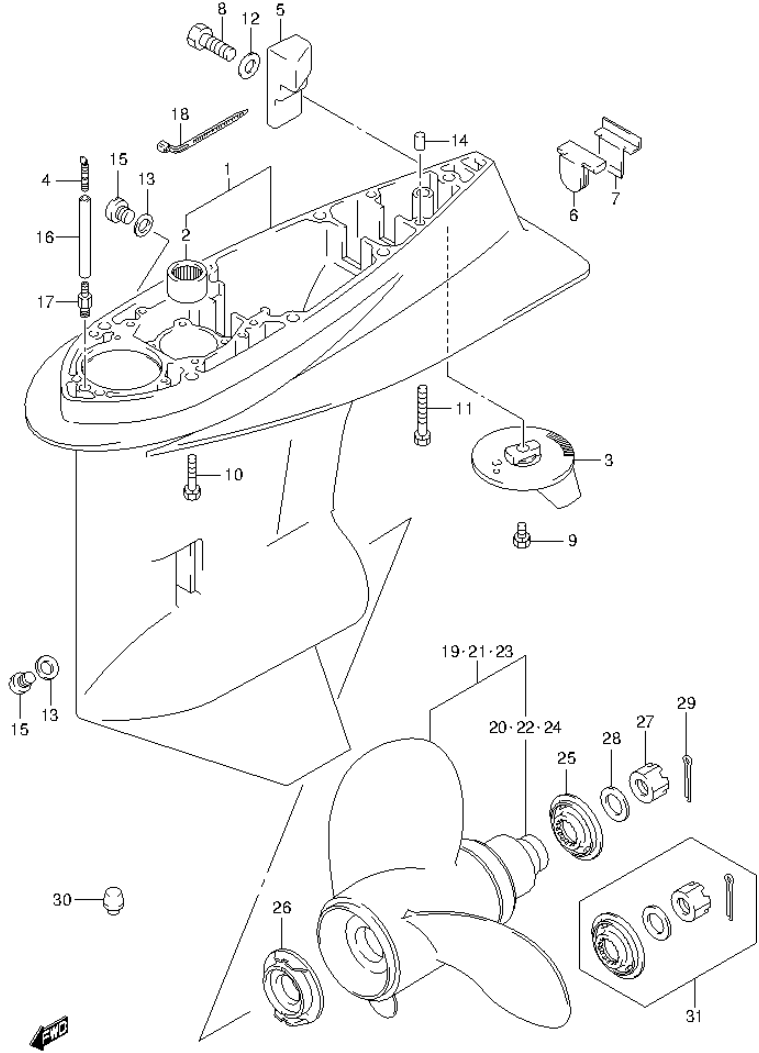


FIG.175 (2-F-14) GEAR CASE (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-6	58200-92J90	PROPELLER (3X13.875X25)	1	OPT
24	58105-90J00	.BUSH, PROPELLER	1	OPT
25	57633-90J02	SPACER, PROPELLER NUT	1	
26	57635-92J01	STOPPER, PROPELLER BUSH	1	
27	09141-18005	NUT	1	
28	09160-18028	WASHER (18.5X31X1)	1	
29	09204-03003	COTTER PIN (D:3.6,L:25)	1	
30	55116-87E00	PLUG	1	OPT
31	57630-90J00	KIT, PROPELLER NUT	1	OPT
32	25700-92J00	SEALING KIT, GEAR CASE	1	OPT
				NOT ILLUSTRATED

FIG.176

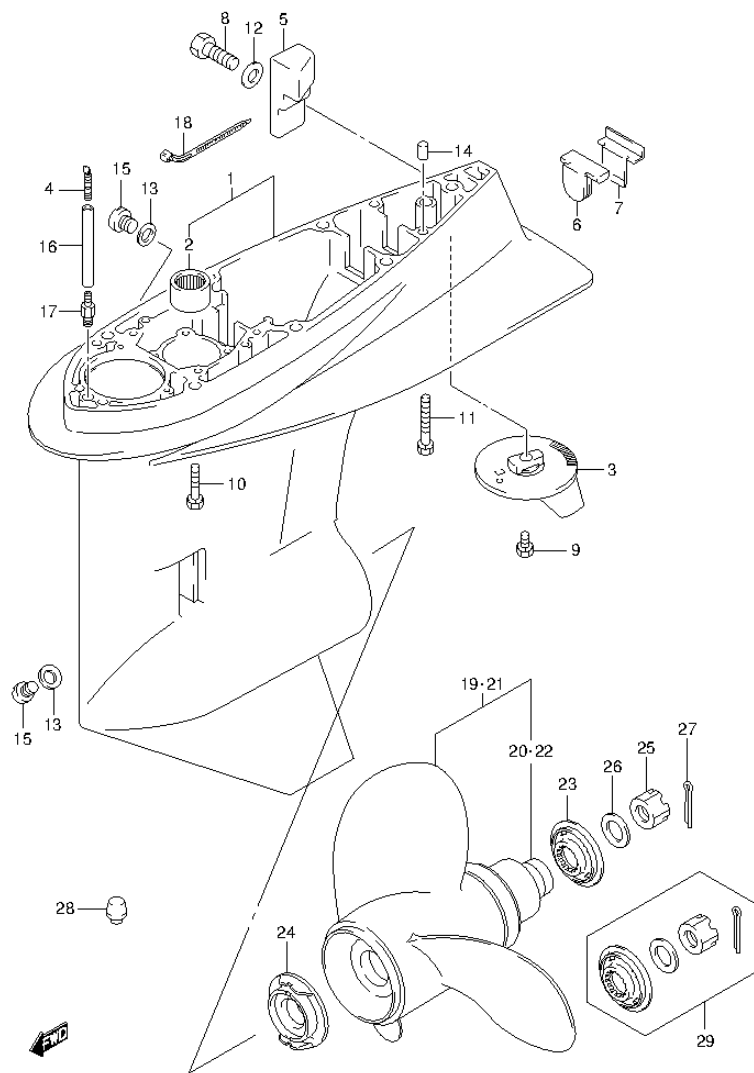


FIG.176 (2-F-15) GEAR CASE (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-92J00-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-92J00	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58200-92J00	PROPELLER (3X14.25X18)	1	OPT
19-2	58200-92J10	PROPELLER (3X14.25X20)	1	OPT
19-3	58200-92J20	PROPELLER (3X14.25X22)	1	OPT
19-4	58200-92J30	PROPELLER (3X14.25X24)	1	OPT
20	58120-90J00	.BUSH	1	OPT
21-1	58200-92JA0	PROPELLER (3X13.875X17)	1	OPT
21-2	58200-92JB0	PROPELLER (3X13.875X19)	1	OPT
21-3	58200-92JC0	PROPELLER (3X13.875X21)	1	OPT
21-4	58200-92JD0	PROPELLER (3X13.875X23)	1	OPT
22	58105-90J00	.BUSH	1	OPT
23	57633-90J02	SPACER, PROPELLER	1	
24	57635-92J01	STOPPER, PROPELLER BUSH	1	
25	09141-18005	NUT	1	
26	09160-18028	WASHER (18.5X31X1)	1	
27	09204-03003	COTTER PIN (D:3.6,L:25)	1	
28	55116-87E00	PLUG	1	OPT

FIG.176

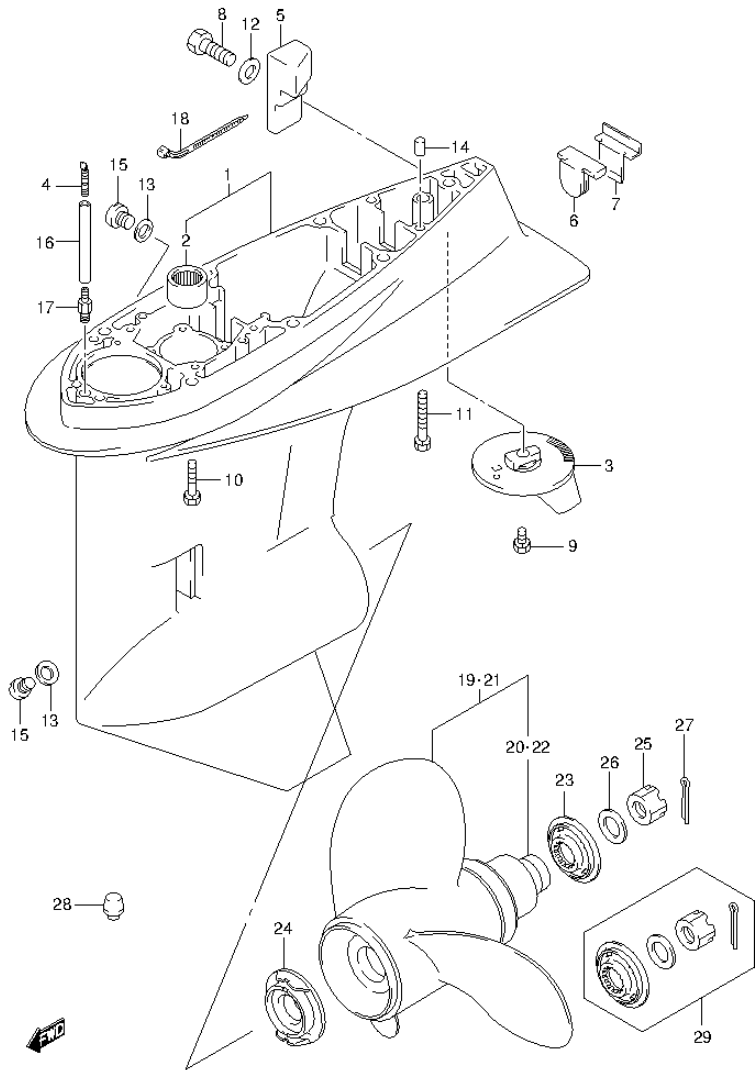


FIG.176 (2-G-2) GEAR CASE (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	57630-90J00	KIT, PROPELLER NUT	1	OPT
30	25700-92J00	SEALING KIT, GEAR CASE	1	OPT NOT ILLUSTRATED

FIG.177

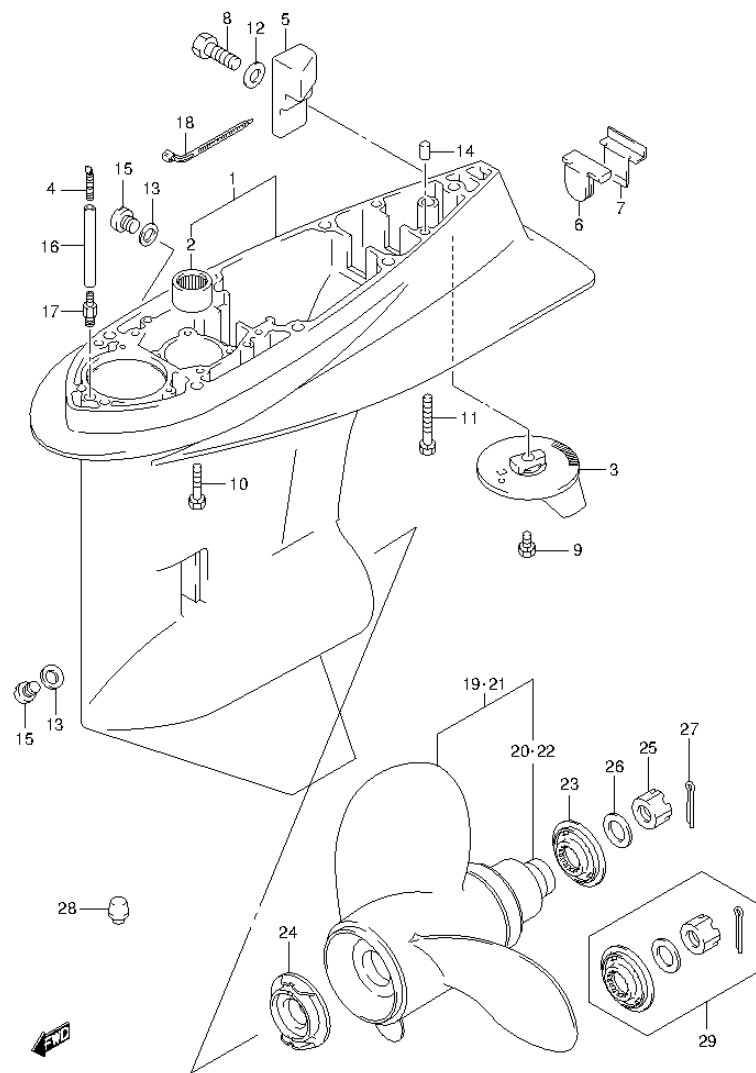


FIG.177 (2-G-3) GEAR CASE (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55110-92J00-0EP	CASE, GEAR (BLACK)	1	
2	09263-28016	.BEARING (28.6X38X31.8)	1	
3	55125-92J00	TAB, TRIM	1	
4	55127-87D00	UNION, SPEEDOMETER HOSE	1	
5	55321-90J01	ANODE, GEAR CASE	1	
6	55332-87D11	RUBBER, EXHAUST SEAL	1	
7	55333-87D10	PLATE, EXHAUST SEAL	1	
8	09100-06131	BOLT (6X12)	1	
9	09116-08137	BOLT (8X22)	1	
10	09116-10150	BOLT (10X55)	6	
11	09117-10039	BOLT (10X80)	1	
12	09160-06085	WASHER (6.5X15X1)	1	
13	09168-10022	GASKET (10X17X1.5)	2	
14	09202-08006	PIN (8X12)	2	
15	09248-10008	PLUG (10X7.5)	2	
16	09355-40805-00B	HOSE (4X8X2000)	1	L:2000->1100
17	09362-09008	UNION	1	
18	09407-10404	CLAMP (L:100)	2	
19-1	58200-92J00	PROPELLER (3X14.25X18)	1	OPT
19-2	58200-92J10	PROPELLER (3X14.25X20)	1	OPT
19-3	58200-92J20	PROPELLER (3X14.25X22)	1	OPT
19-4	58200-92J30	PROPELLER (3X14.25X24)	1	OPT
20	58120-90J00	.BUSH	1	OPT
21-1	58200-92JA0	PROPELLER (3X13.875X17)	1	OPT
21-2	58200-92JB0	PROPELLER (3X13.875X19)	1	OPT
21-3	58200-92JC0	PROPELLER (3X13.875X21)	1	OPT
21-4	58200-92JD0	PROPELLER (3X13.875X23)	1	OPT
22	58105-90J00	.BUSH	1	OPT
23	57633-90J02	SPACER, PROPELLER	1	
24	57635-92J01	STOPPER, PROPELLER BUSH	1	
25	09141-18005	NUT	1	
26	09160-18028	WASHER (18.5X31X1)	1	
27	09204-03003	COTTER PIN (D:3.6,L:25)	1	
28	55116-87E00	PLUG	1	OPT

FIG.177

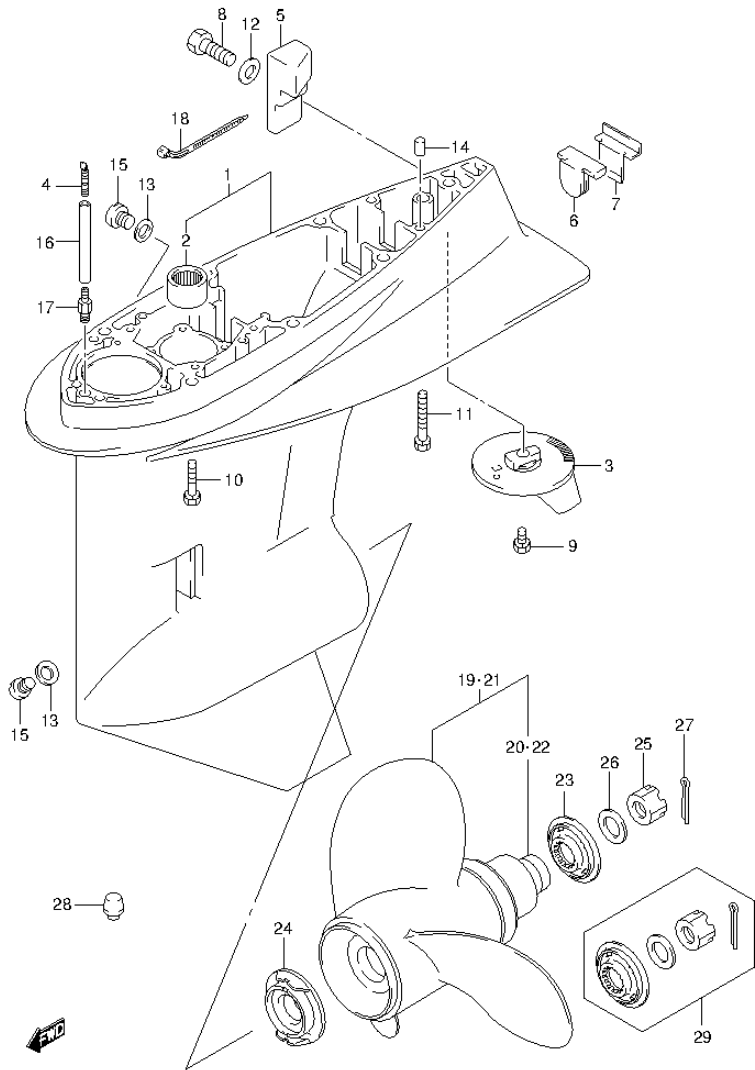


FIG.177 (2-G-4) GEAR CASE (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	57630-90J00	KIT, PROPELLER NUT	1	OPT
30	25700-92J00	SEALING KIT, GEAR CASE	1	OPT NOT ILLUSTRATED

FIG.178

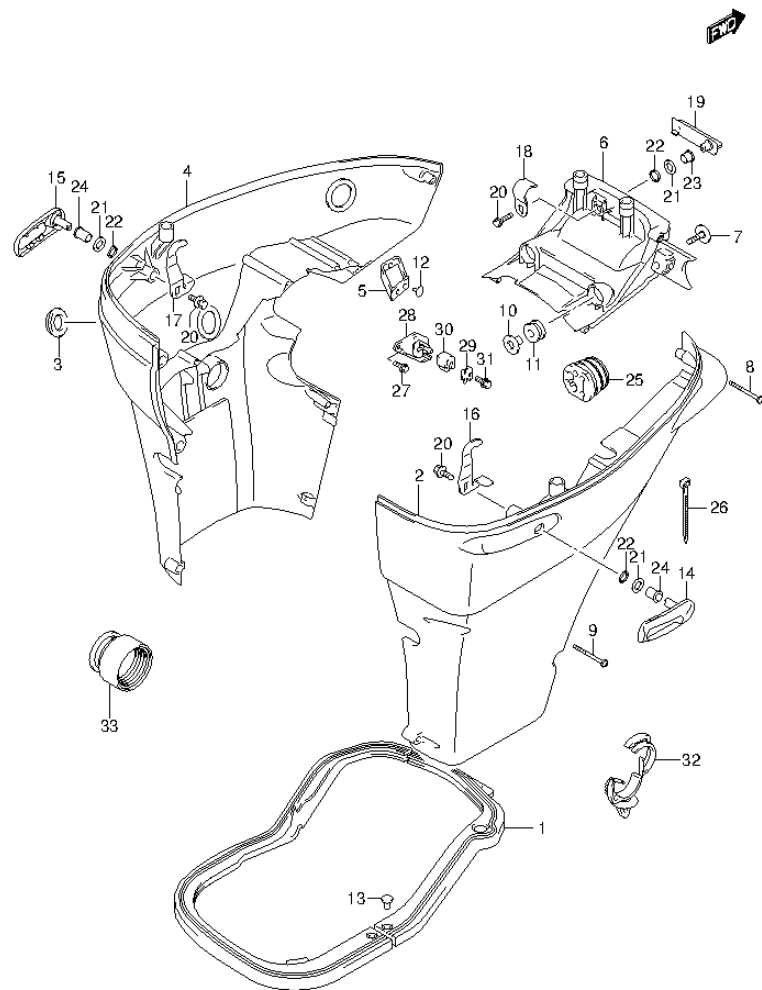


FIG.178 (2-G-5) SIDE COVER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61134-90J20	SEAL, SIDE COVER	1	
2	61810-90J10-0EP	COVER, SIDE STBD (BLACK)	1	
3	61817-89J00	PLUG, SIDE COVER	1	
4	61820-90J10-0EP	COVER, SIDE PORT (BLACK)	1	
5	61827-90J00	HOLDER, SIDE COVER	1	
6	61831-90J12-0EP	PANEL, FRONT (BLACK)	1	
7	09118-08127	BOLT (8X40)	2	
8	09136-06148	SCREW (6X35)	7	
9	09136-06149	SCREW (6X55)	2	
10	09169-08039	WASHER	2	
11	09320-11013	CUSHION	2	
12	09321-08022	CUSHION	2	
13	09409-05302-5PK	CLIP (BLACK)	2	
14	61633-90J02-0EP	LEVER, HOOK REAR (BLACK)	1	
15	61633-90J02-0EP	LEVER, HOOK REAR (BLACK)	1	
16	61637-90J10	HOOK, ENGINE COVER REAR STBD	1	
17	61638-90J10	HOOK, ENGINE COVER REAR PORT	1	
18	61641-87D00	HOOK, ENGINE COVER FR	1	
19	61645-90J01-0EP	LEVER, HOOK FR (BLACK)	1	
20	09116-06127	BOLT (6X12)	3	
21	09160-13014	WASHER (13.2X25X1)	3	
22	09164-14008	WASHER	3	
23	09307-13006	BUSH	1	FRONT
24	09306-13008	BUSH	2	REAR
25	61124-90J30	GROMMET, REMOCON CABLE	1	
26	09407-25402	CLAMP (L:250)	1	
27	01550-06167	BOLT	2	
28	67341-90J32	HOLDER, REMOCON CABLE	1	
29	67343-90J20	STOPPER, REMOCON CABLE	1	
30	67344-90J00	CUSHION, REMOCON CABLE HLDR	1	
31	01580-08257	BOLT	1	
32	09403-20308	CLAMP	1	
33	67300-90J00	KIT, HOSE ADAPTER	1	OPT

FIG.179

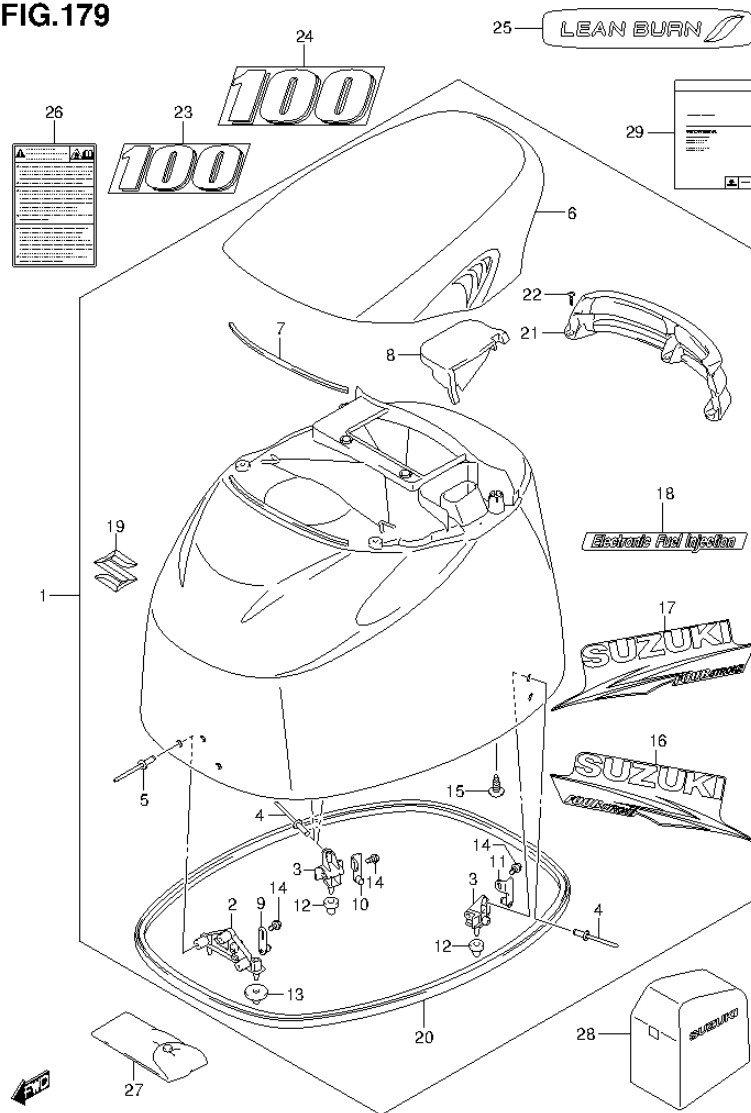


FIG.179 (2-G-6) ENGINE COVER (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-90J22	MARK, EMBLEM FRONT (100)	1	
24	61435-90J72	MARK, EMBLEM REAR (100)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29-1	99011-90J40-054	MANUAL, OWNER'S	1	
29-2	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.180

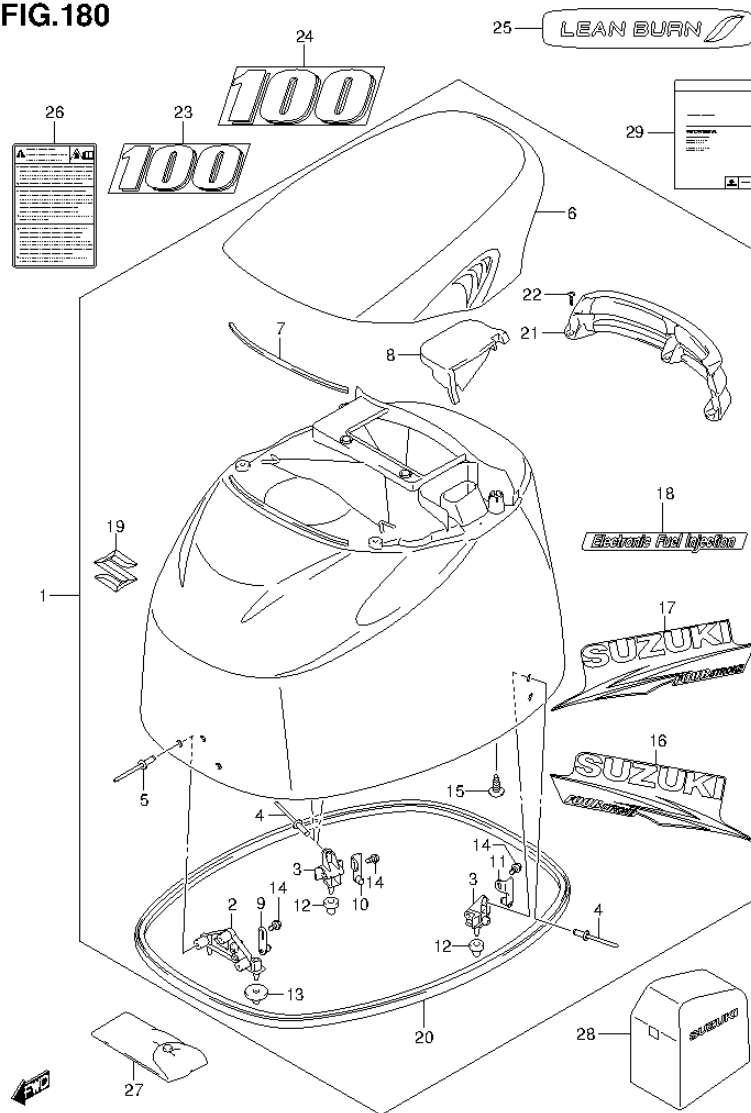


FIG.180 (2-G-7) ENGINE COVER (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-90J22	MARK, EMBLEM FRONT (100)	1	
24	61435-90J72	MARK, EMBLEM REAR (100)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.181

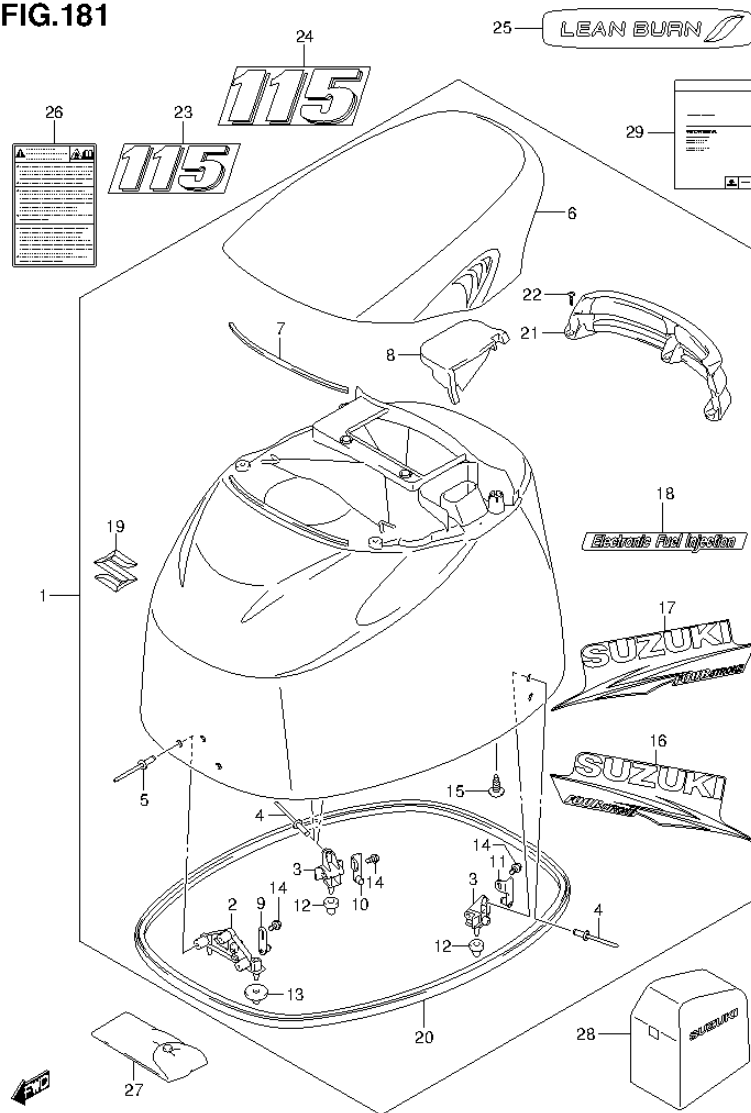


FIG.181 (2-G-8) ENGINE COVER (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-90J32	MARK, EMBLEM FRONT (115)	1	
24	61435-90J82	MARK, EMBLEM REAR (115)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29-1	99011-90J40-054	MANUAL, OWNER'S	1	
29-2	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.182

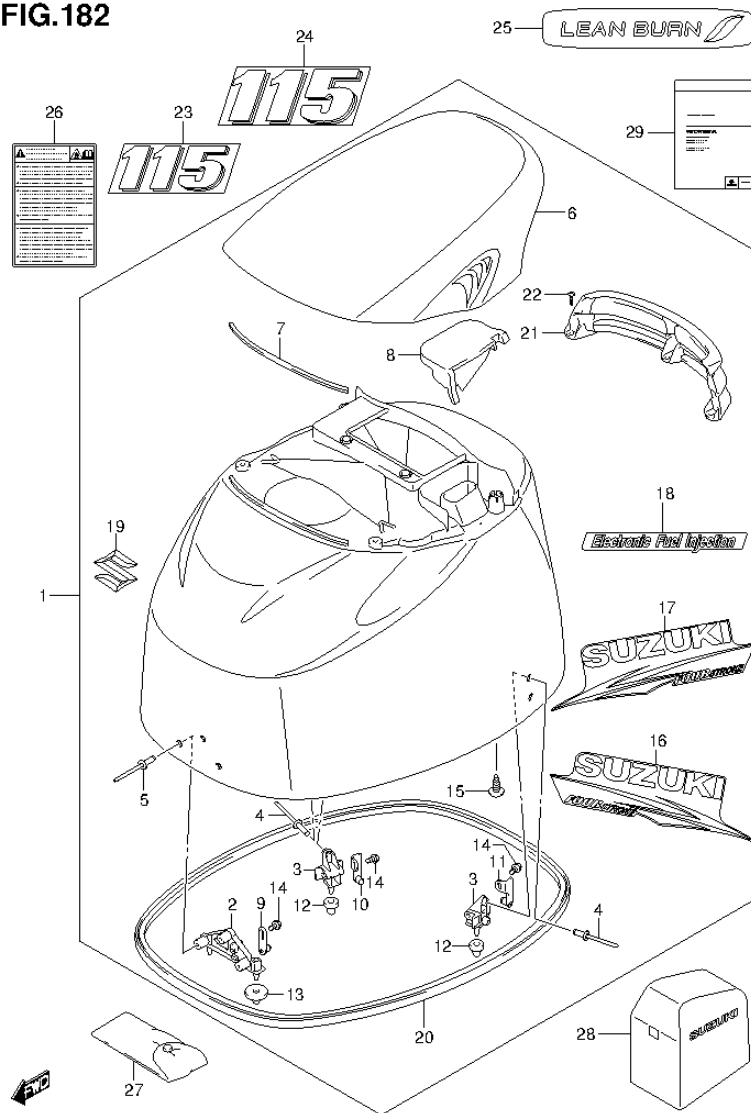


FIG.182 (2-G-9) ENGINE COVER (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-90J32	MARK, EMBLEM FRONT (115)	1	
24	61435-90J82	MARK, EMBLEM REAR (115)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.183

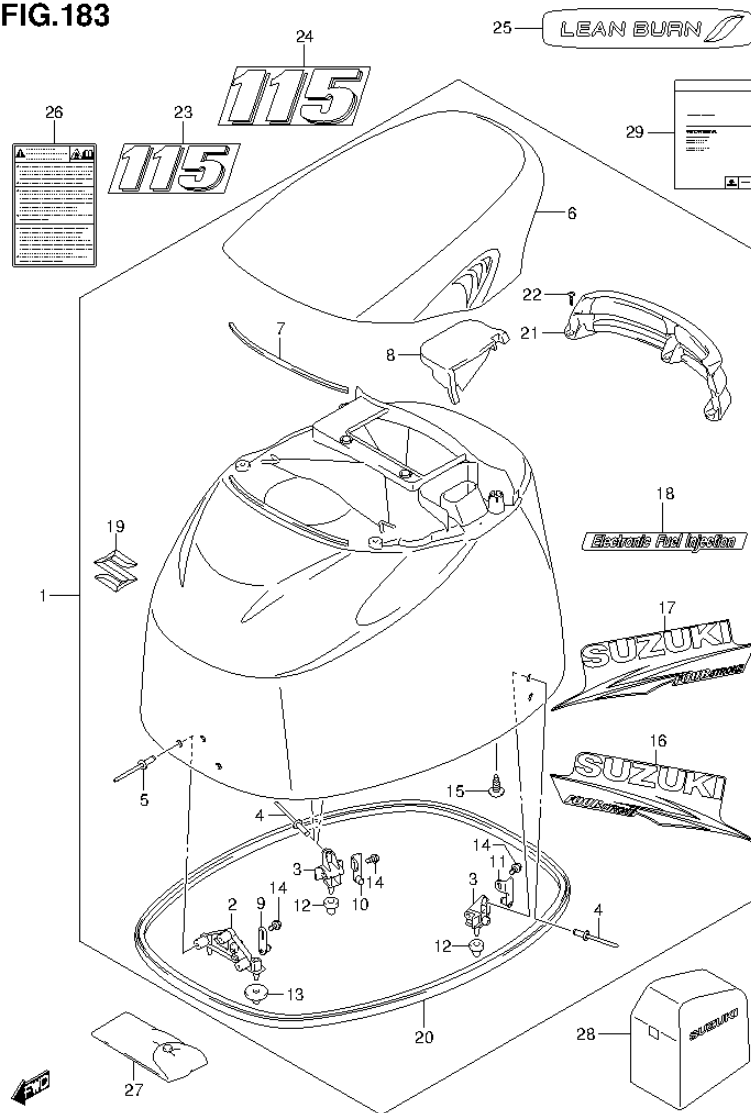


FIG.183 (2-G-10) ENGINE COVER (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-90J32	MARK, EMBLEM FRONT (115)	1	
24	61435-90J82	MARK, EMBLEM REAR (115)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29-1	99011-90J40-054	MANUAL, OWNER'S	1	
29-2	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.184

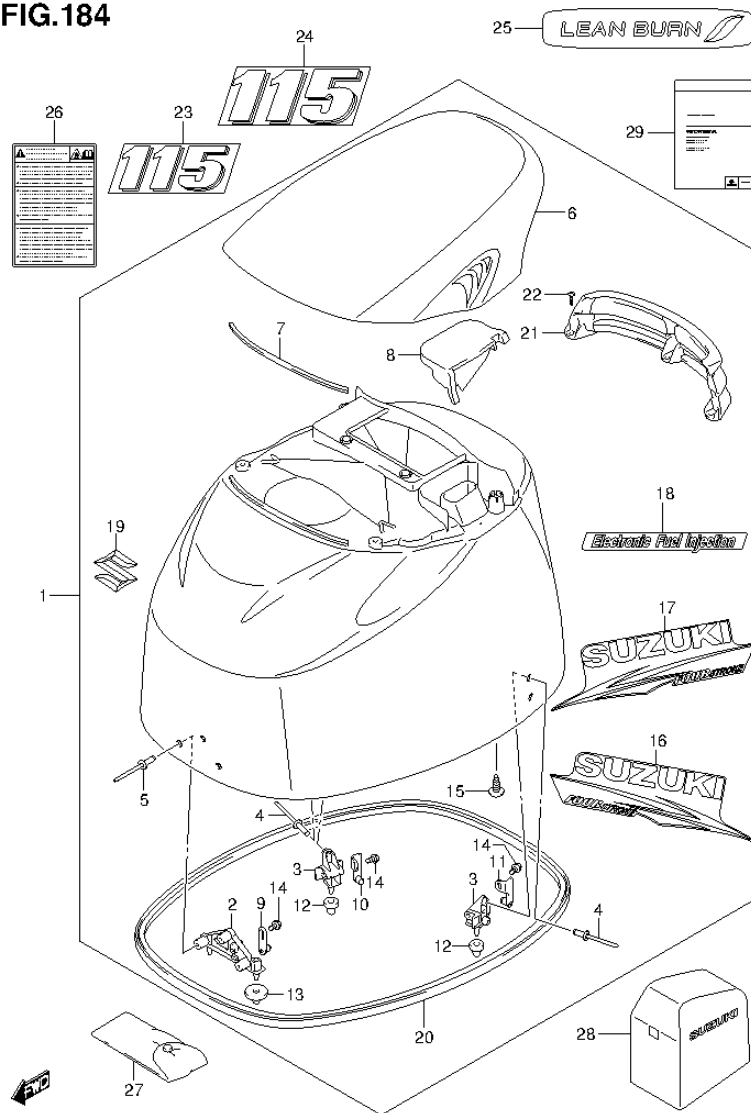


FIG.184 (2-G-11) ENGINE COVER (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-90J32	MARK, EMBLEM FRONT (115)	1	
24	61435-90J82	MARK, EMBLEM REAR (115)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.185

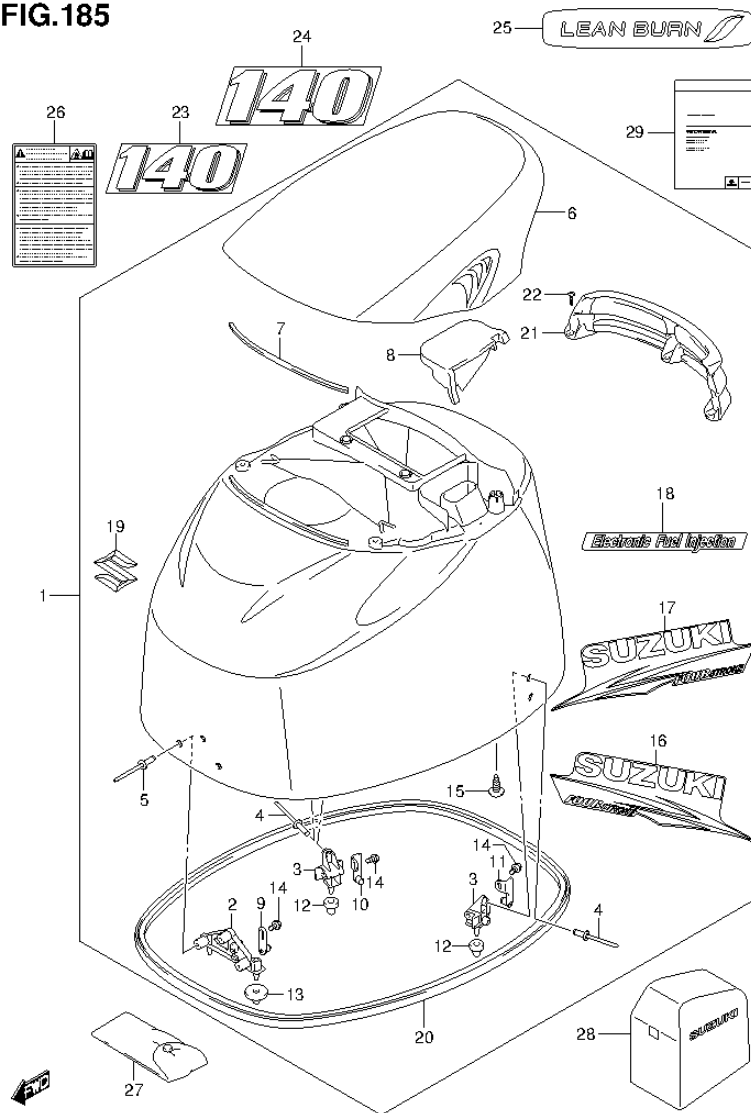


FIG.185 (2-G-12) ENGINE COVER (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-92J12	MARK, EMBLEM FRONT (140)	1	
24	61435-92J22	MARK, EMBLEM REAR (140)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29-1	99011-90J40-054	MANUAL, OWNER'S	1	
29-2	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.186

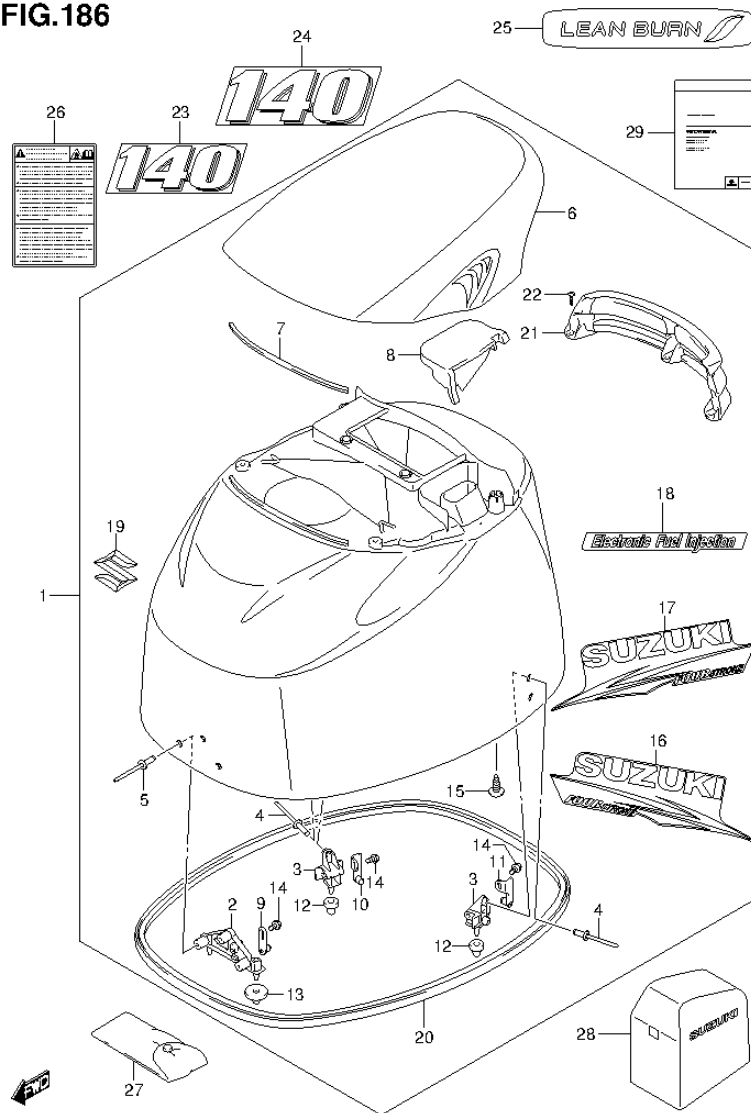


FIG.186 (2-G-13) ENGINE COVER (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-92J12	MARK, EMBLEM FRONT (140)	1	
24	61435-92J22	MARK, EMBLEM REAR (140)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.187

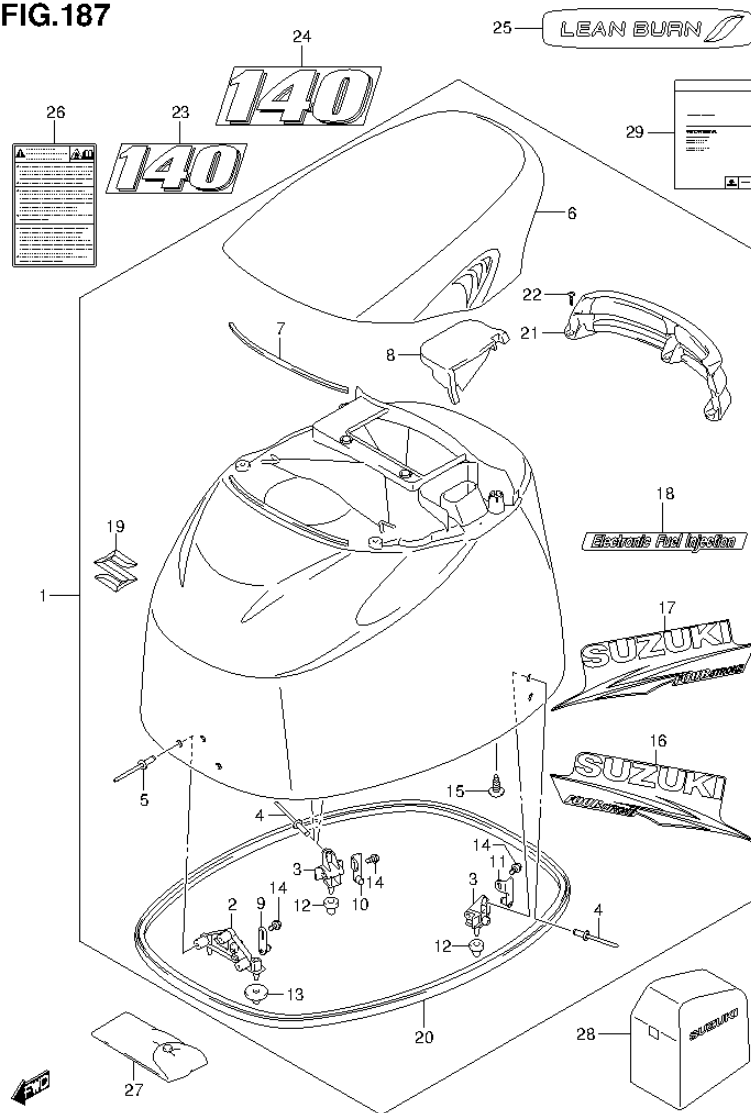


FIG.187 (2-G-14) ENGINE COVER (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-92J12	MARK, EMBLEM FRONT (140)	1	
24	61435-92J22	MARK, EMBLEM REAR (140)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29-1	99011-90J40-054	MANUAL, OWNER'S	1	
29-2	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.188

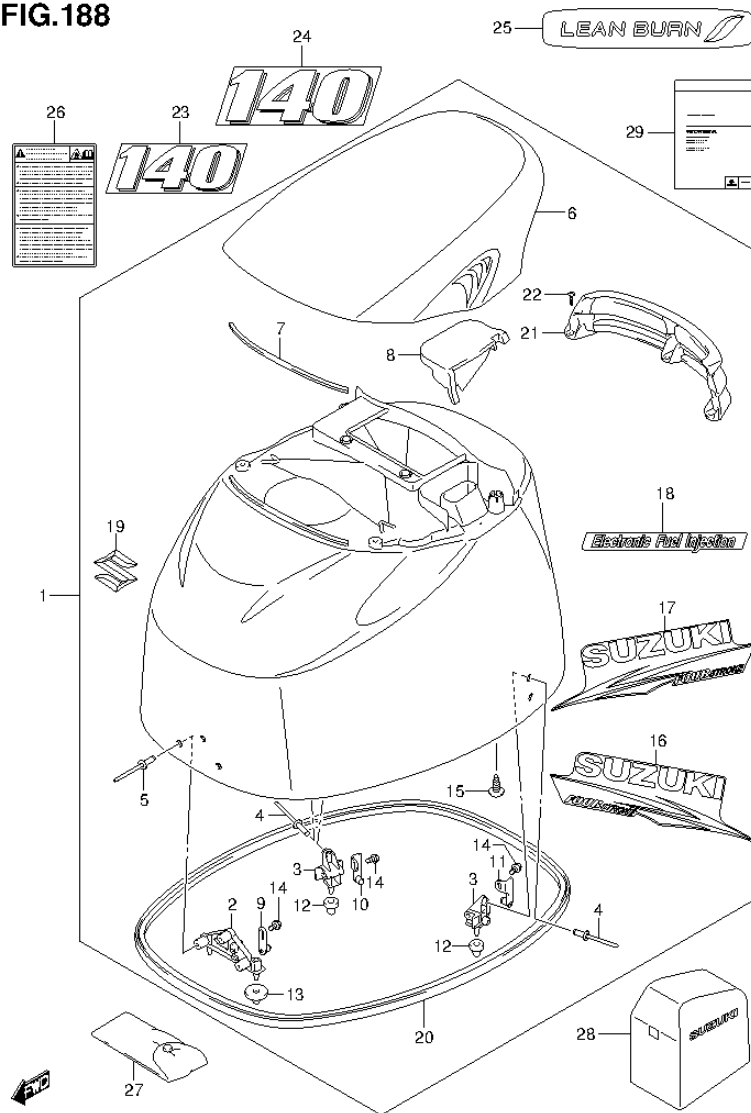


FIG.188 (2-G-15) ENGINE COVER (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61400-90851-0EP	COVER SET, ENGINE (BLACK)	1	
2	61621-87D20	.BRACKET, FASTENER FRONT	1	
3	61644-90J20	.BRACKET, FASTENER REAR	2	
4	09229-04025	.RIVET	4	
5	09229-04025	.RIVET	3	
6	61431-92J10-0EP	.HANDLE, TILT UP (BLACK)	1	
7	61438-92J10	.SEAL, TILT UP HANDLE	1	
8	61439-92J10	.SEAL, TILT UP HANDLE	1	
9	61610-93J00	.FASTENER	1	
10	61680-90J01	.FASTENER, REAR STBD	1	
11	61690-90J01	.FASTENER, REAR PORT	1	
12	09329-10022	.CUSHION	2	
13	09329-10023	.CUSHION	2	
14	01550-06127	.BOLT	3	
15	03542-06169	.SCREW	4	
16	61443-87L20	.STRIPE, ENGINE COVER STBD	1	
17	61453-87L20	.STRIPE, ENGINE COVER PORT	1	
18	61446-87L12	.DECAL, EFI	1	
19	77811-63J00-0PG	.EMBLEM, S (CHROME)	1	
20	61112-92J00	.RUBBER, SIDE COVER	1	
21	61432-92J10	.LOUVER, TILT UP HANDLE	1	
22	03542-06169	.SCREW	3	
23	61422-92J12	MARK, EMBLEM FRONT (140)	1	
24	61435-92J22	MARK, EMBLEM REAR (140)	1	
25	61471-98J00	DECAL, LEAN BURN	1	
26	61458-99E70	LABEL, ENGINE COVER	1	
27	09800-81840	TOOL SET	1	
28	68110-87L00	COVER, WEATHER	1	OPT
29	99011-90J40-059	MANUAL, OWNER'S	1	

FIG.189

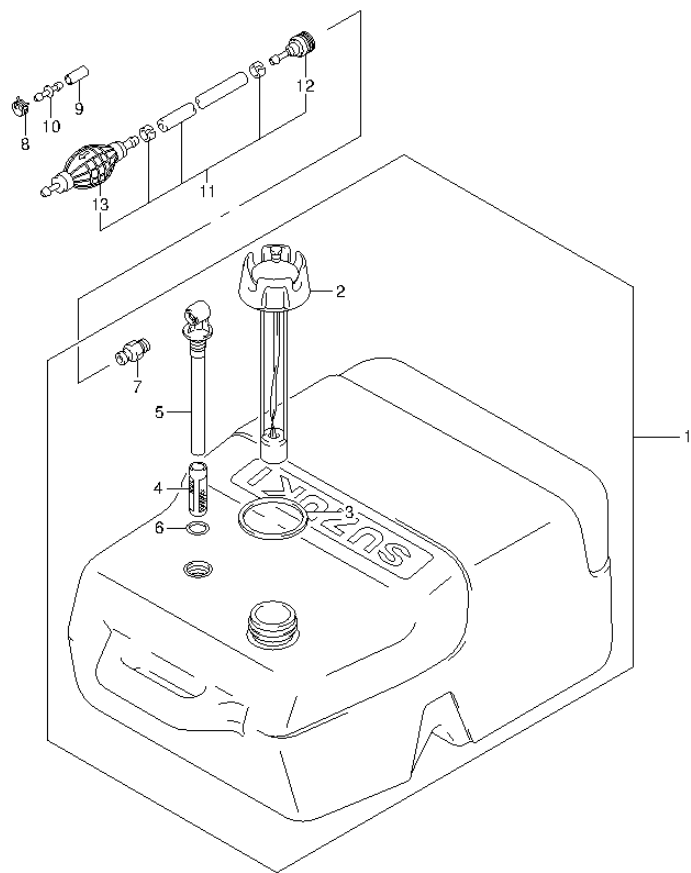


FIG.189 (2-H-2) FUEL TANK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65000-95D01	TANK ASSY, FUEL (25L)	1	
2	65520-95D00	.CAP ASSY, FUEL TANK	1	
3	65561-95D00	.GASKET, TANK CAP	1	
4	65831-95D00	.FILTER, OUTLET	1	
5	65890-95D00	.OUTLET ASSY	1	
6	65892-95D00	.O RING, FUEL OUTLET	1	
7	65740-95D01	.PLUG, FUEL CONNECTOR	1	
8	09401-11423	CLIP	1	
9	09251-07003	CAP (OD:11.5)	1	
10	09367-08001	JOINT	1	
11	65700-90J14	HOSE, FUEL (TANK TO ENGINE)	1	
12	65750-95500	.SOCKET, FUEL HOSE	1	
13	65770-90J11	.PUMP, SQUEEZE	1	

FIG.190

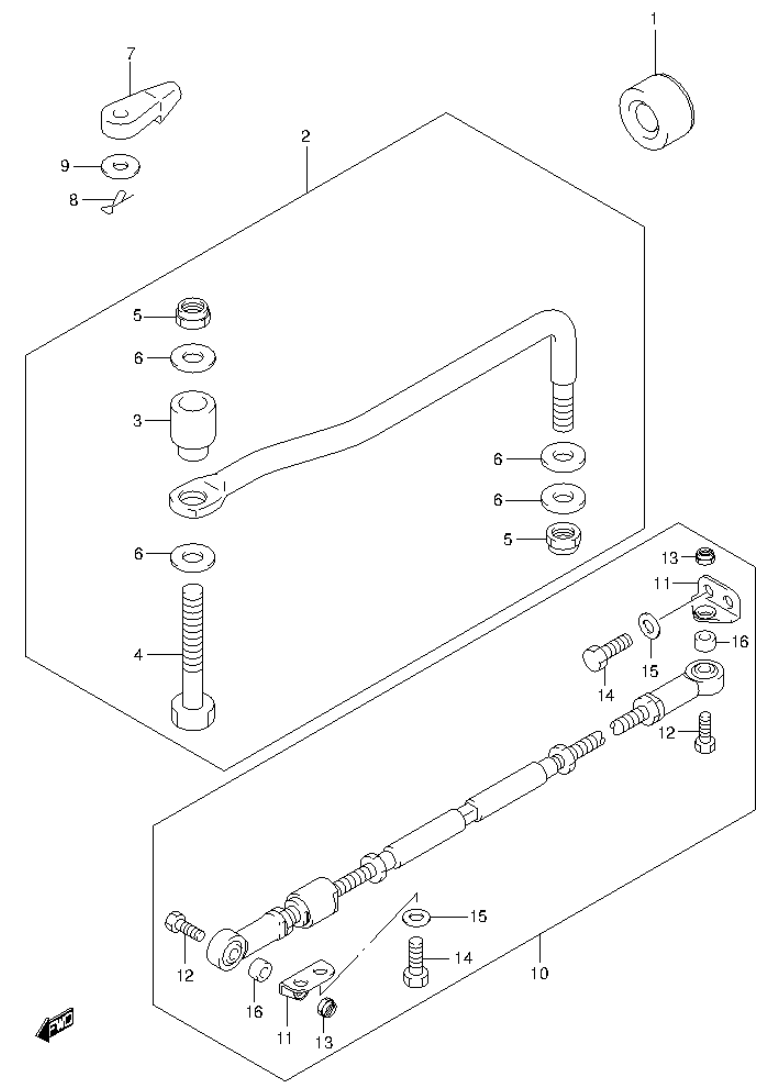


FIG.190 (2-H-3) DRAG LINK

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41161-94400	SEAL, STEERING CABLE	1	
2	67701-90J01	LINK, DRAG	1	
3	67721-99E00	.SPACER	1	
4	67725-99E00	.BOLT, DRAG LINK	1	
5	67726-99E00	.NUT	2	
6	67728-99E00	.WASHER	4	
7	67467-89J01	CONNECTOR, REMOCON CABLE	2	
8	09385-06012	CLIP	2	
9	09160-06055	WASHER (7X12X1)	2	
10	67600-90J00	KIT, TIE ROD	1	OPT
11	67631-90J00	.BRACKET, TIE ROD	2	OPT
12	67725-99E10	.BOLT	2	OPT
13	67726-99E00	.NUT	2	OPT
14	09100-12081	.BOLT (12X25)	4	OPT
15	09160-12066	.WASHER (12.5X22X2.5)	4	OPT
16	09180-09022	.SPACER (9.6X18X12)	2	OPT

FIG.191

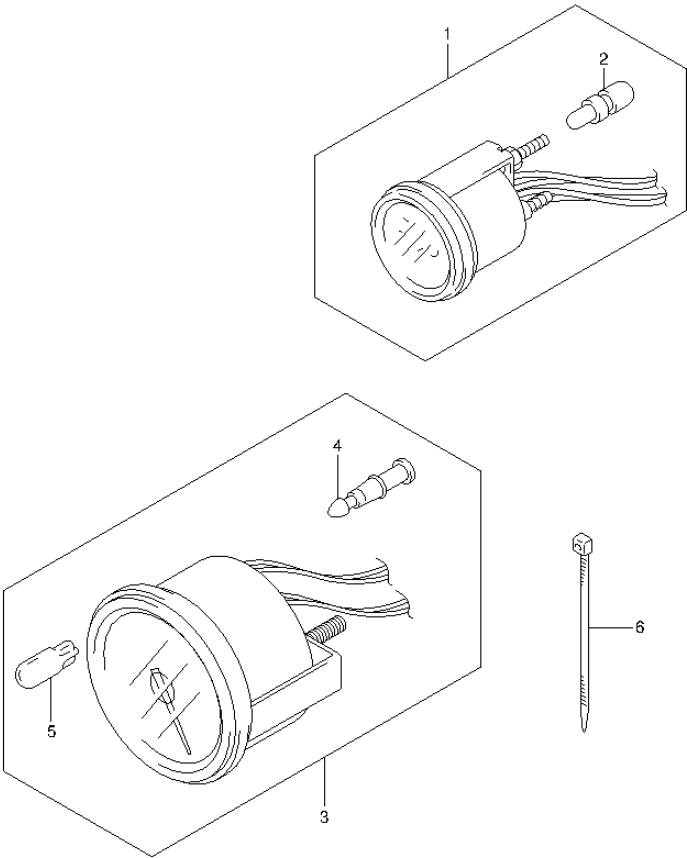


FIG.191 (2-H-4) METER (DF100AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	36615-96300	.TERMINAL, RESIN	4	
5	09471-12077	.BULB (12V,1.7W)	1	
6	09407-10404	CLAMP (L:100)	2	

FIG.192

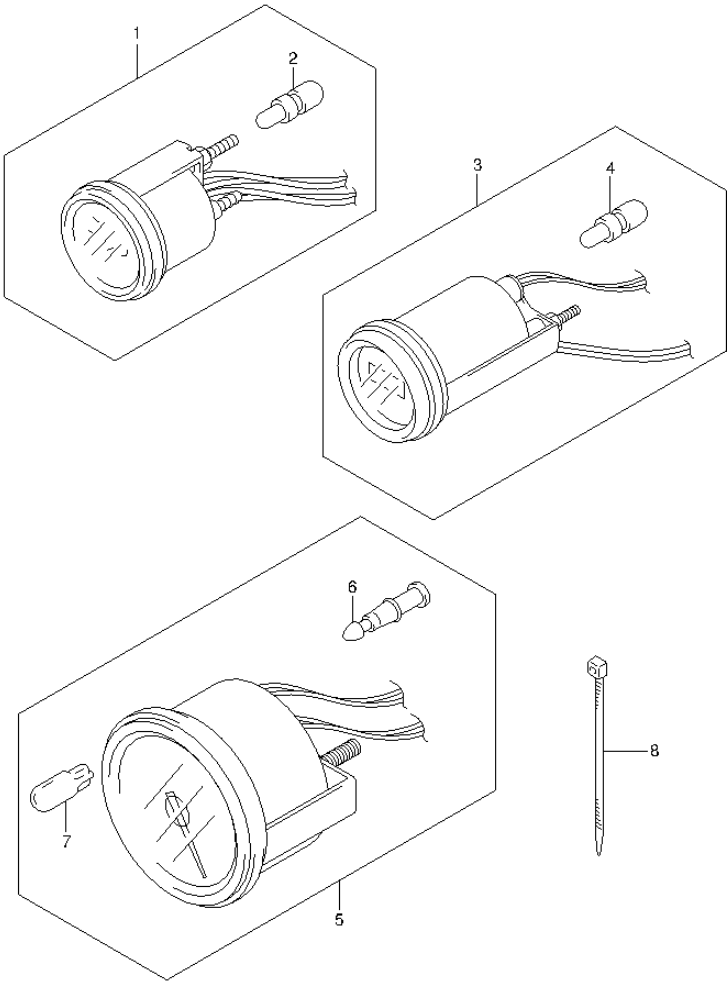


FIG.192 (2-H-5) METER (DF100AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34500-93J00	METER ASSY, HOUR	1	BLACK
3-2	34500-93J11	METER ASSY, HOUR	1	WHITE
4	09471-12103	.BULB (12V,3W,T6.5)	1	
5-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
5-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
6	36615-96300	.TERMINAL, RESIN	4	
7	09471-12077	.BULB (12V,1.7W)	1	
8	09407-10404	CLAMP (L:100)	2	

FIG.193

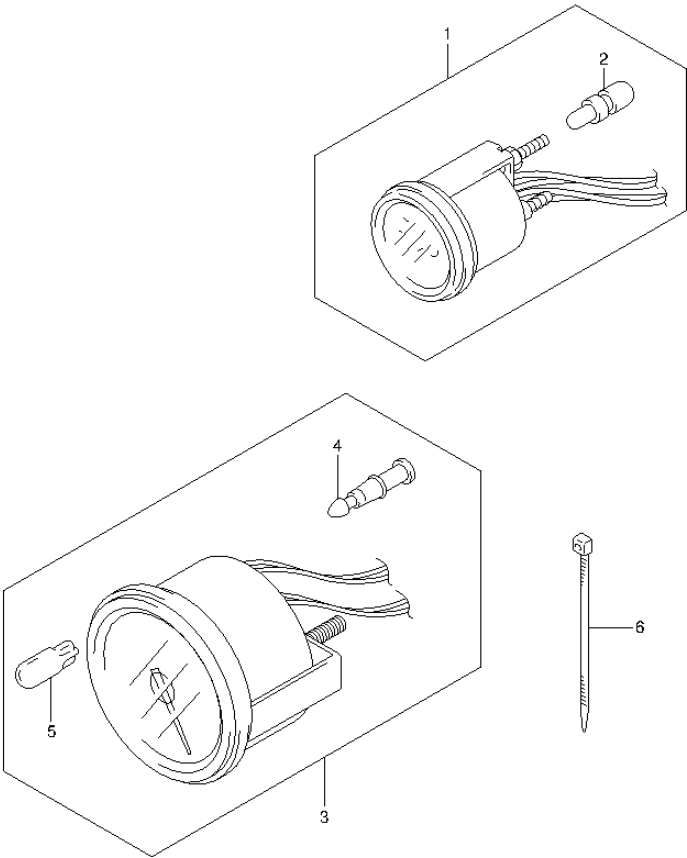


FIG.193 (2-H-6) METER (DF115AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	36615-96300	.TERMINAL, RESIN	4	
5	09471-12077	.BULB (12V,1.7W)	1	
6	09407-10404	CLAMP (L:100)	2	

FIG.194

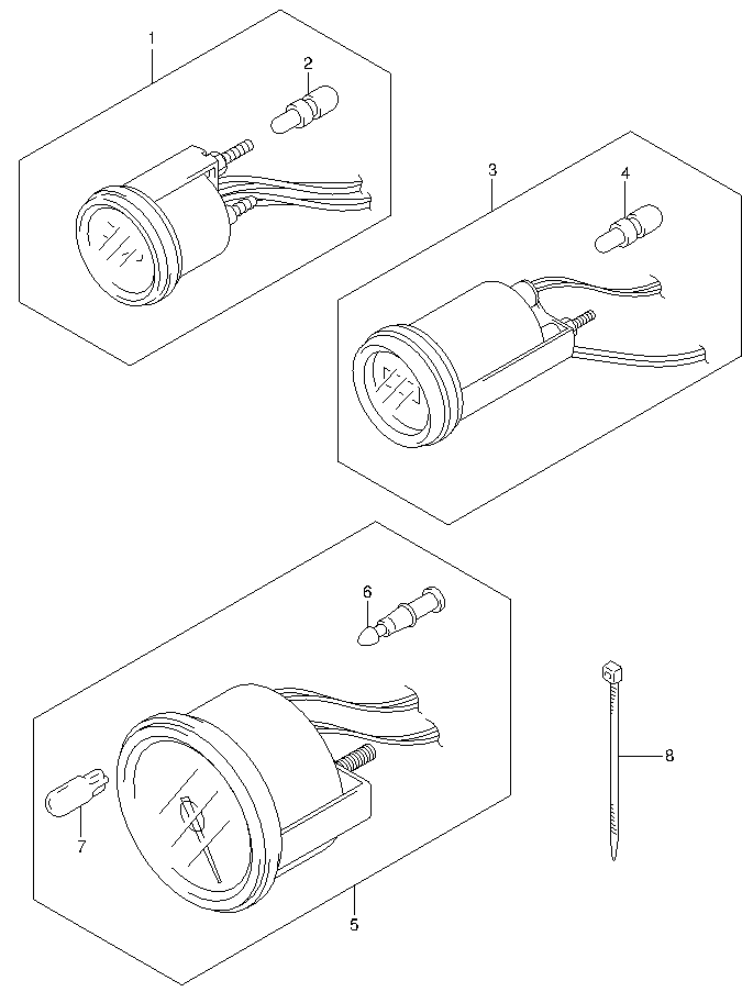


FIG.194 (2-H-7) METER (DF115AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34500-93J00	METER ASSY, HOUR	1	BLACK
3-2	34500-93J11	METER ASSY, HOUR	1	WHITE
4	09471-12103	.BULB (12V,3W,T6.5)	1	
5-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
5-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
6	36615-96300	.TERMINAL, RESIN	4	
7	09471-12077	.BULB (12V,1.7W)	1	
8	09407-10404	CLAMP (L:100)	2	

FIG.195

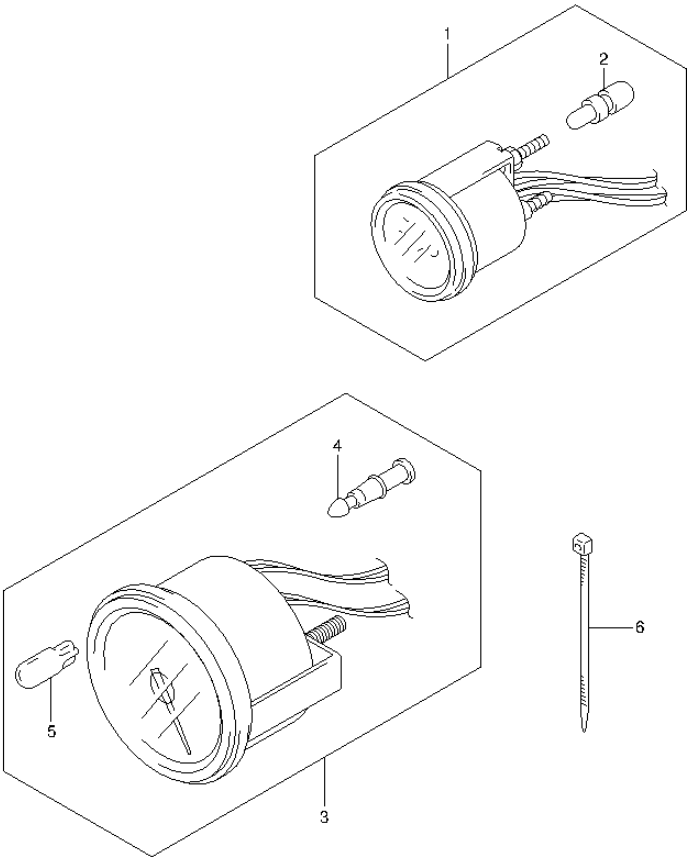


FIG.195 (2-H-8) METER (DF115AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	36615-96300	.TERMINAL, RESIN	4	
5	09471-12077	.BULB (12V,1.7W)	1	
6	09407-10404	CLAMP (L:100)	2	

FIG.196

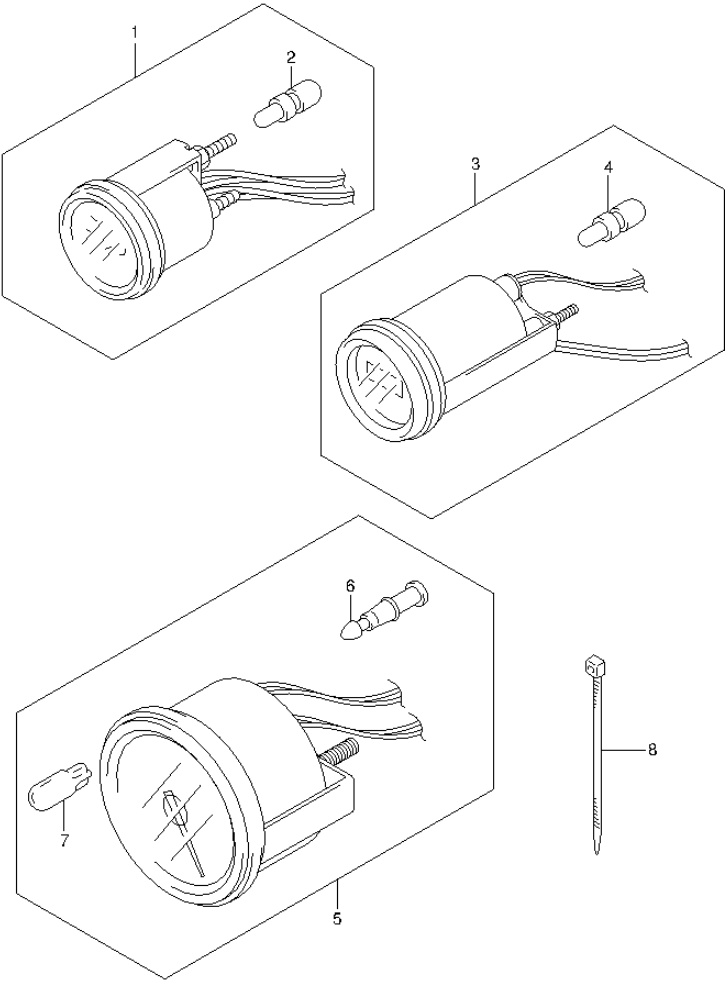


FIG.196 (2-H-9) METER (DF115AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34500-93J00	METER ASSY, HOUR	1	BLACK
3-2	34500-93J11	METER ASSY, HOUR	1	WHITE
4	09471-12103	.BULB (12V,3W,T6.5)	1	
5-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
5-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
6	36615-96300	.TERMINAL, RESIN	4	
7	09471-12077	.BULB (12V,1.7W)	1	
8	09407-10404	CLAMP (L:100)	2	

FIG.197

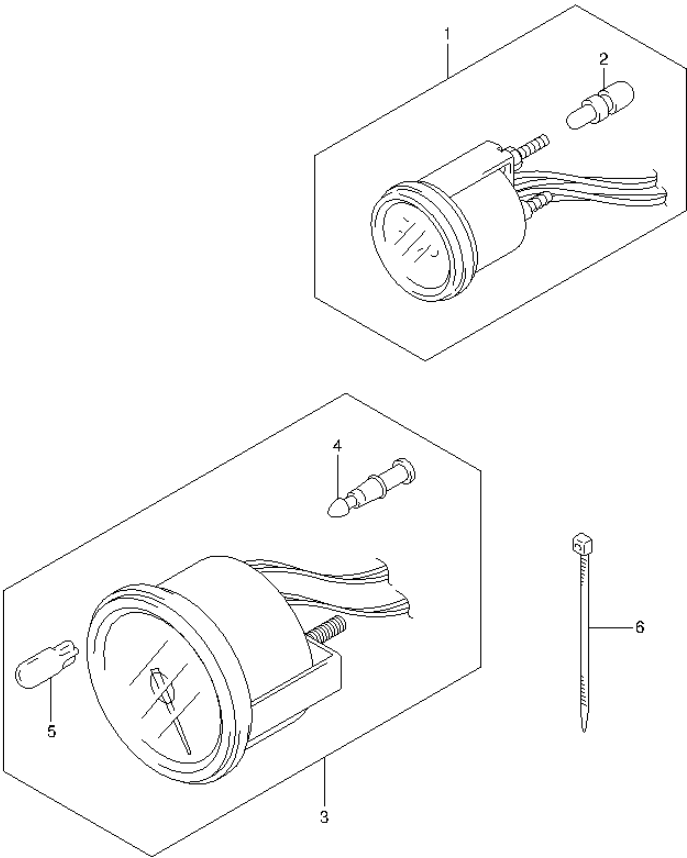


FIG.197 (2-H-10) METER (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	36615-96300	.TERMINAL, RESIN	4	
5	09471-12077	.BULB (12V,1.7W)	1	
6	09407-10404	CLAMP (L:100)	2	

FIG.198

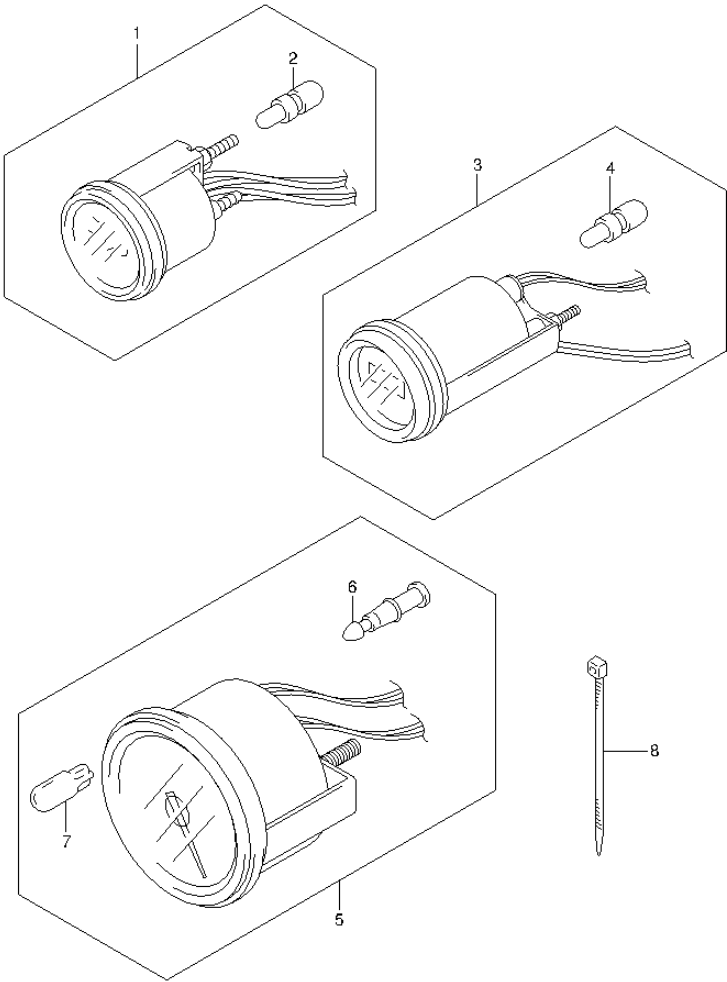


FIG.198 (2-H-11) METER (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34500-93J00	METER ASSY, HOUR	1	BLACK
3-2	34500-93J11	METER ASSY, HOUR	1	WHITE
4	09471-12103	.BULB (12V,3W,T6.5)	1	
5-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
5-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
6	36615-96300	.TERMINAL, RESIN	4	
7	09471-12077	.BULB (12V,1.7W)	1	
8	09407-10404	CLAMP (L:100)	2	

FIG.199

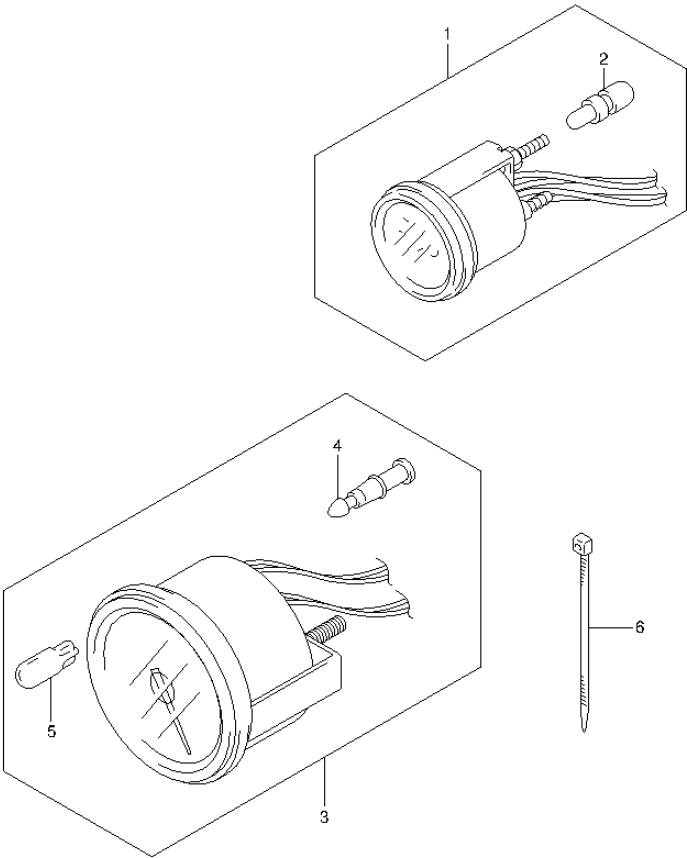


FIG.199 (2-H-12) METER (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
3-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
4	36615-96300	.TERMINAL, RESIN	4	
5	09471-12077	.BULB (12V,1.7W)	1	
6	09407-10404	CLAMP (L:100)	2	

FIG.200

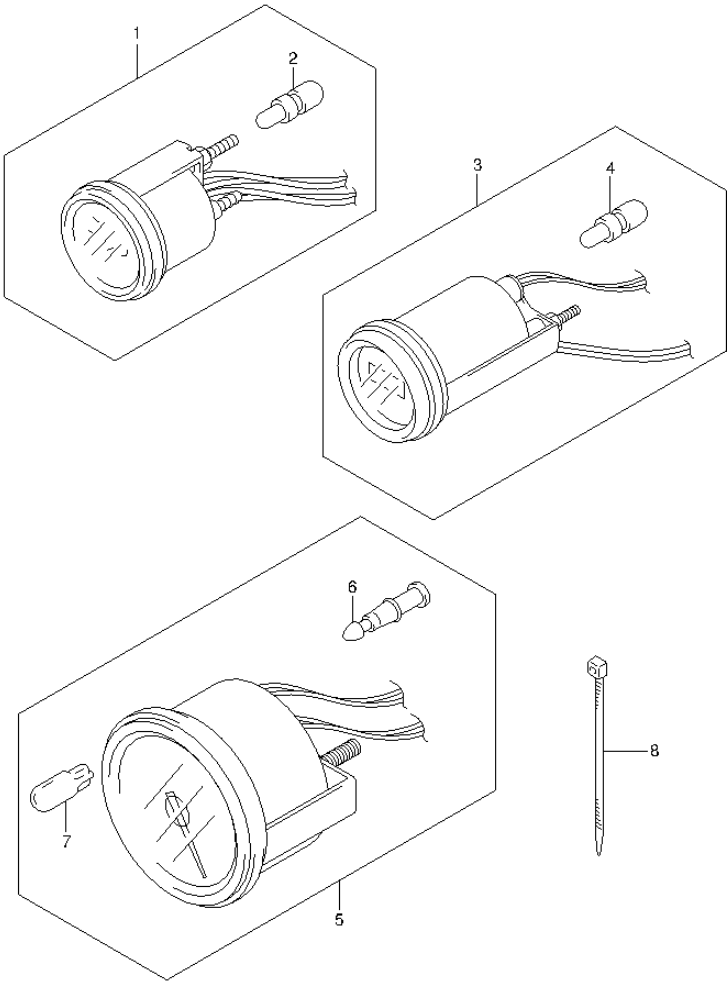


FIG.200 (2-H-13) METER (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34500-93J00	METER ASSY, HOUR	1	BLACK
3-2	34500-93J11	METER ASSY, HOUR	1	WHITE
4	09471-12103	.BULB (12V,3W,T6.5)	1	
5-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
5-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
6	36615-96300	.TERMINAL, RESIN	4	
7	09471-12077	.BULB (12V,1.7W)	1	
8	09407-10404	CLAMP (L:100)	2	

FIG.201

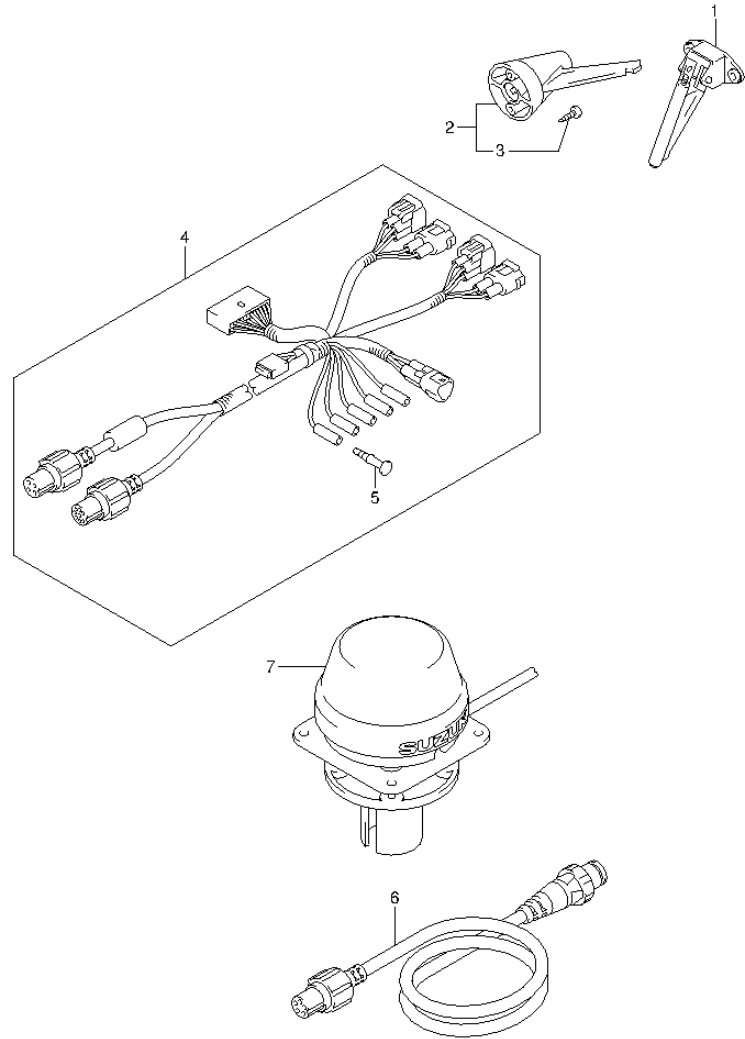


FIG.201 (2-H-14) OPT:METER (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34190-87D00	SENDER ASSY, SPEEDOMETER	1	
2	34190-95500	SENDER ASSY, SPEEDOMETER	1	
3	03112-06303	.SCREW	2	
4	36661-87L00	ADAPTER, GAUGE	1	
5	36615-96300	.TERMINAL, RESIN	5	
6	36666-87L00	WIRE, NETWORK	1	
7	39950-87L00	MODULE ASSY, GPS RECEIVER	1	

FIG.202

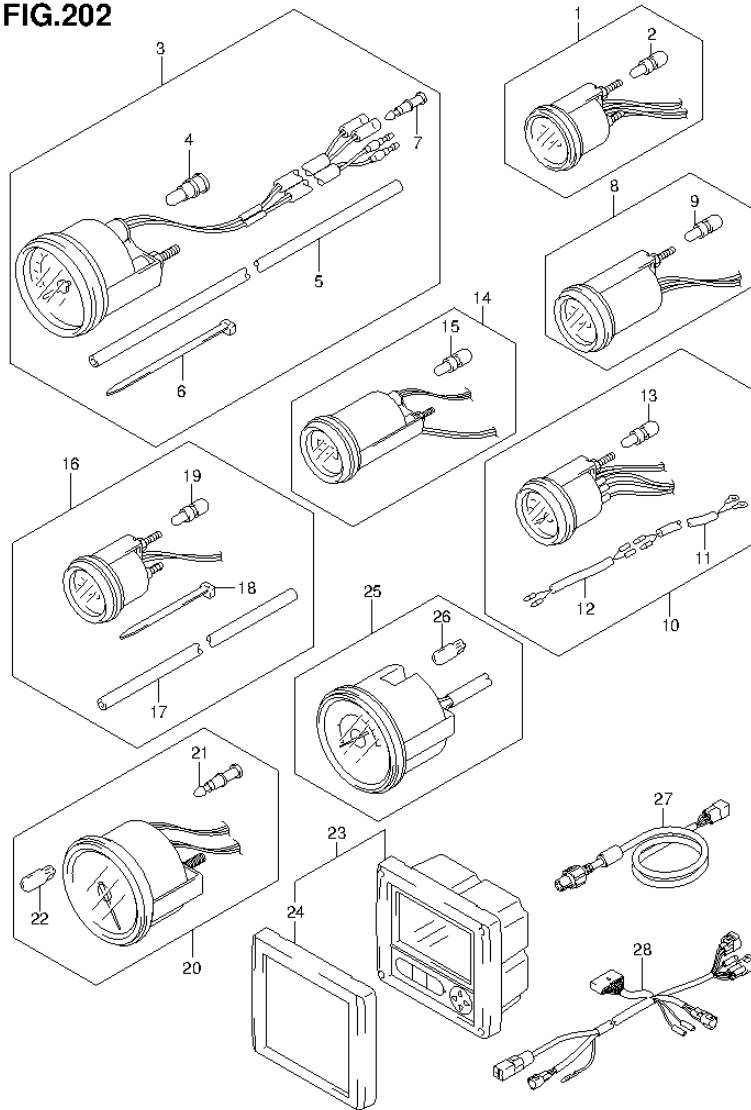


FIG.202 (2-H-15) OPT:METER (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34800-93J00	METER ASSY, TRIM	1	BLACK
1-2	34800-93J11	METER ASSY, TRIM	1	WHITE
2	09471-12103	.BULB (12V,3W,T6.5)	1	
3-1	34100-93J00	SPEEDOMETER ASSY	1	MAX 130KM/H BLACK
3-2	34100-93J11	SPEEDOMETER ASSY	1	MAX 130KM/H WHITE
3-3	34100-93J20	SPEEDOMETER ASSY	1	MAX 80KM/H BLACK
3-4	34100-93J31	SPEEDOMETER ASSY	1	MAX 80KM/H WHITE
3-5	34100-93J40	SPEEDOMETER ASSY	1	MAX 45KNOTS BLACK
3-6	34100-93J51	SPEEDOMETER ASSY	1	MAX 45KNOTS WHITE
3-7	34100-93J60	SPEEDOMETER ASSY	1	MAX 65KNOTS WHITE
4	09471-12028	.BULB (12V,3.4W)	1	
5	34191-92E00	.TUBE	1	
6	09407-14407	.CLAMP (L:145)	2	
7	36615-96300	.TERMINAL, RESIN	2	
8-1	34600-93J00	METER ASSY, VOLTAGE	1	BLACK
8-2	34600-93J11	METER ASSY, VOLTAGE	1	WHITE
9	09471-12103	.BULB (12V,3W,T6.5)	1	
10-1	34300-93J00	GAUGE ASSY, FUEL	1	BLACK
10-2	34300-93J11	GAUGE ASSY, FUEL	1	WHITE
11	34310-92E00	.LEAD, FUEL GAUGE	1	
12	34360-92E00	.ADAPTER, FUEL GAUGE	1	
13	09471-12103	.BULB (12V,3W,T6.5)	1	
14-1	34500-93J00	METER ASSY, HOUR	1	BLACK
14-2	34500-93J11	METER ASSY, HOUR	1	WHITE
15	09471-12103	.BULB (12V,3W,T6.5)	1	
16-1	34650-93J20	GAUGE ASSY, WATER PRESSURE	1	15PSI BLACK
16-2	34650-93J31	GAUGE ASSY, WATER PRESSURE	1	15PSI WHITE
17	34191-92E00	.TUBE	1	
18	09407-14407	.CLAMP (L:145)	2	
19	09471-12103	.BULB (12V,3W,T6.5)	1	
20-1	34200-93J00	TACHOMETER ASSY, WITH MONITOR	1	BLACK
20-2	34200-93J11	TACHOMETER ASSY, WITH MONITOR	1	WHITE
21	36615-96300	.TERMINAL, RESIN	4	
22	09471-12077	.BULB (12V,1.7W)	1	

FIG.202

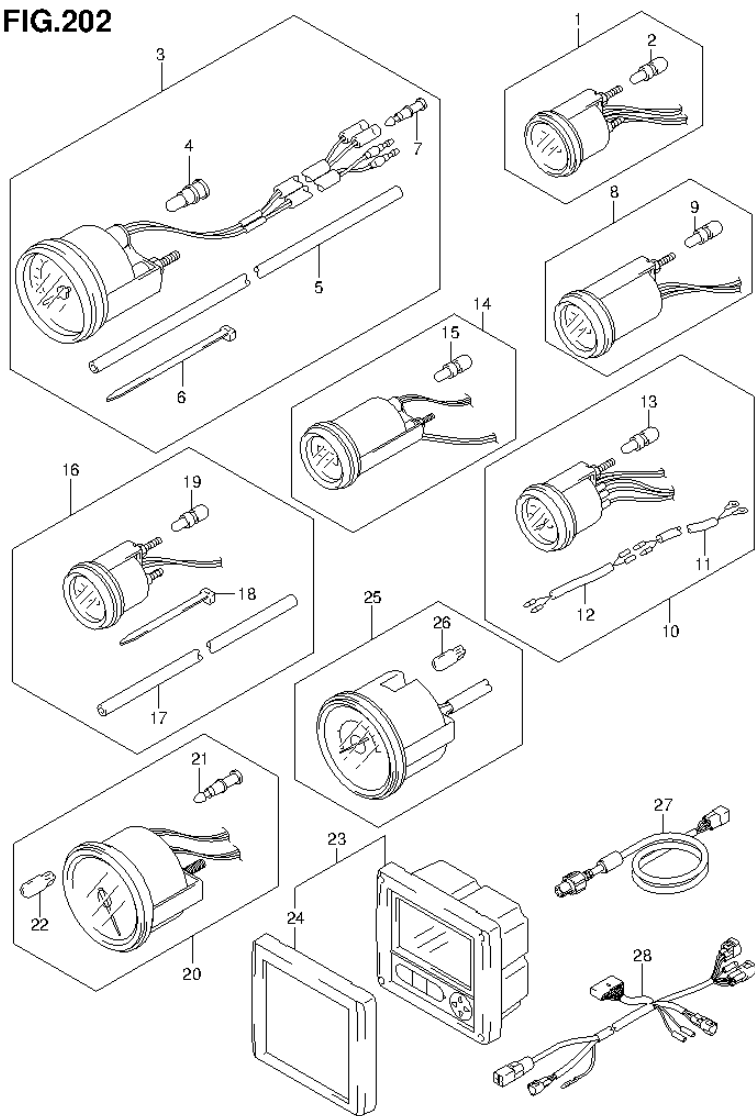


FIG.202 (2-I-2) OPT:METER (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	34200-87L12	GAUGE ASSY, MULTI	1	
24	34211-87L00	.COVER, FRONT	1	
25-1	34200-93J40	TACHOMETER ASSY, WITH MONITOR	1	BLACK
25-2	34200-93J50	TACHOMETER ASSY, WITH MONITOR	1	WHITE
26	09471-12077	.BULB (12V,1.7W)	1	
27	36664-87L00	ADAPTER, GAUGE FOR DUAL	1	
28	36665-87L00	ADAPTER, GAUGE FOR MULTI	1	

FIG.203

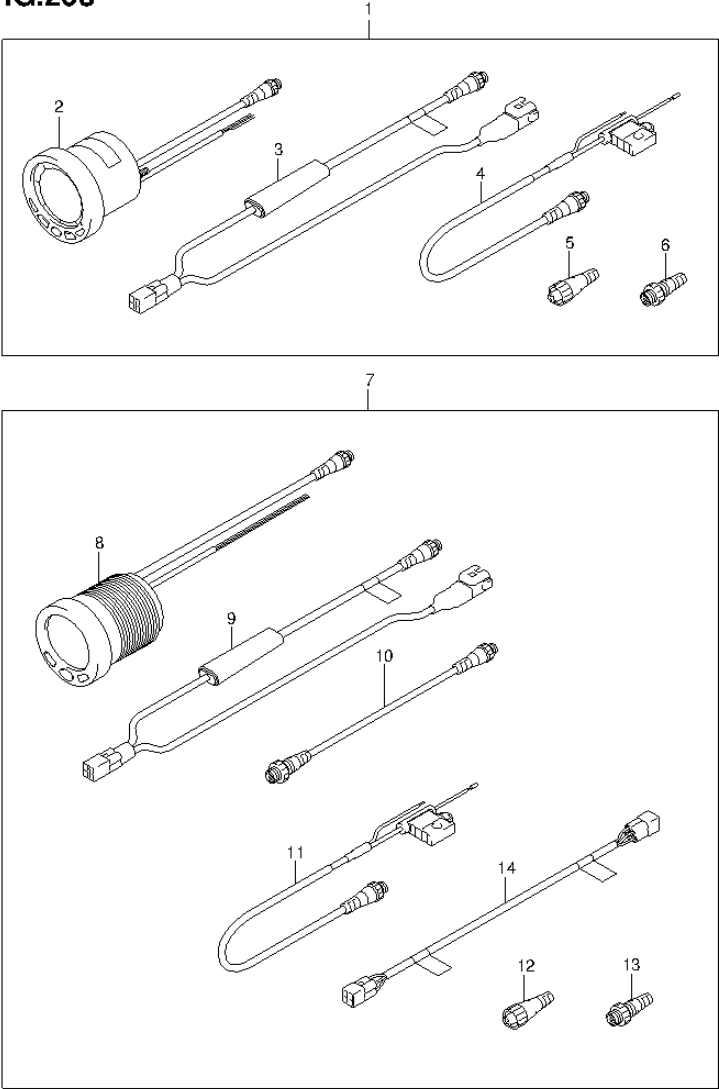


FIG.203 (2-I-3) OPT:METER KIT

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34011-88L02	KIT, 4 IN MULTI GAUGE	1	
2	34200-88L02	.GAUGE ASSY, 4 IN MULTI	1	
3	34922-88L01	.UNIT, INTERFACE	1	
4	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
5	36665-88L00	.UNIT, RESISTOR FEMALE	1	
6	36665-88L10	.UNIT, RESISTOR MALE	1	
7	34011-88L12	KIT, 2 IN MULTI GAUGE	1	
8	34800-88L01	.GAUGE ASSY, 2 IN MULTI	1	
9	34922-88L01	.UNIT, INTERFACE	1	
10	36662-88L00	.WIRE, 25 EXTENSION	1	
11	36663-88L00	.HARNESS ASSY, NETWORK POWER	1	
12	36665-88L00	.UNIT, RESISTOR FEMALE	1	
13	36665-88L10	.UNIT, RESISTOR MALE	1	
14	36668-88L00	.WIRE, ADAPTER TO DIAGNS	1	

FIG.204

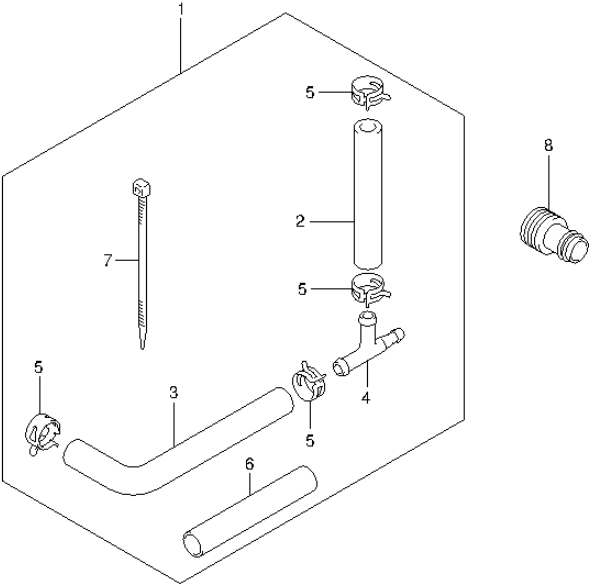


FIG.204 (2-I-4) OPT:TRIM SENDER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34660-90J02	WATER PRESS GAUGE SUB KIT	1	
2	09352-50903-600	.HOSE (5X9X600)	1	L:600->160
3	09352-50903-600	.HOSE (5X9X600)	1	L:600->210
4	09367-06006	.3 WAY	1	
5	09401-08413	.CLIP	4	
6	18498-99EA0	.PROTECTOR (L:80)	1	
7	09407-25402	.CLAMP (L:250)	1	
8	17917-87L00	CONNECTOR, FLUSH WATER	1	

FIG.205

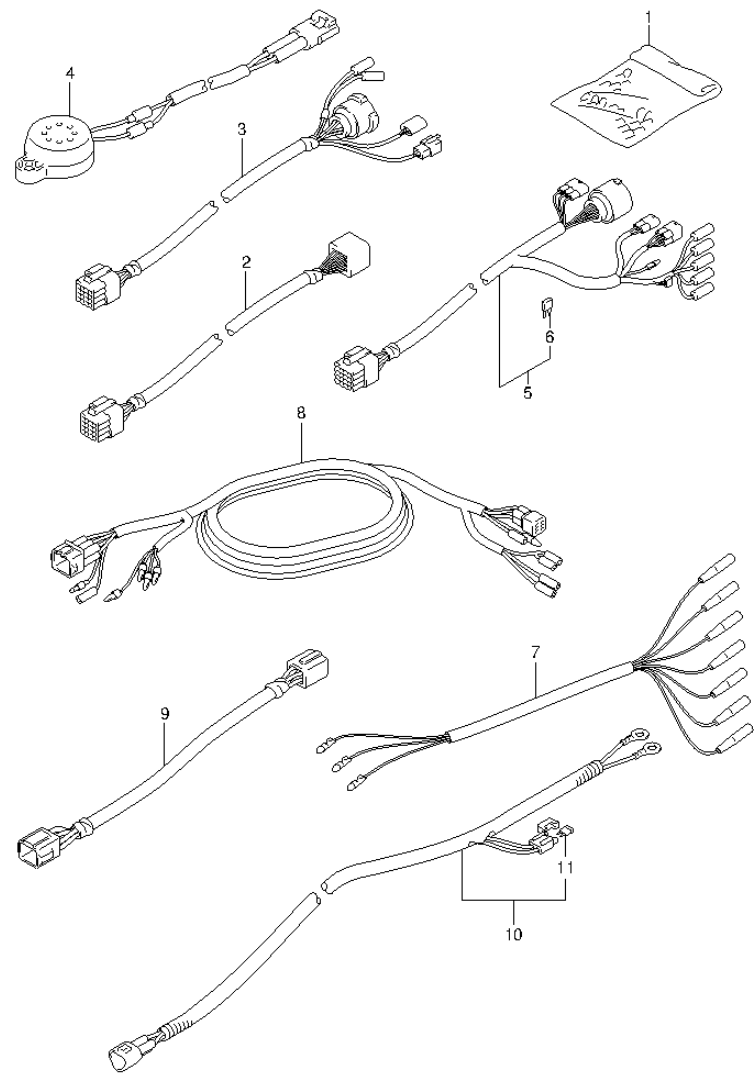


FIG.205 (2-I-5) OPT:HARNESS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36990-87D00	TERMINAL & SLEEVE SET	1	
2-1	36620-93J10	WIRE ASSY, REMOCON EXTENSION	1	L:2000
2-2	36620-93J40	WIRE ASSY, REMOCON EXTENSION	1	L:3000
3	36620-93J30	WIRE ASSY, REMOCON ADAPTER	1	L:2000
4	38500-93J00	BUZZER ASSY, WARNING	1	
5-1	36620-93J02	WIRE ASSY, REMOTE CONTROL	1	
5-2	36620-93J52	WIRE ASSY, REMOTE CONTROL	1	L:3500
5-3	36620-93J62	WIRE ASSY, REMOTE CONTROL	1	L:6500
6	09481-10501	.FUSE (10A)	1	
7	36630-92E00	WIRE ASSY, INSTRUMENT	1	
8	36660-94480	WIRE, MONITOR GAUGE EXT	1	
9	36682-92E00	WIRE, MONITOR GAUGE EXT	1	
10-1	36663-98J00	HARNESS ASSY, ACTIVE HUB PWR S	1	L:2500
10-2	36663-98J10	HARNESS ASSY, ACTIVE HUB PWR L	1	L:6000
11	09481-05501	.FUSE (5A)	1	

FIG.206

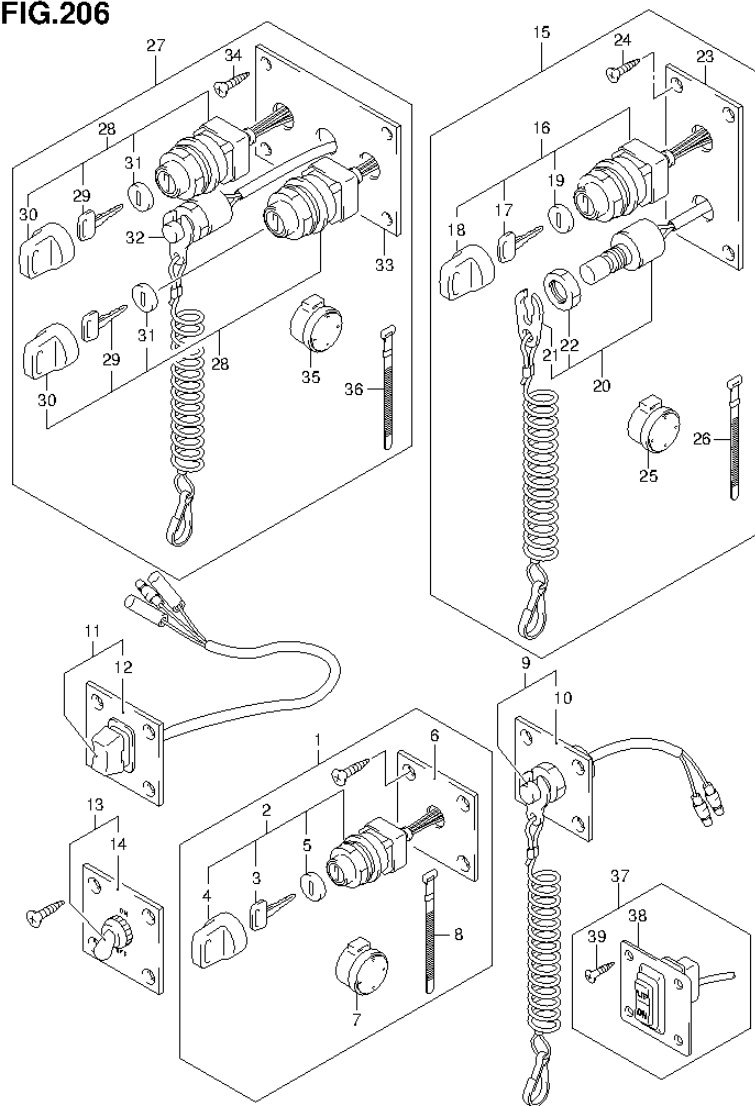


FIG.206 (2-I-6) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37100-96J00	PANEL ASSY, IGNITION SW	1	
2	37110-93J01	..SWITCH ASSY, IGNITION	1	
3-1	37141-99E00	..KEY (931)	2	
3-2	37141-99E10	..KEY (932)	2	
3-3	37141-99E20	..KEY (933)	2	
3-4	37141-99E30	..KEY (934)	2	
3-5	37141-99E40	..KEY (935)	2	
3-6	37141-99E50	..KEY (936)	2	
3-7	37141-99E60	..KEY (937)	2	
3-8	37141-99E70	..KEY (938)	2	
3-9	37141-99E80	..KEY (939)	2	
3-10	37141-99E90	..KEY (940)	2	
3-11	37141-99EA0	..KEY (941)	2	
3-12	37141-99EB0	..KEY (942)	2	
4	37143-99E00	..CAP, KEY	1	
5	37149-93J00	..CAP, CYLINDER BODY	1	
6	37139-99E00	..PANEL, IGNITION SW	1	
7	38500-93J90	..BUZZER ASSY, WARNING	1	
8	09407-08401	..CLAMP (L:80)	1	
9	37803-93J03	PANEL ASSY, EMERGENCY SW	1	
10	37825-99E00	..PANEL, EMERGENCY SW	1	
11	37805-93J00	PANEL ASSY, PTT SW	1	
12	37855-99E00	..PANEL, PTT SW	1	
13	37210-93J00	PANEL ASSY, LIGHTING SW	1	
14	37212-93J00	..PANEL, LIGHTING SW	1	
15	37100-96J23	PANEL ASSY, ENGINE SW	1	
16	37110-93J01	..SWITCH ASSY, IGNITION	1	
17-1	37141-99E00	..KEY (931)	2	
17-2	37141-99E10	..KEY (932)	2	
17-3	37141-99E20	..KEY (933)	2	
17-4	37141-99E30	..KEY (934)	2	
17-5	37141-99E40	..KEY (935)	2	
17-6	37141-99E50	..KEY (936)	2	
17-7	37141-99E60	..KEY (937)	2	

FIG.206

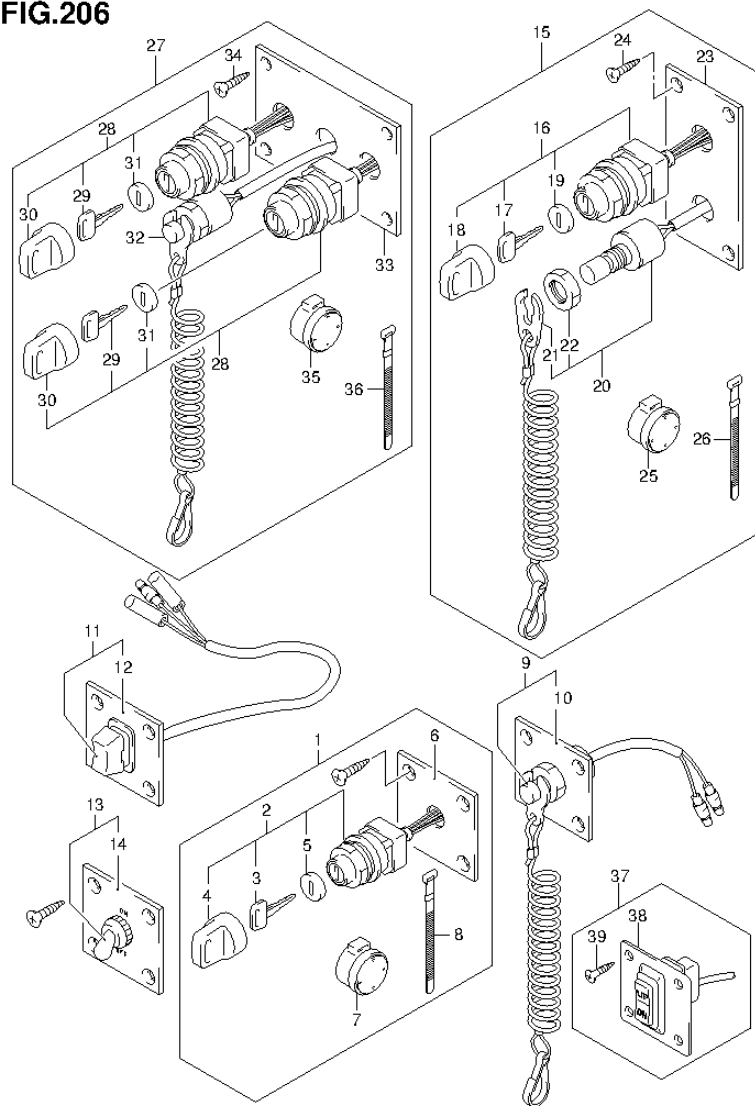


FIG.206 (2-I-7) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17-8	37141-99E70	..KEY (938)	2	
17-9	37141-99E80	..KEY (939)	2	
17-10	37141-99E90	..KEY (940)	2	
17-11	37141-99EA0	..KEY (941)	2	
17-12	37141-99EB0	..KEY (942)	2	
18	37143-99E00	..CAP, KEY	1	
19	37149-93J00	..CAP, CYLINDER BODY	1	
20	37820-93J03	..SWITCH ASSY, EMERGENCY	1	
21	37823-92E01	..PLATE ASSY, EMERGENCY SW LOCK	1	
22	37826-92E00	..NUT	1	
23	37139-99E20	..PANEL	1	
24	03121-0516A	..SCREW	4	
25	38500-93J90	..BUZZER ASSY, WARNING	1	
26	09407-08401	..CLAMP (L:80)	1	
27	37100-96J13	PANEL ASSY, DUAL ENGINE SW	1	
28	37110-93J01	..SWITCH ASSY, IGNITION	2	
29-1	37141-99E00	..KEY (931)	4	
29-2	37141-99E10	..KEY (932)	4	
29-3	37141-99E20	..KEY (933)	4	
29-4	37141-99E30	..KEY (934)	4	
29-5	37141-99E40	..KEY (935)	4	
29-6	37141-99E50	..KEY (936)	4	
29-7	37141-99E60	..KEY (937)	4	
29-8	37141-99E70	..KEY (938)	4	
29-9	37141-99E80	..KEY (939)	4	
29-10	37141-99E90	..KEY (940)	4	
29-11	37141-99EA0	..KEY (941)	4	
29-12	37141-99EB0	..KEY (942)	4	
30	37143-99E00	..CAP, KEY	2	
31	37149-93J00	..CAP, CYLINDER BODY	2	
32	37820-93J93	..SWITCH ASSY, EMERGENCY	1	
33	37139-99E10	..PANEL	1	
34	03121-0516A	..SCREW	4	
35	38500-93J90	..BUZZER ASSY, WARNING	1	

FIG.206

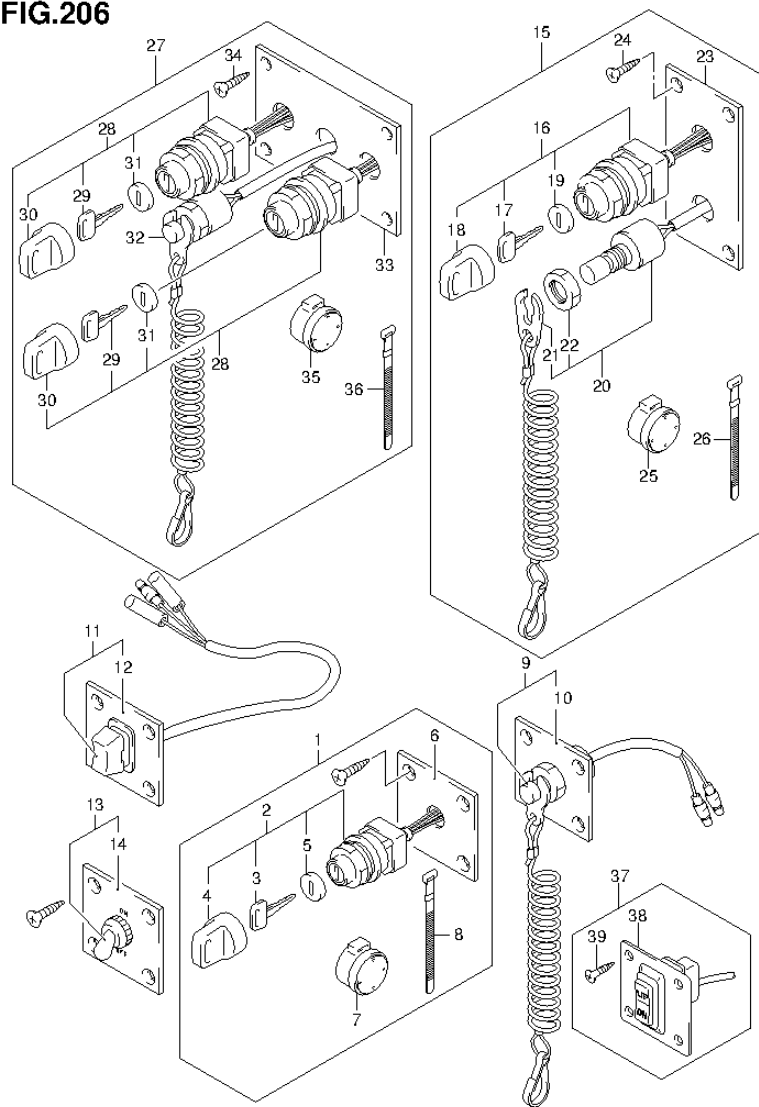


FIG.206 (2-I-8) OPT:SWITCH

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	09407-08401	.CLAMP (L:80)	1	
37	37860-87L00	PANEL ASSY, TROLLING CONTROL	1	
38	37862-87L00	.PANEL	1	
39	09131-05004	.SCREW (5X16)	4	

FIG.207

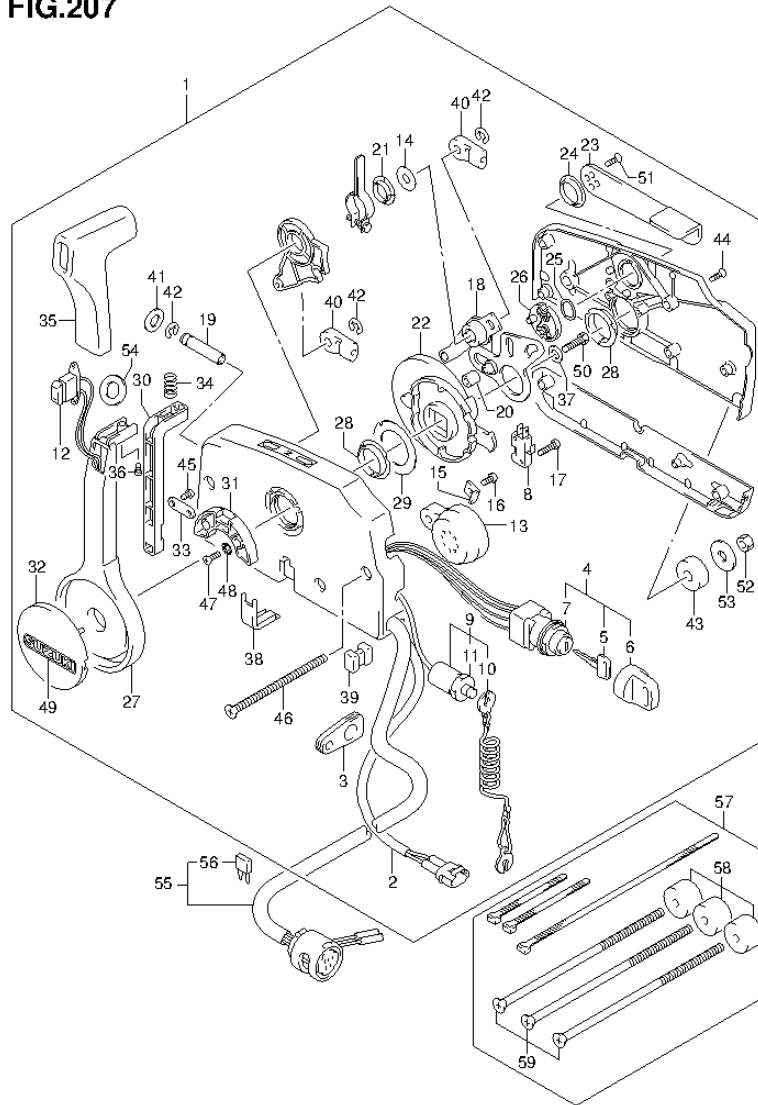


FIG.207 (2-I-9) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J06	REMOTE CONTROL ASSY	1	
2	36646-93J01	..WIRE ASSY, PTT SW ADAPTER	1	
3	36628-92E00	..GROMMET, WIRE HARNESS	1	
4	37110-93J11	..SWITCH ASSY, IGNITION	1	
5-1	37141-99E00	..KEY (931)	2	
5-2	37141-99E10	..KEY (932)	2	
5-3	37141-99E20	..KEY (933)	2	
5-4	37141-99E30	..KEY (934)	2	
5-5	37141-99E40	..KEY (935)	2	
5-6	37141-99E50	..KEY (936)	2	
5-7	37141-99E60	..KEY (937)	2	
5-8	37141-99E70	..KEY (938)	2	
5-9	37141-99E80	..KEY (939)	2	
5-10	37141-99E90	..KEY (940)	2	
5-11	37141-99EA0	..KEY (941)	2	
5-12	37141-99EB0	..KEY (942)	2	
6	37143-99E00	..CAP, KEY	2	
7	37149-93J00	..CAP, CYLINDER BODY	1	
8	37721-93J91	..SWITCH, NEUTRAL	1	
9	37820-93J03	..SWITCH ASSY, EMERGENCY	1	
10	37823-92E01	..PLATE	1	
11	37826-92E00	..NUT	1	
12	37850-90J05	..SWITCH ASSY, PTT	1	
13	38500-93J90	..BUZZER	1	
14	67212-95600	..WASHER	1	
15	67213-92E00	..BRACKET, BUZZER	1	
16	09125-05042	..SCREW (5X10)	1	
17	67296-92E11	..SCREW, NEUTRAL SW	2	
18	67220-95630	..PLATE ASSY	1	
19	67223-99E10	..KNOB, BRAKE ADJ	1	
20	67229-95600	..ROLLER	1	
21	67232-95600	..BUSH	1	
22	67238-87D00	..GEAR, DRIVE	1	
23	67241-99E10	..LEVER, FREE THROTTLE	1	

FIG.207

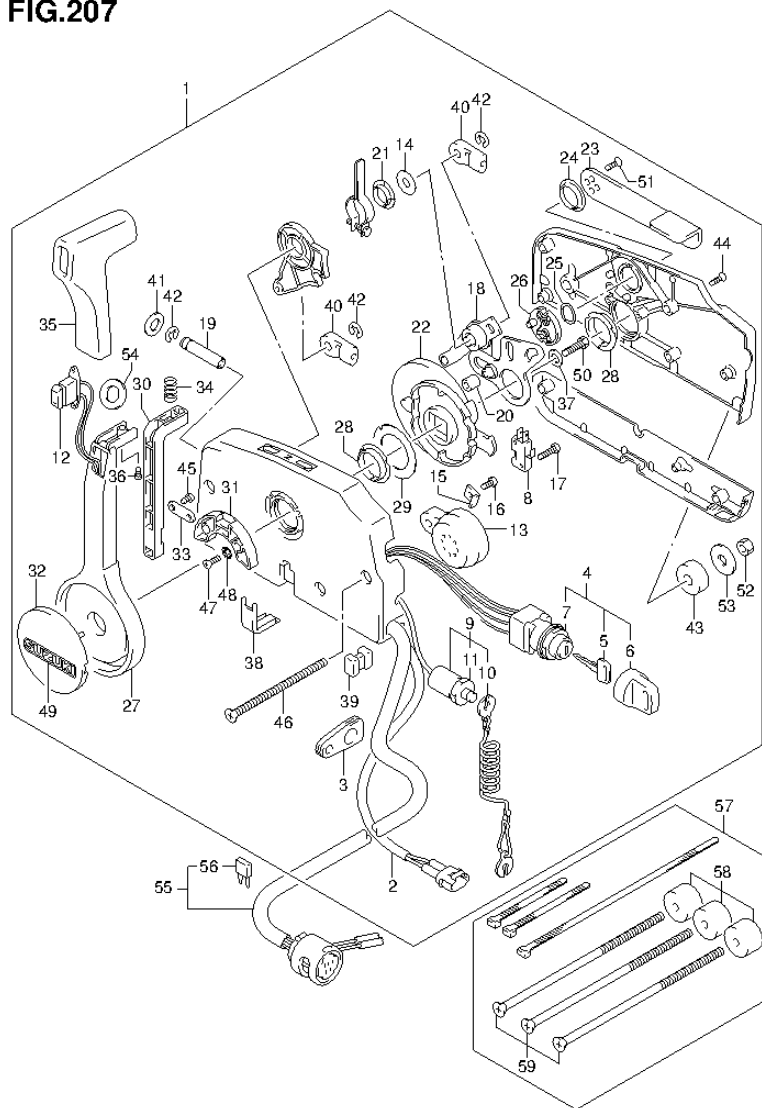


FIG.207 (2-I-10) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	67243-95600	.BUSH	1	
25	67244-95600	.WASHER, WAVE	1	
26	67245-95600	.DRUM, FREE THROTTLE	1	
27	67251-99E10	.LEVER, HANDLE	1	
28	67252-95600	.BUSH	2	
29	67253-95600	.WASHER	1	
30	67255-99E00	.ARM, LOCK	1	
31	67256-95600	.HOLDER, NEUT LOCK	1	
32	67257-99E00	.CAP, LEVER	1	
33	67258-99E00	.BRACKET, LOCK ARM	1	
34	67259-87D00	.SPRING, NEUTRAL ARM	1	
35	67261-99E00	.GRIP	1	
36	67296-94310	.SCREW	1	
37	67264-95600	.WASHER	1	
38	67267-93J00	.COVER, WIRE	1	
39	67273-95600	.SPACER	1	
40	67275-95600	.END, CABLE	2	
41	67288-92E00	.WASHER, BRAKE ADJ KNOB	1	
42	67292-94300	.E RING	3	
43	67294-95600	.SPACER	3	
44	67296-90J00	.SCREW	5	
45	67296-94300	.SCREW	2	
46	67296-95600	.SCREW	3	
47	67296-95610	.SCREW	2	
48	67297-95600	.WASHER	2	
49	68165-16B00-13L	.EMBLEM (SILVER)	1	
50	09100-08232	.BOLT (8X30)	1	
51	09126-05003	.SCREW (5X12)	2	
52	09140-06020	.NUT	3	
53	09160-06104	.WASHER (6.5X24X2)	3	
54	37859-90J00	.SPACER	1	
55-1	36620-93J02	WIRE ASSY, REMOTE CONTROL	1	L:5000
55-2	36620-93J52	WIRE ASSY, REMOTE CONTROL	1	L:3500
55-3	36620-93J62	WIRE ASSY, REMOTE CONTROL	1	L:6500

FIG.207

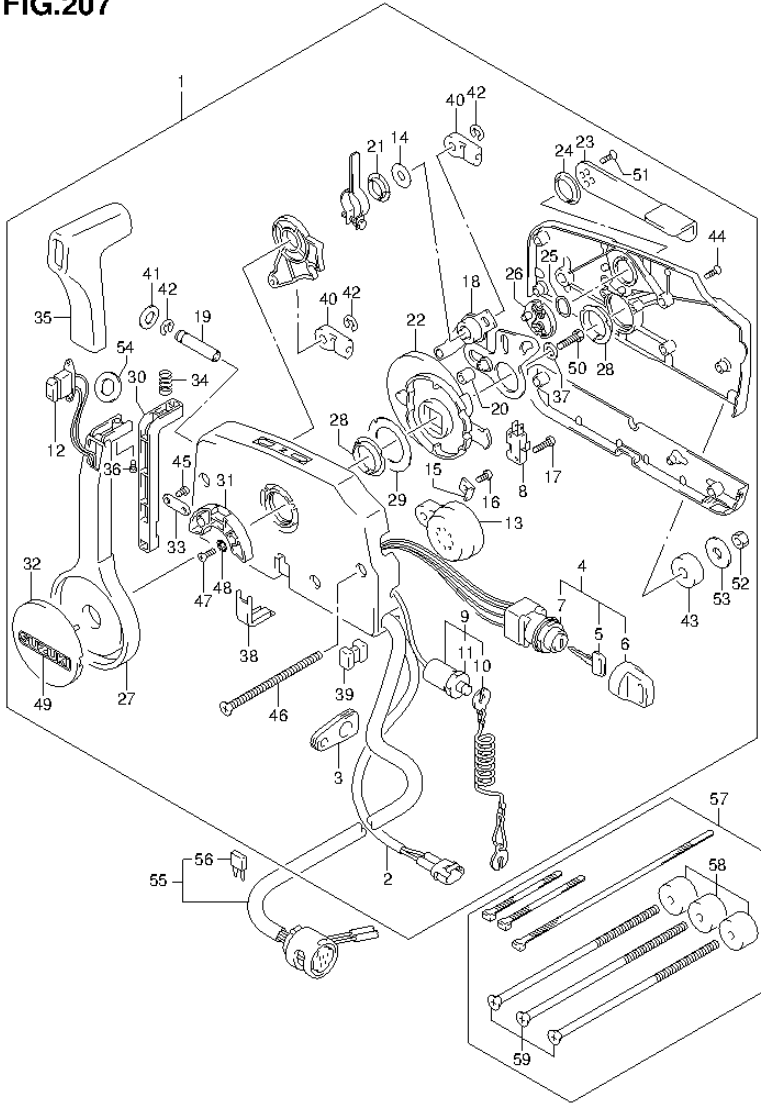


FIG.207 (2-I-11) OPT:REMOTE CONTROL

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
56	09481-10501	.FUSE (10A)	1	
57	67140-95600	KIT, R/CON (NA12S) TWIN	1	
58	67294-95600	.SPACER	3	
59	67296-95620	.SCREW,L:165	3	

FIG.208

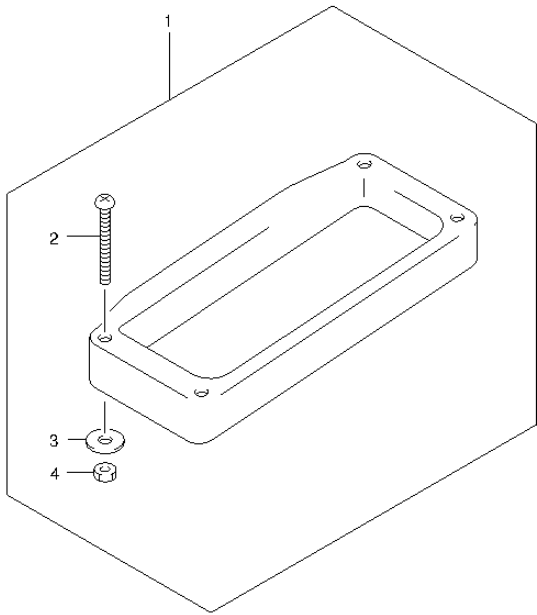


FIG.208 (2-I-12) OPT:REMOTE CONTROL SPACER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67500-93J00	KIT, R/CON SPACER SINGLE	1	
2	09125-05135	.SCREW (5X65)	4	
3	09160-05029	.WASHER (5.5X12X0.8)	4	
4	09140-05005	.NUT	4	

FIG.209

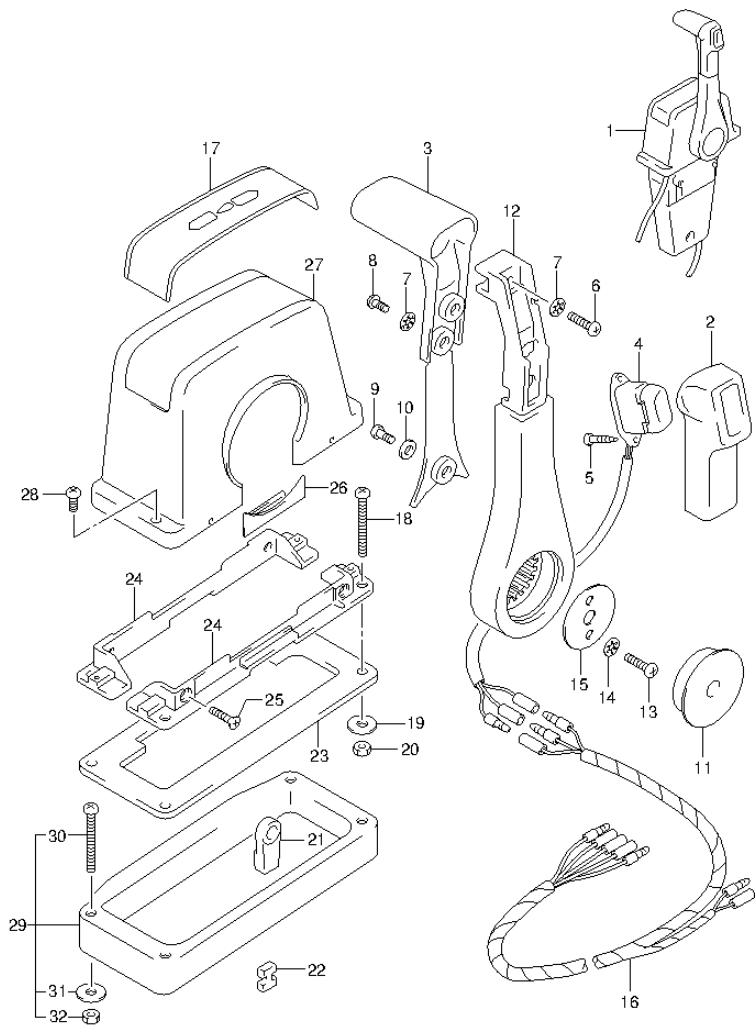


FIG.209 (2-I-13) OPT:REMOTE CONTROL ASSY SINGLE (1) (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67261-93J00	.GRIP, NO.1	1	
3	67263-93J00	.GRIP, NO.2	1	
4	37850-93J10	.SWITCH ASSY, PTT	1	
5	67295-92E10	.SCREW	2	
6	67296-88D10	.SCREW	1	
7	67288-92E20	.WASHER	3	
8	67295-92E00	.SCREW	2	
9	67296-92E70	.SCREW	1	
10	67288-92E40	.WASHER	1	
11	67257-92E00	.CAP, LEVER	1	
12	67251-93J00	.LEVER, HANDLE	1	
13	67296-92E60	.SCREW	2	
14	67288-92E30	.WASHER	2	
15	67253-92E00	.WASHER	1	
16	36890-93J00	.WIRE HARNESS	1	
17	67281-93J00	.DECAL	1	
18	67296-92E30	.SCREW	4	
19	09160-05024	.WASHER (5.5X16X1.5)	4	
20	67287-92E00	.NUT	4	
21	67275-95600	.END, CABLE	2	
22	67273-95600	.SPACER	1	
23	67273-92E00	.GROMMET	1	
24	67274-92E00	.FLANGE	2	
25	67296-95610	.SCREW	4	
26	67271-92E00	.COVER	1	
27	67211-93J00	.COVER	1	
28	67296-92E70	.SCREW	2	
29	67500-93J00	KIT, REMOCON SPACER SINGLE	1	
30	09125-05135	.SCREW (5X65)	4	
31	09160-05029	.WASHER (5.5X12X0.8)	4	
32	09140-05005	.NUT	4	

FIG.210

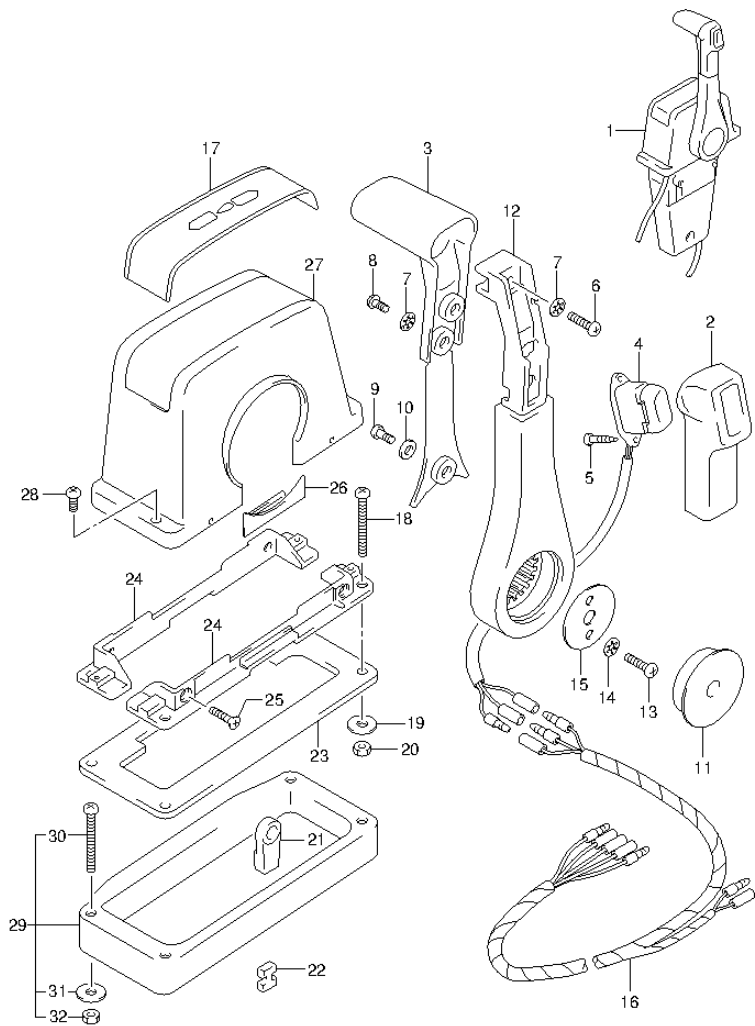


FIG.210 (2-I-14) OPT:REMOTE CONTROL ASSY SINGLE (1) (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67261-93J00	.GRIP, NO.1	1	
3	67263-93J00	.GRIP, NO.2	1	
4	37850-93J10	.SWITCH ASSY, PTT	1	
5	67295-92E10	.SCREW	2	
6	67296-88D10	.SCREW	1	
7	67288-92E20	.WASHER	3	
8	67295-92E00	.SCREW	2	
9	67296-92E70	.SCREW	1	
10	67288-92E40	.WASHER	1	
11	67257-92E00	.CAP, LEVER	1	
12	67251-93J00	.LEVER, HANDLE	1	
13	67296-92E60	.SCREW	2	
14	67288-92E30	.WASHER	2	
15	67253-92E00	.WASHER	1	
16	36890-93J00	.WIRE HARNESS	1	
17	67281-93J00	.DECAL	1	
18	67296-92E30	.SCREW	4	
19	09160-05024	.WASHER (5.5X16X1.5)	4	
20	67287-92E00	.NUT	4	
21	67275-95600	.END, CABLE	2	
22	67273-95600	.SPACER	1	
23	67273-92E00	.GROMMET	1	
24	67274-92E00	.FLANGE	2	
25	67296-95610	.SCREW	4	
26	67271-92E00	.COVER	1	
27	67211-93J00	.COVER	1	
28	67296-92E70	.SCREW	2	
29	67500-93J00	KIT, REMOCON SPACER SINGLE	1	
30	09125-05135	.SCREW (5X65)	4	
31	09160-05029	.WASHER (5.5X12X0.8)	4	
32	09140-05005	.NUT	4	

FIG.211

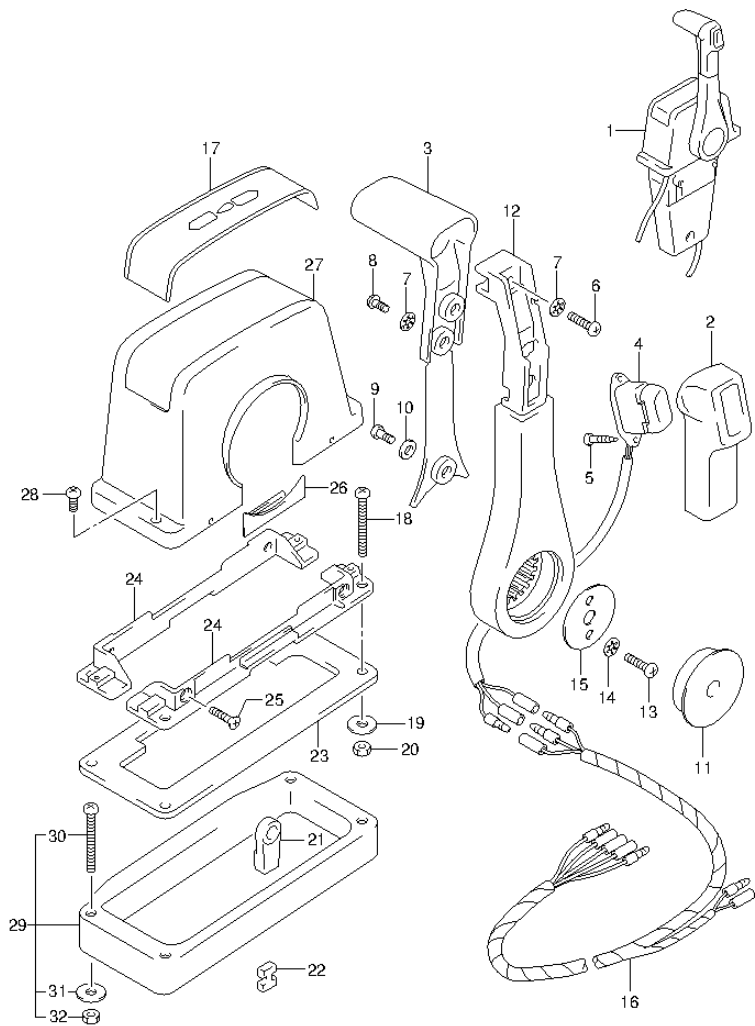
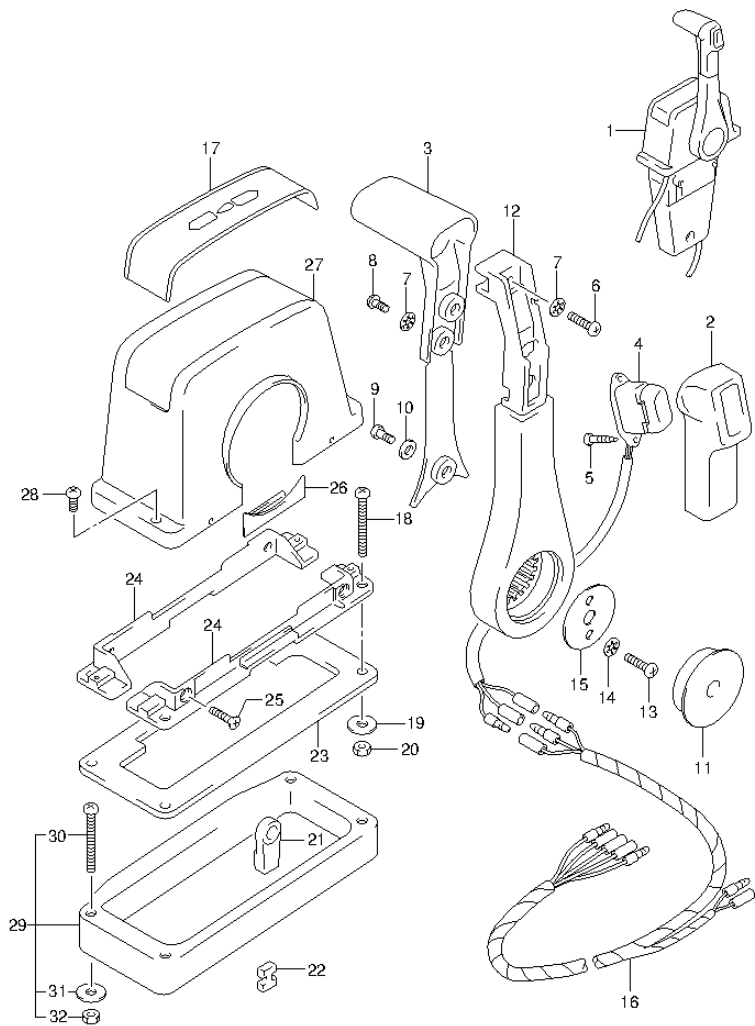


FIG.211 (2-I-15) OPT:REMOTE CONTROL ASSY SINGLE (1) (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67261-93J00	.GRIP, NO.1	1	
3	67263-93J00	.GRIP, NO.2	1	
4	37850-93J10	.SWITCH ASSY, PTT	1	
5	67295-92E10	.SCREW	2	
6	67296-88D10	.SCREW	1	
7	67288-92E20	.WASHER	3	
8	67295-92E00	.SCREW	2	
9	67296-92E70	.SCREW	1	
10	67288-92E40	.WASHER	1	
11	67257-92E00	.CAP, LEVER	1	
12	67251-93J00	.LEVER, HANDLE	1	
13	67296-92E60	.SCREW	2	
14	67288-92E30	.WASHER	2	
15	67253-92E00	.WASHER	1	
16	36890-93J00	.WIRE HARNESS	1	
17	67281-93J00	.DECAL	1	
18	67296-92E30	.SCREW	4	
19	09160-05024	.WASHER (5.5X16X1.5)	4	
20	67287-92E00	.NUT	4	
21	67275-95600	.END, CABLE	2	
22	67273-95600	.SPACER	1	
23	67273-92E00	.GROMMET	1	
24	67274-92E00	.FLANGE	2	
25	67296-95610	.SCREW	4	
26	67271-92E00	.COVER	1	
27	67211-93J00	.COVER	1	
28	67296-92E70	.SCREW	2	
29	67500-93J00	KIT, REMOCON SPACER SINGLE	1	
30	09125-05135	.SCREW (5X65)	4	
31	09160-05029	.WASHER (5.5X12X0.8)	4	
32	09140-05005	.NUT	4	

FIG.212



DF140A_E01_014_212
OPT:REMOTE CONTROL ASSY SINGLE (1)

FIG.212 (2-J-2) OPT:REMOTE CONTROL ASSY SINGLE (1) (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67261-93J00	.GRIP, NO.1	1	
3	67263-93J00	.GRIP, NO.2	1	
4	37850-93J10	.SWITCH ASSY, PTT	1	
5	67295-92E10	.SCREW	2	
6	67296-88D10	.SCREW	1	
7	67288-92E20	.WASHER	3	
8	67295-92E00	.SCREW	2	
9	67296-92E70	.SCREW	1	
10	67288-92E40	.WASHER	1	
11	67257-92E00	.CAP, LEVER	1	
12	67251-93J00	.LEVER, HANDLE	1	
13	67296-92E60	.SCREW	2	
14	67288-92E30	.WASHER	2	
15	67253-92E00	.WASHER	1	
16	36890-93J00	.WIRE HARNESS	1	
17	67281-93J00	.DECAL	1	
18	67296-92E30	.SCREW	4	
19	09160-05024	.WASHER (5.5X16X1.5)	4	
20	67287-92E00	.NUT	4	
21	67275-95600	.END, CABLE	2	
22	67273-95600	.SPACER	1	
23	67273-92E00	.GROMMET	1	
24	67274-92E00	.FLANGE	2	
25	67296-95610	.SCREW	4	
26	67271-92E00	.COVER	1	
27	67211-93J00	.COVER	1	
28	67296-92E70	.SCREW	2	
29	67500-93J00	KIT, REMOCON SPACER SINGLE	1	
30	09125-05135	.SCREW (5X65)	4	
31	09160-05029	.WASHER (5.5X12X0.8)	4	
32	09140-05005	.NUT	4	

DF140A_E01_014

FIG.213

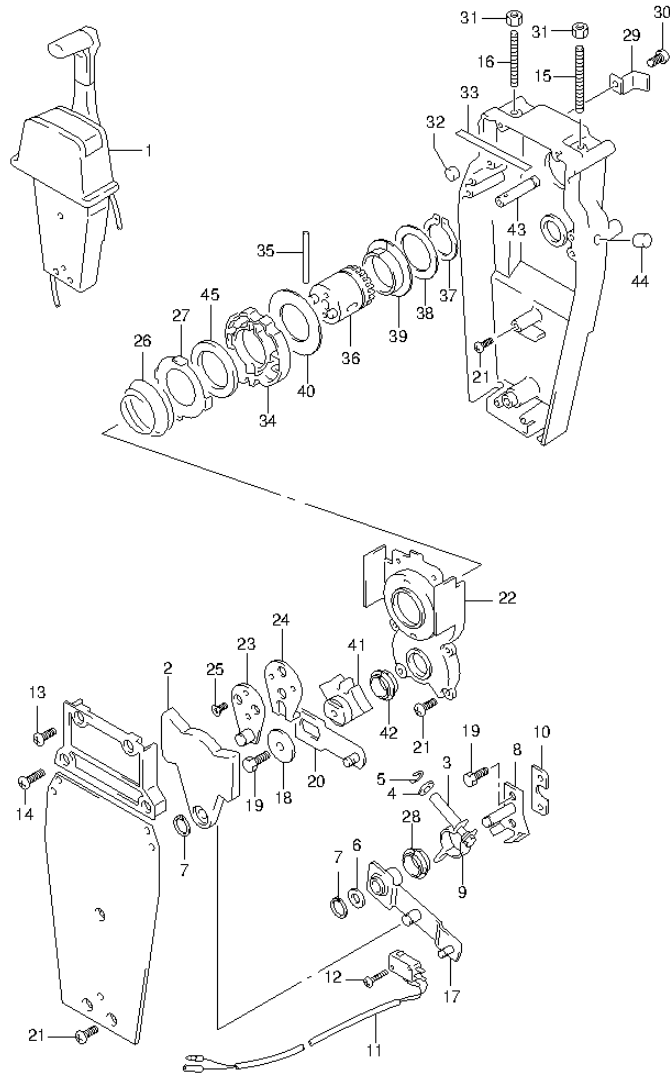


FIG.213 (2-J-3) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67288-92E10	.WASHER	1	
7	67291-92E00	.SNAP RING	2	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	67294-92E00	.SPACER	1	
11	37721-95500	.SWITCH ASSY, N/R	1	
12	67296-92E11	.SCREW (3X15)	2	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER FRONT	1	
16	67226-92E10	.BOLT, STOPPER REAR	1	
17	67240-92E00	.ARM ASSY, THROTTLE	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT (6X18)	3	
20	67230-92E00	.SHIFT ARM ASSY	1	
21	09125-05042	.SCREW (5X10)	9	
22	67234-92E00	.CASE, GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67232-95620	.BUSH	1	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW	1	
31	09140-06020	.NUT	2	
32	67236-92E00	.ROLLER	1	
33	67237-92E01	.SPRING	6	
34	67238-92E00	.GEAR, DRIVE	1	

FIG.213

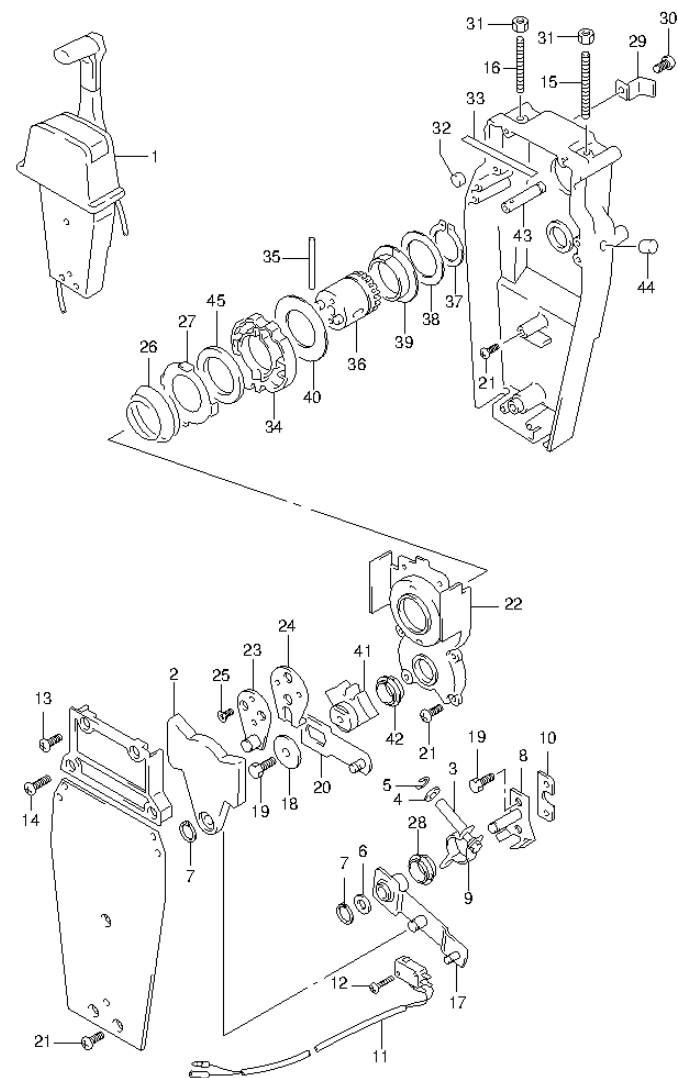


FIG.213 (2-J-4) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AT E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	1	
36	67246-92E00	.SHIFT, DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67253-92E10	.WASHER	1	
39	67252-92E10	.BUSH	1	
40	67253-95600	.WASHER	1	
41	67231-92E00	.GEAR, SHIFT	1	
42	67232-95600	.BUSH	1	
43	67241-92E10	.ROD, FREE ACC	1	
44	67243-92E00	.CAP, HOLE	1	
45	67239-92E10	.PLATE, SHIFT PIN	1	

FIG.214

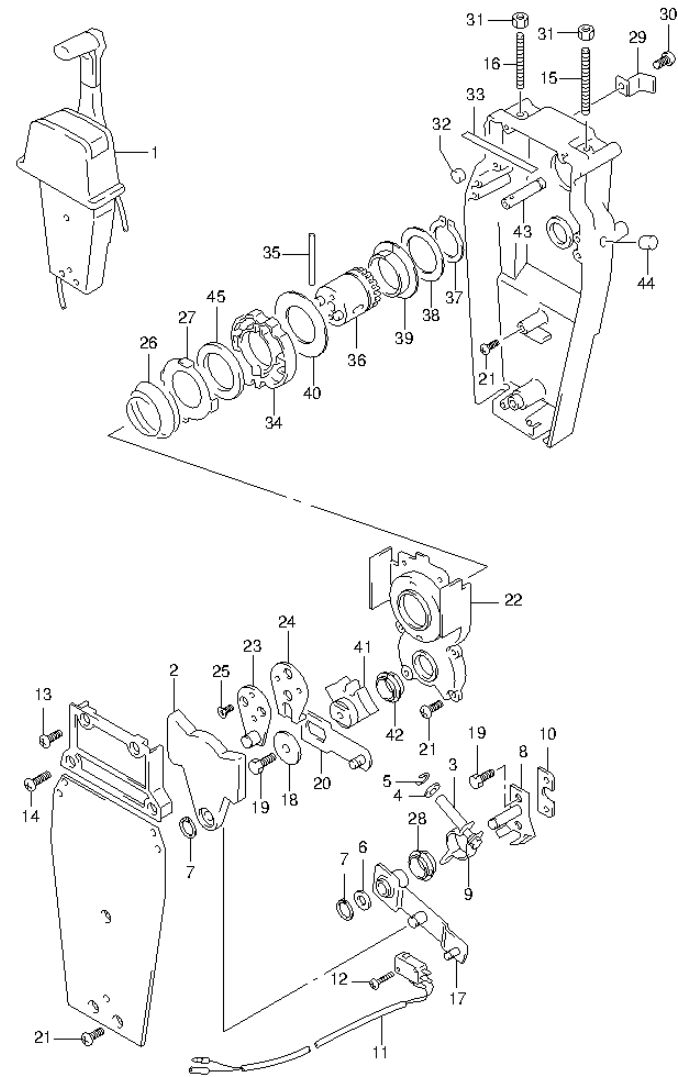


FIG.214 (2-J-5) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67288-92E10	.WASHER	1	
7	67291-92E00	.SNAP RING	2	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	67294-92E00	.SPACER	1	
11	37721-95500	.SWITCH ASSY, N/R	1	
12	67296-92E11	.SCREW (3X15)	2	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER FRONT	1	
16	67226-92E10	.BOLT, STOPPER REAR	1	
17	67240-92E00	.ARM ASSY, THROTTLE	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT (6X18)	3	
20	67230-92E00	.SHIFT ARM ASSY	1	
21	09125-05042	.SCREW (5X10)	9	
22	67234-92E00	.CASE, GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67232-95620	.BUSH	1	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW	1	
31	09140-06020	.NUT	2	
32	67236-92E00	.ROLLER	1	
33	67237-92E01	.SPRING	6	
34	67238-92E00	.GEAR, DRIVE	1	

FIG.214

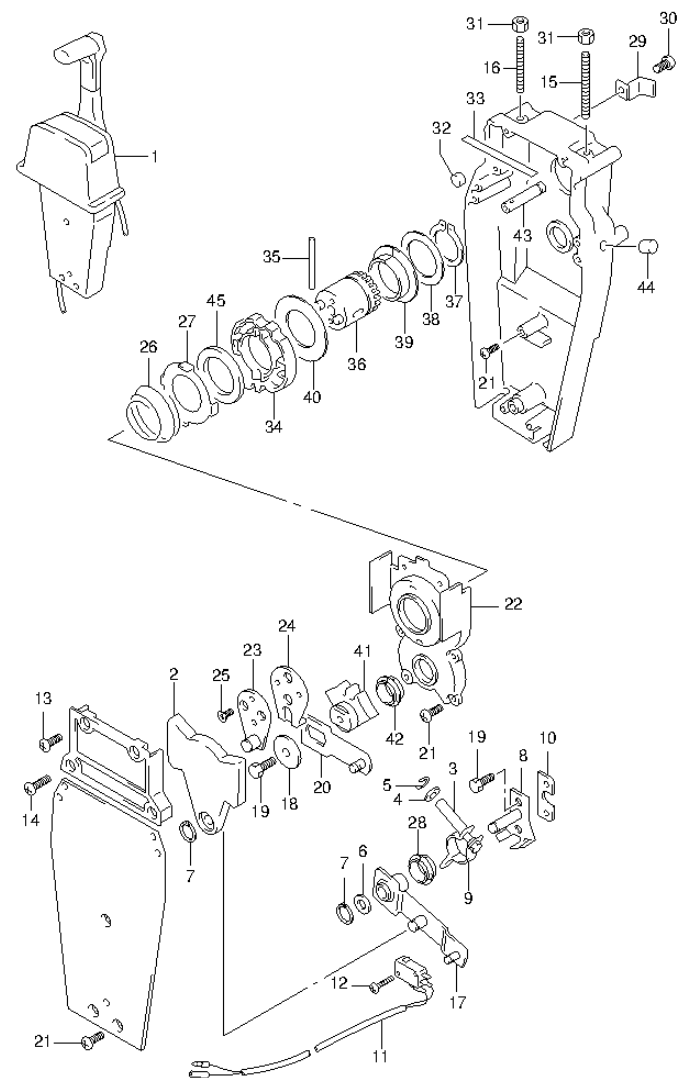


FIG.214 (2-J-6) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AT E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	1	
36	67246-92E00	.SHIFT, DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67253-92E10	.WASHER	1	
39	67252-92E10	.BUSH	1	
40	67253-95600	.WASHER	1	
41	67231-92E00	.GEAR, SHIFT	1	
42	67232-95600	.BUSH	1	
43	67241-92E10	.ROD, FREE ACC	1	
44	67243-92E00	.CAP, HOLE	1	
45	67239-92E10	.PLATE, SHIFT PIN	1	

FIG.215

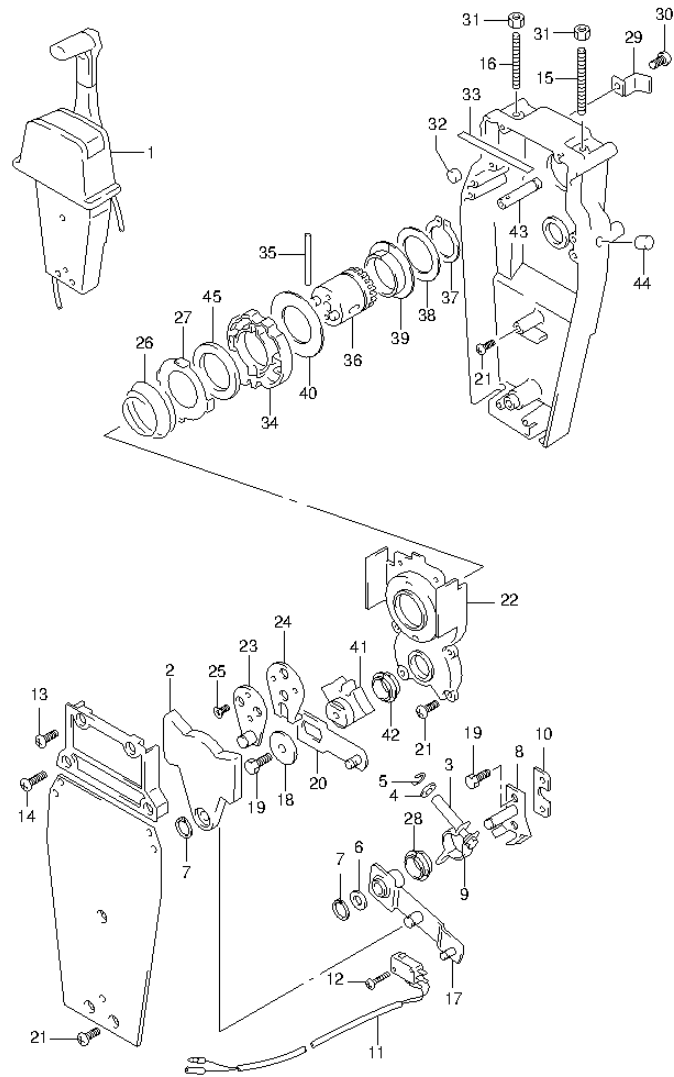


FIG.215 (2-J-7) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67288-92E10	.WASHER	1	
7	67291-92E00	.SNAP RING	2	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	67294-92E00	.SPACER	1	
11	37721-95500	.SWITCH ASSY, N/R	1	
12	67296-92E11	.SCREW (3X15)	2	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER FRONT	1	
16	67226-92E10	.BOLT, STOPPER REAR	1	
17	67240-92E00	.ARM ASSY, THROTTLE	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT (6X18)	3	
20	67230-92E00	.SHIFT ARM ASSY	1	
21	09125-05042	.SCREW (5X10)	9	
22	67234-92E00	.CASE, GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67232-95620	.BUSH	1	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW	1	
31	09140-06020	.NUT	2	
32	67236-92E00	.ROLLER	1	
33	67237-92E01	.SPRING	6	
34	67238-92E00	.GEAR, DRIVE	1	

FIG.215

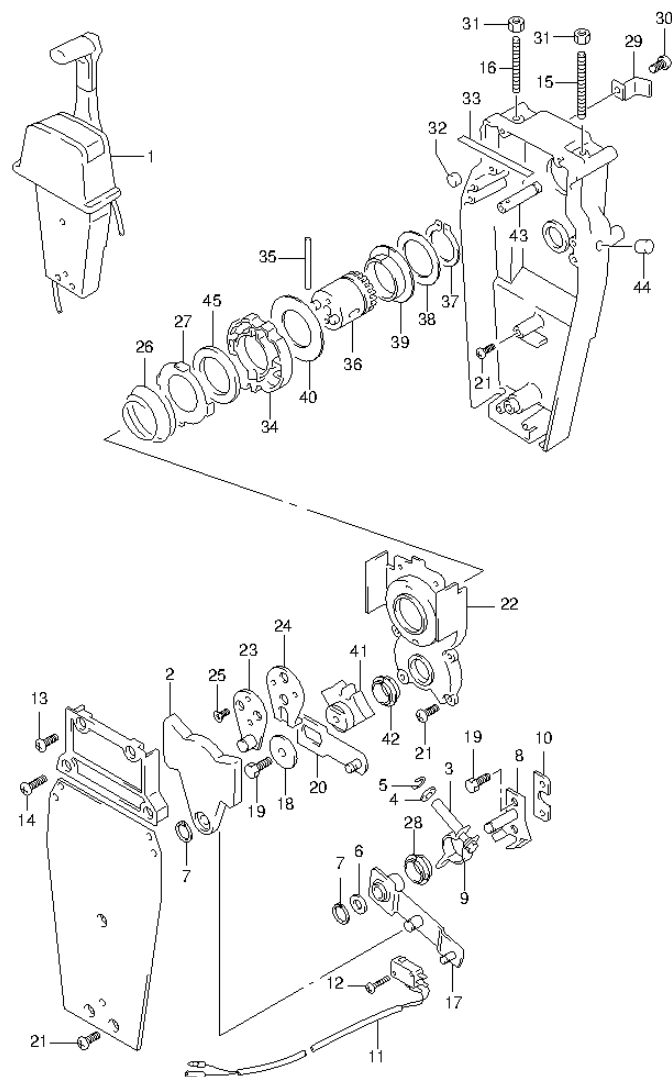


FIG.215 (2-J-8) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AZ E01)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	1	
36	67246-92E00	.SHIFT, DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67253-92E10	.WASHER	1	
39	67252-92E10	.BUSH	1	
40	67253-95600	.WASHER	1	
41	67231-92E00	.GEAR, SHIFT	1	
42	67232-95600	.BUSH	1	
43	67241-92E10	.ROD, FREE ACC	1	
44	67243-92E00	.CAP, HOLE	1	
45	67239-92E10	.PLATE, SHIFT PIN	1	

FIG.216

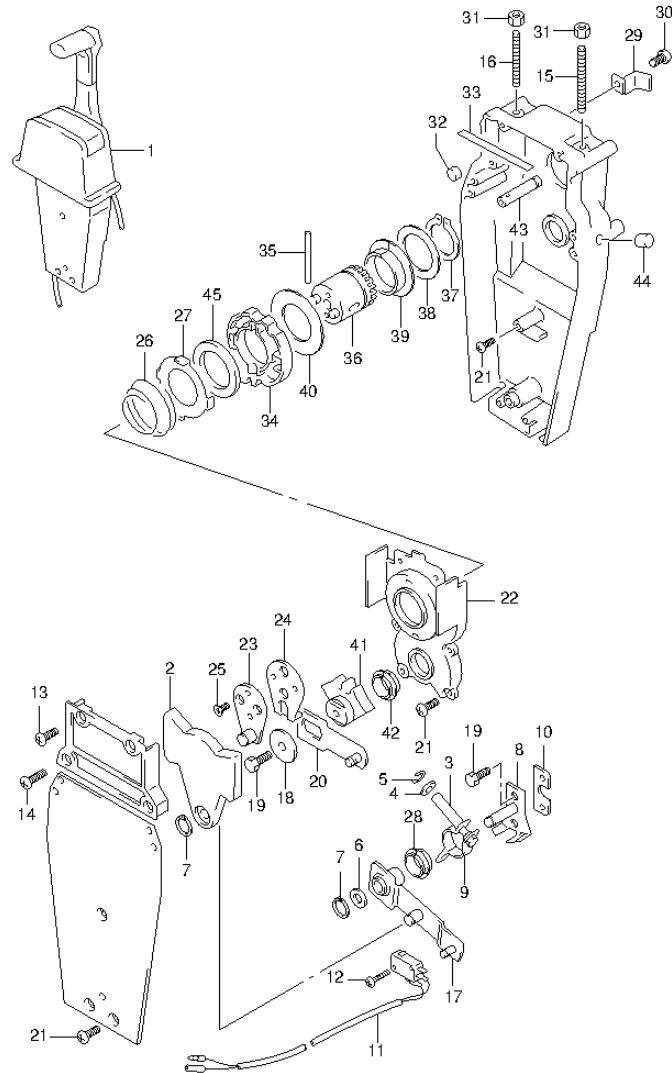


FIG.216 (2-J-9) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J13	REMOTE CONTROL ASSY	1	
2	67222-92E00	.DUAL PLATE	1	
3	67223-92E00	.BRAKE ADJUST	1	
4	67288-92E00	.WASHER	1	
5	67292-94300	.E RING	4	
6	67288-92E10	.WASHER	1	
7	67291-92E00	.SNAP RING	2	
8	67221-92E00	.SHIFT ASSY	1	
9	67224-92E00	.BRAKE ARM ASSY	1	
10	67294-92E00	.SPACER	1	
11	37721-95500	.SWITCH ASSY, N/R	1	
12	67296-92E11	.SCREW (3X15)	2	
13	67296-88D10	.SCREW (5X16)	2	
14	67296-92E20	.SCREW (5X25)	2	
15	67226-92E00	.BOLT, STOPPER FRONT	1	
16	67226-92E10	.BOLT, STOPPER REAR	1	
17	67240-92E00	.ARM ASSY, THROTTLE	1	
18	67228-92E00	.WASHER	1	
19	67286-92E00	.BOLT (6X18)	3	
20	67230-92E00	.SHIFT ARM ASSY	1	
21	09125-05042	.SCREW (5X10)	9	
22	67234-92E00	.CASE, GEAR	1	
23	67245-92E00	.LEVER ASSY, THROTTLE	1	
24	67227-92E00	.STOPPER	1	
25	09126-06006	.SCREW (6X20)	2	
26	67233-92E00	.SPRING	1	
27	67235-92E00	.PLATE, SHIFT LOCK	1	
28	67232-95620	.BUSH	1	
29	67269-92E00	.BRACKET	1	
30	67296-88D10	.SCREW	1	
31	09140-06020	.NUT	2	
32	67236-92E00	.ROLLER	1	
33	67237-92E01	.SPRING	6	
34	67238-92E00	.GEAR, DRIVE	1	

FIG.216

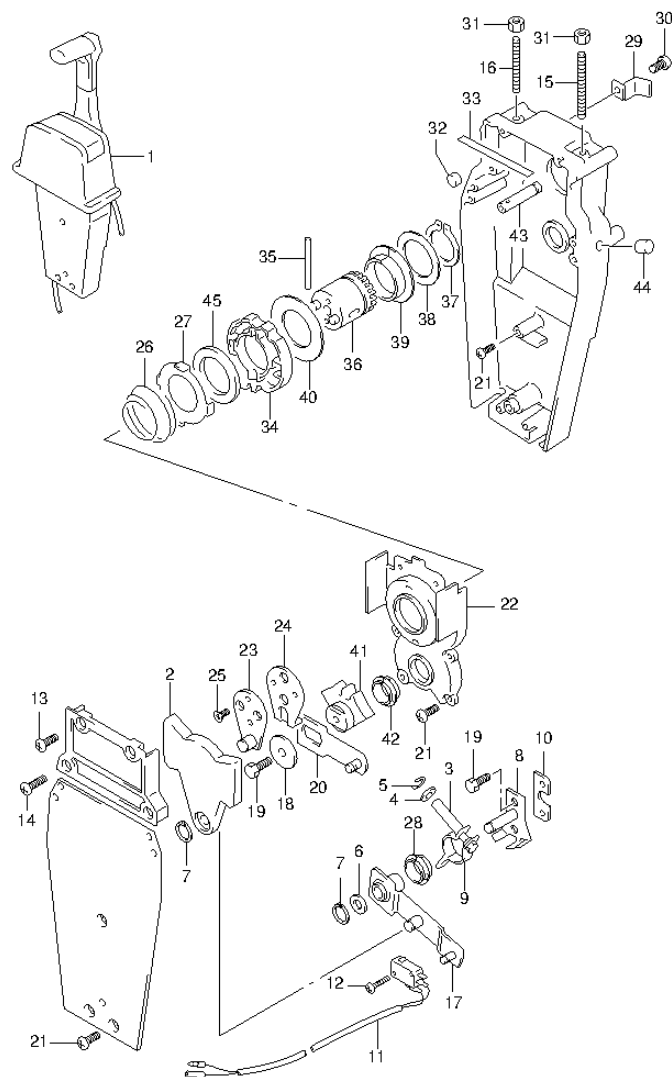


FIG.216 (2-J-10) OPT:REMOTE CONTROL ASSY SINGLE (2) (DF140AZ E40)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67239-92E00	.PIN	1	
36	67246-92E00	.SHIFT, DRIVE	1	
37	67291-92E10	.SNAP RING	1	
38	67253-92E10	.WASHER	1	
39	67252-92E10	.BUSH	1	
40	67253-95600	.WASHER	1	
41	67231-92E00	.GEAR, SHIFT	1	
42	67232-95600	.BUSH	1	
43	67241-92E10	.ROD, FREE ACC	1	
44	67243-92E00	.CAP, HOLE	1	
45	67239-92E10	.PLATE, SHIFT PIN	1	

FIG.217

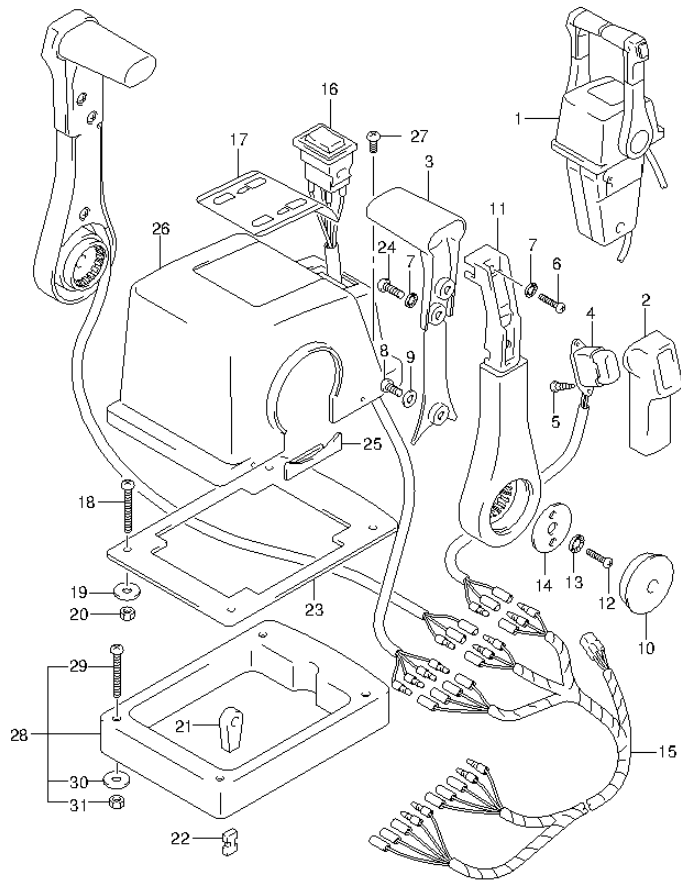


FIG.217 (2-J-11) OPT:REMOTE CONTROL ASSY DUAL (1)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J23	REMOTE CONTROL ASSY, TWIN	1	
2	67261-93J00	.GRIP, NO.1	2	
3	67263-93J00	.GRIP, NO.2	2	
4	37850-93J10	.SWITCH ASSY, PTT	2	
5	67295-92E10	.SCREW	4	
6	67296-88D10	.SCREW	2	
7	67288-92E20	.WASHER	6	
8	67296-92E70	.SCREW	2	
9	67288-92E40	.WASHER	2	
10	67257-92E00	.CAP, LEVER	2	
11	67251-93J00	.LEVER, HANDLE	2	
12	67296-92E60	.SCREW	4	
13	67288-92E30	.WASHER	4	
14	67253-92E00	.WASHER	2	
15	36890-93J10	.WIRE	1	
16	37220-92E00	.SWITCH ASSY, MODE CHANGING	1	
17	67282-93J00	.DECAL	1	
18	67296-92E30	.SCREW	4	
19	09160-05024	.WASHER (5.5X16X1.5)	4	
20	67287-92E00	.NUT	4	
21	67275-95600	.END, CABLE	4	
22	67273-95600	.SPACER	2	
23	67273-92E10	.GROMMET	1	
24	67295-92E00	.SCREW	4	
25	67271-92E00	.COVER	2	
26	67211-93J10	.COVER	1	
27	67296-92E70	.SCREW	2	
28	67500-93J10	KIT, REMOCON SPACER TWIN	1	
29	09125-05135	.SCREW (5X65)	4	
30	09160-05029	.WASHER (5.5X12X0.8)	4	
31	09140-05005	.NUT	4	

FIG.218

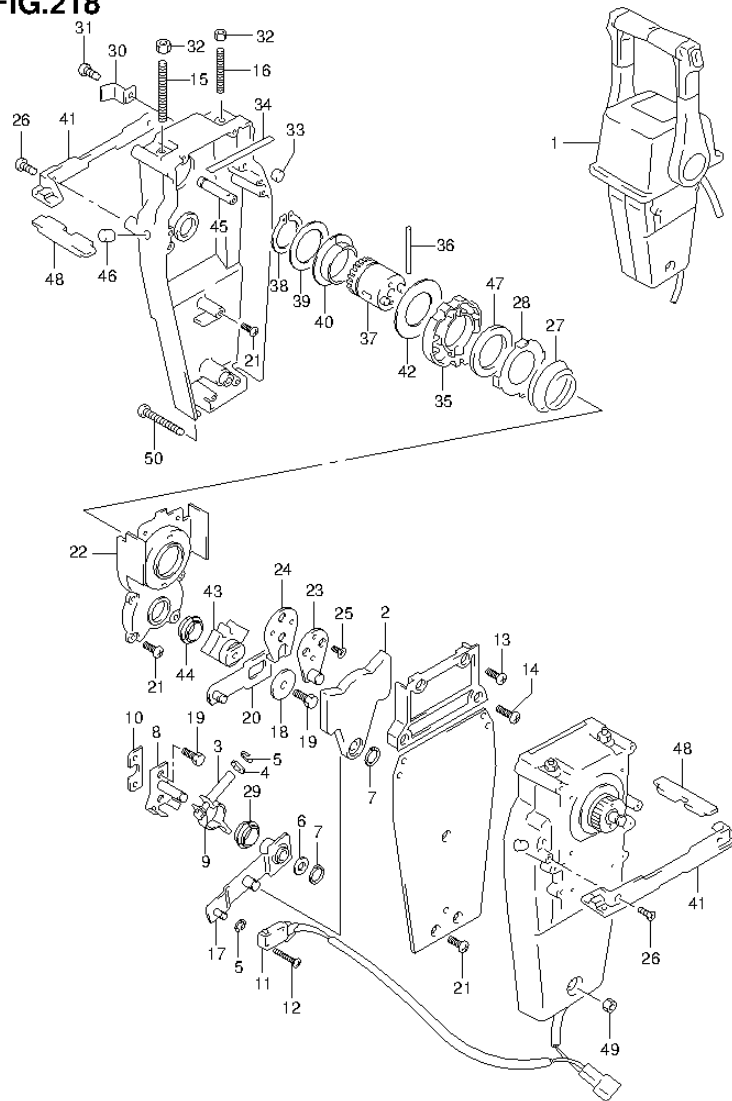


FIG.218 (2-J-12) OPT:REMOTE CONTROL ASSY DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-93J23	REMOTE CONTROL ASSY, TWIN	1	
2	67222-92E00	.DUAL PLATE	2	
3	67223-92E00	.BRAKE ADJUST	2	
4	67288-92E00	.WASHER	2	
5	67292-94300	.E RING	8	
6	67288-92E10	.WASHER	2	
7	67291-92E00	.SNAP RING	4	
8	67221-92E00	.SHIFT ASSY	2	
9	67224-92E00	.BRAKE ARM ASSY	2	
10	67294-92E00	.SPACER	2	
11	37721-92E10	.SWITCH ASSY, N/R	1	
12	67296-92E11	.SCREW	4	
13	67296-88D10	.SCREW	4	
14	67296-92E20	.SCREW	4	
15	67226-92E00	.BOLT, STOPPER FRONT	2	
16	67226-92E10	.BOLT, STOPPER RR	2	
17	67240-92E00	.ARM ASSY, THROTTLE	2	
18	67228-92E00	.WASHER	2	
19	67286-92E00	.BOLT	6	
20	67230-92E00	.ARM ASSY, SHIFT	2	
21	09125-05042	.SCREW (5X10)	16	
22	67234-92E00	.CASE, GEAR	2	
23	67245-92E00	.LEVER ASSY, THROTTLE	2	
24	67227-92E00	.STOPPER	2	
25	09126-06006	.SCREW (6X20)	4	
26	67296-95610	.SCREW	4	
27	67233-92E00	.SPRING	2	
28	67235-92E00	.PLATE, SHIFT LOCK	2	
29	67232-95620	.BUSH	2	
30	67269-92E00	.BRACKET	2	
31	67296-88D10	.SCREW	2	
32	09140-06020	.NUT	4	
33	67236-92E00	.ROLLER	2	
34	67237-92E01	.SPRING	12	

FIG.218

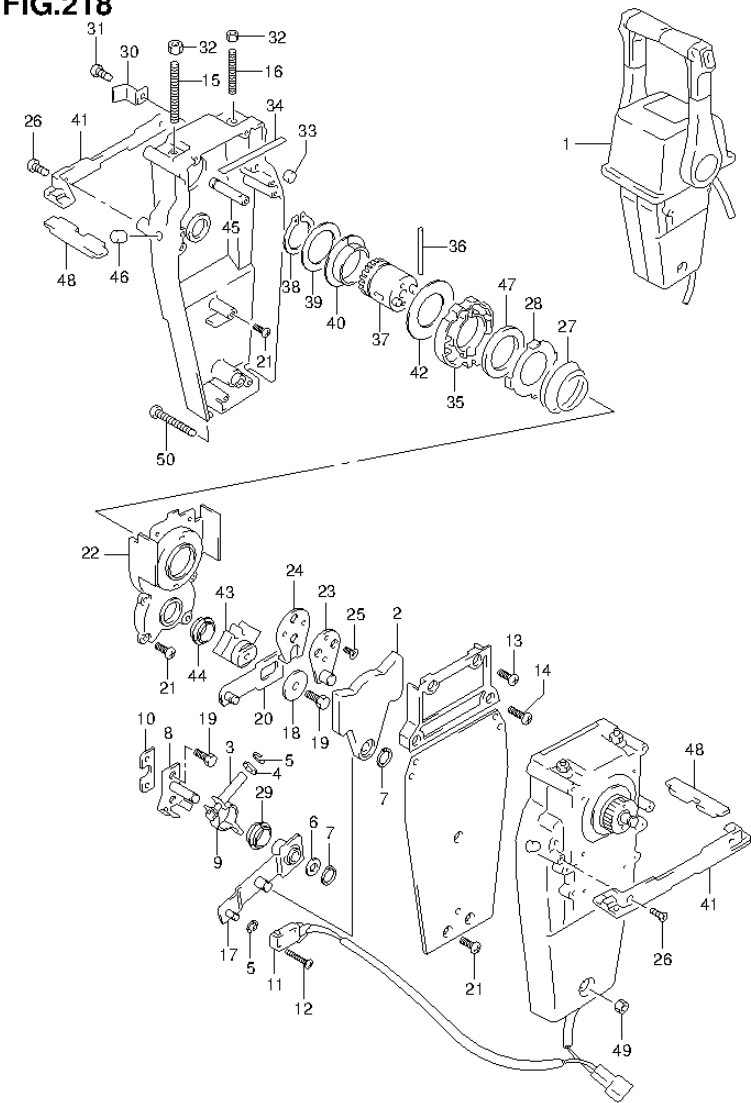
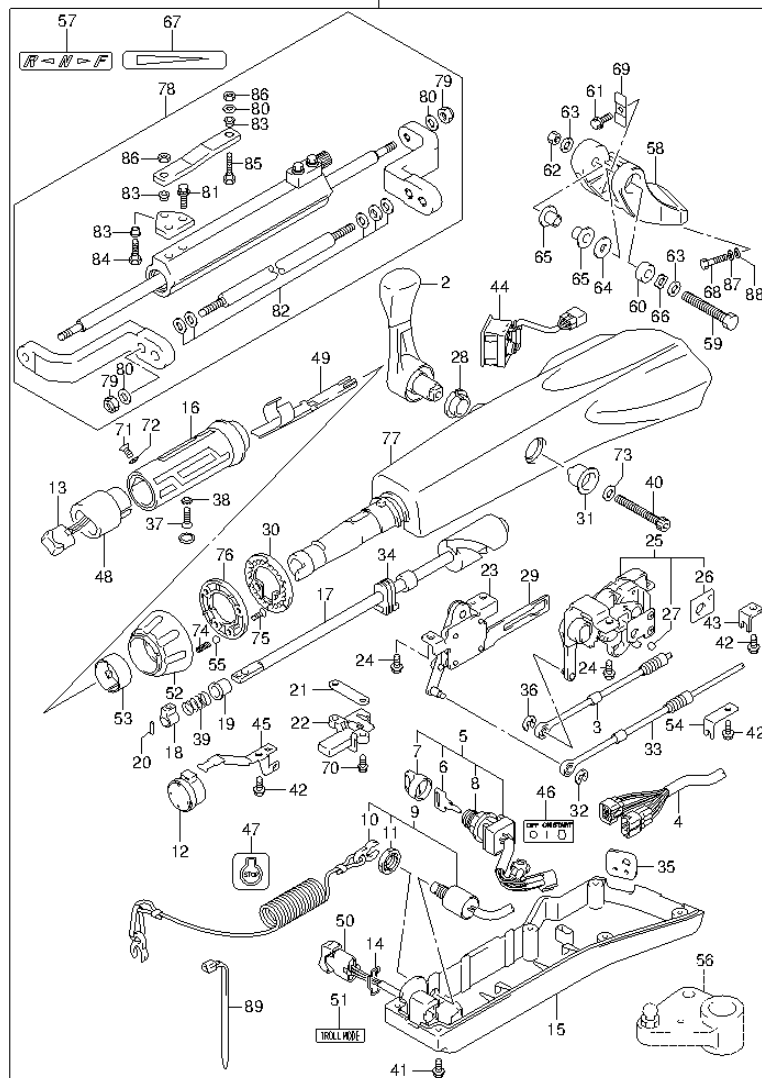


FIG.218 (2-J-13) OPT:REMOTE CONTROL ASSY DUAL (2)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	67238-92E00	.GEAR, DRIVE	2	
36	67239-92E00	.PIN	2	
37	67246-92E00	.SHAFT, DRIVE	2	
38	67291-92E10	.SNAP RING	2	
39	67253-92E10	.WASHER	2	
40	67252-92E10	.BUSH	2	
41	67274-92E00	.FLANGE	2	
42	67253-95600	.WASHER	2	
43	67231-92E00	.GEAR, SHIFT	2	
44	67232-95600	.BUSH	2	
45	67241-92E10	.ROD, FREE ACC	2	
46	67243-92E00	.CAP, HOLE	2	
47	67239-92E10	.PLATE, SHIFT PIN	2	
48	67272-92E10	.SEAL, FLANGE	2	
49	67287-92E10	.NUT	1	
50	67296-92E80	.SCREW	3	

FIG.219



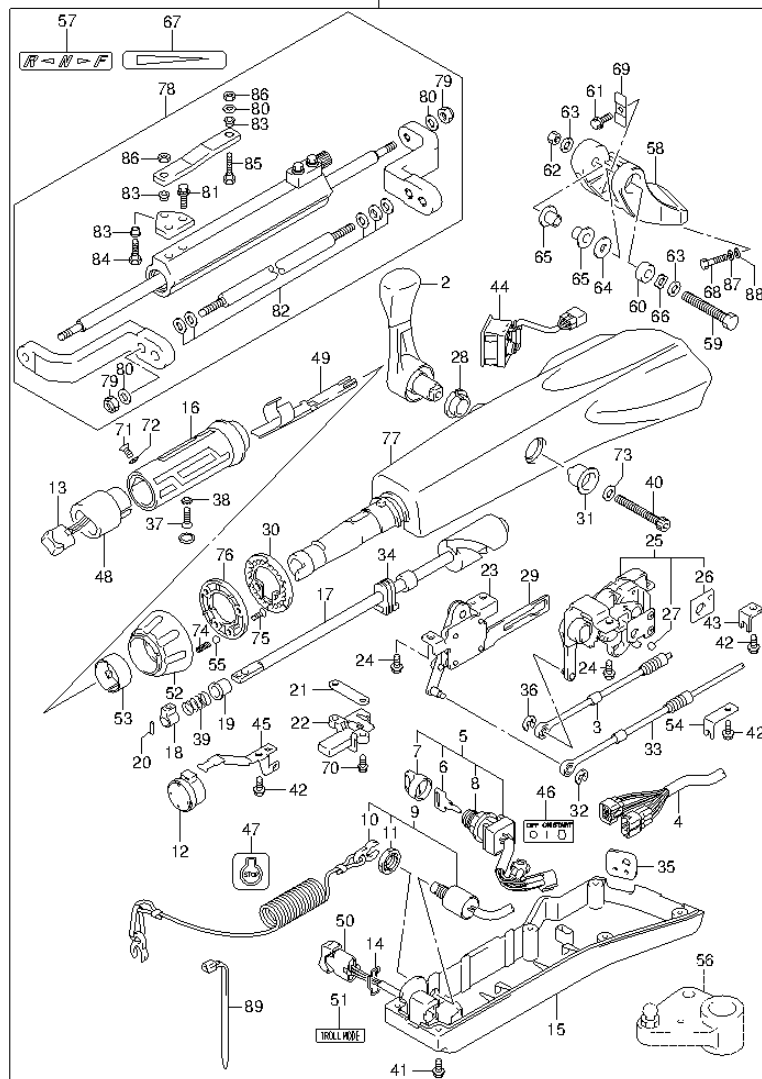
DF140A_E01_014_219
OPT:TILLER HANDLE

FIG.219 (2-J-14) OPT:TILLER HANDLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63002-90J31-0EP	KIT TILLER HANDLE (BLACK)	1	
2	21110-88L00	..LEVER, SHIFT	1	
3	23230-90J20	..CABLE, SHIFT	1	
4	36620-87L00	..WIRE ASSY, HARNESS	1	
5	37110-87L01	..SWITCH ASSY, IGNITION	1	
6-1	37141-99E00	..KEY (931)	1	
6-2	37141-99E10	..KEY (932)	1	
6-3	37141-99E20	..KEY (933)	1	
6-4	37141-99E30	..KEY (934)	1	
6-5	37141-99E40	..KEY (935)	1	
6-6	37141-99E50	..KEY (936)	1	
6-7	37141-99E60	..KEY (937)	1	
6-8	37141-99E70	..KEY (938)	1	
6-9	37141-99E80	..KEY (939)	1	
6-10	37141-99E90	..KEY (940)	1	
6-11	37141-99EA0	..KEY (941)	1	
6-12	37141-99EB0	..KEY (942)	1	
7	37143-99E00	..CAP, KEY	1	
8	37149-93J00	..CAP, CYLINDER BODY	1	
9	37820-87L00	..SWITCH ASSY, EMERGENCY	1	
10	37823-92E01	..PLATE, LOCK	1	
11	37826-92E00	..NUT	1	
12	38500-93J90	..BUZZER	1	
13	37850-87L00	..SWITCH ASSY, PTT	1	
14	37852-87J00	..PLATE, TRIM SWITCH	1	
15	63121-88L00	..COVER, UNDER	1	
16	63210-88L00	..GRIP, HANDLE	1	
17	63221-88L00	..SHAFT, THROTTLE	1	
18	63223-92D00	..STOPPER, HANDLE ROD	1	
19	63225-88L00	..BUSH, HANDLE ROD	1	
20	63227-93200	..PIN, HANDLE ROD	1	
21	63235-88L00	..PLATE, THROTTLE SHAFT	1	
22	63246-88L00	..STOPPER THROTTLE ADJ	1	
23	63250-88L00	..ARM ASSY, THROTTLE	1	

DF140A_E01_014

FIG.219



DF140A_E01_014_219
OPT:TILLER HANDLE

FIG.219 (2-J-15) OPT:TILLER HANDLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	63251-87J00	.BOLT, SHIFT GEAR ASSY	4	
25	63260-88L00	.GEAR ASSY, SHIFT	1	
26	63272-87J00	..PLATE, BALL GUIDE	1	
27	63273-87J00	..BALL	1	
28	63262-87J00	.BUSH, SHIFT LEVER	1	
29	63271-87J00	.PLATE, LOCK	1	
30	63248-99J00	.PLATE, THROTTLE ADJ NOTCH	1	
31	63261-87J00	.BUSH, SHIFT GEAR	1	
32	63274-87J00	.E RING	1	
33	63610-87J00	.CABLE, THROTTLE	1	
34	37853-88L90	.GROMMET, PTT SWITCH LEAD	1	
35	63626-88L00	.GROMMET, WIRE HARNESS	1	
36	67292-87J00	.E RING	2	
37	09126-06015	.SCREW (6X23)	1	
38	09163-06001	.LOCK WASHER	1	
39	09440-12027	.SPRING	1	
40	21112-88L00	.BOLT SHIFT LEVER	1	
41	09125-05047	.SCREW (5X14)	6	
42	63611-88L00	.BOLT CLAMP BRACKET	3	
43	63612-87J00	.BRACKET, CLAMP	1	
44	34200-87L00	.TACHOMETER ASSY, WITH MONITOR	1	
45	36617-88L90	.CLAMP PLATE, MAIN HARNESS	1	
46	37112-88L90	.LABEL, IGNITION SWITCH	1	
47	37835-95D00	.LABEL, STOP	1	
48	37851-88L90	.BASE, PTT SWITCH	1	
49	37852-88L90	.HARNESS, GUIDE	1	
50	37861-87L10	.SWITCH, TROLLING CONTROL	1	
51	37864-88L90	.LABEL, TROLL MODE	1	
52	63244-99J00	.KNOB, THROTTLE ADJ	1	
53	63245-99J00	.BUSH, THROTTLE ADJ	1	
54	63612-88L10	.BRACKET, CLAMP SHIFT	1	
55	09260-10006	.BALL	1	
56	19140-92J10	.LEVER, THROTTLE	1	
57	21131-88L00	.MARK, CLUTCH SHIFT	1	

DF140A_E01_014

FIG.219

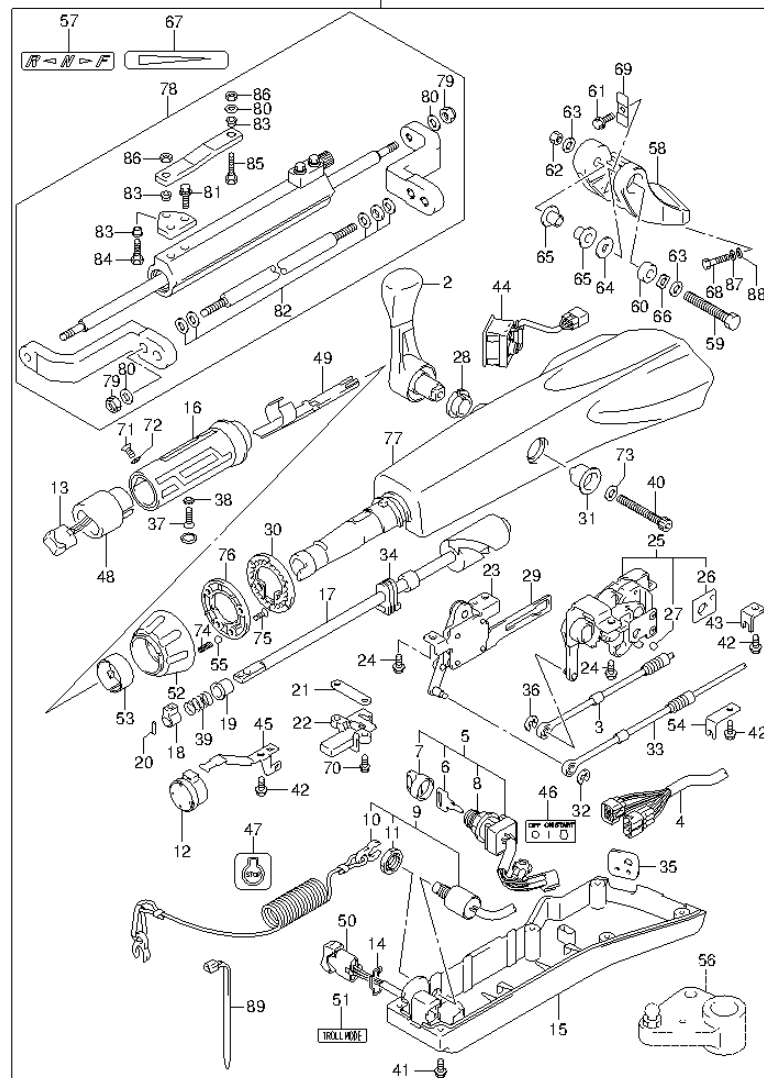


FIG.219 (2-K-2) OPT:TILLER HANDLE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
58	43761-90J10-0EP	.BRACKET, TILLER HANDLE (BLACK)	1	
59	43762-88L00	.BOLT TILLER HANDLE PIVOT	1	
60	43768-88L00	.SPACER, TILLER HANDLE	1	
61	09116-08137	.BOLT (8X22)	1	
62	09159-12014	.NUT	1	
63	09160-12066	.WASHER (12.5X22X2.5)	2	
64	09160-12124	.WASHER (12.5X32X1.5)	1	
65	63115-88L00	.BUSH, TILLER HANDLE	2	
66	09164-13010	.WASHER	1	
67	63215-93110	.MARK, HANDLE GRIP	1	
68	43769-90J00	.BOLT (10X55)	2	
69	63132-88L00	.STOPPER, TILLER HANDLE	1	
70	63251-88L90	.BOLT	2	
71	37855-88L90	.SCREW, THROTTLE GRIP	1	
72	37854-88L90	.WASHER, THROTTLE GRIP	1	
73	63258-88L00	.WASHER	1	
74	09440-06037	.SPRING	1	
75	03522-05169	.SCREW	3	
76	63247-99J00	.PLATE, THROTTLE ADJ KNOB	1	
77	63111-88L00-0EP	.HOUSING, TILLER HANDLE	1	
78	43770-90J00	.DAMPER ASSY, STEERING	1	
79	43778-90J00	..NUT, ROD	4	
80	43779-90J00	..WASHER, ROD	5	
81	67725-90J00	..BOLT, DRAG LINK PLATE	2	
82	43781-90J00	..SPACER/WASHER SET	1	
83	67734-90J00	..BUSH, DRAG LINK	3	
84	67725-90J10	..BOLT, DRAG LINK	1	
85	67725-90J20	..BOLT, DRAG LINK	1	
86	67726-90J00	..NUT, DRAG LINK	2	
87	29162-93J20	.WASHER LOCK	2	
88	09160-12066	.WASHER (12.5X22X2.5)	2	
89	09407-14403	.CLAMP (L:125)	1	

FIG.220

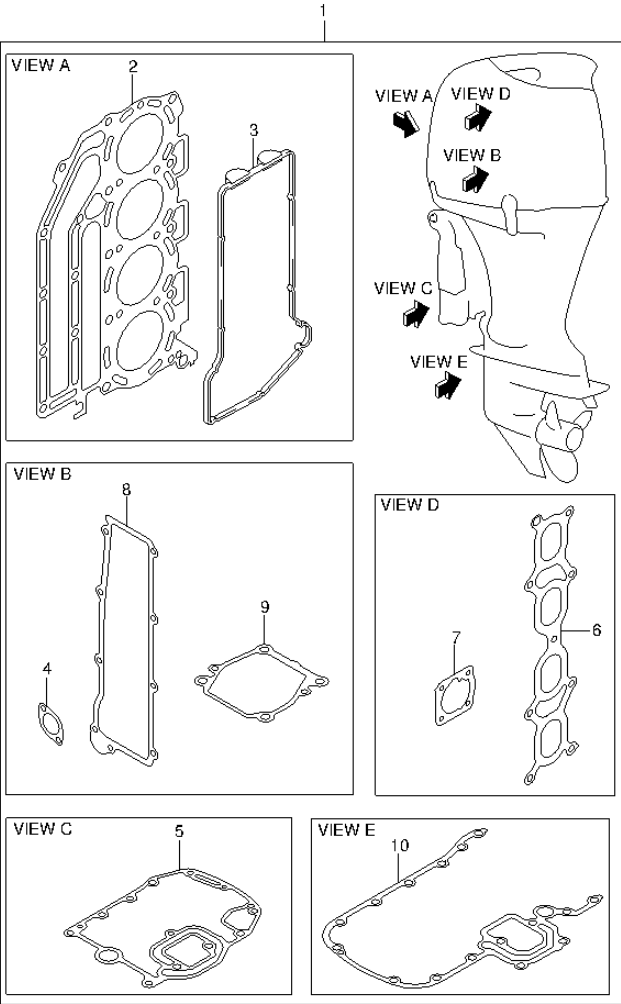


FIG.220 (2-K-3) OPT:GASKET SET

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11400-92862	GASKET SET	1	
2	11141-92J01	.GASKET, CYLINDER HEAD	1	
3	11189-90J00	.GASKET, CYLINDER HEAD COVER	1	
4	11265-87E10	.GASKET, PROTECTION COVER	2	
5	11489-90J00	.GASKET, OIL PAN	1	
6	13119-90J00	.GASKET, INTAKE MANIFOLD	1	
7	13421-90J01	.GASKET, THROTTLE BODY	1	
8	14151-90J00	.GASKET, RECTIFIER	1	
9	17472-87E10	.GASKET, PUMP CASE PANEL	1	
10	51211-90J22	.GASKET, ENGINE HOLDER	1	

FIG.221

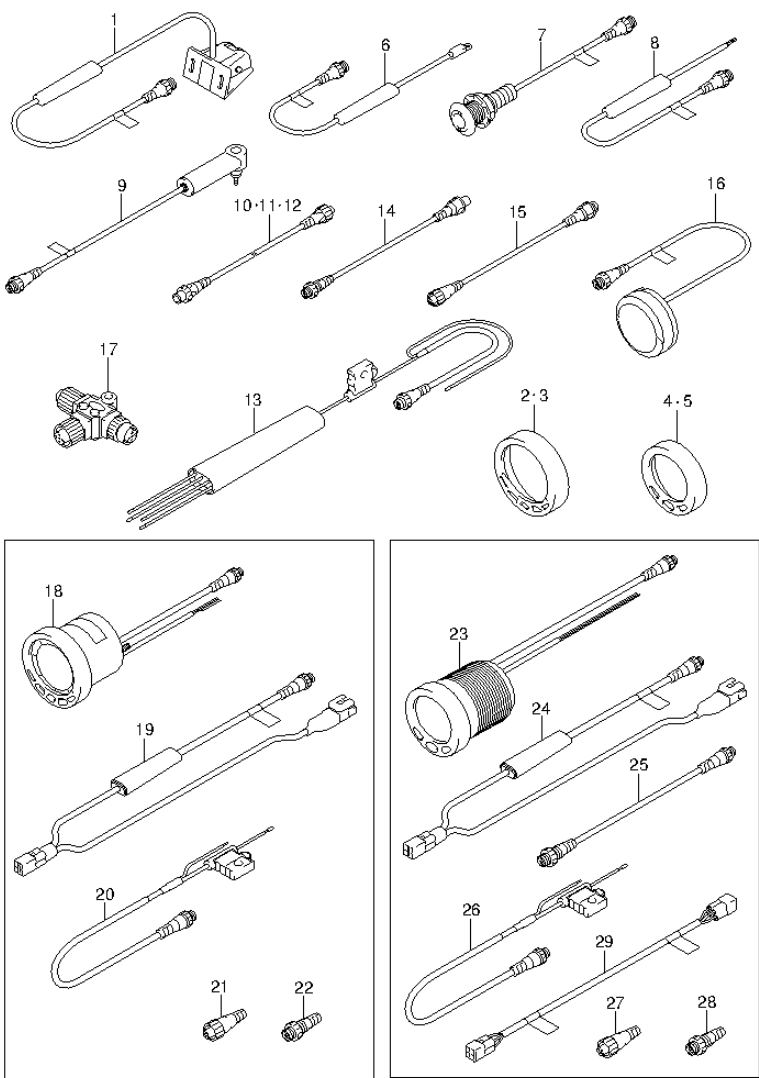


FIG.221 (2-K-4) OPT:LOWRANCE GAUGE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34190-88L00	SENSOR ASSY, PAD WHEEL	1	
2	34193-88L00	BEZEL, 4 IN CHR	1	
3	34193-88L20	BEZEL, 4 IN WHITE	1	
4	34193-88L40	BEZEL, 2 IN CHR	1	
5	34193-88L60	BEZEL, 2 IN WHITE	1	
6	34455-88L00	SENSOR ASSY, WATER TEMP	1	
7	34455-88L10	SENSOR ASSY, WATER TEMP	1	
8	34810-88L00	SENSOR ASSY, FLUID LEVEL	1	
9	34960-88L00	SENSOR ASSY, WATER PRESSURE	1	
10	36662-88L10	WIRE, 2 EXTENSION	1	
11	36662-88L20	WIRE, 6 EXTENSION	1	
12	36662-88L30	WIRE, 15 EXTENSION	1	
13	36663-88L10	HARNESS ASSY, NETWORK POWER	1	
14	36666-88L00	WIRE, ADAPTER TO N NETWORK	1	
15	36666-88L10	WIRE, ADAPTER TO L NETWORK	1	
16	39950-88L00	MODULE ASSY, GPS RECEIVER	1	
17	36664-88L00	CONNECTOR, BRANCH	1	
18	34200-88L02	GAUGE ASSY, 4 IN MULTI	1	
19	34922-88L01	UNIT, INTERFACE	1	
20	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
21	36665-88L00	UNIT, RESISTOR FEMALE	1	
22	36665-88L10	UNIT, RESISTOR MALE	1	
23	34800-88L01	GAUGE ASSY, 2 IN MULTI	1	
24	34922-88L01	UNIT, INTERFACE	1	
25	36662-88L00	WIRE, 25 EXTENSION	1	
26	36663-88L00	HARNESS ASSY, NETWORK POWER	1	
27	36665-88L00	UNIT, RESISTOR FEMALE	1	
28	36665-88L10	UNIT, RESISTOR MALE	1	
29	36668-88L00	WIRE, ADAPTER TO DIAGNS	1	

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		10-2		12771-90J00	14-10
		11-2		12810-90J00	14-11
		12-2		12812-90J00	14-13
		12100-92840-025	13-8-2	12813-73G00	14-12
		12100-92841-0A0	13-8-1	12831-90J02	14-14
	11100-90J06	12100-92J01-050	13-14	12891-69G00	15-3
	11112-90J00	12111-92J00	13-1		16-3
	11115-85FA1-001	12140-92J01	13-2		17-3
	11117-89J00	12140-92J01-050	13-15		18-3
	11117-90J10	12151-86FA0	13-3		19-3
	11118-95J00	12160-92J10	13-5		20-3
	11141-92J01	12163-35F00	13-6		21-3
		12220-92J00	13-9		22-3
	11170-90J11	12300-85830	13-12-1		23-3
	11173-90J00	12300-85830-012	13-12-2		24-3
	11179-90J00	12300-85854-0AA	13-11-6	12892-69G10-218	15-4-1
	11189-90J00	12300-85854-0BA	13-11-7		16-4-1
		12300-85854-0CA	13-11-8		17-4-1
	11196-90J00	12300-85854-0DA	13-11-9		18-4-1
	11216-77E00	12300-85854-0EA	13-11-10		19-4-1
	11261-87E10	12340-85FB3-0A0	13-11-1		20-4-1
	11261-93J00	12340-85FB3-0B0	13-11-2		21-4-1
	11265-87E10	12340-85FB3-0C0	13-11-3		22-4-1
		12340-85FB3-0D0	13-11-4		23-4-1
	11291-90J10	12340-85FB3-0E0	13-11-5		24-4-1
	11300-92J30	12632-92J11	69-1	12892-69G10-220	15-4-2
	11330-90J00	12711-92J00	15-1		16-4-2
	11332-90J00		16-1		17-4-2
	11382-99E00		17-1		18-4-2
	11400-92862		18-1		19-4-2
	11489-90J00		19-1		20-4-2
			20-1		21-4-2
	11501-90J04-0EP		21-1		22-4-2
	11510-90J00		22-1		23-4-2
			23-1		24-4-2
	5-1	12720-92J10	24-1	12892-69G10-223	15-4-3
	6-1		15-2		16-4-3
	7-1		16-2		17-4-3
	8-1		17-2		18-4-3
	9-1		18-2		19-4-3
11512-99E00	10-1		19-2		20-4-3
	11-1		20-2		21-4-3
	12-1		21-2		22-4-3
	3-2		22-2		23-4-3
	4-2		23-2		24-4-3
	5-2		24-2	12892-69G10-225	15-4-4
	6-2	12732-90J00	14-1		16-4-4
	7-2	12733-90J00	14-4		17-4-4
	8-2	12741-90J01	14-2		18-4-4
	9-2	12761-90J00	14-9		19-4-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	20-4-4		20-4-9		20-4-14
	21-4-4		21-4-9		21-4-14
	22-4-4		22-4-9		22-4-14
	23-4-4		23-4-9		23-4-14
	24-4-4		24-4-9		24-4-14
12892-69G10-228	15-4-5	12892-69G10-240	15-4-10	12892-69G10-253	15-4-15
	16-4-5		16-4-10		16-4-15
	17-4-5		17-4-10		17-4-15
	18-4-5		18-4-10		18-4-15
	19-4-5		19-4-10		19-4-15
	20-4-5		20-4-10		20-4-15
	21-4-5		21-4-10		21-4-15
	22-4-5		22-4-10		22-4-15
	23-4-5		23-4-10		23-4-15
	24-4-5		24-4-10		24-4-15
12892-69G10-230	15-4-6	12892-69G10-243	15-4-11	12892-69G10-255	15-4-16
	16-4-6		16-4-11		16-4-16
	17-4-6		17-4-11		17-4-16
	18-4-6		18-4-11		18-4-16
	19-4-6		19-4-11		19-4-16
	20-4-6		20-4-11		20-4-16
	21-4-6		21-4-11		21-4-16
	22-4-6		22-4-11		22-4-16
	23-4-6		23-4-11		23-4-16
	24-4-6		24-4-11		24-4-16
12892-69G10-233	15-4-7	12892-69G10-245	15-4-12	12892-69G10-258	15-4-17
	16-4-7		16-4-12		16-4-17
	17-4-7		17-4-12		17-4-17
	18-4-7		18-4-12		18-4-17
	19-4-7		19-4-12		19-4-17
	20-4-7		20-4-12		20-4-17
	21-4-7		21-4-12		21-4-17
	22-4-7		22-4-12		22-4-17
	23-4-7		23-4-12		23-4-17
	24-4-7		24-4-12		24-4-17
12892-69G10-235	15-4-8	12892-69G10-248	15-4-13	12892-69G10-260	15-4-18
	16-4-8		16-4-13		16-4-18
	17-4-8		17-4-13		17-4-18
	18-4-8		18-4-13		18-4-18
	19-4-8		19-4-13		19-4-18
	20-4-8		20-4-13		20-4-18
	21-4-8		21-4-13		21-4-18
	22-4-8		22-4-13		22-4-18
	23-4-8		23-4-13		23-4-18
	24-4-8		24-4-13		24-4-18
12892-69G10-238	15-4-9	12892-69G10-250	15-4-14	12892-69G10-263	15-4-19
	16-4-9		16-4-14		16-4-19
	17-4-9		17-4-14		17-4-19
	18-4-9		18-4-14		18-4-19
	19-4-9		19-4-14		19-4-19

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
12892-69G10-265	20-4-19	12892-69G10-278	20-4-24	12892-69G10-290	20-4-29
	21-4-19		21-4-24		21-4-29
	22-4-19		22-4-24		22-4-29
	23-4-19		23-4-24		23-4-29
	24-4-19		24-4-24		24-4-29
	15-4-20		15-4-25		15-4-30
	16-4-20		16-4-25		16-4-30
12892-69G10-268	17-4-20	12892-69G10-280	17-4-25	12892-69G10-293	17-4-30
	18-4-20		18-4-25		18-4-30
	19-4-20		19-4-25		19-4-30
	20-4-20		20-4-25		20-4-30
	21-4-20		21-4-25		21-4-30
	22-4-20		22-4-25		22-4-30
	23-4-20		23-4-25		23-4-30
12892-69G10-270	24-4-20	12892-69G10-283	24-4-25	12892-69G10-295	24-4-30
	15-4-21		15-4-26		15-4-31
	16-4-21		16-4-26		16-4-31
	17-4-21		17-4-26		17-4-31
	18-4-21		18-4-26		18-4-31
	19-4-21		19-4-26		19-4-31
	20-4-21		20-4-26		20-4-31
12892-69G10-273	21-4-21	12892-69G10-285	21-4-26	12892-69G10-298	21-4-32
	22-4-21		22-4-26		22-4-32
	23-4-21		23-4-26		23-4-32
	24-4-21		24-4-26		24-4-32
	15-4-22		15-4-27		15-4-33
	16-4-22		16-4-27		16-4-33
	17-4-22		17-4-27		17-4-33
12892-69G10-275	18-4-22	12892-69G10-288	18-4-27	12892-69G10-300	18-4-33
	19-4-22		19-4-27		19-4-33
	20-4-22		20-4-27		20-4-33
	21-4-22		21-4-27		21-4-33
	22-4-22		22-4-27		22-4-33
	23-4-22		23-4-27		23-4-33
	24-4-22		24-4-27		24-4-33
12892-69G10-275	15-4-23	12892-69G10-288	15-4-28	12892-69G10-300	15-4-34
	16-4-23		16-4-28		16-4-34
	17-4-23		17-4-28		17-4-34
	18-4-23		18-4-28		18-4-34
	19-4-23		19-4-28		19-4-34
	20-4-23		20-4-28		20-4-34
	21-4-23		21-4-28		21-4-34
12892-69G10-275	22-4-23		22-4-28		22-4-34
	23-4-23		23-4-28		23-4-34
	24-4-23		24-4-28		24-4-34
	15-4-24		15-4-29		15-4-34
	16-4-24		16-4-29		16-4-34
	17-4-24		17-4-29		17-4-34
	18-4-24		18-4-29		18-4-34
	19-4-24		19-4-29		19-4-34

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
12911-86FA1	20-4-34	12933-86510	20-9	13655-87J00	104-1
	21-4-34		21-9		105-1
	22-4-34		22-9		96-2
	23-4-34		23-9		97-2
	24-4-34		24-9		98-2
	15-5		15-10		99-2
	16-5		16-10		100-2
12915-86F50	17-5	13110-90J10	17-10	13710-99E00	101-2
	18-5		18-10		102-2
	19-5		19-10		103-2
	20-5		20-10		104-2
	21-5		21-10		105-2
	22-5		22-10		26-1
	23-5		23-10		27-1
12915-86FA1	24-5	13119-90J00	24-10	13810-90J01	28-1
	16-6		25-1		29-1
	18-6		25-2		30-1
	20-6		220-6		31-1
	22-6		13300-92J10		32-1
	24-6		13370-88L00		33-1
	15-6		36-2		34-1
12921-90J00	17-6	13370-88L10	38-2	13813-92J00	35-1
	19-6		40-2		26-2
	21-6		42-2		27-2
	23-6		44-2		28-2
	15-7		37-2		29-2
	16-7		39-2		30-2
	17-7		41-2		31-2
12931-90J00	18-7	13421-90J01	43-2	13820-90J00	32-2
	19-7		45-2		33-2
	20-7		68-2		34-2
	21-7		220-7		35-2
	22-7		13510-90J00		28-3
	23-7		68-4		29-3
	24-7		37-15		30-3
12932-85FA0	15-8	13614-89J00	39-15	13840-90J00	31-3
	16-8		41-15		32-3
	17-8		43-15		33-3
	18-8		37-16		34-3
	19-8		39-16		35-3
	20-8		41-16		26-3
	21-8		43-16		27-3
12932-85FA0	22-8	13650-52G00	45-16	13840-90J00	26-4
	23-8		96-1		27-4
	24-8		97-1		28-4
	15-9		98-1		29-4
	16-9		99-1		30-4
	17-9		100-1		31-4
	18-9		101-1		32-4
	19-9		102-1		33-4
			103-1		

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
13851-90J00	34-4	15613-88L00	43-21	15629-99E10	43-5
	35-4		44-21		44-5
	26-5		45-21		45-5
	27-5		36-22		36-6
	28-5		37-22		37-6
14151-90J00	29-5	15613-92J00	38-22	15641-88L00	38-6
	30-5		39-22		39-6
	31-5		40-22		40-6
	32-5		41-22		41-6
	33-5		42-22		42-6
	34-5		43-22		43-6
	35-5		44-22		44-6
	94-5		45-22		45-6
	220-8		36-25		36-7
	15100-90J11		37-25		38-7
15190-92J00	56-2	15614-88L00	38-25	15641-88L10	40-7
15192-92J00	56-14		39-25		42-7
15200-92J00	36-3		40-25		44-7
15200-92J10	38-3		41-25		37-7
	40-3		42-25		39-7
	42-3		43-25		41-7
	44-3		44-25		43-7
	37-3		45-25		45-7
	39-3		36-23		36-18
	41-3		37-23		38-18
	43-3		38-23		40-18
	45-3		39-23		42-18
	56-4		40-23		44-18
15411-92J00	56-6	15626-92J00	41-23	15641-88L30	37-18
15412-92J00	56-5		42-23		39-18
15413-92J00	56-7		43-23		41-18
15415-92J00	56-8		44-23		43-18
15421-92J00	56-10		45-23		45-18
15600-92J01	36-1		36-4		36-19
15600-92J11	38-1		38-4		38-19
	40-1		40-4		40-19
	42-1		42-4		42-19
	44-1		44-4		44-19
	37-1		37-4		37-19
	39-1		39-4		39-19
	41-1		41-4		41-19
	43-1		43-4		43-19
	45-1		45-4		45-19
	36-21		36-5		36-8
15612-88L00	37-21	15628-99E00	37-5	15642-88L00	37-8
15600-92J11	38-21		38-5		38-8
	39-21		39-5		39-8
	40-21		40-5		40-8
	41-21		41-5		41-8
	42-21		42-5		42-8

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
15642-88L10	43-8	15650-99E00	43-24	15716-65DT0	53-2
	44-8		44-16		54-2
	45-8		45-24		55-2
	36-20		36-9		46-3
	37-20		37-9		47-3
15643-88L00	38-20	15654-88L00	38-9	15735-58B00	48-3
	39-20		39-9		49-3
	40-20		40-9		50-3
	41-20		41-9		51-3
	42-20		42-9		52-3
	43-20		43-9		53-3
	44-20		44-9		54-3
	45-20		45-9		55-3
	36-17		36-10		46-4
	37-17		37-10		47-4
15644-88L00	38-17	15681-92J00	38-10	15751-92J00	48-4
	39-17		39-10		49-4
	40-17		40-10		50-4
	41-17		41-10		51-4
	42-17		42-10		52-4
	43-17		43-10		53-4
	44-17		44-10		54-4
	45-17		45-10		55-4
	36-13		46-1		46-5
	38-13		47-1		47-5
15644-88L10	40-13	15683-87J00	48-1	15760-88L00	48-5
	42-13		49-1		49-5
	44-13		50-1		50-5
	37-13		51-1		51-5
	39-13		52-1		52-5
	41-13		53-1		53-5
	43-13		54-1		54-5
	45-13		55-1		55-5
	36-14		36-11		36-12
	37-14		37-11		37-12
15645-88L00	38-14	15710-82K50	38-11	15762-90J00	38-12
	39-14		39-11		39-12
	40-14		40-11		40-12
	41-14		41-11		41-12
	42-14		42-11		42-12
	43-14		43-11		43-12
	44-14		44-11		44-12
	45-14		45-11		45-12
	36-16		46-2		47-7
	37-24		47-2		49-7
15648-92J00	38-16	15830-90J00	48-2	15830-90J00	51-7
	39-24		49-2		53-7
	40-16		50-2		55-7
	41-24		51-2		47-10
	42-16		52-2		49-10

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
16113-92J11	51-10	17461-90J01	66-19	17561-90J03	65-23
	53-10		57-2		66-23
	55-10		58-2		57-5-1
	69-2		59-2		58-5-1
	69-3		60-2		59-5-1
16400-90J00	69-3	17471-92J10	61-2	17561-90J13	60-5-1
16440-99E00	69-4		62-2		61-5-1
16451-90J00	69-5		63-2		62-5-1
16510-61A31	69-15		64-2		63-5-1
16520-90J00	69-6		65-2		64-5-1
16910-90J10	70-13	17471-92J00	66-2	17561-90J13	65-5-1
16930-90J01	70-14		57-3		66-5-1
17400-92J21	57-21		59-3		57-5-2
	58-21		61-3		58-5-2
	59-21		63-3		59-5-2
	60-21	17471-92J10	65-3	17562-90J00	60-5-2
	61-21		58-3		61-5-2
	62-21		60-3		62-5-2
	63-21		62-3		63-5-2
	64-21		64-3		64-5-2
17410-92J00	65-21	17472-87E10	66-3	17562-90J00	65-5-2
	66-21		57-4		66-5-2
	57-1		58-4		57-6
	58-1		59-4		58-6
	59-1		60-4		59-6
	60-1	17500-90J10	61-4	17563-87D00	60-6
	61-1		62-4		61-6
	62-1		63-4		62-6
	63-1		64-4		63-6
	64-1		65-4		64-6
17413-92J01	65-1	17500-90J10	66-4	17563-87D00	65-6
	66-1		220-9		66-6
	57-18		57-22		57-7
	59-18		58-22		57-24
	61-18		59-22		58-7
17413-92J11	63-18	17520-90J00	60-22	17632-90J00	58-24
	65-18		61-22		59-7
	58-18		62-22		59-24
	60-18		63-22		60-7
	62-18		64-22		60-24
	64-18	17520-90J00	65-22	17635-87E00	61-7
17416-92J10	66-18		66-22		61-24
	57-19		57-23		62-7
	58-19		58-23		62-24
	59-19		59-23		63-7
	60-19	17520-90J00	60-23	17635-87E00	63-24
	61-19		61-23		64-7
	62-19		62-23		64-24
	63-19		63-23		65-7
	64-19		64-23		65-24
	65-19				

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
17564-87D00	66-7	17635-90J00	64-25	18498-99EA0	49-6
	66-24		65-25		50-6
	57-8		66-25		51-6
	58-8		57-11		52-6
	59-8		58-11		53-6
	60-8	17660-90J00	59-11	18590-68H00	54-6
	61-8		60-11		55-6
	62-8		61-11		204-6
	63-8		62-11		96-3
	64-8		63-11		97-3
17611-90J00-0EP	65-8	17660-90J00	64-11	18640-78G00	98-3
	66-8		65-11		99-3
	67-2		66-11		100-3
	57-20		67-3		101-3
	58-20		67-4-2		102-3
17612-90J00	59-20	17670-90J10	67-4-1	18640-78G00	103-3
	60-20	17681-90J01	67-5		104-3
	61-20	17711-90J00	67-6		105-3
	62-20	17913-99E11	70-3		98-5
	63-20	17917-87L00	204-8		99-5
17631-90J00	64-20	18134-77E00	25-3	19115-90J00	100-5
	65-20	18137-77E00	25-4		101-5
	66-20	18141-90J00	25-5		102-5
	57-9	18148-90J00	25-14		103-5
	58-9	18213-98J00	96-6		104-5
	59-9		97-6	19121-90J00	105-5
	60-9		98-7		68-6
	61-9		99-7		68-7
	62-9		100-7		68-8
	63-9		101-7		68-9
17632-90J00	64-9	18498-88L00	102-7	20000	19140-92J00
	65-9		103-7		68-10
	66-9		104-7		19140-92J10
	57-10		105-7		219-56
	58-10		36-32		
	59-10		37-32	21110-88L00	
	60-10		38-32		219-2
	61-10		39-32		21110-92J00
	62-10		40-32		71-1
	63-10		41-32		21112-88L00
17635-87E00	64-10	18498-90J20	42-32	18498-99E10	219-40
	65-10		43-32		219-57
	66-10		44-32		21131-88L00
	57-25		45-32		71-16
	58-25		1-19		21131-93J00
	59-25	18498-96J20	56-11	21210-92J00	71-2
	60-25	18498-99E10	56-12		71-3
	61-25	18498-99E20	46-6		21230-92J00
	62-25		47-6		71-4
	63-25		48-6		71-5
					22511-99011
					136-1-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	136-1-2		73-2		73-7
	137-1-1		74-2		74-7
	137-1-2		75-2		75-7
	138-1-1		76-2		76-7
	138-1-2		77-2		77-7
	139-1-1		78-2		78-7
	139-1-2		79-2		79-7
	140-1-1		80-2		80-7
	140-1-2		81-2		81-7
	141-1-1	25222-90J00	72-3	29117-93J10	166-15
	141-1-2		73-3	29162-93J20	219-87
	142-1		74-3	29404-93J10	94-12
	143-1		75-3		132-18
	144-1		76-3		133-18
	145-1		77-3		134-18
23111-90J02	71-6-1		78-3		135-18
23111-90J12	71-6-2		79-3		136-16
23115-92J00	71-7		80-3		137-16
23230-90J20	219-3		81-3		138-16
25111-92J00	72-6-1	25232-90J00	72-4		139-16
	73-6-1		73-4		140-16
	74-6-1		74-4		141-16
	75-6-1		75-4		142-16
	76-6-1		76-4		143-16
	77-6-1		77-4		144-16
	78-6-1		78-4		145-16
	79-6-1		79-4		146-15
	80-6-1		80-4		147-15
	81-6-1		81-4		148-15
25111-92J10	72-6-2	25321-92J10	72-5		149-15
	73-6-2		73-5		150-15
	74-6-2		74-5		151-15
	75-6-2		75-5		162-20
	76-6-2		78-5		163-20
	77-6-2		79-5		164-20
	78-6-2	25321-92J20	76-5		165-20
	79-6-2		77-5		
	80-6-2		80-5		
	81-6-2		81-5		
25131-92J00	72-1	25700-92J00	168-32		
	73-1		169-32		
	74-1		170-32		
	75-1		171-32		
	76-1		172-30		
	77-1		173-30		
	78-1		174-32	31100-90J01	92-1
	79-1		175-32	31111-94900	156-10
	80-1		176-30		157-10
	81-1		177-30		158-10
25141-92J01	72-2	29116-93J00	72-7		159-10

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	160-10		158-7	31344-90J00	92-15
	161-10		159-7	31360-90J00	92-16
	162-2		160-7	31912-90J00	92-18
	163-2		161-7	31918-90J10	92-19
	164-2		162-8	32102-92J20	93-1
	165-2		163-8	32120-92J00	93-2
31123-94910	156-4		164-8	32160-92J00	93-3
	157-4	31151-90J00	165-8	32800-92J00	94-6
	158-4		92-4	32890-92J00	94-7
	159-4	31152-90J00	92-5	33220-50M10	93-4
	160-4	31153-90J00	92-6	33410-90J00	95-1
	161-4	31170-90J00	92-17	33420-90J00	95-4
	162-4	31171-90J00	92-7	33634-96J00	106-4
	163-4	31173-90J01	92-8		107-4
	164-4	31173-94910	156-3		108-4
	165-4		157-3		109-4
31131-90J01	92-2		158-3		110-4
31133-90J00	156-5		159-3		111-4
	157-5		160-3		112-4
	158-5		161-3		113-4
	159-5		162-3		114-4
	160-5		163-3		115-4
	161-5		164-3	33710-90J00	95-2
	162-5		165-3	33720-90J00	95-5
	163-5	31191-90J00	92-9	33730-90J00	95-6
	164-5	31220-90J00	92-10	33740-90J00	95-3
	165-5	31281-92J10	156-20	33799-97E00	156-9
31133-94900	156-6		157-20		157-9
	157-6		158-20		158-9
	158-6		159-20		159-9
	159-6		160-20		160-9
	160-6		161-20		161-9
	161-6		162-11		162-9
	162-6		163-11		163-9
	163-6		164-11		164-9
	164-6		165-11		165-9
31135-90J00	165-6	31310-90J00	92-11	33810-90J10	106-1
31135-94900	92-3	31311-94900	156-2		107-1
	156-8		157-2		108-1
	157-8		158-2		109-1
	158-8		159-2		110-1
	159-8		160-2		111-1
	160-8		161-2		112-1
	161-8		162-10		113-1
	162-7		163-10		114-1
	163-7		164-10		115-1
	164-7		165-10	33833-91J00	93-5
	165-7	31320-90J00	92-12	33920-92JB0	122-4
31136-90J10	156-7	31341-90J00	92-13		123-4
	157-7	31343-90J00	92-14		124-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
33920-92JC0	125-4	34200-93J11	191-3-2	34800-93J11	191-1-2
	118-4		192-5-2		192-1-2
	119-4		193-3-2		193-1-2
	120-4		194-5-2		194-1-2
	121-4		195-3-2		195-1-2
33920-92JD0	116-4		196-5-2		196-1-2
	117-4		197-3-2		197-1-2
33925-92J00	116-5		198-5-2		198-1-2
	117-5		199-3-2		199-1-2
	118-5		200-5-2		200-1-2
	119-5		202-20-2		202-1-2
	120-5		202-25-1		221-8
	121-5	34200-93J40	202-25-2	34810-88L00	96-4
	122-5	34200-93J50	202-24	34830-87J20	97-4
	123-5	34211-87L00	202-10-1		98-4
	124-5	34300-93J00	202-10-2		99-4
	125-5	34300-93J11	202-11		100-4
34011-88L02	203-1	34310-92E00	202-12		101-4
34011-88L12	203-7	34360-92E00	221-6		102-4
34100-93J00	202-3-1	34455-88L00	221-7		103-4
34100-93J11	202-3-2	34455-88L10	192-3-1		104-4
34100-93J20	202-3-3	34500-93J00	194-3-1		105-4
34100-93J31	202-3-4		196-3-1	34840-98J03	96-5
34100-93J40	202-3-5		198-3-1		97-5
34100-93J51	202-3-6		200-3-1		98-6
34100-93J60	202-3-7		202-14-1		99-6
34190-87D00	201-1	34500-93J11	192-3-2		100-6
34190-88L00	221-1		194-3-2		101-6
34190-95500	201-2		196-3-2		102-6
34191-92E00	202-5		198-3-2		103-6
	202-17		200-3-2		104-6
34193-88L00	221-2	34600-93J00	202-14-2		105-6
34193-88L20	221-3		202-8-1	34841-92J00	96-7
34193-88L40	221-4		202-8-2		97-7
34193-88L60	221-5		202-16-1		98-8
34200-87L00	219-44		202-16-2		99-8
34200-87L12	202-23	34650-93J31	204-1		100-8
34200-88L02	203-2	34660-90J02	203-8		101-8
	221-18	34800-88L01	221-23		102-8
34200-93J00	191-3-1	34800-93J00	191-1-1		103-8
	192-5-1		192-1-1		104-8
	193-3-1		193-1-1	34842-92J01	105-8
	194-5-1		194-1-1		96-8
	195-3-1		195-1-1		97-8
	196-5-1		196-1-1		98-9
	197-3-1		197-1-1		99-9
	198-5-1		198-1-1		100-9
	199-3-1		199-1-1		101-9
	200-5-1		200-1-1		102-9
	202-20-1		202-1-1		103-9

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
34843-87L00	104-9		109-15	36618-43410	115-17
	105-9		110-15		106-6
	96-9		111-15		107-6
	97-9		112-15		108-6
	98-10		113-15		109-6
	99-10	36612-96J00	114-15		110-6
	100-10		115-15		111-6
	101-10		106-14		112-6
	102-10		107-14		113-6
	103-10		108-14		114-6
34845-92J00	104-10		109-14		115-6
	105-10		110-14		219-4
	96-12		111-14		36620-87L00
	97-12		112-14		36620-93J02
	98-13		113-14		205-5-1
	99-13	36615-96300	114-14		207-55-1
	100-13		115-14		36620-93J10
	101-13		191-4		36620-93J30
	102-13		192-6		205-3
	103-13		193-4		36620-93J40
34846-87L00	104-13		194-6		205-2-2
	105-13		195-4		205-5-2
	96-10		196-6		207-55-2
	97-10		197-4		36620-93J62
	98-11		198-6		205-5-3
	99-11		199-4		207-55-3
	100-11		200-6		36628-92E00
	101-11		201-5		207-3
	102-11		202-7		36630-92E00
	103-11		202-21		205-7
34922-88L01	104-11	36616-90J10	106-16		36646-93J01
	105-11		107-16		207-2
	203-3		108-16		36660-94480
	203-9		109-16		205-8
	221-19		110-16		36661-87L00
34960-88L00	221-24		111-16		201-4
	221-9		112-16		36662-88L00
	108-3		113-16		203-10
	109-3		114-16		221-25
	110-3		115-16		36662-88L20
36610-92J00	111-3	36617-88L90	219-45		36662-88L30
	112-3		106-17		221-12
	113-3		107-17		36663-88L00
	114-3		108-17		203-4
	115-3		109-17		203-11
36610-92J10	106-3	36617-93J10	110-17		221-20
	107-3		111-17		221-26
	106-15		112-17		36663-88L10
	107-15		113-17		205-10-1
	108-15		114-17		36663-98J10
36611-92J00					205-10-2
					36664-87L00
					202-27
					36664-88L00
					221-17
		36665-87L00	202-28		36665-87L00
			203-5		202-28
			203-12		36665-88L00
			221-21		203-5
			221-27		203-12
		36666-87L00	201-6		221-21
			203-6		221-27
			203-13		36665-88L10
			221-22		203-6
			221-28		203-13

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
36666-88L00	221-14		152-23		206-29-3
36666-88L10	221-15		153-23		207-5-3
36668-88L00	203-14		154-23		219-6-3
	221-29		155-23	37141-99E30	206-3-4
36682-92E00	205-9	36894-95201	136-2		206-17-4
36721-96J00	106-7		137-2		206-29-4
	107-7		138-2		207-5-4
	108-7		139-2		219-6-4
	109-7		140-2	37141-99E40	206-3-5
	110-7		141-2		206-17-5
	111-7		142-2		206-29-5
	112-7		143-2		207-5-5
	113-7		144-2		219-6-5
	114-7		145-2	37141-99E50	206-3-6
	115-7	36895-87D10	146-17		206-17-6
36737-96J00	106-8		147-17		206-29-6
	107-8		148-17		207-5-6
	108-8		149-17		219-6-6
	109-8		150-17	37141-99E60	206-3-7
	110-8		151-17		206-17-7
	111-8		152-25		206-29-7
	112-8		153-25		207-5-7
	113-8		154-25		219-6-7
	114-8		155-25	37141-99E70	206-3-8
	115-8		167-7		206-17-8
36738-88L00	106-9	36990-87D00	205-1		206-29-8
	107-9	37100-96J00	206-1		207-5-8
	108-9	37100-96J13	206-27		219-6-8
	109-9	37100-96J23	206-15	37141-99E80	206-3-9
	110-9	37110-87L01	219-5		206-17-9
	111-9	37110-93J01	206-2		206-29-9
	112-9		206-16		207-5-9
	113-9		206-28		219-6-9
	114-9	37110-93J11	207-4	37141-99E90	206-3-10
	115-9	37112-88L90	219-46		206-17-10
36890-93J00	209-16	37139-99E00	206-6		206-29-10
	210-16	37139-99E10	206-33		207-5-10
	211-16	37139-99E20	206-23		219-6-10
	212-16	37141-99E00	206-3-1	37141-99EA0	206-3-11
36890-93J10	217-15		206-17-1		206-17-11
36894-87D00	136-3		206-29-1		206-29-11
	137-3		207-5-1		207-5-11
	138-3		219-6-1		219-6-11
	139-3	37141-99E10	206-3-2	37141-99EB0	206-3-12
	140-3		206-17-2		206-17-12
	141-3		206-29-2		206-29-12
	142-3		207-5-2		207-5-12
	143-3		219-6-2		219-6-12
	144-3	37141-99E20	206-3-3	37143-99E00	206-4
	145-3		206-17-3		206-18

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	206-30		103-12	38410-93J20	116-2
	207-6		104-12		117-2
	219-7		105-12		118-2
37149-93J00	206-5	37823-92E01	206-21		119-2
	206-19		207-10		120-2
	206-31		219-10		121-2
	207-7	37825-99E00	206-10		122-2
37210-93J00	219-8	37826-92E00	206-22		123-2
37212-93J00	206-13		207-11		124-2
	206-14		219-11		125-2
37220-92E00	217-16	37835-95D00	219-47	38415-93J20	116-3
37721-92E10	218-11	37850-87L00	219-13		117-3
37721-93J00	116-6	37850-90J05	207-12		118-3
	117-6	37850-93J10	209-4		119-3
	118-6		210-4		120-3
	119-6		211-4		121-3
	120-6		212-4		122-3
	121-6		217-4		123-3
	122-6	37850-99E04	116-1		124-3
	123-6		117-1		125-3
	124-6		118-1	38500-93J00	205-4
37721-93J91	207-8		119-1	38500-93J90	206-7
37721-95500	213-11		120-1		206-25
	214-11		121-1		206-35
	215-11		122-1		207-13
	216-11		123-1		219-12
37726-90J10	116-7		124-1	38860-76F01	106-5
	117-7	37851-88L90	125-1		107-5
	118-7	37852-87J00	219-48		108-5
	119-7	37852-88L90	219-14		109-5
	120-7	37853-88L90	219-49		110-5
	121-7	37854-88L90	219-34		111-5
	122-7	37855-88L90	219-72		112-5
	123-7	37855-99E00	219-71		113-5
	124-7	37855-99E00	206-12		114-5
	125-7	37859-90J00	207-54		115-5
37803-93J03	206-9	37860-87L00	206-37	39950-87L00	201-7
37805-93J00	206-11	37861-87L10	219-50	39950-88L00	221-16
37820-87L00	219-9	37862-87L00	206-38		
37820-93J03	206-20	37864-88L90	219-51		
	207-9	38100-92J11	156-1		
	207-11		157-1		
37820-93J93	206-32		158-1		
37820-99E01	96-11		159-1		
	97-11		160-1		
	98-12		161-1	41111-90J13-0EP	126-1
	99-12	38100-96J01	162-1		127-1
	100-12		163-1		128-1
	101-12		164-1		129-1
	102-12		165-1		130-1

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41111-92J03-0EP	131-1		140-17		140-22
	132-1		141-17		141-22
	133-1		142-17		142-22
	134-1		143-17		143-22
	135-1		144-17		144-22
41121-90J20-0EP	126-2	41221-95E40	145-17	41233-95E10	145-22
	127-2		136-18		136-23
	128-2		137-18		137-23
	129-2		138-18		138-23
	130-2		139-18		139-23
41121-92J20-0EP	131-2		140-18		140-23
	132-2		141-18		141-23
	133-2		142-18		142-23
	134-2		143-18		143-23
	135-2		144-18		144-23
41130-92J30	126-3	41224-95E01	145-18	43111-90J40-0EP	145-23
	127-3		136-19		136-4-1
	128-3		137-19		137-4-1
	129-3		138-19		138-4-1
	130-3		139-19		139-4-1
	131-3		140-19	43111-90J50-0EP	140-4-1
	132-3		141-19		141-4-1
	133-3		142-19		136-4-2
	134-3		143-19		137-4-2
	135-3		144-19		138-4-2
41135-92J00	126-12	41225-94400	145-19	43111-92J80-0EP	139-4-2
	127-12		136-20		140-4-2
	128-12		137-20		141-4-2
	129-12		138-20		142-4-1
	130-12		139-20		143-4-1
	131-12		140-20	43111-92J90-0EP	144-4-1
	132-4		141-20		145-4-1
	133-4		142-20		142-4-2
	134-4		143-20		143-4-2
	135-4		144-20		144-4-2
41153-94500	126-4	41228-90J00	145-20	43112-99E00	145-4-2
	127-4		136-21		70-4
	128-4		137-21	43211-93J00	136-5
	129-4		138-21		137-5
	130-4		139-21		138-5
	131-4		140-21		139-5
	132-5		141-21		140-5
	133-5		142-21		141-5
	134-5		143-21		142-5
	135-5		144-21		143-5
41161-94400	190-1	41230-95E00	145-21		144-5
41220-95E13	136-17		136-22	43711-97E01	145-5
	137-17		137-22		136-6
	138-17		138-22		137-6
	139-17		139-22		138-6

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	139-6		151-7		153-9
	140-6	48121-92J00	152-14		154-9
	141-6		153-14		155-9
	142-6		154-14	48502-90J13	156-14
	143-6		155-14		157-14
	144-6		126-18		158-14
43750-90J22-0EP	145-6	48140-93J01	127-18		159-14
	136-7-1		128-18		160-14
	137-7-1		129-18		161-14
	138-7-1		130-18	48502-96J05	162-12
	139-7-1		131-18		163-12
	140-7-1		132-20	48503-96J03	164-12
	141-7-1		133-20		165-12
	142-7-1		134-20		152-1
	143-7-1		135-20		153-1
43750-90J32-0EP	144-7-1	48311-96J10	152-15		154-1
	145-7-1		153-15		155-1
	136-7-2		154-15	48557-90J00	146-5
	137-7-2		155-15		147-5
	138-7-2		152-16		148-5
	139-7-2	48321-87D03	153-16		149-5
	140-7-2		154-16		150-5
	141-7-2		155-16		151-5
	142-7-2	48321-90J00	146-8	48570-95E01	152-11
	143-7-2		147-8		153-11
	144-7-2		148-8		154-11
	145-7-2		149-8		155-11
43761-90J10-0EP	219-58		150-8	48571-87L00	146-3
43762-88L00	219-59		151-8		147-3
43768-88L00	219-60	48326-95E00	146-9		148-3
43769-90J00	219-68		147-9		149-3
43770-90J00	219-78		148-9		150-3
43778-90J00	219-79		149-9	48572-87J10	151-3
43779-90J00	219-80		150-9		146-4
43781-90J00	219-82		151-9		147-4
45421-87D02	132-16		152-17		148-4
	133-16		153-17		149-4
	134-16		154-17		150-4
	135-16		155-17		151-4
45421-90J00	126-16	48400-90J02	146-1	48572-95E00	152-12
	127-16		147-1		153-12
	128-16		148-1		154-12
	129-16		149-1	48582-95E01	155-12
	130-16		150-1		156-12
	131-16		151-1		157-12
48121-90J00	146-7	48401-96J01	152-2		158-12
	147-7		153-2		159-12
	148-7		154-2		160-12
	149-7		155-2		161-12
	150-7	48405-87D00	152-9		162-13

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48583-95E00	163-13	48630-96J02	155-4	48864-93J01	163-19	
	164-13		152-5		164-19	
	165-13		153-5		165-19	
	156-11		154-5		156-15	
	157-11		155-5		157-15	
	158-11	48633-94900	152-6		158-15	
	159-11		153-6		159-15	
	160-11		154-6		160-15	
	161-11		155-6		161-15	
	162-15		152-7		162-14	
48585-95E00	163-15	48641-96J02	153-7	48864-96J10	163-14	
	164-15		154-7		164-14	
	165-15		155-7		165-14	
	156-13		152-8			
	157-13		153-8			
	158-13		154-8	50000		
	159-13		155-8			
	160-13		152-13			
	161-13		153-13			
	162-16		154-13			
48588-90J00	163-16	48862-87J20	155-13	51110-90850-0EP	166-1	
	164-16		146-6	51115-90J00	166-8	
	165-16		147-6	51122-90J00	166-18	
	156-16		148-6	51123-90J01	166-19	
	157-16		149-6	51211-90J22	166-9	
48588-94900	158-16	48862-90J21	150-6		220-10	
	159-16		151-6		52111-90J02-0EP	167-1-1
	160-16		156-19		52111-90J12-0EP	167-1-2
	161-16		157-19		54112-90J21	166-22
	162-17		158-19		54114-90J01	166-25
48601-94900	163-17	48862-92J20	159-19		167-13	
	164-17		160-19		54121-87D00	167-8
	165-17		161-19		54123-90J00	166-21
	152-3		156-17		54125-90J10	166-26
	153-3		157-17		54130-90J40	166-23
48611-90J00	154-3		158-17		54148-90J11-0EP	166-27
	155-3		159-17		54151-90J00	167-14
	146-2		160-17		54160-90J20	167-9
	147-2		161-17		54166-90J11	167-10
	148-2		162-18		54211-90J01-0EP	167-15
48615-97E00	149-2	48862-92J30	163-18		54221-90J02-0EP	167-16
	150-2		164-18		55110-90J15-0EP	168-1
	151-2		165-18			169-1
	152-10		156-18			170-1
	153-10		157-18			171-1
48627-95E00	154-10		158-18	55110-92J00-0EP		174-1
	155-10		159-18			175-1
	152-4		160-18			172-1
	153-4		161-18			173-1
	154-4		162-19			176-1

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55116-87E00	177-1		146-16		61-27
	168-30		147-16		62-27
	169-30		148-16		63-27
	170-30		149-16		64-27
	171-30		150-16		65-27
	172-28	55321-90J01	151-16	55333-87D10	66-27
	173-28		168-5		168-7
	174-30		169-5		169-7
	175-30		170-5		170-7
	176-28		171-5		171-7
55125-90J01	177-28		172-5		172-7
	168-3		173-5		173-7
	169-3		174-5		174-7
	170-3		175-5		175-7
	171-3		176-5		176-7
55125-92J00	174-3	55321-94910	177-5	56120-92J01-0EP	177-7
	175-3		126-19		82-24
	172-3		127-19		83-24
	173-3		128-19		84-24
	176-3		129-19		85-24
55127-87D00	177-3		130-19	56120-92J12-0EP	88-24
	168-4		131-19		89-24
	169-4		132-21		86-1
	170-4		133-21		87-1
	171-4		134-21		90-1
	172-4	55332-87D01	135-21	56123-92J00	91-1
	173-4		57-26		82-25
	174-4		58-26		83-25
	175-4		59-26		84-25
	176-4		60-26		85-25
55320-94900	177-4		61-26		86-2
	126-5		62-26		87-2
	127-5		63-26		88-25
	128-5		64-26		89-25
	129-5		65-26		90-2
	130-5	55332-87D11	66-26	56130-90J00	91-2
	131-5		168-6		82-32
	132-6		169-6		83-32
	133-6		170-6		84-32
	134-6		171-6		85-32
55321-87J00	135-6		172-6		86-8
	1-7		173-6		87-8
	94-3-1		174-6		88-32
	146-13		175-6		89-32
	147-13		176-6		90-8
	148-13	55333-87D02	177-6	56140-92J00	91-8
	149-13		57-27		82-36
	150-13		58-27		83-36
	151-13		59-27		84-36
	94-3-2		60-27		85-36

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56140-92J30	88-36	57500-87873	85-8	57630-90J00	89-16
	89-36		88-8		90-32
	86-11		89-8		91-32
	87-11		82-6		168-31
	90-11		83-6		169-31
57110-92J60	91-11	57500-92813	84-6	57631-92J00	170-31
	82-1-1		85-6		171-31
	83-1-1		86-21		172-29
	84-1-1		87-21		173-29
	85-1-1		88-6		174-31
57110-92J70	86-16-1	57610-92J20	89-6	57633-90J02	175-31
	87-16-1		90-21		176-29
	88-1-1		91-21		177-29
	89-1-1		82-12		82-18
	90-16-1		83-12		83-18
57130-92J01 57133-90J02	91-16-1	57610-92J31	84-12	57635-92J01	84-18
	82-1-2		85-12		85-18
	83-1-2		86-27		86-33
	84-1-2		87-27		87-33
	85-1-2		88-12		88-18
57300-92860	86-16-2	57616-92J00	89-12	58100-90JA0-019	89-18
	87-16-2		90-27		90-33
	88-1-2		91-27		91-33
	89-1-2		82-15		168-25
	90-16-2		83-15		169-25
57300-92870	91-16-2	57621-92J10	84-15	58100-90JB0-019	170-25
	167-5		85-15		171-25
	82-2		88-15		172-23
	83-2		89-15		173-23
	84-2		86-31		174-25
57500-87861	85-2	58100-90JB0-019	87-31	58100-90JB0-019	175-25
	86-17		90-31		176-23
	87-17		91-31		177-23
	88-2		82-23		168-26
	89-2		83-23		169-26
57500-87861	90-17	58100-90JB0-019	84-23	58100-90JB0-019	170-26
	91-17		85-23		171-26
	82-4		88-23		172-24
	83-4		89-23		173-24
	84-4		86-39		174-26
57500-87861	85-4	58100-90JB0-019	87-39		175-26
	88-4		90-39		176-24
	89-4		91-39		177-24
	86-19		82-16		168-19-1
	87-19		83-16		169-19-1
57500-87861	90-19	58100-90JB0-019	84-16	58100-90JB0-019	170-19-1
	91-19		85-16		171-19-1
	82-8		86-32		174-19-1
	83-8		87-32		175-19-1
	84-8		88-16		168-19-2

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58100-90JC0-019	169-19-2	58200-90J10	169-21-1	58200-92J60	175-23-2
	170-19-2		170-21-1		168-23-3
	171-19-2		171-21-1		169-23-3
	174-19-2		174-21-1		170-23-3
	175-19-2		175-21-1		171-23-3
58100-90JD0-019	168-19-3	58200-90J20	168-21-2	58200-92J70	174-23-3
	169-19-3		169-21-2		175-23-3
	170-19-3		170-21-2		168-23-4
	171-19-3		171-21-2		169-23-4
	174-19-3		174-21-2		170-23-4
58100-90JE0-019	175-19-3	58200-90J30	175-21-2	58200-92J80	171-23-4
	168-19-4		168-21-3		174-23-4
	169-19-4		169-21-3		175-23-4
	170-19-4		170-21-3		168-23-5
	171-19-4		171-21-3		169-23-5
58105-90J00	174-19-4	58200-92J90	174-21-3	58200-92JA0	170-23-5
	175-19-4		175-21-3		171-23-5
	168-19-5		168-21-4		174-23-5
	169-19-5		169-21-4		175-23-5
	170-19-5		170-21-4		168-23-6
58200-92J00	171-19-5	58200-92J10	171-21-4	58200-92JB0	169-23-6
	174-19-5		174-21-4		170-23-6
	175-19-5		175-21-4		171-23-6
	168-20		172-19-1		174-23-6
	168-24		173-19-1		175-23-6
58200-92J20	169-20	58200-92J30	169-20	58200-92JC0	172-21-1
	169-24		170-20		173-21-1
	170-20		170-24		176-21-1
	171-20		171-24		177-21-1
	172-22		172-22		172-21-2
58120-90J00	173-22	58200-92J40	173-22	60000	173-21-2
	174-20		174-20		177-21-2
	174-24		176-19-3		172-21-3
	177-22		177-19-3		173-21-3
	168-22		172-19-4		176-21-3
58200-90J00	169-22	58200-92J50	173-19-4		177-21-3
	170-22		177-19-4		172-21-4
	171-22		168-23-1		173-21-4
	172-20		169-23-1		176-21-4
	173-20		170-23-1		177-21-4
58200-90J00	174-22	58200-90J00	171-23-1		
	175-22		174-23-1		
	176-20		175-23-1		
	177-20		168-23-2		
	168-21-1		169-23-2		

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61112-92J00	179-20		185-21		185-18
	180-20		186-21		186-18
	181-20		187-21		187-18
	182-20		188-21		188-18
	183-20	61435-90J72	179-24	61453-87L20	179-17
	184-20		180-24		180-17
	185-20	61435-90J82	181-24		181-17
	186-20		182-24		182-17
	187-20		183-24		183-17
	188-20		184-24		184-17
61124-90J30	178-25	61435-92J22	185-24		185-17
61134-90J20	178-1		186-24		186-17
61150-99E00	70-5		187-24		187-17
61155-99E01	70-7		188-24		188-17
61400-90851-0EP	179-1	61438-92J10	179-7	61458-99E70	179-26
	180-1		180-7		180-26
	181-1		181-7		181-26
	182-1		182-7		182-26
	183-1		183-7		183-26
	184-1		184-7		184-26
	185-1		185-7		185-26
	186-1		186-7		186-26
	187-1		187-7		187-26
	188-1		188-7		188-26
61422-90J22	179-23	61439-92J10	179-8	61471-98J00	179-25
	180-23		180-8		180-25
61422-90J32	181-23		181-8		181-25
	182-23		182-8		182-25
	183-23		183-8		183-25
	184-23		184-8		184-25
61422-92J12	185-23		185-8		185-25
	186-23		186-8		186-25
	187-23		187-8		187-25
	188-23		188-8		188-25
61431-92J10-0EP	179-6	61443-87L20	179-16	61472-93E32	4-4
	180-6		180-16		6-4
	181-6		181-16		8-4
	182-6		182-16		10-4
	183-6		183-16		12-4
	184-6		184-16	61472-93E40	3-4
	185-6		185-16		5-4
	186-6		186-16		7-4
	187-6		187-16		9-4
	188-6		188-16		11-4
61432-92J10	179-21	61446-87L12	179-18	61493-90J00	3-6
	180-21		180-18		4-6
	181-21		181-18		5-6
	182-21		182-18		6-6
	183-21		183-18		7-6
	184-21		184-18		8-6

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	9-6	61680-90J01	179-10	63272-87J00	219-26
	10-6		180-10	63273-87J00	219-27
	11-6		181-10	63274-87J00	219-32
	12-6		182-10	63610-87J00	219-33
61494-90J00	3-7		183-10	63611-88L00	219-42
	4-7		184-10	63612-87J00	219-43
	5-7		185-10	63612-88L10	219-54
	6-7		186-10	63626-88L00	219-35
	7-7		187-10	65000-95D01	189-1
	8-7		188-10	65520-95D00	189-2
	9-7	61690-90J01	179-11	65561-95D00	189-3
	10-7		180-11	65700-90J14	189-11
	11-7		181-11	65740-95D01	189-7
	12-7		182-11	65750-95500	189-12
61610-93J00	179-9		183-11	65770-90J11	189-13
	180-9		184-11	65831-95D00	189-4
	181-9		185-11	65890-95D00	189-5
	182-9		186-11	65892-95D00	189-6
	183-9		187-11	67140-95600	207-57
	184-9		188-11	67200-93J06	207-1
	185-9	61810-90J10-0EP	178-2	67200-93J13	209-1
	186-9	61817-89J00	178-3		210-1
	187-9	61820-90J10-0EP	178-4		211-1
	188-9	61827-90J00	178-5		212-1
61621-87D20	179-2	61831-90J12-0EP	178-6		213-1
	180-2	63002-90J31-0EP	219-1		214-1
	181-2	63111-88L00-0EP	219-77		215-1
	182-2	63115-88L00	219-65		216-1
	183-2	63121-88L00	219-15	67200-93J23	217-1
	184-2	63132-88L00	219-69		218-1
	185-2	63210-88L00	219-16	67211-93J00	209-27
	186-2	63215-93110	219-67		210-27
	187-2	63221-88L00	219-17		211-27
	188-2	63223-92D00	219-18		212-27
61633-90J02-0EP	178-14	63225-88L00	219-19	67211-93J10	217-26
	178-15	63227-93200	219-20	67212-95600	207-14
61637-90J10	178-16	63235-88L00	219-21	67213-92E00	207-15
61638-90J10	178-17	63244-99J00	219-52	67220-95630	207-18
61641-87D00	178-18	63245-99J00	219-53	67221-92E00	213-8
61644-90J20	179-3	63246-88L00	219-22		214-8
	180-3	63247-99J00	219-76		215-8
	181-3	63248-99J00	219-30		216-8
	182-3	63250-88L00	219-23		218-8
	183-3	63251-87J00	219-24	67222-92E00	213-2
	184-3	63251-88L90	219-70		214-2
	185-3	63258-88L00	219-73		215-2
	186-3	63260-88L00	219-25		216-2
	187-3	63261-87J00	219-31		218-2
	188-3	63262-87J00	219-28	67223-92E00	213-3
61645-90J01-0EP	178-19	63271-87J00	219-29		214-3

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67223-99E10 67224-92E00	215-3	67233-92E00	218-29	67241-99E10 67243-92E00	216-43
	216-3		213-26		218-45
	218-3		214-26		207-23
	207-19		215-26		213-44
67226-92E00	213-9	67234-92E00	216-26	67243-95600 67244-95600 67245-92E00	214-44
	214-9		218-27		215-44
	215-9		213-22		216-44
	216-9		214-22		218-46
67226-92E10	218-9	67235-92E00	215-22	67245-92E00	207-24
	213-15		216-22		207-25
	214-15		218-22		213-23
	215-15		213-27		214-23
67227-92E00	216-15	67236-92E00	214-27	67246-92E00	215-23
	218-15		215-27		216-23
	213-16		216-27		218-23
	214-16		218-28		207-26
67228-92E00	215-16	67237-92E01	213-32	67251-93J00	213-36
	216-16		214-32		214-36
	218-16		215-32		215-36
	213-24		216-32		216-36
67228-92E00	214-24	67238-87D00 67238-92E00	218-33	67251-99E10 67252-92E10	218-37
	215-24		213-33		209-12
	216-24		214-33		210-12
	218-24		215-33		211-12
67229-95600 67230-92E00	213-18	67239-92E00	216-33	67252-95600 67253-92E00	212-12
	214-18		218-34		217-11
	215-18		207-22		207-27
	216-18		213-34		213-39
67231-92E00	218-18	67239-92E10	214-34	67253-92E10	214-39
	207-20		215-34		215-39
	213-20		216-34		216-39
	214-20		218-35		218-40
67232-95600	215-20	67240-92E00	213-35	67253-92E10	207-28
	216-20		214-35		209-15
	218-20		215-35		210-15
	213-41		216-35		211-15
67232-95620	214-41	67241-92E10	218-36	67255-99E00	212-15
	215-41		213-45		217-14
	216-41		214-45		213-38
	218-43		215-45		214-38
67232-95620	207-21	67241-92E10	216-45	67255-99E00	215-38
	213-42		218-47		216-38
	214-42		213-17		218-39
	215-42		214-17		207-29
67232-95620	216-42	67241-92E10	215-17		213-40
	218-44		216-17		214-40
	213-28		218-17		215-40
	214-28		213-43		216-40
67232-95620	215-28	67241-92E10	214-43		218-42
	216-28		215-43		207-30

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67256-95600 67257-92E00	207-31	67281-93J00	209-21	67291-92E10	216-7
	209-11		210-21		218-7
	210-11		211-21		213-37
	211-11		212-21		214-37
67257-99E00 67258-99E00 67259-87D00 67261-93J00	212-11	67282-93J00	217-21	67292-87J00 67292-94300	215-37
	217-10		209-17		216-37
	207-32		210-17		218-38
	207-33		211-17		219-36
67261-99E00 67263-93J00	207-34	67286-92E00	212-17	67294-92E00	207-42
	209-2		217-17		213-5
	210-2		213-19		214-5
	211-2		214-19		215-5
67264-95600 67267-93J00 67269-92E00	212-2	67287-92E00	215-19	67295-92E00	216-5
	217-2		216-19		218-5
	207-35		218-19		213-10
	209-3		209-20		214-10
67271-92E00	210-3	67288-92E00	210-20	67296-88D10	215-10
	211-3		211-20		216-10
	212-3		212-20		218-10
	217-3		217-20		207-43
67271-92E00	207-37	67288-92E10	218-49	67296-90J00 67296-92E11	207-58
	207-38		207-41		209-8
	213-29		213-4		210-8
	214-29		214-4		211-8
67272-92E10 67273-92E00	215-29	67288-92E20	215-4	67296-92E11	212-8
	216-29		216-4		217-24
	218-30		218-4		209-5
	209-26		213-6		210-5
67273-92E10 67273-95600	210-26	67288-92E30	214-6	67296-92E11	211-5
	211-26		215-6		212-5
	212-26		216-6		217-5
	217-25		218-6		209-6
67274-92E00	218-48	67288-92E40	209-7	67296-92E11	210-6
	209-23		210-7		211-6
	210-23		211-7		212-6
	211-23		212-7		213-13
67275-95600	212-23	67291-92E00	217-7	67296-92E11	213-30
	217-23		209-14		214-13
	207-39		210-14		214-30
	209-22		211-14		215-13
67275-95600	210-22	67291-92E00	212-14	67296-92E11	215-30
	211-22		217-13		216-13
	212-22		209-10		216-30
	217-22		210-10		217-6
67275-95600	209-24	67291-92E00	211-10	67296-92E11	218-13
	210-24		212-10		218-31
	211-24		217-9		207-44
	212-24		213-7		207-17
67275-95600	218-41	67291-92E00	214-7	67296-92E11	213-12
	207-40		215-7		214-12

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67296-92E20	215-12		212-29		184-19
	216-12	67500-93J10	217-28		185-19
	218-12	67600-90J00	190-10		186-19
	213-14	67631-90J00	190-11		187-19
	214-14	67701-90J01	190-2		188-19
67296-92E30	215-14	67721-99E00	190-3	90000	
	216-14	67725-90J00	219-81		
	218-14	67725-90J10	219-84		
	209-18	67725-90J20	219-85		
	210-18	67725-99E00	190-4		
67296-92E60	211-18	67725-99E10	190-12	99011-90J40-054	179-29-1
	212-18	67726-90J00	219-86		181-29-1
	217-18	67726-99E00	190-5		183-29-1
	209-13		190-13		185-29-1
	210-13	67728-99E00	190-6		187-29-1
67296-92E70	211-13	67734-90J00	219-83	99011-90J40-059	179-29-2
	212-13	68110-87L00	179-28		180-29
	217-12		180-28		181-29-2
	209-9		181-28		182-29
	209-28		182-28		183-29-2
67296-92E80	210-9		183-28		184-29
	210-28		184-28		185-29-2
	211-9		185-28		186-29
	211-28		186-28		187-29-2
	212-9		187-28		188-29
67296-94300	212-28		188-28	00000	
	217-8	68165-16B00-13L	207-49		
	217-27	69711-93E10	3-5		
	218-50		4-5		
	207-45		5-5		
67296-94310	207-36		6-5	01421-0616A	14-15
67296-95600	207-46		7-5	01421-08357	25-7
67296-95610	207-47		8-5	01421-08407	46-12
	209-25		9-5		47-12
	210-25		10-5		48-12
67296-95620	211-25		11-5		49-12
	212-25		12-5		50-12
	218-26				51-12
	207-59				52-12
	207-48				53-12
67297-95600	178-33	70000			54-12
67300-90J00	178-28				55-12
67341-90J32	178-29			01421-08507	25-8
67343-90J20	178-30			01547-06167	93-9
67344-90J00	190-7			01547-06257	1-23
67467-89J01	68-11	77811-63J00-0PG	179-19		69-11
67473-89J00	208-1		180-19	01547-06357	69-12
67500-93J00	209-29		181-19	01547-06557	1-24
	210-29		182-19	01550-06127	36-35
	211-29		183-19		37-35

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	38-35	01550-0825A	166-20		179-22
	39-35	01550-0835A	14-18		180-15
	40-35	01550-08407	2-11		180-22
	41-35		25-10		181-15
	42-35	01550-08557	68-3		181-22
	43-35	01550-08757	25-11		182-15
	44-35	01550-10507	92-21		182-22
	45-35	01550-12167	46-13		183-15
	70-16		48-13		183-22
	71-21		50-13		184-15
	94-16		52-13		184-22
	179-14		54-13		185-15
	180-14	01550-12307	2-2		185-22
	181-14	01580-08257	178-31		186-15
	182-14	02112-0408A	36-15		186-22
	183-14		38-15		187-15
	184-14		40-15		187-22
	185-14		42-15		188-15
	186-14		44-15		188-22
	187-14	02112-0612A	1-25	04211-11129	25-12
	188-14	02142-0408B	36-24		166-17
01550-06167	68-16		38-24	04211-13149	92-22
	94-13		40-24	04211-13189	1-13
	178-27		42-24	04221-04089	13-7
01550-0616A	14-16		44-24	04221-05109	14-5
	69-13	02142-06167	106-19	06111-07004	82-20
01550-06207	2-10		107-19		83-20
	3-3		108-19		84-20
	4-3		109-19		85-20
	5-3		110-19		86-35
	6-3		111-19		87-35
	7-3		112-19		88-20
	8-3		113-19		89-20
	9-3		114-19		90-35
	10-3		115-19		91-35
	11-3	02162-05207	96-13	06111-11004	82-21
	12-3		97-13		83-21
	25-9		98-14		84-21
	94-14		99-14		85-21
01550-0620A	14-17		100-14		86-36
01550-06257	56-17		101-14		87-36
	67-18		102-14		88-21
	95-8		103-14		89-21
	166-14		104-14		90-36
01550-06307	71-14		105-14		91-36
	94-15	03112-06303	201-3	08113-62090	82-29
01550-06357	68-17	03121-0516A	206-24		83-29
01550-08207	1-9		206-34		84-29
	56-16	03522-05169	219-75		85-29
	92-20	03542-06169	179-15		88-29

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
08211-30382	89-29	08322-01067	95-9		94-4
	82-9-1	08331-3112A	69-14		146-14
	83-9-1	08331-41269	14-8		147-14
	84-9-1	08331-41359	166-6		148-14
08310-00067	85-9-1	08341-31059	93-11		149-14
	88-9-1	09100-06131	168-8		150-14
	89-9-1		169-8		151-14
	106-20		170-8	09103-12049	14-3
	107-20		171-8	09103-16004	93-7
	108-20		172-8	09106-05030	93-10
	109-20		173-8	09106-10065	126-13
	110-20		174-8		127-13
	111-20		175-8		128-13
	112-20		176-8		129-13
	113-20		177-8		130-13
	114-20	09100-08232	207-50		131-13
08316-1006A 08316-10087	115-20	09100-12081	190-14		132-14
	14-19	09100-12090	126-7-2		133-14
	25-13		127-7-2		134-14
	46-14		128-7-2		135-14
	47-14		129-7-2	09116-06121	67-7
	48-14		130-7-2		126-6
	49-14		131-7-2		127-6
	50-14		132-8-1		128-6
	51-14		133-8-1		129-6
	52-14		134-8-1		130-6
	53-14	09100-12091	135-8-1		131-6
	54-14		126-7-1		132-7
	55-14		127-7-1		133-7
	56-18		128-7-1		134-7
	106-2		129-7-1		135-7
	107-2		130-7-1	09116-06127	178-20
	108-2		131-7-1	09116-06202	36-26
	109-2		132-8-2		37-26
	110-2		133-8-2		38-26
	111-2		134-8-2		39-26
	112-2		135-8-2		40-26
	113-2	09103-06093	96-14		41-26
08321-01067	114-2		97-14		42-26
	115-2		98-15		43-26
	106-21		99-15		44-26
	107-21		100-15		45-26
	108-21		101-15	09116-06215	26-8
	109-21		102-15		27-8
	110-21		103-15		28-8
	111-21		104-15		29-8
	112-21		105-15		30-8
	113-21	09103-06231	93-6		31-8
	114-21	09103-06266	1-2		32-8
	115-21	09103-06281	1-8		33-8

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	34-8		148-10		58-13
09116-08125 09116-08128	35-8		149-10		59-13
	1-12		150-10		60-13
	70-8		151-10		61-13
	166-11		152-18		62-13
09116-08131	57-12		153-18		63-13
	58-12		154-18		64-13
	59-12	09116-10176	155-18		65-13
	60-12		166-28		66-13
	61-12		167-2		96-15
	62-12		167-17		97-15
	63-12	09117-08047	82-31		98-16
	64-12		83-31		99-16
	65-12		84-31		100-16
	66-12		85-31		101-16
	126-15		86-14		102-16
	127-15		87-14		103-16
09116-08137	128-15		88-31		104-16
	129-15		89-31		105-16
	130-15		90-14	09125-05047	219-41
	131-15		91-14	09125-05050	136-8
	132-19	09117-08110	82-35		137-8
	133-19		83-35		138-8
	134-19		84-35		139-8
	135-19		85-35		140-8
	168-9		86-15		141-8
	169-9		87-15		142-8
	170-9		88-35		143-8
	171-9		89-35		144-8
	172-9		90-15		145-8
	173-9		91-15		146-18
	174-9	09117-10039	168-11		147-18
	175-9		169-11		148-18
	176-9		170-11		149-18
	177-9		171-11		150-18
	219-61		172-11		151-18
	166-10		173-11		152-26
	70-9		174-11		153-26
	168-10		175-11		154-26
	169-10		176-11		155-26
	170-10		177-11	09125-05135	208-2
	171-10	09118-08127 09119-05010 09125-05042	178-7		209-30
	172-10		68-12		210-30
	173-10		207-16		211-30
	174-10		213-21		212-30
	175-10		214-21		217-29
	176-10		215-21	09125-06063	57-28
09116-10174	177-10		216-21		58-28
	146-10		218-21		59-28
	147-10	09125-05046	57-13		60-28

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	61-28		64-17		90-20
	62-28		65-17		91-20
	63-28		66-17	09141-18005	168-27
	64-28	09136-06148	178-8		169-27
	65-28	09136-06149	178-9		170-27
	66-28	09137-04004	116-8		171-27
	132-9		117-8		172-25
	133-9		118-8		173-25
	134-9		119-8		174-27
	135-9		120-8		175-27
	136-9		121-8		176-25
	136-24		122-8		177-25
	137-9		123-8	09159-12014	126-8
	137-24		124-8		127-8
	138-9		125-8		128-8
	138-24	09140-05005	68-13		129-8
	139-9		208-4		130-8
	139-24		209-32		131-8
	140-9		210-32		132-10
	140-24		211-32		133-10
	141-9		212-32		134-10
	141-24		217-31		135-10
	142-9	09140-06020	207-52		166-24
	142-24		213-31		166-29
	143-9		214-31		167-11
	143-24		215-31		219-62
	144-9		216-31	09159-14020	126-17
	144-24		218-32		127-17
	145-9	09140-10031	152-19		128-17
	145-24		153-19		129-17
	152-24		154-19		130-17
	153-24		155-19		131-17
	154-24	09140-10032	136-25		132-17
	155-24		137-25		133-17
	167-6		138-25		134-17
09126-05003	207-51		139-25		135-17
09126-06006	213-25		140-25	09159-22006	126-9
	214-25		141-25		127-9
	215-25		142-25		128-9
	216-25		143-25		129-9
	218-25		144-25		130-9
09126-06015	219-37		145-25		131-9
09131-05004	206-39	09140-14024	82-5		132-11
09132-04034	57-17		83-5		133-11
	58-17		84-5		134-11
	59-17		85-5		135-11
	60-17		86-20	09160-05024	209-19
	61-17		87-20		210-19
	62-17		88-5		211-19
	63-17		89-5		212-19

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	217-19		133-12	09160-30039	82-9-5
09160-05029	208-3		134-12		83-9-5
	209-31		135-12		84-9-5
	210-31	09160-12066	190-15		85-9-5
	211-31		219-63		88-9-5
	212-31		219-88		89-9-5
	217-30	09160-12110	126-11	09160-30041	82-9-6
09160-06046	68-14		127-11		83-9-6
09160-06054	94-8		128-11		84-9-6
09160-06055	190-9		129-11		85-9-6
09160-06082	136-26		130-11		88-9-6
	137-26		131-11		89-9-6
	138-26		132-13	09160-30042	82-9-7
	139-26		133-13		83-9-7
	140-26		134-13		84-9-7
	141-26		135-13		85-9-7
	142-26		166-30		88-9-7
	143-26	09160-12112	167-12		89-9-7
	144-26	09160-12113	167-18	09160-30043	82-9-8
	145-26	09160-12124	219-64		83-9-8
09160-06085	168-12	09160-13014	178-21		84-9-8
	169-12	09160-16048	93-8		85-9-8
	170-12	09160-18028	168-28		88-9-8
	171-12		169-28		89-9-8
	172-12		170-28	09160-30044	82-9-9
	173-12		171-28		83-9-9
	174-12		172-26		84-9-9
	175-12		173-26		85-9-9
	176-12		174-28		88-9-9
	177-12		175-28		89-9-9
09160-06094	71-8		176-26	09160-30055	86-40
09160-06104	207-53		177-26		87-40
09160-08059	166-16	09160-30036	82-9-2		90-40
09160-10082	126-14		83-9-2		91-40
	127-14		84-9-2	09160-30056	86-41
	128-14		85-9-2		87-41
	129-14		88-9-2		90-41
	130-14		89-9-2		91-41
	131-14	09160-30037	82-9-3	09160-35002	86-23-6
	132-15		83-9-3		87-23-6
	133-15		84-9-3		90-23-6
	134-15		85-9-3		91-23-6
	135-15		88-9-3	09160-35003	86-23-8
09160-12044	126-10		89-9-3		87-23-8
	127-10	09160-30038	82-9-4		90-23-8
	128-10		83-9-4		91-23-8
	129-10		84-9-4	09160-35006	86-23-4
	130-10		85-9-4		87-23-4
	131-10		88-9-4		90-23-4
	132-12		89-9-4		91-23-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09160-35008	86-23-5	09160-60007	86-25-7		175-13
	87-23-5		87-25-7		176-13
	90-23-5		90-25-7		177-13
	91-23-5		91-25-7		70-10
09160-35009	86-23-7	09160-60008	86-25-1	09168-12012	46-7
09160-35010	87-23-7		87-25-1	09168-12013	48-7
	90-23-7		90-25-1		50-7
	91-23-7		91-25-1		52-7
09160-35013	86-23-9	09160-60009	86-25-2		54-7
	87-23-9		87-25-2	09168-16002	69-7
	90-23-9		90-25-2	09169-06075	26-6
	91-23-9		91-25-2		27-6
09160-35014	86-23-3	09160-60011	86-24		28-6
	87-23-3		87-24		29-6
	90-23-3		90-24		30-6
	91-23-3		91-24		31-6
09160-35015	86-23-2	09160-70002	82-10		32-6
	87-23-2		83-10		33-6
	90-23-2		84-10		34-6
	91-23-2		85-10		35-6
09160-39001	86-23-1	09160-70005	88-10	09169-06090	36-27
	87-23-1		89-10		37-27
	90-23-1		86-26		38-27
	91-23-1		87-26		39-27
09160-39001	136-10	09161-16008	90-26		40-27
	137-10		91-26		41-27
	138-10		57-14		42-27
	139-10		58-14		43-27
09160-60003	140-10		59-14		44-27
	141-10		60-14		45-27
	142-10		61-14	09169-08039	178-10
	143-10		62-14	09169-28003	136-11
09160-60004	144-10	09162-10005	63-14		137-11
	145-10		64-14		138-11
	86-25-3		65-14		139-11
	87-25-3		66-14		140-11
09160-60005	90-25-3	09163-06001	152-20		141-11
	91-25-3		153-20		142-11
	86-25-4		154-20		143-11
	87-25-4		155-20		144-11
09160-60006	90-25-4	09164-13010	219-38	09180-06186	68-15
	91-25-4	09164-14008	178-22	09180-09022	190-16
	86-25-5	09168-10022	168-13	09181-12158	69-8
	87-25-5		169-13	09181-39001	136-12
09160-60006	91-25-5		170-13		137-12
	86-25-6		171-13		138-12
	87-25-6		172-13		139-12
	90-25-6		173-13		140-12
	91-25-6		174-13		141-12

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09181-40186	142-12	09181-41004	88-7-3	09181-41010	88-7-9
	143-12		89-7-3		89-7-9
	144-12		90-22-3		90-22-9
	145-12		91-22-3		91-22-9
09181-40186	82-7-1		82-7-4		82-7-10
	83-7-1		83-7-4		83-7-10
	84-7-1		84-7-4		84-7-10
	85-7-1		85-7-4		85-7-10
09181-40190	86-22-1	09181-41005	86-22-4	09181-41012	86-22-10
	87-22-1		87-22-4		87-22-10
	88-7-1		88-7-4		88-7-10
	89-7-1		89-7-4		89-7-10
09181-40190	90-22-1		90-22-4		90-22-10
	91-22-1		91-22-4		91-22-10
	82-7-7		82-7-5		82-7-12
	83-7-7		83-7-5		83-7-12
09181-40195	84-7-7	09181-41006	84-7-5	09181-41013	84-7-12
	85-7-7		85-7-5		85-7-12
	86-22-7		86-22-5		86-22-12
	87-22-7		87-22-5		87-22-12
09181-40195	88-7-7	09181-41006	88-7-5	09181-41013	88-7-12
	89-7-7		89-7-5		89-7-12
	90-22-7		90-22-5		90-22-12
	91-22-7		91-22-5		91-22-12
09181-40195	82-7-11	09181-41006	82-7-6	09181-41013	82-7-13
	83-7-11		83-7-6		83-7-13
	84-7-11		84-7-6		84-7-13
	85-7-11		85-7-6		85-7-13
09181-41002	86-22-11	09181-41008	86-22-6	09181-41014	86-22-13
	87-22-11		87-22-6		87-22-13
	88-7-11		88-7-6		88-7-13
	89-7-11		89-7-6		89-7-13
09181-41002	90-22-11	09181-41008	90-22-6	09181-41014	90-22-13
	91-22-11		91-22-6		91-22-13
	82-7-2		82-7-8		82-7-14
	83-7-2		83-7-8		83-7-14
09181-41003	84-7-2	09181-41009	84-7-8	09181-45003	84-7-14
	85-7-2		85-7-8		85-7-14
	86-22-2		86-22-8		86-22-14
	87-22-2		87-22-8		87-22-14
09181-41003	88-7-2	09181-41009	88-7-8	09181-45003	88-7-14
	89-7-2		89-7-8		89-7-14
	90-22-2		90-22-8		90-22-14
	91-22-2		91-22-8		91-22-14
09181-41003	82-7-3	09181-41009	82-7-9	09181-45003	82-11-1
	83-7-3		83-7-9		83-11-1
	84-7-3		84-7-9		84-11-1
	85-7-3		85-7-9		85-11-1
09181-41003	86-22-3	09181-41009	86-22-9	09181-45003	88-11-1
	87-22-3		87-22-9		89-11-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09181-45004	82-11-2		86-28-5		86-28-2
	83-11-2		87-28-5		87-28-2
	84-11-2		88-13-2		88-13-6
	85-11-2		89-13-2		89-13-6
	88-11-2		90-28-5		90-28-2
09181-45005	89-11-2	09181-70003	91-28-5	09181-70010	91-28-2
	82-11-3		82-13-3		82-13-7
	83-11-3		83-13-3		83-13-7
	84-11-3		84-13-3		84-13-7
	85-11-3		85-13-3		85-13-7
09181-45006	88-11-3		86-28-7		86-28-4
	89-11-3		87-28-7		87-28-4
	82-11-4		88-13-3		88-13-7
	83-11-4		89-13-3		89-13-7
	84-11-4		90-28-7		90-28-4
09181-45007	85-11-4	09181-70004	91-28-7	09181-70011	91-28-4
	88-11-4		82-13-4		82-13-8
	89-11-4		83-13-4		83-13-8
	82-11-5		84-13-4		84-13-8
	83-11-5		85-13-4		85-13-8
09181-45008	84-11-5		86-28-9		86-28-6
	85-11-5		87-28-9		87-28-6
	88-11-5		88-13-4		88-13-8
	89-11-5		89-13-4		89-13-8
	82-11-6		90-28-9		90-28-6
09181-45009	83-11-6	09181-70006	91-28-9	09181-70012	91-28-6
	84-11-6		82-13-5		82-13-9
	85-11-6		83-13-5		83-13-9
	88-11-6		84-13-5		84-13-9
	89-11-6		85-13-5		85-13-9
09181-70001	82-11-7		86-28-1		86-28-8
	83-11-7		87-28-1		87-28-8
	84-11-7		88-13-5		88-13-9
	85-11-7		89-13-5		89-13-9
	88-11-7		90-28-1		90-28-8
09181-70002	89-11-7	09181-70008	91-28-1	09202-05027 09202-06031	91-28-8
	82-13-1		82-13-10		13-10
	83-13-1		83-13-10		57-15
	84-13-1		84-13-10		58-15
	85-13-1		85-13-10		59-15
09181-70003	86-28-3		86-28-10		60-15
	87-28-3		87-28-10		61-15
	88-13-1		88-13-10		62-15
	89-13-1		89-13-10		63-15
	90-28-3		90-28-10		64-15
09181-70004	91-28-3	09181-70009	91-28-10	09202-07002	65-15
	82-13-2		82-13-6		66-15
	83-13-2		83-13-6		82-17
	84-13-2		84-13-6		83-17
	85-13-2		85-13-6		84-17

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
	85-17	09205-10006 09206-08001 09206-09012	71-17	09248-12009 09248-12011 09248-18011 09250-10001	70-11
	86-37		1-3		71-10
	87-37		166-12		2-6
	88-17		82-37		136-13
	89-17		83-37		137-13
09202-08006	90-37		84-37		138-13
	91-37		85-37		139-13
	167-3		86-12		140-13
	168-14		87-12		141-13
	169-14		88-37		142-13
	170-14	09206-13019 09229-04025	89-37	09251-07003 09260-10005 09260-10006 09261-05006 09262-17019 09262-35068 09262-35069 09263-28016	143-13
	171-14		90-12		144-13
	172-14		91-12		145-13
	173-14		2-9		189-9
	174-14		179-4		71-18
09204-01006	175-14		179-5		219-55
	176-14		180-4		69-9
	177-14		180-5		166-2
	71-9		181-4		14-6
	136-27		181-5		166-7
	137-27		182-4		168-2
	138-27		182-5		169-2
	139-27		183-4		170-2
	140-27		183-5		171-2
	141-27		184-4		172-2
09204-03003	142-27		184-5		173-2
	143-27		185-4		174-2
	144-27		185-5		175-2
	145-27		186-4		176-2
	168-29		186-5		177-2
	169-29	09246-05006 09247-12013	187-4	09263-30051	82-26
	170-29		187-5		83-26
	171-29		188-4		84-26
	172-27		188-5		85-26
	173-27		2-13		86-3
09205-02006 09205-04014	174-29		47-13		87-3
	175-29		49-13		88-26
	176-27		51-13		89-26
	177-27		53-13		90-3
	68-5		55-13		91-3
	72-8	09248-10008	168-15	09263-45004	86-13
	73-8		169-15		87-13
	74-8		170-15		90-13
	75-8		171-15		91-13
	76-8		172-15		82-38
	77-8		173-15	09263-50001	83-38
	78-8		174-15		84-38
	79-8		175-15		85-38
	80-8		176-15		86-4
	81-8		177-15		87-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09265-25046	88-38	09280-69001	90-9	09283-10011	143-14
	89-38		91-9		144-14
	90-4		72-9		145-14
	91-4		73-9		72-10
	82-3		74-9		73-10
	83-3		75-9		74-10
	84-3		76-9		75-10
	85-3		77-9		76-10
	86-18		78-9		77-10
	87-18		79-9		78-10
09269-30014	88-3	09280-97001	80-9	09283-32044	79-10
	89-3		81-9		80-10
	90-18		82-27		81-10
	91-18		83-27		166-4
	86-42		84-27	09283-52004	13-13
09269-60001	87-42		85-27	09289-06003	15-11
	90-42		86-5		16-11
	91-42		87-5		17-11
	86-29		88-27		18-11
	87-29		89-27		19-11
09269-70001	90-29	09282-24003	90-5		20-11
	91-29		91-5		21-11
	82-14		166-3		22-11
	83-14	09282-24004	82-34		23-11
	84-14		83-34		24-11
	85-14		84-34	09289-18001	166-5
	86-30		85-34	09306-06004	71-11
	87-30		86-10	09306-10001	71-12
	88-14		87-10	09306-13008	178-24
	89-14		88-34	09306-17001	152-21
09280-09005	90-30	09282-30007	89-34	09307-13006	153-21
	91-30		90-10		154-21
	70-6		91-10		155-21
	09280-09008		82-28		178-23
	09280-13005		83-28	09320-08021	106-10
09280-22019	1-6		84-28		107-10
	09280-22020		85-28		108-10
	09280-22022		86-6		109-10
	09280-26005		87-6		110-10
	09280-26006		88-28		111-10
09280-46004	67-8	09282-39001	89-28	09320-08062	112-10
	166-13		90-6		113-10
	82-33		91-6		114-10
	83-33		136-14		115-10
	84-33		137-14		46-8
	85-33		138-14		47-8
	86-9		139-14		48-8
	87-9		140-14		49-8
	88-33		141-14		50-8
	89-33		142-14		51-8

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
09320-08076	52-8		180-13		169-17
	53-8		181-13		170-17
	54-8		182-13		171-17
	55-8		183-13		172-17
	36-28		184-13		173-17
	37-28		185-13		174-17
	38-28		186-13		175-17
	39-28		187-13		176-17
	40-28		188-13		177-17
	41-28	09329-12004	25-6	09363-08004	46-10
	42-28	09343-70503-600	56-3		48-10
	43-28	09352-11153-600	67-9		50-10
	44-28	09352-50823-00B	36-30		52-10
	45-28		37-30		54-10
	26-7		38-30	09367-06006	204-4
09320-09039	27-7		39-30	09367-08001	189-10
	28-7		40-30	09380-17009	152-22
	29-7		41-30		153-22
	30-7		42-30		154-22
	31-7		43-30		155-22
	32-7		44-30	09380-22015	146-11
	33-7		45-30		147-11
	34-7	09352-50903-00B	67-13		148-11
	35-7	09352-50903-600	67-10		149-11
	36-29		67-11		150-11
09320-09053	37-29		67-12		151-11
	38-29		204-2	09380-38003	136-15
	39-29		204-3		137-15
	40-29	09355-13207-00B	1-21		138-15
	41-29	09355-40805-00B	168-16		139-15
	42-29		169-16		140-15
	43-29		170-16		141-15
	44-29		171-16		142-15
	45-29		172-16		143-15
	94-9		173-16		144-15
09320-10008					145-15
09320-11013	178-11		174-16	09381-21002	13-4
09320-12011	94-10		175-16	09383-08004	71-13
09321-08022	178-12		176-16	09385-06012	190-8
09329-01007	94-11		177-16	09387-45001	167-4
09329-10022	179-12	09360-12008	46-9	09387-52001	82-30
	180-12		48-9		83-30
	181-12		50-9		84-30
	182-12		52-9		85-30
	183-12		54-9		86-7
	184-12	09360-12013	47-9		87-7
	185-12		49-9		88-30
	186-12		51-9		89-30
	187-12		53-9		90-7
	188-12		55-9		91-7
	09329-10023	179-13	09362-09008	168-17	

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09401-08412	36-31		148-12		100-18
	37-31		149-12		101-18
	38-31		150-12		102-18
	39-31		151-12		103-18
	40-31		178-32		104-18
	41-31	09407-08401	206-8		105-18
	42-31		206-26	09407-14403	219-89
	43-31		206-36	09407-14407	96-17
	44-31	09407-10404	96-16		97-17
	45-31		97-16		98-19
09401-08413	67-14		98-17		99-19
	204-5		99-17		100-19
09401-11423	56-15		100-17		101-19
	189-8		101-17		102-19
09401-11425	46-11		102-17		103-19
	47-11		103-17		104-19
	48-11		104-17		105-19
	49-11		105-17		202-6
	50-11		106-22		202-18
	51-11		107-22	09407-18402	96-18
	52-11		108-22		97-18
	53-11		109-22		98-20
	54-11		110-22		99-20
	55-11		111-22		100-20
09401-14409	67-15		112-22		101-20
09401-20409	1-22		113-22		102-20
09401-31407	67-16		114-22		103-20
09403-06316	116-9		115-22		104-20
	117-9		168-18		105-20
	118-9		169-18	09407-25402	178-26
	119-9		170-18		204-7
	120-9		171-18	09408-00024	67-17
	121-9		172-18	09408-00035	95-7
	122-9		173-18	09408-00050	56-9
	123-9		174-18	09408-00111	106-18
	124-9		175-18		107-18
	125-9		176-18		108-18
09403-13408	36-33		177-18		109-18
	37-33		191-6		110-18
	38-33		192-8		111-18
	39-33		193-6		112-18
	40-33		194-8		113-18
	41-33		195-6		114-18
	42-33		196-8		115-18
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